



**NATIONAL
TECHNICAL
APPROVAL**

ALBLITZ MODUL

[Seal: Deutsches Institut für Bautechnik]

**General construction
technique permit**

An institution under public law jointly
funded by the German Federation and
the federal states (Länder)

**Approval Body for Construction
Products & Techniques**

Date: 30 October 2023 Reference number:
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Z-8.22-913

Period of validity:
from: **30 October 2023**
to: **9 May 2027**

Applicant:
Alfix GmbH
Langhennersdorfer Straße 15
09603 Großschirma (Germany)

Subject of approval:
Modular scaffolding system "ALBLITZ MODUL"

The above-mentioned subject matter is hereby granted general construction technique permit. This decision comprises 34 pages, as well as Annex A (pages 1 to 4), Annex B (pages 1 to 306), Annex C (pages 1 to 6) and Annex D (pages 1 to 8). This general construction technique permit supersedes the general construction technique permit no. Z-8.22-913 dated 16 May 2022. The building authorities first approved the subject matter under review on 10 April 2007.

[Seal: Deutsches Institut für Bautechnik]

I GENERAL PROVISIONS

- 1 This general construction technique permit serves to prove the applicability of the subject matter under regulation within the meaning of the building regulations of the federal states.
- 2 This decision does not replace statutory approvals, authorisations and certifications specified for carrying out construction works.
- 3 This decision is granted without prejudice to the rights of third parties, especially private property rights.
- 4 The manufacturer and seller of the subject matter of the decision must, without prejudice to further regulations laid out under "Special Provisions", make copies of this decision available to the persons using or applying the subject matter of the decision and must inform these persons that the decision must be present at the place of use. Upon request, copies must be provided to the relevant authorities.
- 5 This decision may only be reproduced in its entirety. Publication of the decision in excerpts requires the prior consent of Deutsches Institut für Bautechnik (DIBt). Text and drawings of promotional material must be consistent with this decision. Translations must include the following note: "Translation of the original German version not reviewed by Deutsches Institut für Bautechnik".
- 6 This decision is issued on a revocable basis. The provisions of this decision may be amended or modified at a later time, particularly if new technical knowledge requires this.
- 7 This decision relates to the information on the subject matter of the permit made available by the applicant during the approval process and the documents submitted. Any change made to the basic provisions of this approval is not covered by this decision and must be disclosed to Deutsches Institut für Bautechnik without delay.

II SPECIAL PROVISIONS

1 Subject matter and scope of application

Subject matter of the permit are the planning, dimensioning and execution of the modular scaffolding system "ALBLITZ MODUL", which consists of

- scaffolding components according to Table 1 and
- scaffolding components in accordance with MVV TB (Model Administrative Provisions – Technical Building Rules), Part C 2.16 according to the respective scope of application.

The modular scaffolding system is erected using standards, ledgers, diagonal braces and decks as basic components as well as scaffolding spindles (base jacks), scaffold ties, system components for the side protection, access components and supplementary components. The standards, ledgers and diagonal braces are connected to each other by means of special scaffolding (module) nodes. The scaffold nodes are available in different versions, which can be combined with each other for two different load-bearing groups according to Table 2.

The scaffold nodes consist of a connector disc (rosette) welded onto a tubular standard and connector heads welded onto tube ledgers or U-ledgers or hinged to vertical diagonal braces. The connector heads enclose the connector disc (rosette) and are wedged to the connector disc by driving a captive wedge into the connector disc (rosette) with a hammer blow in a way that the connector heads are pressed against the tubular standard.

Each connector disc (rosette) has 8 openings, allowing to connect up to 8 members.

The modular scaffolding system "ALBLITZ MODUL" may be used as service and working scaffold according to DIN EN 12811-1:2004-03 in conjunction with the "Application Guideline for Working Scaffolds in accordance with DIN EN 12811-1"¹ and DIN 4420-1:2004-03, as supporting structure in accordance with DIN EN 12812:2008-12 in conjunction with the "Application Guideline for Supporting Structures in accordance with DIN EN 12812"² or as any other temporary structure.

2 Provisions for planning, dimensioning and execution

2.1 Planning

2.1.1 General provisions

The Technical Building Rules [Technische Baubestimmungen] apply to the planning of scaffolds using components of the "ALBLITZ MODUL" modular system, in particular those for working and service scaffolds according to DIN EN 12811-1:2004-03 in conjunction with the "Application Guideline for Working Scaffolds in accordance with DIN EN 12811-1"¹, DIN 4420-1:2004-03, the "Approval Principles for Working and Service Scaffolds – Requirements, Calculation Assumptions, Tests, Certificate of Conformity"³; for supporting structures DIN EN 12812:2008-12 in conjunction with the "Application Guideline for Supporting Structures in accordance with DIN EN 12812"². is applicable, as well as the provisions set out below.

When using the modular scaffolding system as a temporary structure that does not fall within the scope of temporary auxiliary construction aids, application-specific requirements may need to be taken into account in the design.

The scaffolds shall be planned in accordance with engineering standards. Verifiable calculations must be prepared in accordance with the Technical Rules and Regulations [Technisches Regelwerk] and the design drawings.

¹ see DIBt-Mitteilungen (notifications of the DIBt), issue 2/2006, p. 61 et seq.

² see DIBt-Mitteilungen (notifications of the DIBt), issue 6/2009, p. 227 et seq.

³ to be obtained from Deutsches Institut für Bautechnik
(the German technical authority and service provider for the construction sector).

The modular scaffolding system "ALBLITZ MODUL" comprises the scaffold components listed in section 1. The structural differences between the scaffold nodes and components are shown as follows:

- "MODUL MULTI": Annex B, pages 2 to 7 according to Z-8.22-906
- "MODUL MULTI 4.0": Annex B, pages 151 to 154 according to Z-8.22-906
- "Allround K2000+ design": Annex B, pages 171 to 176 according to Z-8.22-64
- "Allround lightweight design": Annex B, pages 165 to 170 according to Z-8.22-939

Please refer to Annex B, pages 1 and 161 to 164 for further illustrations of the modular connector node.

Depending on the construction techniques used, a differentiation is made between the designs and load-bearing groups listed in Table 2.

Table 1: Scaffolding components for use in the "ALBLITZ MODUL" modular scaffolding system

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
Vertical diagonal braces	8	3, 6	according to Z-8.22-906
Horizontal diagonal braces	9	7	
Vertical starter piece	10	2	
Standard with tube connector 200	11	2	
Standard with screwed-in tube connector 520	12	2	
Standard with screwed-in tube connector 500	13	2	
Standard 0.50 m with screwed-in tube connector 520, s=4.05 mm	14	2, 12	
Vertical starter standard	15	2	
Top standard	16	2	
Base jack	17	---	according to Z-8.1-862
Base jack AB	18	---	
Base jack AF with swivel base	19	---	
Base jack with swivel base	20	---	according to Z-8.22-906
U-head jack	21	---	
Spindle coupler	22	---	
Suspended scaffolding connector	23	3, 4, 151	
Locking device for base jack	24	3, 4, 151	
Tube ledger	25	3, 4	
Horizontal diagonal ledger	26	3, 4	
Tube ledger reinforced	27	3, 4	
Double tube ledger 1.57 m	28	3, 4	
Double tube ledger 2.07 m	29	3, 4, 28	
Double tube ledger 2.57 m	30	3, 4, 28	
Double tube ledger 3.07 m	31	3, 4, 28	
U-ledger 0.37 m; 0.39 m; 0.45 m; 0.73 m	32	3, 5, 152	
U-ledger reinforced 1.09 m and 1.40 m	33	3, 5, 27, 32	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
U-2-deck bearer 1.57 m	34	3, 5, 32	according to Z-8.22-906
U-2-deck bearer 2.07 m	35	3, 5, 32, 34	
U-2-deck bearer 2.57 m	36	3, 5, 32, 34	
U-2-deck bearer 3.07 m	37	3, 5, 32, 34	
Support ledger with tube fixture	40	3	
Support ledger	43	3, 32	
U-transom lattice girder 0.73 m / 1.09 m V	44	27, 32, 127	
Tube-transom lattice girder 0.73 m / 1.09 m V	45	27, 144	
MODUL lattice girder 6.14 m	46	3, 4, 151	
MODUL lattice girder 4.14 m / 5.14 m	47	3, 4, 46, 151	
MODUL lattice girder with tube fixture 6.14 m	48	3, 4, 46, 151	
MODUL lattice girder with tube fixture 4.14 m / 5.14 m	49	3, 4, 46, 48, 151	
MODUL lift-off preventer	50	---	
Aluminium frame platform with tube fixture 1.57 m; 2.07 m	51	53	
Aluminium frame platform with tube fixture 2.57 m; 3.07 m	52	53	
Aluminium access frame platform with tube fixture 3.07 m	54	53, 56, 60	
Aluminium access frame platform with tube fixture 2.57 m	55	53, 56, 60	
Aluminium access frame platform with tube fixture 1.57 m – 3.07 m without ladder	57	53, 56	
Aluminium access frame platform with tube fixture 2.57 m; 3.07 m with aluminium chequer plate	58	59, 60	
Steel deck AF with tube fixture 0.32 m	61	---	
Steel deck AF with tube fixture 0.30 m; 0.34 m	62	---	
Intermediate deck AF with tube suspension 0.16 m, 0.19 m	63	---	
Steel deck with tube fixture	64	---	
Intermediate deck with tube suspension	65	---	
Aluminium frame platform with plywood 0.50 m – 2.07 m	66	68	according to Z-8.1-862
Aluminium frame platform with plywood 2.57 m; 3.07 m	67	68	
Aluminium frame platform with internal hatch 2.57 m; 3.07m	69	60, 68, 71	
Aluminium frame platform with internal hatch 1.09 m – 3.07 m without ladder	70	68, 71	
Aluminium deck with plywood 2.57 m; 3.07 m	72	74	
Aluminium deck with plywood 1.57 m; 2.07 m	73	74	according to Z-8.1-862
Aluminium access deck 3.07 m with ladder	75	60, 74, 77	
Aluminium access deck 2.57 m with ladder	76	60, 74, 77	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
Aluminium deck with plywood 3.07 m	78	80	according to Z-8.1-862
Aluminium deck with plywood 1.57 m, 2.07 m, 2.57 m	79	80	
Aluminium access deck 3.07 m with ladder	81	60, 80, 83	
Aluminium access deck 2.57 m with ladder	82	60, 80, 83	
Steel deck AF 0.32 m	84	---	
Steel deck	85	---	
Steel deck AF 0.30 m; 0.34 m	86	---	
Steel plank 0.30 m	87	---	
Intermediate deck AF 0.16 m, 0.19 m	88	---	
Intermediate deck	89	---	
Lightweight aluminium deck 0.60 m	90	---	
Solid wood deck 48	91	---	
Solid wood deck 45	92	---	
Wooden deck	93	---	
MODUL gap cover	94	---	according to Z-8.22-906
MODUL gap cover with tube fixture	95	---	according to Z-8.1-862
Gap cover	96	---	
Aluminium stairway AF-0.62 m 2.57 m; 3.07 m	97	---	according to Z-8.22-906
Stair guardrail 2.57 m; 3.07 m	98	3	according to Z-8.1-862
Inner guardrail for aluminium stairway 2.00m	99	---	according to Z-8.1-862
Stair stringer fall protection 1.00 x 0.50 m	100	---	
MODUL stair guardrail holder	101	3, 4, 151	according to Z-8.22-906
MODUL swinggate	102	3, 139	
Bracket 0.39 m with tube fixture	103	3, 4, 151	
MODUL bracket 0.39 m	104	3, 5, 32, 152	
MODUL bracket 0.73 m	105	3, 5, 32, 152	
Bracket with tube fixture 0.50 m	106	3, 4, 151	
MODUL toeboard	107	---	
MODUL toeboard 4.14 m	108	---	
MODUL toeboard, aluminium	109	---	
Toeboard; End-toeboard AF	110	---	according to Z-8.1-862
Toeboard 4.14 m AF	111	---	
Toeboard; End-toeboard	112	---	
Toeboard 4.14 m	113	---	
Toeboard, aluminium; End-toeboard, aluminium AF	114	---	
Toeboard, aluminium; End-toeboard, aluminium	115	---	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
MODUL guard net system	116	3, 4, 25, 151, 155	according to Z-8.22-906
MODUL double end guardrail	117	3, 4, 151	
Storey ladder 2.00 x 0.40 m, steel	118	---	according to Z-8.1-847
Storey ladder 2.00 x 0.40 m, aluminium	119	---	
Scaffold retainer / wall tie	120	---	according to Z-8.1-862
Quick-release wall tie	121	---	
Wedge head coupler, swivel base	122	3, 139, 151	according to Z-8.22-906
MODUL U-tube connector	123	---	
MODUL tube connector	124	3	
Wedge-head coupler, rigid	125	3, 4, 151	
Support ledger	126	3, 4, 151	
Transom 0.73 m, 1.09 m	127	32	according to Z-8.1-862
Guardrail coupler AF	128	---	
Toeboard coupler; Halfcoupler with hook	129	---	
Squared timber coupler	130	---	
Toeboard support	131	3	
Locking pin	132	---	
Putlog coupler	133	---	
Diagonal cross brace	134	---	
Advanced guardrail post 2.00 m	135	---	
Telescopic guardrail 2.00 - 3.07 m	136	---	according to Z-8.22-906
MODUL advanced guardrail post	137	---	
Advanced end guardrail / Aluminium telescopic guardrail	138	---	according to Z-8.1-862
AB head jack "U"	140	---	according to Z-8.22-906
MODUL U-lattice girder 6.14 m, 7.71 m	141	3, 4, 5, 32, 147, 151, 152	
MODUL U-lattice girder 4.14 m; 5.14 m	142	3, 4, 5, 32, 141, 147, 151, 152	
Claw coupler	143	---	
Tube ledger, reinforced 1.09 m; 1.29 m; 1.40 m	144	3, 4, 151	
Tube ledger, reinforced, 1.57 m; 2.07 m	145	3, 4, 144, 151	
Tube ledger, reinforced, 2.57 m, 3.07 m	146	3, 4, 144, 151	
U-ledger 1.04 m; 1.09 m; 1.29 m	147	3, 5, 152	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
U-ledger with integrated joist 1.40 m -2.07 m	148	3, 5, 152	according to Z-8.22-906
U-ledger, reinforced 1.40 m - 2.57 m	149	3, 5, 144, 147, 152	
U-ledger, reinforced 3.07 m	150	3, 5, 144, 147, 149, 152	
Standard 4.0	153	2	
Vertical starter standard 4.0	154	2	
Tube ledger 4.0	155	3, 151	
Horizontal diagonal ledger 4.0	156	3, 151	
MODUL gap cover, T-shaped	157	---	
Standard with tube connector 200 45/5	158	2	
Platform guardrail AB 2.57; 3.07 m	159	3	
Base jack 60	178	---	according to Z-8.1-16.2
Starter piece, lightweight	179	165	according to Z-8.22-939
Standard with integrated tube connector, lightweight	180	165, 182	
Starter standard 2.21 m, lightweight	181	165, 182	
Standard without tube connector, lightweight	183	165, 182	
Tube connector for standard	184	---	
O-ledger, lightweight 0.73 – 4.35 m	185	166, 170	
O-ledger, lightweight, HD	186	166, 170	
U-ledger, lightweight 0.73 m T14	187	167, 170, 190	
U-ledger, lightweight 1.09 – 1.40 m T14	188	167, 170, 190	
U-ledger, lightweight 1.40 – 3.07 m T14, reinforced	189	167, 170, 190	
Diagonal brace "Lightweight design"	191	169, 170	
U-toeboard, wood 0.73 – 3.07 m	192	---	
U-toeboard, wood 4.14 m	193	---	
U-toeboard, steel 0.73 – 3.07 m T17	194	---	
U-toeboard, steel 0.73 – 3.07 m	195	---	
U-bracket, lightweight 0.39 m	196	168, 170, 190	
U-bracket, lightweight 0.73 m	197	168, 170, 190	
U-bracket, lightweight 0.28 m	198	168, 170, 190	
U-bracket, lightweight 0.45 m with 2 wedge heads	199	167, 170, 190	
U-bracket, lightweight 0.73 m with 2 wedge heads	200	167, 170, 190	
Bracket brace 2.05 m "Lightweight design"	201	169, 170	
U-deck lift-off preventer T8 0.39 – 1.57 m	202	---	
U-deck lift-off preventer T9 1.40 – 3.07 m	203	---	
Universal U-deck lift-off preventer	204	---	
O-lattice girder, lightweight 5.14; 6.14 x 0.5 m	205	166, 170	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
U-lattice girder, lightweight 2.07 – 3.07 x 0.5 m	206	166, 167, 170, 190	according to Z-8.22-939
U-lattice girder, lightweight 4.14 – 6.14 x 0.5 m	207	166, 167, 170, 190	
Plug-in tube connector for U-profile	208	---	
Tube connector for lattice girder	209	---	
U-lattice girder ledger, lightweight 0.73 m	210	190	
O-lattice girder 4.14 – 7.71 x 0.4 m "Lightweight design"	211	166, 170	
Double wedge head coupler "Lightweight design"	212	170	
Side safety meshguard, lightweight 1.57– 3.07 m	213	166, 170	
U-passageway girder, lightweight 1.57 m	214	166, 167, 170, 190	
Reinforcing post 2.6 m "Lightweight design"	215	168, 170	
U-comfort stairway 2.57; 3.07 x 2.00 x 0.64 m	216	217	
Stair guardrail 2.57; 3.07 m	218	170, 176	
KK stair guardrail 2.57 m; 3.07 m "Lightweight design"	219	168, 170	
Stair guardrail holder	220	170, 176	according to Z-8.1-16.2
Stairway guardrail 1.0 x 0.5 m	221	---	
Scaffold retainer / wall tie 0.38 – 1.75 m	222	---	
Locking pin, red Ø 11 mm	223	---	according to Z-8.22-939
U-protective roof bracket T7 "Lightweight design"	224	167, 170, 190	
U-ledger with gap cover, lightweight 0.73 – 3.07 m	225	166, 170	according to Z-8.22-64
Starter piece "K2000+ design"	226	171	
Standard with tube connector "K2000+ design"	227	171, 182	
Standard without tube connector "K2000+ design"	228	171	
O-ledger 0.73 – 4.35 m "K2000+ design"	229	172, 176	
O-ledger HD "K2000+ design"	230	172, 176	
U-ledger 0.73 m "K2000+ design"	231	173, 176, 190, 234	
U-ledger 1.09 – 1.40 m reinforced "K2000+ design"	232	173, 176, 190, 234	
U-double ledger 1.57 – 3.07 m "K2000+ design"	233	173, 176, 190, 234	
Diagonal brace "K2000+ design"	235	175, 176	
U-bracket 0.39 m "K2000+ design"	236	174, 176, 190, 234	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
U-bracket 0.73 m "K2000+ design"	237	174, 176, 190, 234	according to Z-8.22-64
U-bracket 0.28 m "K2000+ design"	238	174, 176, 190, 234	
U-bracket 0.45 m with two wedge-heads "K2000+ design"	239	173, 176, 190, 234	
U-bracket 0.73 m with two wedge-heads "K2000+ design"	240	173, 176, 190, 234	
Bracket brace 2.05 m "K2000+ design"	241	175, 176	
O-lattice girder 5.14; 6.14 x 0.5 m "K2000+ design"	242	172, 176	
U-lattice girder 2.07 – 3.07 x 0.5 m "K2000+ design"	243	172, 173, 176, 190, 234	
U-lattice girder 4.14 – 6.14 x 0.5 m "K2000+ design"	244	172, 173, 176, 190, 234	
O-lattice girder 4.14 – 7.14 x 0.4 m "K2000+ design"	245	172, 176	
Lattice girder coupler	246	---	according to Z-8.1-16.2
Double wedge-head coupler "K2000+ design"	247	176	according to Z-8.22-64
Side safety meshguard 1.57 – 3.07 m "K2000+ design"	248	172, 176	
U-passageway girder 1.57 m "K2000+ design"	249	172, 173, 176, 190, 234	
Tube connector with halfcoupler	250	---	according to Z-8.22-939
U-aluminium-platform stairway 2.57; 3.07 x 2.00 x 0.64 m	251	252	according to Z-8.1-16.2
KK stair guardrail 2.57; 3.07 m "K2000+ design"	253	174, 176	according to Z-8.22-64
Locking pin Ø 9 mm	254	---	according to Z-8.1-16.2
U-protective roof bracket T7 "K2000+ design"	255	173, 176, 190, 234	according to Z-8.22-64
U-ledger with gap cover 0.73 – 3.07 m "K2000+ design"	256	172, 176	
TG-60 frame 0.50 x 1.09 m "K2000+ design"	257	171	
TG-60 frame 0.71 x 1.09 m "K2000+ design"	258	171	
TG-60 frame 1.00 x 1.09 m "K2000+ design"	259	171	
Assembly guardrail, aluminium 1.57 / 2.07; 2.57 / 3.07 m	260	---	according to Z-8.1-16.2
Assembly post T5	261	---	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: point-welded	262	---	according to Z-8.1-16.2
U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: hand-welded	263	---	
U-deck 0.73 – 3.07 x 0.32 m, steel, design: point-welded	264	---	
U-deck 0.73 – 3.07 x 0.32 m, steel, design: hand-welded	265	---	
U-robust deck 0.73 – 2.57 m x 0.61 m	266	---	
U-robust deck 3.07 x 0.61 m	267	---	
U-robust deck 0.73 – 3.07 m x 0.32 m	268	266	
U-steel deck with trapdoor 2.57 x 0.64 m	269	---	
Storey ladder 7 rungs T15	270	---	according to Z-8.22-939
Storey ladder 7 rungs	271	---	according to Z-8.1-16.2
U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m	272	---	
U-aluminium deck with trapdoor 2.07 – 3.07 x 0.61 m	273	---	
U-aluminium deck with trapdoor 2.57 – 3.07 x 0.61 m, with ladder	274	---	
U-robust deck with trapdoor 1.57 – 3.07 x 0.61 m, trapdoor arranged offset	275	---	
U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m; trapdoor arranged offset	276	---	
U-gap deck, telescopic 0.73 – 3.07 m	277	---	according to Z-8.22-939
Gap cover, steel 0.73 – 3.07 x 0.32 m	278	---	
U-deck, steel 0.73 – 3.07 x 0.19 m	279	---	according to Z-8.1-16.2
U-deck, steel 0.73 – 3.07 x 0.19 m (discontinued design)	280	---	
U-aluminium deck with trapdoor 1.00 x 0.61 m	281	---	according to Z-8.22-939
O-deck T9 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand-welded	282	---	according to Z-8.1-919
O-deck T4 0.73 – 3.07 x 0.32 m, steel, design: spot-welded (discontinued design)	283	---	
O-deck T9 0.73 – 3.07 x 0.19 m, steel	284	---	
O-deck 0.73 – 3.07 x 0.19 m, steel (discontinued design)	285	---	
O-platform stairway, aluminium 2.57; 3.07 x 2.0 x 0.64 m	286	---	
O-Komfort stairway 2.57; 3.07 x 2.0 x 0.64 m	287	---	

Table 1: (continued)

Designation	Annex B, page	Details / components in accordance with Annex B, page	Regulations for manufacturing, marking and certificate of conformity
O-ledger with gap cover, lightweight 0.73 – 3.07 m	288	166, 170	according to Z-8.1-919
O-ledger with gap cover 0.73 - 3.07 m "K2000+ design"	289	172, 176	
O-ledger with halfcoupler 0.73 m "Lightweight design"	290	166, 170	
O-ledger with halfcoupler 0.73 m "K2000+ design"	291	172, 176	
Base jack 80, reinforced	292	---	according to Z-8.1-16.2
AGS standard, lightweight 2.00 m	293	165, 182	according to Z-8.22-939
STAR guardrail 0.73 – 3.07 m T18	294	---	according to Z-8.1-919
STAR double end guardrail 0.73 m	295	---	according to Z-8.1-919
U-deck, lightweight 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand-welded	296	---	according to Z-8.1-16.2
O-deck, lightweight 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand welded	297	---	according to Z-8.1-919
O-toeboard 0.73 – 3.07 m, steel	298	---	
O-toeboard 0.73 – 3.07 m T18, steel	299	---	
Deck lift-off preventer 0.37 – 3.07 m, steel	300	---	according to Z-8.22-906
MODUL bracket brace 2.05 m	301	3, 6	
Advanced end guardrail	302	3, 4	
MODUL transverse toeboard	303	---	
Stair stringer fall protection 1.00 x 0.50 m	304	---	according to Z-8.1-862
Inner guardrail for aluminium stairway 2.00 m	305	---	
MODUL U-lattice girder 1.57 m – 3.14 m	306	3, 4, 5, 32, 147, 151, 152	according to Z-8.22-906

2.1.2 Standard assembly configuration

The use of the scaffold components in facade scaffolding is described in the provisions of a standard system configuration. Proof of structural stability for said fully erected scaffolds in their standard system configuration has been furnished. Assembly configurations of facade scaffolds are considered to be standard system configuration when they comply with the provisions of Annex C and D. Any assembly configurations that deviate from the standard system configuration shall be assessable and verified in each individual case.

The standard system configuration applies to facade scaffolds with a structural height that does not exceed 24 m, not including the spindle extension length above the ground. In accordance with Annexes C and D, the scaffolding system may be used in its standard system configuration with system width $b = 0.732 \text{ m}$ and bay widths $\ell \leq 3.07 \text{ m}$ for working scaffolds with load classes ≤ 3 according to DIN EN 12811-1:2004-03, and as a brickguard and roof edge protection scaffold with a maximum falling height of class 1 (FL1) and as brickguard and roof edge protection scaffold with protective walls of class SWD 1 in accordance with DIN 4420-1:2004-03..

2.1.3 Deviations from the Standard Assembly Configurations

If assembly configurations deviate from the standard system configuration in accordance with Annex C or Annex D, proof of structural stability of the scaffoldings shall be provided for each individual configuration or by means of a structural design calculation in accordance with the Technical Building Rules [Technische Baubestimmungen] and the provisions of this decision. The characteristic values to be used for the proof of structural stability are specified in this decision.

Other anchorage patterns are possible and other nettings or tarpaulins as scaffold cladding may be used. Any increased stresses / loads (e.g. from higher dead weights and wind loads or from increased live loads) must be taken into consideration in a scaffold up to the anchors and the erection plane (ground). The impact of building hoists or other lifting equipment must also be taken into account if they are not operated independently of the scaffold.

2.2 Dimensioning

2.2.1 General provisions and system assumptions

2.2.1.1 General provisions

For the design and calculation of scaffolds to be erected by using the modular scaffolding system, unless otherwise specified in this decision, particular attention shall be paid to the Technical Building Rules [Technische Baubestimmungen], especially those for working and service scaffolds according to DIN EN 12811-1:2004-03 in conjunction with the "Application Guideline for Working Scaffolds according to DIN EN 12811-1"¹, DIN 4420-1:2004-03 the "Approval Principles for Working and Service Scaffolds – Requirements, Calculation Assumptions, Tests, Certificate of Conformity"³ and for supporting structures DIN EN 12812:2008-12 in consideration of the "Application Guideline for Supporting Structures in accordance with DIN EN 12812"^{2,4}.

When using the modular scaffolding system as a temporary structure that does not fall within the scope of temporary auxiliary construction aids, application-specific requirements may need to be taken into account in the design.

Depending on the components used, the load-bearing groups (LBGs) according to Table 2 apply. If it is not certain which construction techniques will be used in a combination mix, the load-bearing capacities and stiffness of LBG "B" must be assumed when verifying the scaffolding's structural stability for the ledger connections and for the vertical diagonal braces.

If an additional proof of structural stability for the connection between the connector heads and the standard, ledger and diagonal bracing tubes (specified in the Annexes) is required for the scaffold nodes' verification, this will be referred to in the following sections.

Table 2: Load-bearing groups (LBG) for ledger and diagonal brace connection

Construction technique (design) of connector heads for ledgers and diagonal braces *)	Construction technique (design) of the connector disc (rosette) and vertical standard			
	"Modul Multi"	"Modul Multi 4.0"	"K2000+"	"Allround lightweight"
"Modul Multi"	according to Z-8.22-906		Load-bearing group "B"	
"Modul Multi 4.0"			Load-bearing group "A"	
"K2000+"	Load-bearing group "B"		according to Z-8.22-64	according to Z-8.22-949
"Allround lightweight"			according to Z-8.22-949	according to Z-8.22-939
*) For components with the connector head for the U-bracket ("lightweight design") in accordance with Annex B, page 168, the regulations according to Z-8.22-939 must be applied in full..				

2.2.1.2 System assumptions

The structural systems for the calculation are to be modelled in accordance with Annex A, page 3. The short members specified there from the tubular standard axis to the connectors may be assumed to be rigid. The indices specified in the following sections refer to a local coordinate system, in which the x-axis represents the ledger axis, and the z-axis – the axis of the tubular standard (cf. Annex A, page 3).

When verifying the structural stability of the scaffolding system, it must be observed that the bending moment in the ledger-tubular standard connection is related to the standard's outer edge and that the vertical component in the vertical diagonal brace connection must be taken into account with a connection eccentricity corresponding to the information provided in Annex A, page 3. The torsional moment resulting from the horizontal component at the vertical diagonal brace connection around the axis of the tubular standard is transmitted by the connector and must be verified in the ledgers.

As specified, in the connection of a ledger, transmission of axial forces, bending moments, and shear forces in the plane between the tubular standard and the ledger and in the plane at a right angle thereto is allowed. In LBG "A", O-ledgers may also transfer torsional moments. Please refer to the respective load-bearing capacities in Table 3.

When using short ledgers with $L < 0.60 \text{ m}$, the connections shall be assumed to be articulated. Shear forces may only be transmitted if they result from the (outer) loads, which are transmitted at the short rod.

If it is not ensured that only components of a single design are used in a scaffold or that their impact on structural stability is recorded by detailed calculation and design documents, the specifications of LBG "B" must be used for the verification procedure of the respective scaffold.

At the connection of a vertical and horizontal diagonal, only normal forces may be transferred. Structural proof of stability of the horizontal diagonal ledger according to Annex B, page 156 can be provided as ledgers in accordance with section 2.2.2 in connection with the Technical Building Rules [Technische Baubestimmungen].

Stiffness values and load-bearing capacities of direct connections apply to connection in the "large" or "small" opening of the connector disc (rosette), provided no additional information for connections in the small opening have been provided. The information for the deck level only applies for deck ledgers that are connected in the small opening.

In all equations in the following sections, the internal forces N and V must be given in [kN], while bending and torsional moments M must be quoted in [kNcm].

2.2.2 Ledger connection

2.2.2.1 Load-deformation behaviour

2.2.2.1.1 Bending in the vertical plane

When no articulated connection is assumed, also see section 3.2.1., depending on the design, proof of stability of a scaffolding shall be provided taking into account the ledger connections in the plane formed by the tubular standard and the ledger (vertical plane) with torsional spring fixation according to the following moment/rotation angle relationship (M_y/ϕ):

- in accordance with Annex A, Figure 1 for load-bearing group "A" or
- in accordance with Annex A, Figure 2 for load-bearing group "B"

2.2.2.1.2 Bending in the horizontal plane

When no articulated connection is assumed, regardless of the designs, proof of stability of a scaffolding must be provided taking into account the ledger connections in the plane formed by the tubular standard and the ledger (horizontal plane) with torsional spring fixation according to the following moment/rotation angle relationship (M_z/ϕ):

- in accordance with Annex A, Figure 3 for load-bearing group "A" or
- in accordance with Annex A, Figure 4 for load-bearing group "B"

2.2.2.1.3 Torsion at the tube ledger of load-bearing group "A"

When no articulated connection is assumed, proof of stability of the O-ledger of LBG "A" under torsion stresses in the ledger connection shall be calculated assuming a spring fixation that corresponds to the moment/rotation angle relationship (M_T/ϕ) in accordance with Annex A, Figure 5. As a rule, no torsion may be transmitted in the connection of U-ledgers and in LBG "B".

2.2.2.1.4 Vertical load at right angles to the axis of the ledger

For ledger lengths $> 0.7\text{ m}$ in conjunction with vertical shear forces $V_d \leq 10\text{ kN}$, an additional degree of freedom applied in the direction of the shearing load may be disregarded. Otherwise, an additional degree of freedom in the shear force direction of $f_{0,d} = 0.175\text{ cm}$ must be applied.

2.2.2.1.5 Horizontal load at right angles to the axis of the ledger

For structures where the deformation influence of the ledger or bracket connection in the horizontal direction must be taken into account, proof of structural stability of the ledgers or bracket when subjected to horizontal loads V_y at right angles to the ledger or bracket axis in the ledger or bracket connection with a travel-limiting spring stiffness according to the following force-displacement relationship:

- in accordance with Annex A, Figure 6 for load-bearing group "A" or
- in accordance with Annex A, Figure 7 for load-bearing group "B"

2.2.2.2 Proof of structural stability

2.2.2.2.1 General verifications

For the connection of a ledger, proof shall be provided that the loads shall not exceed the load-bearing capacities given in Table 3.

Table 3: Design values of the load-bearing capacities in the ledger connection

Internal forces and moments of connection	Load-bearing capacity		
	Load-bearing group "A"	Load-bearing group "B"	U-bracket connection with connector head according to Annex B, page 168
Bending moment $M_{y,Rd}$ [kNcm]	± 120.0	± 101.0	
Bending moment $M_{z,Rd}$ [kNcm]	± 40.1	± 37.2	± 40.1
Vertical shear force $V_{z,Rd}$ [kN]	± 31.7	± 264	
Horizontal shear force $V_{y,Rd}$ [kN]	± 16.0	O-ledger: ± 10.0 U-ledger: ± 5.9	± 16.0
Normal force N_{Rd} [kN]	at the large opening	± 31.0	± 35.1
	at the small opening		± 42.1
Torsional moment $M_{x,Rd}$ [kNcm] only O-ledger	± 52.5	---	

2.2.2.2.2 Interaction standard / ledger connection

In accordance with the design, the following interaction relationships at the connector discs or rosettes shall be met:

Table 4: Interaction relationships

	Load-bearing group "A"	Load-bearing group "B"
Interaction relationships	$0.324 \cdot I_A + I_5 \leq 1$	$0.316 \cdot I_A + I_5 \leq 1$

Where:

I_A Load factor in ledger connection

$$I_A = \frac{M_{y,Ed}}{M_{y,Rd}} \quad (\text{equation 1})$$

where: $M_{y,Ed}$ Design bending moment in the ledger connection

$M_{y,Rd}$ Design value of the load bearing capacity subjected to bending moments in the ledger connection according to Table 3

I_S Vectorial coefficient of utilization in the tubular standard at loaded connector discs (rosette)

– For $v_{act} \leq 1/3$ the following applies:

$$I_S = \frac{a}{b} \quad (\text{equation 2})$$

a, b see figure 1, whereby b has to be calculated using the interaction relationship according to figure 1

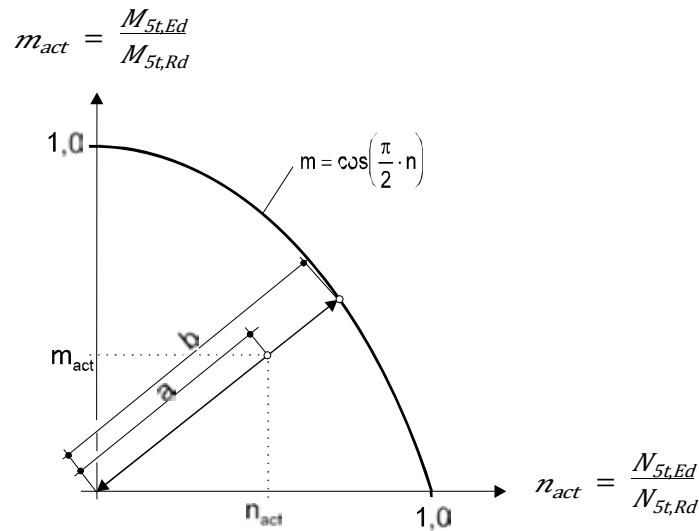


Figure 1: Vectorial coefficient of utilization in the standard

where: m_{act} is the coefficient of utilization with respect to bending moments in the standard

$M_{St,Ed}$ Bending moment in the tubular standard

$M_{St,Rd}$ Load-bearing capacity with respect to the bending moments in the tubular standard

Design "A": $M_{St,Rd} = M_{pl,d} = f_{y,d} \cdot \alpha_{pl} \cdot W_{el} = 232 \text{ kNcm}$

Design "B": $M_{St,Rd} = M_{pl,d} = f_{y,d} \cdot \alpha_{pl} \cdot W_{el} = 175 \text{ kNcm}$

n_{act} is the coefficient of utilization with respect to the normal force in the standard

$N_{St,Ed}$ Normal force in the tubular standard

$N_{St,Rd}$ Load-bearing capacity with respect to the bending moments in the tubular standard

Design "A": $N_{St,Rd} = N_{pl,d} = f_{y,d} \cdot A = 173 \text{ kN}$

Design "B": $N_{St,Rd} = N_{pl,d} = f_{y,d} \cdot A = 132 \text{ kN}$

- For $1/3 < v_{act} \leq 0.9$ the vectorial coefficient of utilization must be determined under consideration of the interaction relationship as shown in the left side of the equation, column 4 of Table 7, DIN 4420-1:1990-12.

where:

v_{act} is the coefficient of utilization with respect to the shear force in the standard

$$v_{act} = \frac{V_{St,Ed}}{V_{St,Rd}} \quad (\text{equation 3})$$

where $V_{St,Ed}$ Design shear force in the tubular standard

$V_{St,Rd}$ Design resistance in relation to the shear force in the tubular standard

Design "A": $V_{St,Rd} = V_{pl,d} = 63.6 \text{ kN}$

Design "B": $V_{St,Rd} = V_{pl,d} = 48.5 \text{ kN}$

2.2.2.2.3 Combinations of internal forces and moments

For combinations of internal forces and moments in the connection of a ledger, the following requirements shall be met depending on the design, whereby the torsion term with MT shall only be taken into account in load-bearing group "A" with tube ledger connections:

Load-bearing group "A"

$$\frac{N_{Ed}^{(+)}}{N_{Rd}} + \frac{|M_{y,Ed}|}{M_{y,Rd}} + \max\left(\frac{|V_{z,Ed}|}{V_{z,Rd}} - 0.079 ; 0\right) + \frac{|M_{T,Ed}|}{M_{T,Rd}} + \frac{|M_{z,Ed}|}{M_{z,Rd}} + 0.59 \cdot \frac{|V_{y,Ed}|}{V_{y,Rd}} \leq 1 \quad (\text{equation 4})$$

Proof of structural stability of the welding seam between the connector head and the ledger tube (O-ledger) shall also be provided:

$$\left(\frac{|N_{W,Ed}|}{117 \text{ kN}} + \frac{\sqrt{(M_{y,W,Ed})^2 + (M_{z,W,Ed})^2}}{170 \text{ kNcm}} \right)^2 + \left(\frac{|M_{T,W,Ed}|}{152 \text{ kNcm}} + \frac{\sqrt{(V_{y,W,Ed})^2 + (V_{z,W,Ed})^2}}{43.1 \text{ kN}} \right)^2 \leq 1 \quad (\text{equation 5})$$

For load-bearing group "A", proof of structural stability of the welding seam between the connector head and the U-ledger is not required.

Load-bearing group "B"

For proof of structural stability of load-bearing group "B", only the load-bearing capacities of load-bearing group "B" according to Table 3 must be applied, irrespective of the components used.

$$\frac{N_{Ed}^{(+)}}{N_{Rd}} + \frac{|M_{y,Ed}|}{M_{y,Rd}} + \frac{\max(|V_{z,Ed}| - 2.1 \text{ kN}; 0 \text{ kN})}{V_{z,Rd}} + \frac{|V_{y,Ed}|}{16.0 \text{ kN}} + \frac{|M_{z,Ed}|}{M_{z,Rd}} \leq 1 \quad (\text{equation 6})$$

Additionally, verification for the welding seam between ledger tube (O-ledger) and the connector head (in accordance with eq. 7). Verification of the welding seam is not required if the following conditions are met:

- If the components used all have a tube ledger connection 4.0 in accordance with Annex B, page 151 and if shear loads in these connections fulfil $V_{z,W,Ed} \leq 30,5 \text{ kN}$ verification (eq. 7) is not required.
- When exclusively using components with a tube ledger connection in accordance with Annex B, page 4, verification (eq. 7) is not required.

$$\frac{\max(|N_{W,Ed}| - 6.4 \text{ kN}; 0)}{76.8 \text{ kN}} + \frac{\sqrt{(M_{y,W,Ed})^2 + (M_{z,W,Ed})^2}}{110.3 \text{ kNcm}} + \frac{\sqrt{(V_{z,W,Ed})^2 + (V_{y,W,Ed})^2}}{48.9 \text{ kN}} \leq 1 \quad (\text{equation 7})$$

For the welding seam between the U-ledger profile and the connector head, the following additional verification must be provided for the "K 2000+ design" in accordance with Annex B, page 173:

$$\frac{N_{W,Ed}}{71.0 \text{ kN}} + \frac{\sqrt{(M_{y,W,Ed})^2 + (M_{z,W,Ed})^2}}{116.4 \text{ kN}} + \max\left(\frac{V_{z,W,Ed}}{58.5 \text{ kN}}, \frac{V_{y,W,Ed}}{18.0 \text{ kN}}\right) \leq 1 \quad (\text{equation 8})$$

Additional proof of stability of the welding connections between other U-ledgers and ledger heads is not required.

For the welding seam between the U-profile and the U-bracket connector head – "lightweight design" in accordance with Annex B, page 168, the following additional verification must be provided:

$$\frac{N_{Ed}^{(+)}}{N_{Rd}} + \frac{|M_{y,Ed}|}{M_{y,Rd}} + \frac{\max(|V_{z,Ed}| - 2.1 \text{ kN}; 0)}{V_{z,Rd}} + \frac{|M_{z,Ed}|}{M_{z,Rd}} + \frac{|V_{y,Ed}|}{27.1 \text{ kN}} + \frac{|M_{T,Ed}|}{M_{T,Rd}} \leq 1 \quad (\text{equation 9})$$

For the welding seam between the bracket ledger and the U-bracket connector head – "lightweight design" in accordance with Annex B, page 168, verification in accordance with Z-8.22-939 must also be provided.

Where:

$M_{y,Ed}, V_{y,Ed}, V_{z,Ed}, M_{z,Ed}, M_{T,Ed}$

Design internal forces and moments in the ledger connection in [kN] or [kNcm]

$N_{Ed}^{(+)}$

Design action-effect due to tensile normal force in the ledger connection in [kN]

$N_{Rd}, M_{y,Rd}, V_{y,Rd}, V_{z,Rd}, M_{z,Rd}, M_{T,Rd}$

Design load values in accordance with the load-bearing group according to Table 3 in [kN] or [kNcm]

$N_{W,Ed}, M_{y,W,Ed}, V_{z,W,Ed}, V_{y,W,Ed}, M_{z,W,Ed}, M_{T,W,Ed}$

Design internal forces and moments in the welding seam in [kN] or [kNcm]

2.2.3 Connection to vertical diagonal brace

2.2.3.1 Load-deformation behaviour

When modelling the overall system in the planar model, the vertical diagonal braces – including their connections for LBG "A" and LBG "B" – must be taken into account depending on the load direction (tensile or compressive force) and the diagonal brace length with the equivalent stiffness ($E_d \cdot A_{eff}$) according to Table 5, as well as a degree of freedom in the diagonal direction of $f_{0,d} = 0.7 \text{ cm}$ (cf. Annex A, p. 4).

The deformation contributions of standard and ledger due to eccentricity e_y (cf. Annex A, page 4) are included in the data provided, which means that only e_x must be taken into account in the planar static model. Proof is to be provided that the node moments M^k in accordance with Annex A, page 4, are absorbed by the longitudinal ledgers and transoms fitted to the nodes.

2.2.3.2 Proof of structural stability

Depending on the direction of loading, the following proof of structural stability must be provided for the vertical diagonal braces:

$$\frac{|N_{V,Ed}|}{N_{V,Rd}} \leq 1$$

(equation 10)

Where:

$N_{V,Ed}$ Tensile or compressive forces acting in the vertical diagonal braces
 $N_{V,Rd}$ Load-bearing capacity of the vertical diagonal braces with wedge-head in relation to tensile and/or compressive force in accordance with Table 5

Table 5: Characteristic values of the vertical diagonal braces

Bay length L [m]	Bay height H [m]	Compression load		Tensile load	
		$E_d \cdot A_{eff} [\text{kN}]$	$M_{V,Rd}^{(-)} [\text{kN}]$	$E_d \cdot A_{eff} [\text{kN}]$	$M_{V,Rd}^{(+)} [\text{kN}]$
3.07	2.0	2800	8.5	3153	22.9
2.57		2610	10.5	3049	23.5
2.07		2380	12.8	2969	24.3
1.57		2820	15.4	2823	22.6
1.40		3390	16.3	2808	22.0
1.29		3389	16.9	2790	21.7
1.09		3337	17.7	2763	21.2
0.73		3334	16.6	2772	18.0
3.07	1.5	1940	9.7	2695	22.0
2.57		1680	12.3	2480	22.6
2.07		1540	15.5	2342	23.3
1.57		1660	19.3	2254	24.3
1.40		2020	19.2	2204	23.5
1.29		2330	19.0	2173	22.9
1.09		3062	18.6	2124	22.0
0.73		2818	17.6	2093	19.8

Table 5: (continued)

Bay length L [m]	Bay height H [m]	Compression load		Tensile load	
		$E_d \cdot A_{eff}$ [kN]	$M_{V,Rd}^{(-)}$ [kN]	$E_d \cdot A_{eff}$ [kN]	$M_{V,Rd}^{(+)}$ [kN]
3.07	1.0	1540	10.8	2318	20.7
2.57		1250	14.0	2045	21.2
2.07		1160	16.9	1821	22.1
1.57		1160	17.9	1636	23.0
1.40		1160	18.4	1593	23.4
1.29		1160	18.8	1567	23.7
1.09		1210	19.4	1523	24.2
0.73		2130	18.5	1436	21.7
3.07	0.5	1330	11.5	2076	19.9
2.57		1170	15.2	1782	20.0
2.07		1010	15.4	1471	20.2
1.57		800	15.8	1162	20.8
1.40		730	16.1	1073	21.1
1.29		680	16.3	1015	21.4
1.09		610	16.9	916	22.1
0.73		600	18.7	800	23.6
when $E_d = (21.000 / 1.1) \text{ kN/cm}^2$					

2.2.4 Horizontal diagonal brace connection

2.2.4.1 Horizontal diagonal brace in accordance with Annex B, page 9

2.2.4.1.1 Load-deformation behaviour

In the entire system, the horizontal diagonal braces according to Annex B, page 9, including their connections, must be taken into account dependent on the diagonal brace length and independent of the loading direction (tensile or compressive force) with the equivalent stiffness ($E_d \cdot A_{eff}$) according to Table 6 and with a travel-limiting spring in the diagonal direction according to the specifications in Annex A, figure 8.

2.2.4.1.2 Proof of structural stability

For the horizontal diagonal braces the following proof of stability is to be provided:

$$\frac{|N_{H,Ed}|}{N_{H,Rd}} \leq 1$$

(equation 11)

Where:

$N_{H,Ed}$ Tensile or compressive forces acting on the horizontal diagonal braces

$N_{H,Rd}$ Load-bearing capacity of the horizontal diagonal ledgers according to Table 6

Table 6: Characteristic values of the horizontal diagonal braces according to Annex B, page 9

Bay length L [m]	Bay width B [m]	$N_{H,Rd}$ [kN]	$E_d \cdot A_{eff}$ [kN]
0.73	0.73	3.10	2760
1.09	1.09	3.07	2970
1.57	1.57	3.03	2780
2.07	2.07	2.98	2240
2.57	2.57	2.91	1530
3.07	3.07	2.81	830

Table 6: (continued)

Bay length L [m]	Bay width B [m]	$N_{H,Rd}$ [kN]	$E_d \cdot A_{eff}$ [kN]
1.09	0.73	3.08	3160
1.40		3.07	3210
1.57		3.06	3200
2.07		3.03	3070
2.57		3.00	2850
3.07		2.96	2530
1.40	1.09	3.06	3210
1.57		3.05	3190
2.07		3.03	3040
2.57		2.99	2790
3.07		2.95	2460
1.40	1.57	3.04	3140
2.07		3.01	2910
2.57		2.98	2650
3.07		2.93	2330
1.40	2.07	3.02	2970
2.57		2.95	2450
3.07		2.90	2130
1.40	2.57	2.99	2900
3.07		2.86	1880
1.40	3.07	2.94	2380

when $E_d = (21.000 / 1.1) \text{ kN/cm}^2$

2.2.4.2 Connection of the horizontal diagonal braces according to Table B, page 156

Structural proof of stability of the horizontal diagonal ledgers according to Annex B, page 156, must be provided in accordance with section 2.2.2 in connection with the Technical Building Rules [Technische Baubestimmungen].

2.2.4.3 Connection of the lightweight HD horizontal diagonal brace O-ledger in accordance with Annex B, page 186

2.2.4.3.1 Load-deformation behaviour

Proof of structural stability of a scaffolding must take into account the O-ledgers HD according to Annex B, page 186 with an overall stiffness CH_d for the joints and the diagonal brace according to Table 7.

2.2.4.3.2 Proof of structural stability

For the O-ledgers, the following proof of stability is to be provided:

$$\frac{|N_{H,Ed}|}{N_{H,Rd}} \leq 1$$

(equation 12)

Where:

$N_{H,Ed}$ Tensile or compressive force in the O-ledger HD
 $N_{H,Rd}$ Load-bearing capacity of the O-ledgers HD according to Table 7

Table 7: Characteristic values of O-ledgers in accordance with Annex B, page 186

L [mm]	B [mm]	Load-bearing capacity $N_{H,Rd}$ [kN]	Stiffness $C_{H,d}$ [kN/cm] (tensile and compressive force)
1572	1088	± 12.0	85.1
2072	732		59.4
2072	1088		67.8
2572	732		44.8
2572	1088		49.2
3072	732		28.1
3072	1088		26.1

2.2.5 Diagonal cross brace

For the proof of structural stability of the entire system, the diagonal cross braces according to Annex B, page 134 must be taken into account in connection with the equivalent stiffness and load-bearing capacities given in Table 8.

Table 8: Characteristic values of the diagonal cross brace

Scaffolding width [m]	System length [m]	Load	Stiffness $E_d \cdot A_{eff}$ [kN]	Load-bearing capacity N_{Rd} [kN]
0.732	1.95	Compression	2730	-10.2
1.088		Tension	2890	+10.2
0.732	1.77	Compression	2570	-10.2
1.088		Tension	2670	+10.2

when $E_d = (21.000 / 1.1) \text{ kN/cm}^2$

2.2.6 Connector disc (rosette)

2.2.6.1 Connection in directly adjacent openings of the connector disc

When two ledgers or one ledger and one vertical diagonal brace or one ledger and one horizontal diagonal brace are connected in adjacent openings, the following proof of structural stability must be provided:

$$(n^A + n^a)^2 + (v^A + v^a)^2 \leq 1 \quad (\text{equation 13})$$

where:

- n, v is the interaction ratio according to Table 9
- A Ledger A
- a Ledger a or vertical or horizontal diagonal brace between A and B according to Figure 2

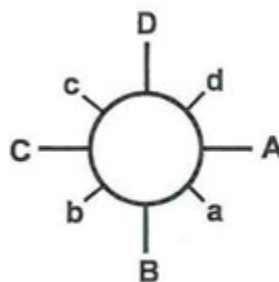


Figure 2: Allocation of the connector disc (rosette)

Table 9: Interaction ratios

Inter- action ratio	Connection ledger A/ ledger a	Connection ledger A/ vertical diagonal brace a	Connection ledger A/ horizontal diagonal brace a
n^A	$\frac{N_{Ed}^{A(+)} + M_{y,Ed}^A /e}{N_{Rd}^A}$		
n^a	$\frac{N_{Ed}^{a(+)} + M_{y,Ed}^a /e}{N_{Rd}^a}$	$\frac{0.707 \cdot N_{V,Ed}^{(+)} \cdot \sin \alpha + 1.883 \cdot N_{V,Ed} \cdot \cos \alpha}{N_{Rd}^*}$	$\frac{N_{H,Ed}^{(+)}}{N_{Rd}^a}$
v^A	$\frac{ V_{z,Ed}^A }{V_{z,Rd}}$		
v^a	$\frac{ V_{z,Ed}^a }{V_{z,Rd}}$	$\frac{ N_{V,Ed} \cdot \cos \alpha}{V_{z,Rd}}$	0

Where:

$N_{Ed}^{A(+)} ; N_{Ed}^{a(+)}$	Tensile force in the ledger connection (ledger A or ledger a)		
$M_{y,Ed}^A ; M_{y,Ed}^a$	Bending in the ledger connection (ledger A or ledger a)		
$V_{z,Ed}^A ; V_{z,Ed}^a$	Vertical lateral load in ledger connection (ledger A, Vertikaldiagonale a)		
$N_{V,Ed}$	Normal force in the vertical diagonal brace		
$N_{V,Ed}^{(+)}$	Tensile force in the vertical diagonal brace		
$N_{H,Ed}^{(+)}$	Tensile force in the horizontal diagonal brace		
e	Lever arm tube ledger connection $e = 3.3 \text{ cm}$		
	<div> <div>Load-bearing group "A"</div> <div>Load-bearing group "B"</div> </div>		
$V_{z,Rd}$	Load-bearing capacities	$V_{z,Rd}^A$	31.7 kN
N_{Rd}	Load-bearing capacities	N_{Rd}^A	42.3 kN
		N_{Rd}^a	35.1 kN
		N_{Rd}^*	51.1 kN
			26.4 kN
			36.0 kN
			31.0 kN
			43.7 kN

Proof of stability shall be provided in pairs around the nodes.

2.2.6.2 Connection of ledgers and/or diagonal braces in any openings of the connector discs (rosettes)

$$\frac{\sum V_{z,Ed}}{\sum V_{z,Rd}} \leq 1 \quad (\text{equation 14})$$

Where:

$\sum V_{z,Ed}$ is the sum of all vertical design shear forces acting on the connector disc (including the vertical component of vertical diagonal braces)

$\sum V_{z,Rd}$ Design value of the load-bearing capacity of the connector discs (rosettes) under vertical shear forces

Load-bearing group "A": $\sum V_{z,Rd} = 117 \text{ kN}$

Load-bearing group "B": $\sum V_{z,Rd} = 106 \text{ kN}$

2.2.7 U-bracket connection

For the U-bracket "lightweight design" connection in accordance with Annex B, page 168 of the U-brackets in accordance with Annex B, pages 196 to 198, the respective regulations of sections 2.2.2 and 2.2.4 may be applied to the U-ledger connection, taking into account the regulations for the design of welded malleable cast iron components in accordance with Z-8.22-939.

For the U-bracket "K2000+ design" connection in accordance with Annex B, page 174 of the U-brackets in accordance with Annex B, pages 236 to 238, the respective regulations of sections 2.2.2 and 2.2.4 may be applied to the U-ledger connection, taking into account the regulations for the design of welded malleable cast iron components in accordance with Z-8.22-64.

2.2.8 Standard joints

2.2.8.1 General provisions

Unless otherwise specified below, the joints of the standards in the "ALBLITZ MODUL" modular scaffolding system must always be designed and verified in accordance with the applicable Technical Building Rules [Technische Baubestimmungen]; see also "Mathematical treatment of standard joints with one-sided, centrally fixed joint pins for working and service scaffolds, and for supporting structures made of steel"⁵.

The decision contains various designs of tube connectors. If it is not certain which standard joint design will be used when verifying the structural stability, the most unfavourable assumptions must be applied.

If connecting means are used that deviate from the following sections, additional verification of a bolt-type connecting means for tensile force coupling (bearing of holes, bolt shearing and bolt bending) must be provided separately. When verifying the bolts' stability in tube connector joints subjected to tensile force, the bolt bending must be determined in accordance with the regulations "Mathematical treatment of standard joints with one-sided, centrally fixed butt bolts for working and service scaffolds, and for supporting structures made of steel"⁵. For the verifications of structural stability, a hole indentation of $\Delta = 5 \text{ mm}$ must be assumed for all design versions; the wall thickness of integrated tube connectors may be uniformly assumed to be $t = 3.5 \text{ mm}$.

2.2.8.2 Standard joints in Load-bearing group "B"

The structural stability of the standard joints in LBG "B" may be verified in the "lap joint" load-bearing model uniformly using the load-bearing capacities according to Table 10.

Table 10: Load-bearing capacities and load-deformation behaviour of the standard joints in load-bearing group "B"

Internal forces and moments	Load-bearing capacity	Load-deformation behaviour
Tensile force Z_{Rd}	10 kN *) **)	rigid
Compressive force $N_{KS,Ed}^{(-)}$ in the contact joint	63.2 kN	rigid
Bending moment $M_{DF,Rd}$	78.5 kNcm **)	see section 2.2.6.2
Torsional degree of freedom	---	0.0260 rad
*) When using a $\varnothing 12-8.8$ pin or larger, in which the thread is not arranged in the shear loaded joint, additional verification of structural stability of the joining means is not mandatory.		
**) Separate verification of the structural stability of the tube connector's net cross-section is not necessarily required.		

The following verifications of structural stability must be carried out:

$\frac{ Z_{Ed} }{Z_{Rd}} \leq 1$	(equation 15)
$\frac{ N_{KS,Ed}^{(-)} }{N_{KS,Rd}} \leq 1$	(equation 16)
$\frac{ M_{DF,Ed} }{M_{DF,Rd}} \leq 1$	(equation 17)

Where:

$Z_{Ed}, N_{KS,Ed}^{(-)}$
 $M_{DF,Ed}$

Normal force loads in the standard joint
resulting bending load in the standard joint

$$M_{DF,Ed} = \sqrt{(M_{y,DF,Ed})^2 + (M_{z,DF,Ed})^2}$$

$Z_{Rd}, N_{KS,Rd}, M_{DF,Rd}$

Load-bearing capacities according to Table 10

For members subject to combined compressive force and bending moment or combined tensile force and bending moment, further verifications of interaction is not mandatory.

If the lower tubes are tubes with integrated tube connector, the least favourable torsional spring stiffness of the pressed-in connectors according to DIB-Newsletter⁵ or the integrated connectors according to (eq.18) must be assumed for the system calculations.

For system calculations in the "lap joint" load-bearing model, the buckling angle due to the torsional degree of freedom may be considered uniformly in accordance with Table 10.

2.2.8.3 Standard joints in **Load-bearing group "A"**

For the joints of standards in Load-bearing group "A" with solely integrated tube connectors, it must be verified that the loads they are subjected to do not exceed the load-bearing capacities according to Table 11. When using the "lap joint" load-bearing model, the verification of structural stability must be carried out as per (eq. 15), (eq. 16), and (eq. 19).

Table 11: Load-bearing capacities and load-deformation behaviour of the integrated tube connector in Load-bearing group "A"

Internal forces and moments		Load-bearing capacity	Load-deformation behaviour
Tensile force Z_{Rd}	one bolt M12, 8.8	43.7 kN*) **)	rigid
	two bolts M12, 8.8	72.1 kN*) **)	
Compressive force $N_{KS,Rd}$ in the contact joint		122 kN	rigid
Bending moment $M_{DF,Rd}$		122 kNcm **)	according to (eq. 18)
Torsional degree of freedom		---	0.0218 rad
*) Applies to the use of bolts with Ø12-8.8, with threads in which the thread is not arranged in the shear loaded joint. Additional proof of structural stability of the connecting means is not mandatory.			
**) Separate proof of structural stability of the net section at the tube connector is not mandatory.			

In the equivalent model, the standards are assumed to be continuous up to the contact joint with a constant cross-section and in the contact joint with the following load-deformation relationship:

$$\varphi_d = \frac{M}{27000 \text{ kNcm} - 182 \cdot |M|} \quad \text{with } M \text{ in [kNcm]} \quad (\text{equation 18})$$

This equivalent model also covers the structural behaviour of the internal joint bolt.

For system calculations in the "lap joint" load-bearing model, the buckling angle due to the torsional degree of freedom may be considered uniformly in accordance with Table 14.

If a tensile force and bending moment act simultaneously, the following interaction condition for the deformation range shall additionally be met:

$$\frac{M_{DF,Ed}}{M_{DF,Rd} \cdot \cos\left(\frac{\pi}{2} \cdot \frac{Z_{Ed}}{72,1 \text{ kN}}\right)} \leq 1 \quad (\text{equation 19})$$

Where:

$M_{DF,Ed}$ resulting bending capacity in the standard joint:

$$M_{DF,Ed} = \sqrt{(M_{y,DF,Ed})^2 + (M_{z,DF,Ed})^2}$$

$M_{DF,Rd}$ Bending capacity according to Table 14

Z_{Ed} Tensile strength in the deformation range

Z_{Rd} Tensile strength of the deformation range according to Table 14

Additional proof of structural stability for a combination of bending in the joint range and compressive force in the contact joint is not mandatory.

2.2.9 Wedge-head couplers

Wedge-head couplers (rigid or rotatable) according to Annex B, pages 122 and 125 are only to be used for connecting "free" scaffolding tubes $\varnothing 48,3 \times 3,2 \text{ mm}$ to the standards of the scaffolding system in conjunction with the roof edge protection (e.g. see Annex D, page 7).

Depending on the standards used, a number of connection means can be used for the connection of the double wedge-head coupler "lightweight design" according to Annex B, page 212 and the double wedge-head coupler "K2000+ design" according to Annex B, page 247. The connection values according to Table 12 shall apply.

If it is not ensured that only connections of a single design will be used in a scaffold or that their impact on structural stability is taken into account by means of detailed calculation and design documents, proof of the scaffold's structural stability must be provided in accordance with Z-8.22-64.

Table 12: Designs for the connection of double wedge-head couplers

Construction technique		Double wedge-head coupler, lightweight design, according to Annex B, page 212	Double wedge-head coupler, "K2000+ design" according to Annex B, page 247
Component	according to Annex B, page	according to Z-8.22-64	
Standards	11 to 16, 158, 227, 228		
Starter piece	10, 226		
TG 60-frame	257, 258, 259		
Standards	153, 154, 180, 181, 183	according to Z-8.22-939	according to Z-8.22-64
Starter piece	179		

2.2.10 Reinforcing post 2.6 m "Allround lightweight design"

For proof of structural stability of the reinforcing post 2.6 m "lightweight design" according to Annex B, page 215 in the scaffolding system, the connections with the connector head for U-brackets "lightweight design" according to Annex B, page 168 to the connector discs shall be assumed to be articulated. Verification of structural stability of the connections shall be provided for any other stresses according to the provisions regarding the bracket connection in sections 2.2.2 and 2.2.5. of this decision.

2.2.11 TG-60 frame

For the TG-60 frame according to Annex B, pages 257 to 259, the provisions according to Z-8.22-64 shall apply.

2.2.12 Proof of structural stability of the entire scaffolding system

2.2.12.1 Vertical load-bearing capacity of decks

Proof of structural stability for the decks of the "ALBLITZ MODUL" modular system is provided in accordance with Table 13 for live loads of the scaffold load classes according to EN 12811-1:2004-03, Table 3 and for use in brickguard and roof edge protection scaffolds with fall heights of up to 2 m according to DIN 4420-1:2004-03 (class D according to DIN EN 12810-1:2004-03).

Table 13: Assignment of decking to scaffold load classes (service classes)

Designation	Annex B, page	Bay width ℓ [m]	Use in load class (service class)
Aluminium frame platform with tube fixture	51 and 52	≤ 3.07	≤ 3
Aluminium access frame platform with tube fixture	54, 55, 57, 58	≤ 3.07	≤ 3
Steel deck AF with tube fixture Steel deck AF 0.32 m Steel deck AF 0.30 m, 0.34 m	61 and 62 84 86	4.14	≤ 3
		3.07	≤ 4
		2.57	≤ 5
		≤ 2.07	≤ 6
Intermediate deck AF with tube fixture 0.19 m Intermediate deck AF 0.19 m	63 88	4.14	≤ 3
		3.07	≤ 4
		2.57	≤ 5
		≤ 2.07	≤ 6
Intermediate deck AF with tube fixture 0.16 m Intermediate deck AF 0,16 m	63 88	3.07	≤ 4
		2.57	≤ 5
		≤ 2.07	≤ 6
Steel deck with tube fixture	64	3.07	≤ 4
		2.57	≤ 5
		≤ 2.07	≤ 6
Intermediate deck with tube fixture Intermediate deck	65 89	3.07	≤ 4
		2.57	≤ 5
		≤ 2.07	≤ 6
Aluminium frame platform	66 and 67	≤ 3.07	≤ 3
Aluminium frame platform with internal hatch	69 and 70	≤ 3.07	≤ 3
Aluminium deck with plywood	72 and 73, 78 and 79	≤ 3.07	≤ 3
Aluminium access deck with ladder	75 and 76, 81 and 82	≤ 3.07	≤ 3
Steel deck	85	≤ 3.07	≤ 4
Lightweight aluminium deck 0.60 m	90	3.07	≤ 3
		≤ 2.57	≤ 4
Solid wood deck 48 Wooden deck	91 93	3.07	≤ 3
		2.57	≤ 4
		2.07	≤ 5
		≤ 1.57	≤ 6

Table 13: (continued)

Designation	Annex B, page	Bay width ℓ [m]	Use in load class (service class)
Solid wood deck 45	92	2.57	≤ 3
		2.07	≤ 4
		≤ 1.57	≤ 5
U-deck T4 0.32 m, steel	262 and 263	≤ 2.07	≤ 6
U-deck 0.32 m, steel	264 and 265	2.57	≤ 5
U-deck, lightweight 0.32 m, steel	296	3.07	≤ 4
U-robust deck 0.61 m	266 and 267	≤ 3.07	≤ 3
U-robust deck 0.32 m	268	≤ 1.57	≤ 6
		2.07	≤ 5
		2.57	≤ 4
		3.07	≤ 3
U-trapdoor for steel deck 0.64 m	269	2.57	≤ 4
U-robust deck with trapdoor with ladder	272, 275, 276	≤ 3.07	≤ 3
U-aluminium deck with trapdoor 0.61 m	273, 274	≤ 3.07	≤ 3
U-gap deck, telescopic O-deck 0.19 m, steel	277 279, 280	≤ 2.07	≤ 6
		2.57	≤ 5
		3.07	≤ 4
U-Alu-Durchstieg 1,00 x 0,61 m	281	≤ 3.07 *)	≤ 3
O-deck T9 0.32 m, steel O-deck T4 0.32 m, steel O-deck, lightweight 0.32 m, steel	282 283 297	≤ 2.07	≤ 6
		2.57	≤ 5
		3.07	≤ 4
O-deck T9 0.19 m, steel O-deck 0.32 m, steel	284 285	≤ 2.07	≤ 6
		2.57	≤ 5
		3.07	≤ 4
*) in combination with U-support brackets and U-decks			

2.2.12.2 Elastic support of the vertical frame sections

Non-anchored nodes of standard joints in the plane perpendicular to the span direction of the decks (in case of facade scaffolding perpendicular to the facade), whereby the ledgers are connected to the small openings of the connector disc (rosette), may be assumed to be elastically supported by the horizontal level (decking), provided that the neighbouring horizontal nodes are anchored. For load classes ≤ 3 this elastic support may be taken into account by assuming a travel-limiting spring according to figure 2 in connection with the design values given in Table 14 in accordance with the system width.

Decks that are not listed may only be used as bracket deck or for applications that do not serve any bracing purpose.

Table 14: Design values of the horizontal travel springs

Deck	in accordance with Annex B, page	Scaffolding width b [m]	Bay width ℓ [m]	Clearance $f_{o,d}$ [cm]	Stiffness $C_{L,d}$ [kN/cm]		Load-bearing capacity of the spring load $F_{L,Rd}$ [kN]
					$0 < F_L \leq 1.50$ [kN]	$1.50 < F_L \leq F_{L,Rd}$ [kN]	
Steel deck AF with tube fixture 0.32 m	61	0.73	≤ 3.07	3.96	0.58	0.46	2.50
Steel deck with tube fixture	64						
Steel deck AF 0.32 m	84						
Steel deck	85						
Aluminium frame platform with tube fixture	51, 52			3.40	0.78	0.78	1.71
Aluminium frame platform	66, 67						
Aluminium deck with plywood	72, 73, 78, 79						
U-deck T4, steel	262, 263			4.41	0.54	0.54	2.33
U-deck, steel	264, 265						
U-robust deck 0.61 m	266, 267			4.90	0.58	0.48	2.50
Steel deck AF with tube fixture 0.32 m	61	1.09	≤ 3.07	4.39	0.79	0.79	2.46
Steel deck with tube fixture	64						
Steel deck AF 0.32 m	84						
Steel deck	85						

2.2.12.3 Elastic coupling of the vertical levels

The inner and outer vertical plane of a scaffolding may be assumed to be elastically coupled to each other by the decking in the direction of these planes (in the case of facade scaffolding parallel to the facade) when connected through the small opening of the connector disc (rosette). This elastic coupling may be taken into account for load classes ≤ 3 depending on the system width by assuming coupling springs according to figure 2 with the characteristic values specified in Table 15.

Decks that are not listed may only be used as bracket deck or for applications that do not serve any bracing purpose.

Table 15: Design values of the horizontal coupling springs

Deck	in accordance with Annex B, page	Scaffolding width b [m]	Bay width ℓ [m]	Clearance $f_{o,d}$ [cm]	Stiffness $C_{L,d}$ [kN/cm]		Load-bearing capacity of the spring load $F_{L,Rd}$ [kN]
					$0 < F_{\parallel} \leq 2,5$ [kN]	$2,5 < F_{\parallel} \leq F_{\parallel,Rd}$ [kN]	
Steel deck AF with tube fixture 0.32 m	61	0.73	≤ 3.07	1.40	2.58	2.58	4.50
Steel deck with tube fixture	64						
Steel deck AF 0.32 m	84						
Steel deck	85						
Aluminium frame platform with tube fixture	51, 52			0.50	1.86	1.12	3.86
Aluminium frame platform	66, 67						
Aluminium deck with plywood	72, 73, 78, 79						
U-deck T4, steel	262, 263						
U-deck, steel	264, 265			1.00	2.59	2.53	5.00
U-robust deck 0.61 m	266, 267						
Steel deck AF with tube fixture 0.32 m	61	1.09	≤ 2.57	1.95	1.67	1.67	3.94
Steel deck with tube fixture	64						
Steel deck AF 0.32 m	84						
Steel deck	85						
Steel deck AF with tube fixture 0.32 m	61			1.95	1.39	1.39	3.28
Steel deck with tube fixture	64						
Steel deck AF 0.32 m	84						
Steel deck	85						

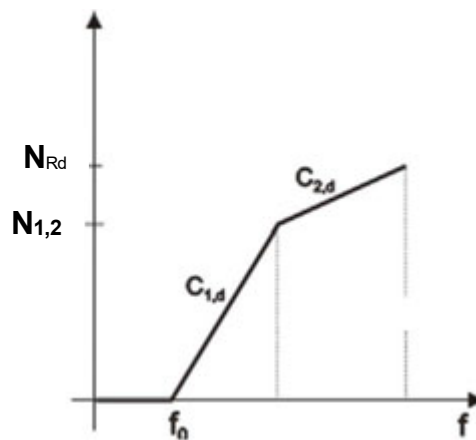


Figure 2: Representation of spring stiffness

2.2.12.4 Material parameters

For components made of S235JRH or S275J0H steel with an increased yield point

($R_{eH} \geq 320 \text{ N/mm}^2$)

- any such components are marked accordingly in the drawings in Annex A – the design value of the yield point $f_{y,d} = 291 \text{ N/mm}^2$ may be used for the calculation. All other characteristic values must be applied according to the basic material.

2.2.12.5 Tubes $\varnothing 48.3 \text{ mm}$ made of S460MH steel in Load-bearing group "A"

Scaffold tubes $\varnothing 48.3 \times 2.9 \text{ mm}$ and $\varnothing 48.3 \times 2.7 \text{ mm}$ made of S460MH steel may be assigned to buckling curve "a" in LBG "A".

For the proof of structural stability, the plastic shape coefficient shall be limited to $\alpha_{pl} = 1.25$. If for the tubes $\varnothing 48.3 \text{ mm}$ made from S460MH a calculation according to the second order theory of elasticity is carried out, the next value may be assumed as the design value of the initial curvature:

$$v_0 = \frac{\ell}{300} \quad (\text{equation 19})$$

The cosine interaction may be used for the pressure-with-bending interaction verification.

2.2.12.6 Cross-section properties of the U-profiles

2.2.12.6.1 U-profiles without openings

The structural stability of U-profiles used with a number of components may uniformly be verified assuming the characteristic values according to figure 3:

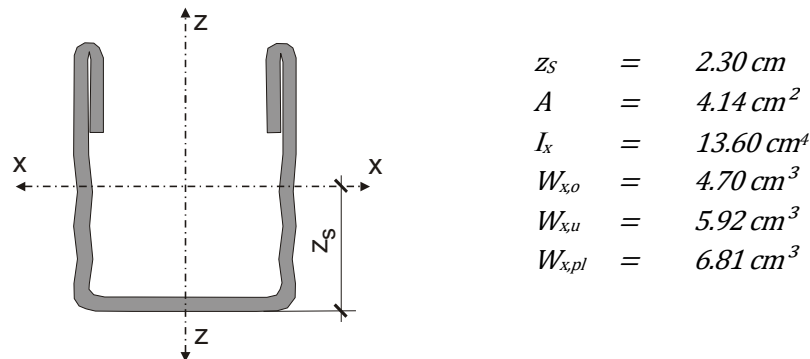


Figure 3: Characteristic values of the U-profiles without openings

2.2.12.6.2 U-profile with openings

The structural stability of U-profiles used for various components may be verified uniformly using the characteristic values according to Figure 4:

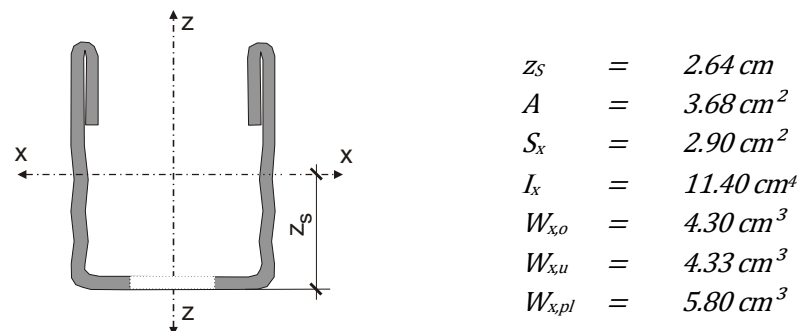


Figure 4: Characteristic values of U-profiles without holes

2.2.12.7 Scaffolding spindles / base jacks

The substitute section properties for the base jacks for the stress and / or interaction analyses and calculations of deformation according to DIN 4425:2017-04 (Annex B of DIN EN 12811-1:2004-03) shall be assumed as follows:

for the base jacks according to Annex B, pages 17 and 20:

$$\begin{aligned} A &= A_S &&= 3.52 \text{ cm}^2 \\ I &&&= 4.00 \text{ cm}^4 \\ W_{el} &&&= 2.68 \text{ cm}^3 \\ W_{pl} &= 1.25 \cdot 2.68 &&= 3.35 \text{ cm}^3 \end{aligned}$$

for the base jacks according to Annex B, pages 18 and 19:

$$\begin{aligned} A &= A_S &&= 3.85 \text{ cm}^2 \\ I &&&= 4.27 \text{ cm}^4 \\ W_{el} &&&= 2.83 \text{ cm}^3 \\ W_{pl} &= 1.25 \cdot 2.83 &&= 3.54 \text{ cm}^3 \end{aligned}$$

for the scaffolding spindles according to Annex B, page 178:

$$\begin{aligned} A &= A_S &&= 3.84 \text{ cm}^2 \\ I &&&= 3.74 \text{ cm}^4 \\ W_{el} &&&= 2.61 \text{ cm}^3 \\ W_{pl} &= 1.25 \cdot 2.61 &&= 3.26 \text{ cm}^3 \end{aligned}$$

for the scaffolding spindles according to Annex B, page 292:

$$\begin{aligned} A &= A_S &&= 4.71 \text{ cm}^2 \\ I &&&= 4.29 \text{ cm}^4 \\ W_{el} &&&= 2.97 \text{ cm}^3 \\ W_{pl} &= 1.25 \cdot 2.97 &&= 3.71 \text{ cm}^3 \end{aligned}$$

The cosine interaction in accordance with DIN 4425:2017-04, section 7.1 may be used to provide proof of stability for the load-bearing capacity of the scaffolding spindles / base jacks.

2.2.12.8 Couplers

For the proof of stability of the halfcouplers attached to the various components, the load-bearing capacities and stiffness values for halfcouplers of class B shall be applied in accordance with the information provided in DIN EN 74-2:2022-09.

2.3 Design

2.3.1 General provisions

The Technical Building Rules [Technische Baubestimmungen] apply to the designing of scaffolds using components of the "ALBLITZ MODUL" modular system, in particular those for working and service scaffolds according to DIN EN 12811-1:2004-03 in conjunction with the "Application Guideline for Working Scaffolds in accordance with DIN EN 12811-1", DIN 4420-1:2004-03, the "Approval Principles for Working and Service Scaffolds – Requirements, Calculation Assumptions, Tests, Certificate of Conformity"³; for supporting structures DIN EN 12812:2008-12 in conjunction with the "Application Guideline for Supporting Structures in accordance with DIN EN 12812"² is applicable, as well as the provisions set out below.

When using the modular scaffolding system as a temporary structure that does not fall within the scope of temporary auxiliary construction aids, application-specific requirements may need to be taken into account in the design.

Assembly, alteration and dismantling of the scaffold must be carried out in compliance with the Instructions for Assembly and Use⁶ which are not subject of this decision.

⁶

In case of working and service scaffolds, the Instructions for Assembly and Use must comply with the requirements of the "Application guideline for working scaffolds according to DIN EN 12811-1", see DIBt-Mitteilungen (notifications of the DIBt) issue 2/2006.

2.3.2 Condition of components

All components shall be inspected for proper condition prior to assembly. Damaged components may not be used.

2.3.3 Structural design

2.3.3.1 Components

Scaffolds in accordance with this decision must be erected using the scaffold components listed in section 1. Such components must be marked in accordance with the regulations of the respective decisions.

The following applies when using scaffolding nodes:

- Each connector disc (rosette) allows for connecting up to 8 members.
- The connector head wedges must be fixed by driving the wedge from top to bottom to the end-stop with a 0.5 kg hammer.

2.3.3.2 Base area

The lower standards or vertical starter pieces are to be positioned and adjusted on the base jacks in a way that the working levels are horizontal. It must be ensured that the base plates of the base jacks are horizontal and supported over the entire area to absorb and transmit the forces resulting from the scaffolding in the supporting surface.

2.3.3.3 Scaffolding decks

Scaffolding decks must be secured to prevent them from accidental lift-off.

2.3.3.4 Side protection

The provisions of DIN EN 12811-1:2004-03 apply to the side protection. Primarily use components intended for this use and only exceptionally use components such as steel tubes and couplers according to DIN EN 12811-1:2004-03 as well as scaffold decks and planks according to DIN 4420-1:2004-03.

2.3.3.5 Bracing

Scaffolds must be braced.

The vertical planes are to be braced by means of longitudinal ledgers or longitudinal ledgers in conjunction with vertical diagonal braces.

Horizontal scaffolding levels are to be braced by means of ledgers and horizontal diagonal braces or by means of system decks in conjunction with transoms in accordance with Sections 2.2.12.2 and 2.2.12.3.

The individual bracing levels are to be erected and positioned in accordance with the structural analysis.

2.3.3.6 Anchoring

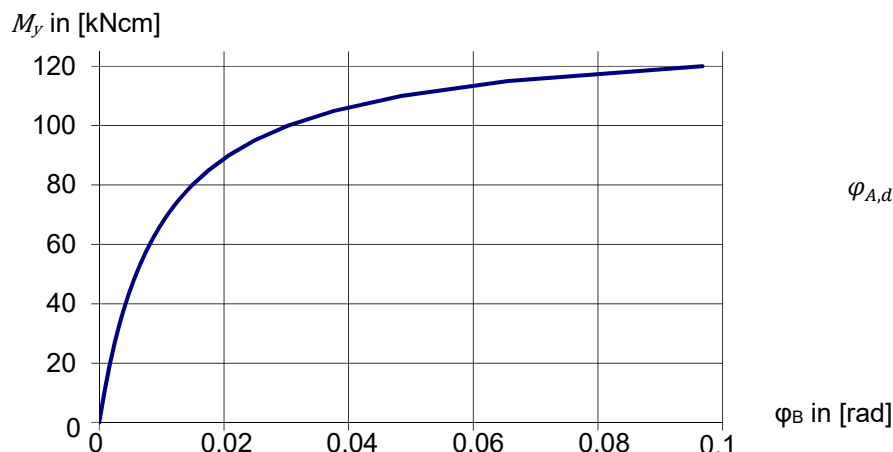
Please refer to the structural analysis for anchor forces and the anchor configuration.

The anchorage of scaffold retainers/wall ties to the facade or to other parts of the building is not covered by this decision. The user must ensure that the respective forces can be securely absorbed and transmitted from scaffold retainers/wall ties. Vertical forces must not be transmitted in this process.

2.3.3.7 Couplers

Couplers with screwed connectors must be tightened with a torque of 50 Nm when connecting to the standards; tolerances of $\pm 10\%$ are permitted. According to the manufacturer's instructions for use, bolts/screws must be easy to reposition.

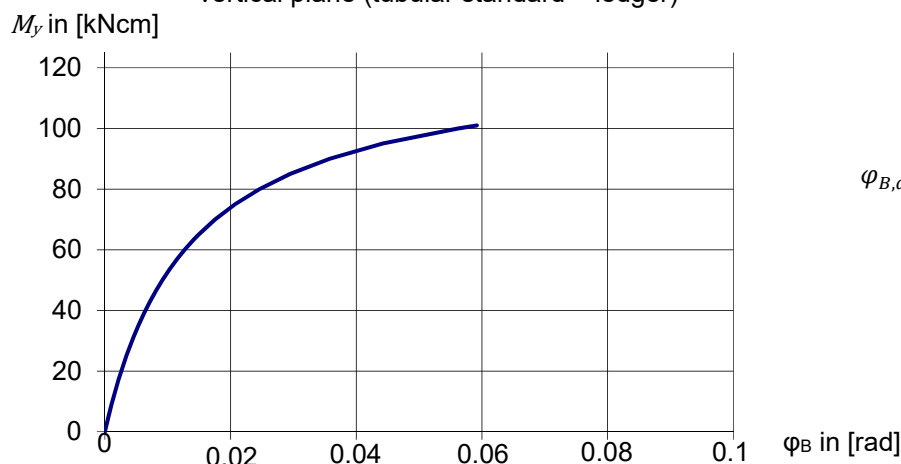
Couplers with wedge-lock must be connected by driving the wedge to the end-stop with a 0.5 kg hammer (or heavier).



$$\varphi_{A,d} = \frac{M_y}{13600 - 103 \cdot |M_y|} \quad [\text{rad}]$$

with M_y in [kNcm]

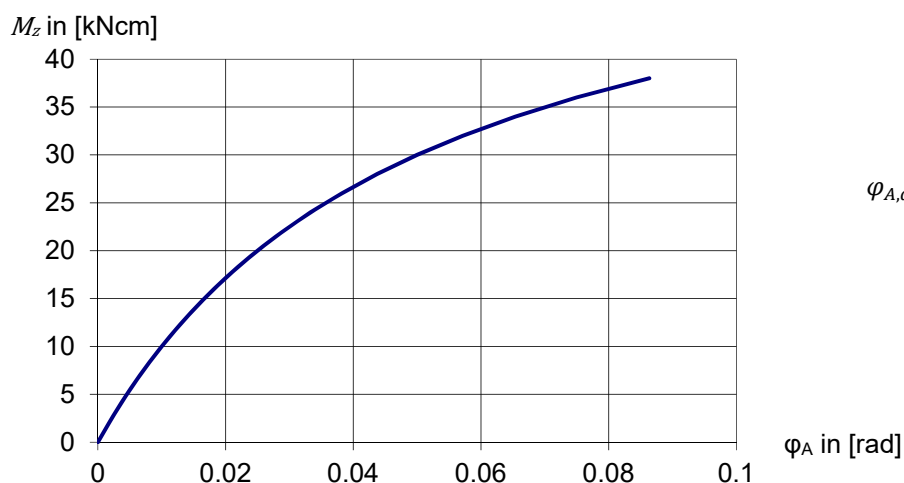
Figure 1: Load-bearing group "A": Torsional spring stiffness at the ledger connection in the vertical plane (tubular standard – ledger)



$$\varphi_{B,d} = \frac{M_y}{9140 - 73.6 \cdot |M_y|} \quad [\text{rad}]$$

with M_y in [kNcm]

Figure 2: Load-bearing group "B": Torsional spring stiffness at the ledger connection in the vertical plane (tubular standard – ledger)



$$\varphi_{A,d} = \frac{M_z}{1200 - 20 \cdot |M_z|} \quad [\text{rad}]$$

with M_z in [kNcm]

Figure 3: Load-bearing group "A": Torsional spring stiffness at the ledger connection in the horizontal plane (perpendicular to the tubular standard/ledger plane)

Modular scaffolding system "ALBLITZ MODUL"

Moment-rotation relationships for the ledger connection

Annex A, page 1

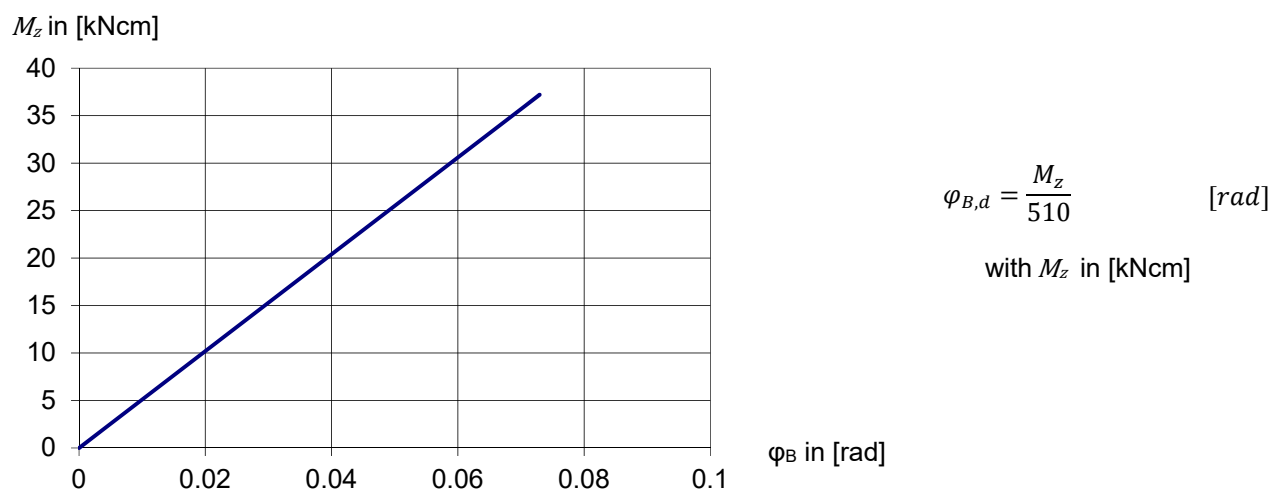


Figure 4: Load-bearing group "B": Torsional spring stiffness at the ledger connection in the horizontal plane (perpendicular to the tubular standard/ledger plane)

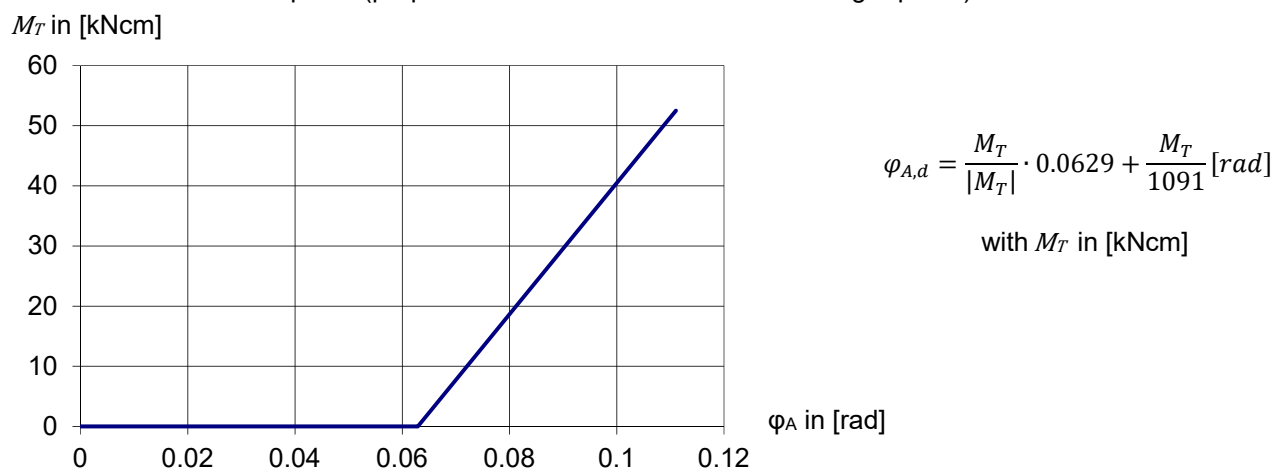


Figure 5: Load-bearing group "A": Torsional spring stiffness in the O-ledger connection under torsional moment at the ledger axis section.

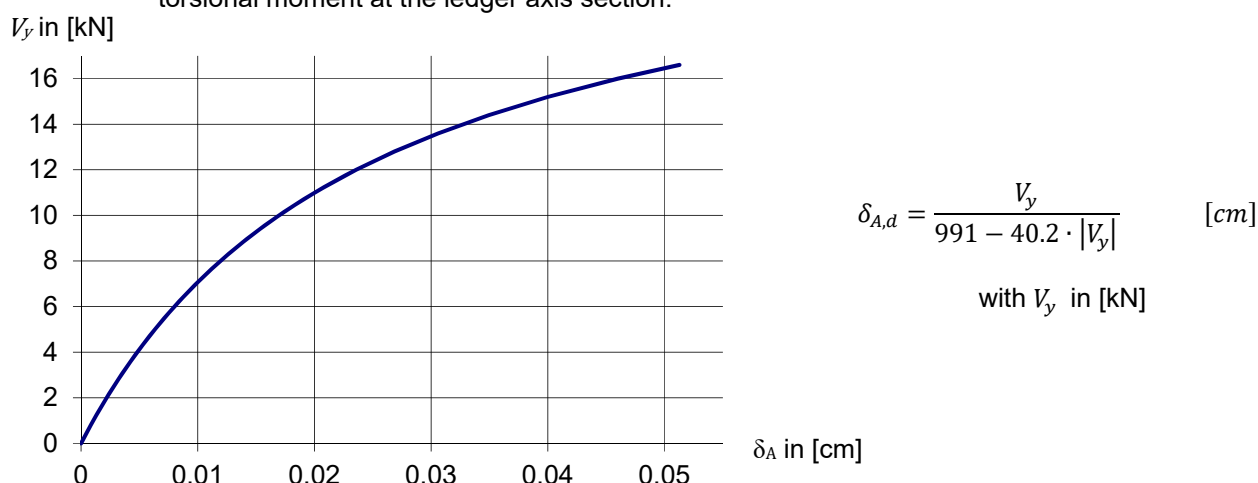
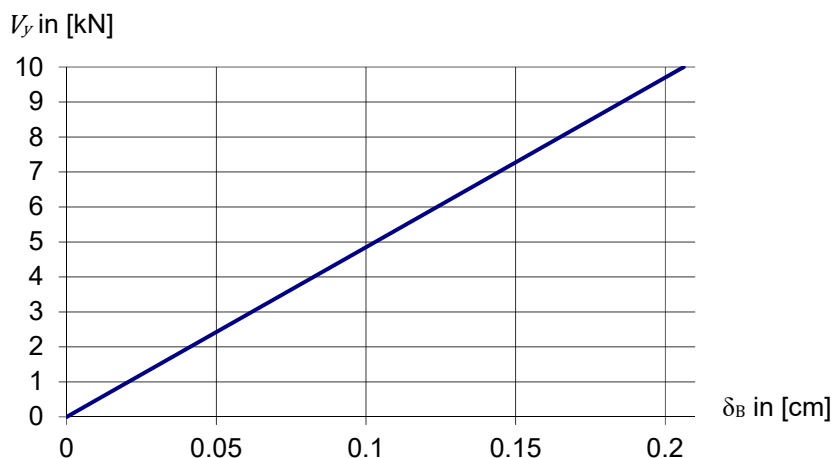


Figure 6: Load-bearing group "A": Force-displacement relationship in the ledger connection and the double wedge head coupler "lightweight design" subject to horizontal shear load

Modular scaffolding system "ALBLITZ MODUL"

Torsional and travel-limiting spring stiffness in the ledger connection for M_z , M_T and V_y

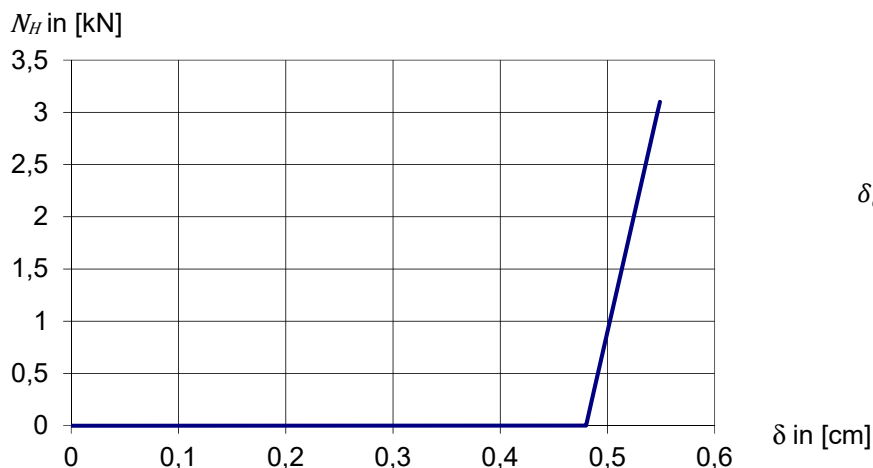
Annex A, page 2



$$\delta_{B,d} = \frac{V_y}{48.5} \quad [cm]$$

with V_y in [kN]

Figure 7: Load-bearing group "B": Force-displacement relationship in the ledger and bracket connection and the connection of a double wedge head coupler under horizontal shear load



$$\delta_d = 0.48 \cdot \frac{N_H}{|N_H|} + \frac{N_H}{48} \quad [cm]$$

with N_H in [kN]

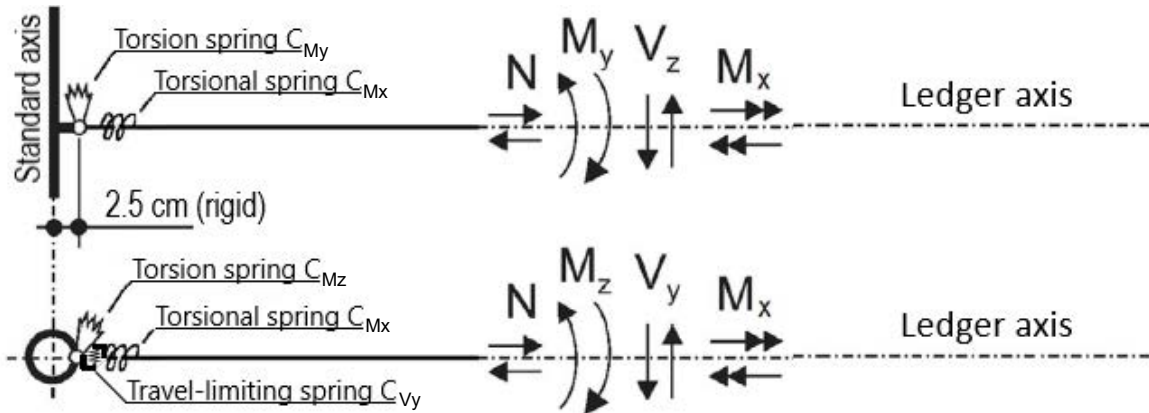
Figure 8: Travel-limiting spring stiffness in the connection of the horizontal diagonal braces according to Annex B, page 9

Modular scaffolding system "ALBLITZ MODUL"

Travel-limiting spring stiffness in the ledger connection for V_y and in the connection of a horizontal diagonal brace

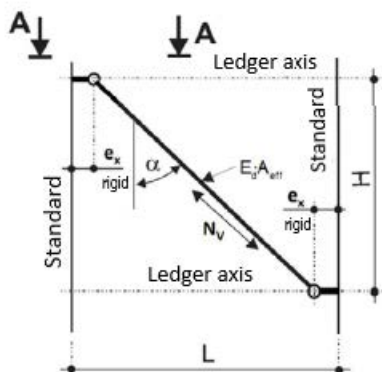
Annex A, page 3

Structural system ledger connection

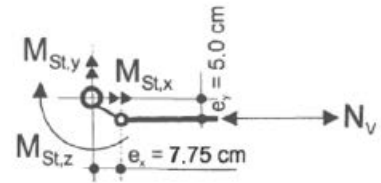


Note: M_x or C_{Mx} only applies in case of **Load-bearing group "A"** in connection with O-ledgers.

Structural system vertical diagonal brace



Sectional view A-A



The following node moments must be absorbed by the standard and the ledgers.

Node moments due to diagonal force N_v

$$M_{St,x} = N_v \cdot \cos \alpha \cdot e_y$$

$$M_{St,y} = N_v \cdot \cos \alpha \cdot e_x$$

$$M_{St,z} = N_v \cdot \sin \alpha \cdot e_y$$

Additionally, the following degrees of freedom in the longitudinal direction of the diagonal braces are to be assumed:

Load-bearing group "A" &
Load-bearing group "B":

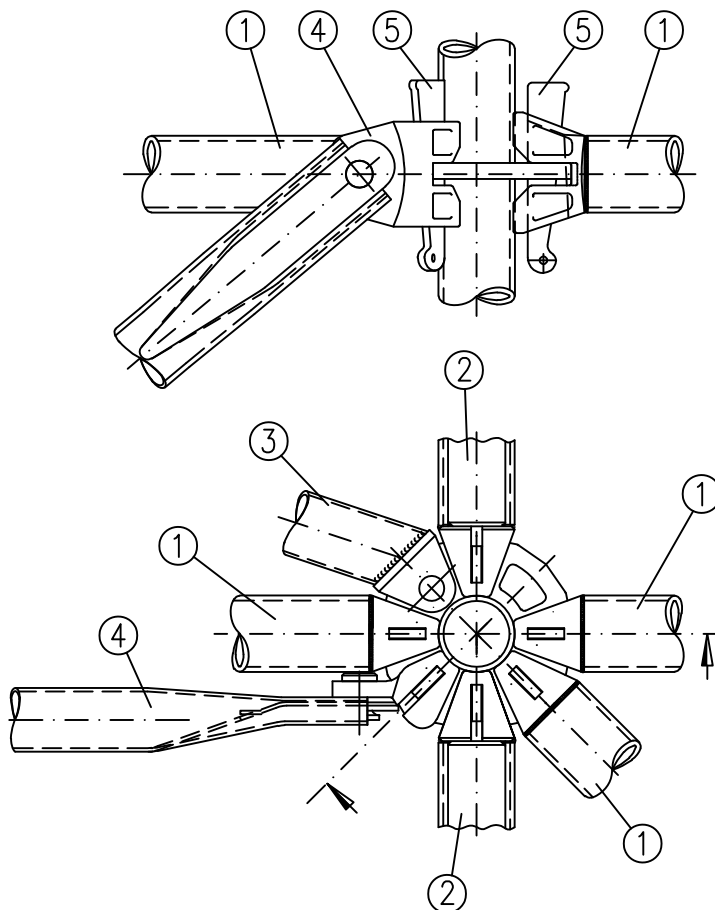
$$f_{0,d} = 0.70 \text{ cm}$$

with $e_x = 7.75 \text{ cm}$ and $e_y = 5.00 \text{ cm}$

Modular scaffolding system "ALBLITZ MODUL"

Structural systems vertical diagonal brace and ledger connection

Annex A, page 4



- ① Tube ledger
- ② U-ledge
- ③ Horizontal diagonal brace
- ④ Vertical diagonal brace
- ⑤ Wedge 6 mm

Possible combinations of V-standards and ledgers with load-bearing group

Ledger connection V-standards	MULTI	MULTI 4.0	K2000+	LW
MULTI	Z-8.22-906 / Load-bearing group B	Z-8.22-906 / Load-bearing group B	Z-8.22-913 / Load-bearing group B	Z-8.22-913 / Load-bearing group B
MULTI 4.0	Z-8.22-906 / Load-bearing group B	Z-8.22-906 / Load-bearing group A	Z-8.22-913 / Load-bearing group B	Z-8.22-913 / Load-bearing group A
K2000+	Z-8.22-913 / Load-bearing group B	Z-8.22-913 / Load-bearing group B	Z-8.22-64 / Load-bearing group B	Z-8.22-949 / Load-bearing group B
LW	Z-8.22-913 / Load-bearing group B	Z-8.22-913 / Load-bearing group A	Z-8.22-949 / Load-bearing group B	Z-8.22-939 / Load-bearing group A

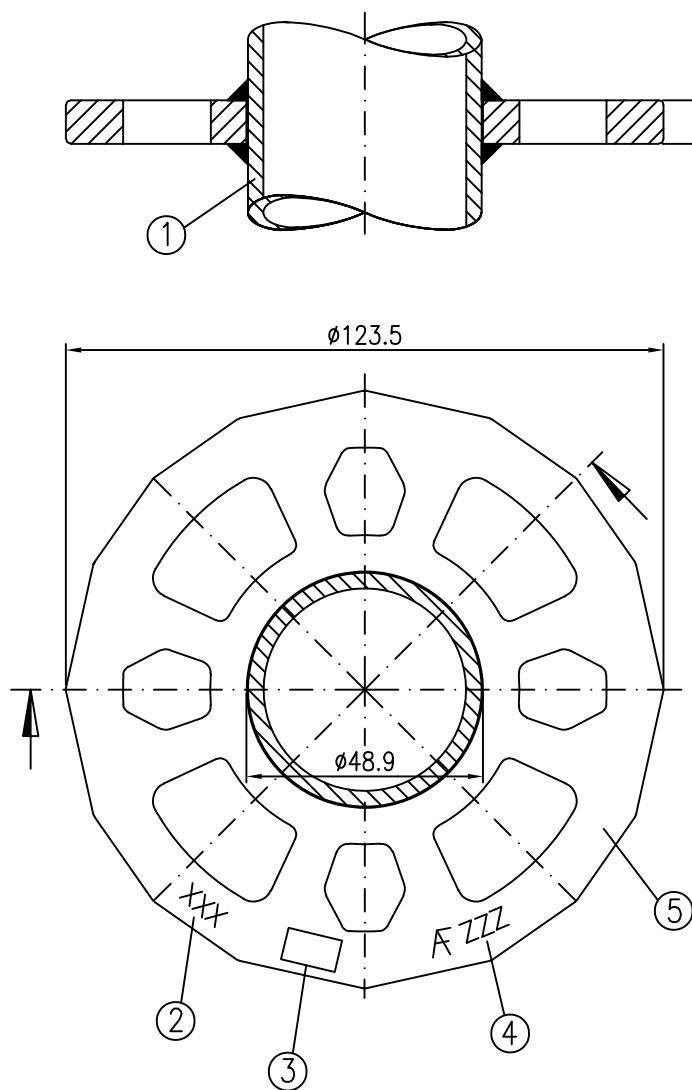
ALBLITZ MODUL

Overview of scaffolding nodes
in accordance with Z-8.22-906

M710-B101_ABM

05.2021

Annex B,
page 1



① Circular hollow section $\varnothing 48.3 \times 3.2$

Circular hollow section $\varnothing 48.3 \times 2.9$ (Design 4.0)

② Batch number / week year

③ Company logo of the foundry

④ \mathbb{A} abbreviated approval number

⑤ Cast steel alternatively: Steel

Material thickness = 9 mm

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$

DIN EN 10219-S460MH

stamped 0.4

stamped 0.4

stamped 0.4

Material in accordance with the documents filed at DIBt

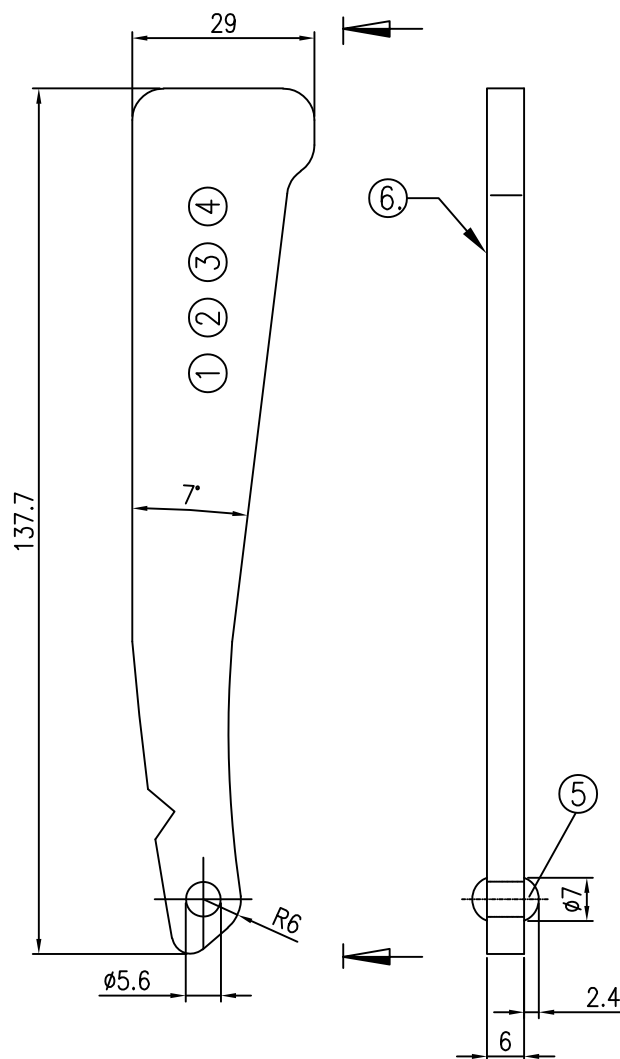
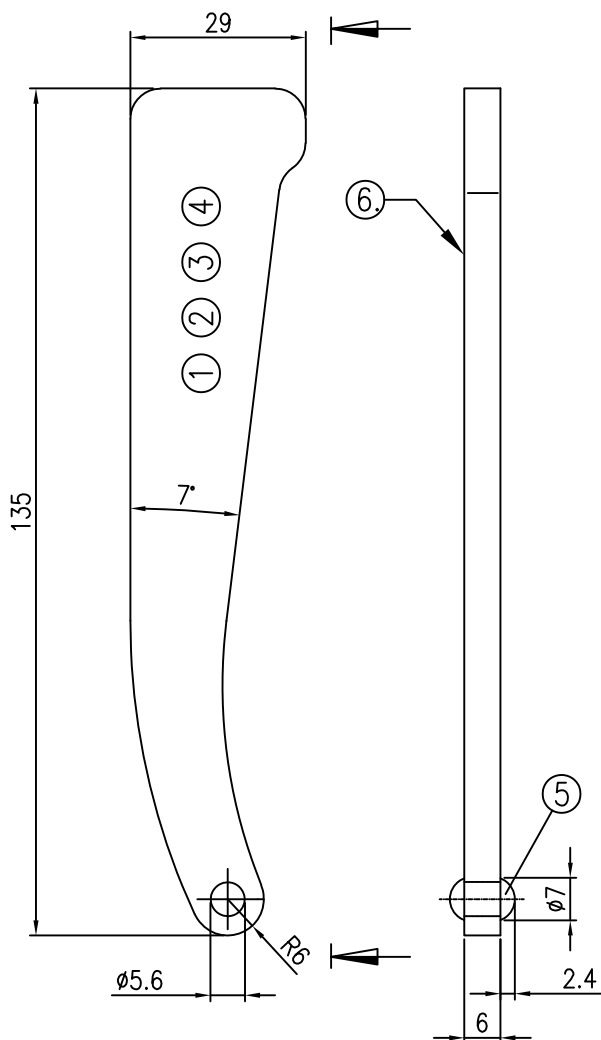
ALBLITZ MODUL

Connector disc
in accordance with Z-8.22-906

M710-B102_ABM

05.2021

Annex B,
page 2



Design 4.0

- ① XX = Supplier number
- ② ZZZ/ZZZ = abbreviated approval number
- ③ F = ALFIX manufacturer's logo
- ④ YY = Year of manufacturing (e.g. 18=2018)
- ⑤ Round head rivet $\phi 5 \times 10$ with rivet head of rivet $\phi 4$ DIN 660 QSt 32-2 electrogalvanized
- ⑥ Marking

hot-dip galvanized; DIN EN 10149-S550MC

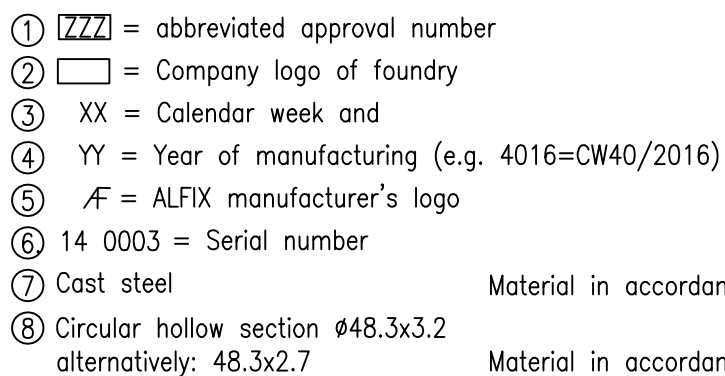
ALBLITZ MODUL

Wedge
in accordance with Z-8.22-906

M710-B103_ABM

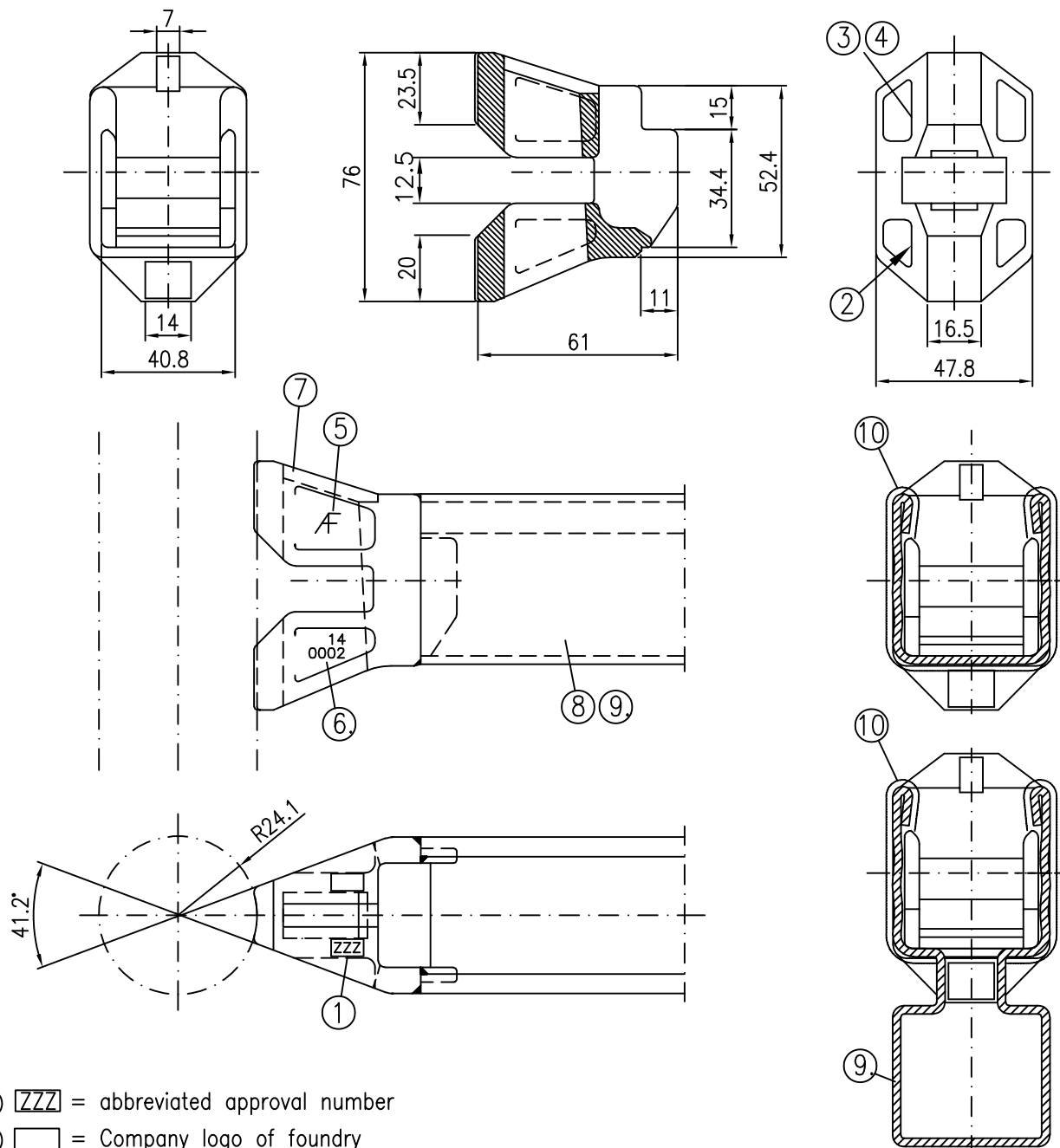
11.2022

Annex B,
page 3



Material in accordance with the documents filed at DIBt

Annex B,
page 4

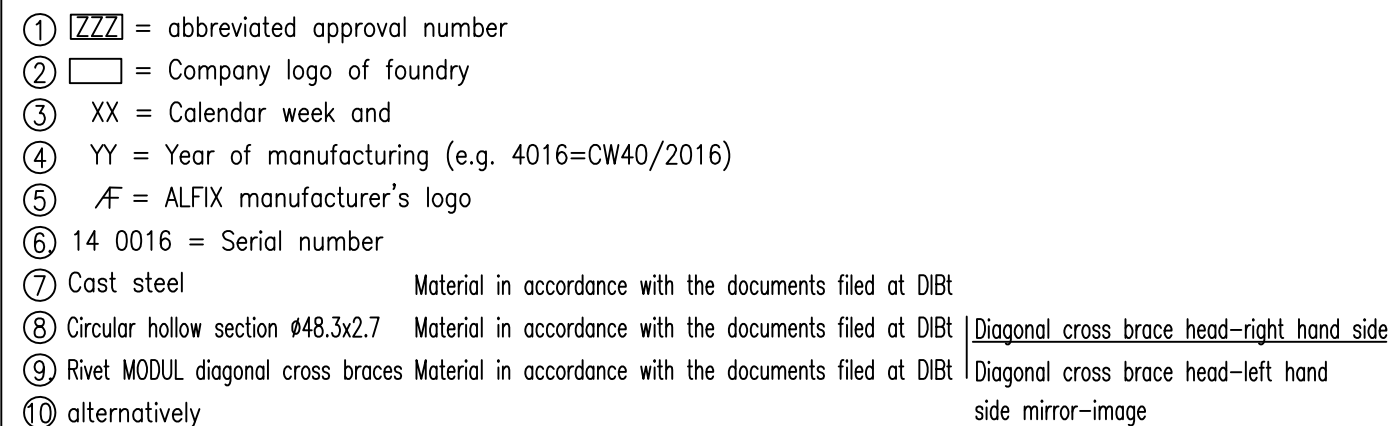


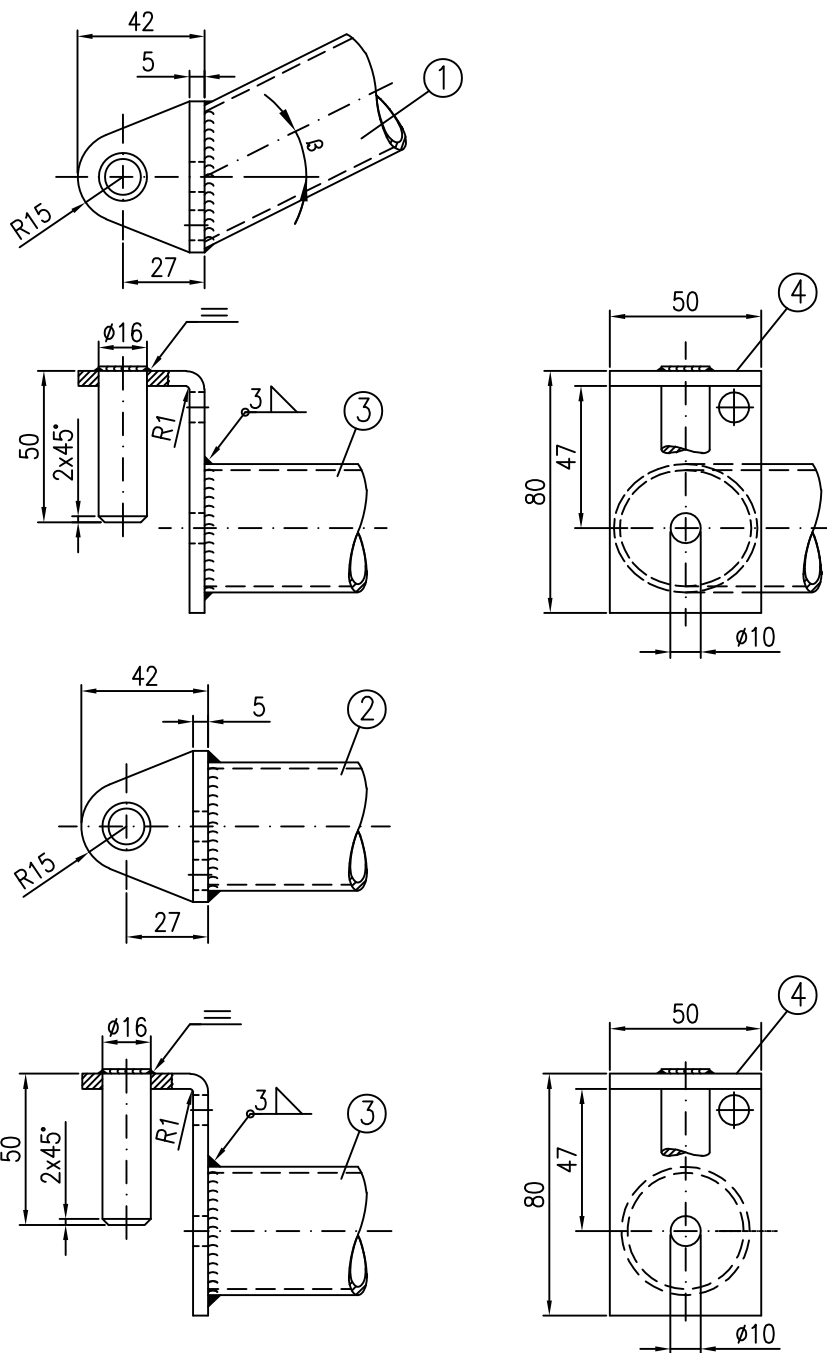
- ① ZZZ = abbreviated approval number
- ② = Company logo of foundry
- ③ XX = Calendar week and
- ④ YY = Year of manufacturing (e.g. 4016=CW40/2016)
- ⑤ \mathcal{A} = ALFIX manufacturer's logo
- ⑥ 14 0002 = Serial number
- ⑦ Cast steel
- ⑧ U-profile 48x52x2.5
- ⑨ Transom profile with integrated joist
- ⑩ Welding section

Material in accordance with the documents filed at DIBt
Material in accordance with the documents filed at DIBt
Material in accordance with the documents filed at DIBt

ALBLITZ MODUL	Annex B, page 5
Connection of U-ledger in accordance with Z-8.22-906	
M710-B105_ABM	

08.2018

Annex B,
page 6



- | | |
|-------------------------------------------------------|----------------------|
| ① Form "A" | DIN EN 10025-S235JR |
| ② Form "B" | DIN EN 10025-S235JR |
| ③ Circular hollow section $\varnothing 42.4 \times 2$ | DIN EN 10219-S235JRH |
| ④ Marking | |

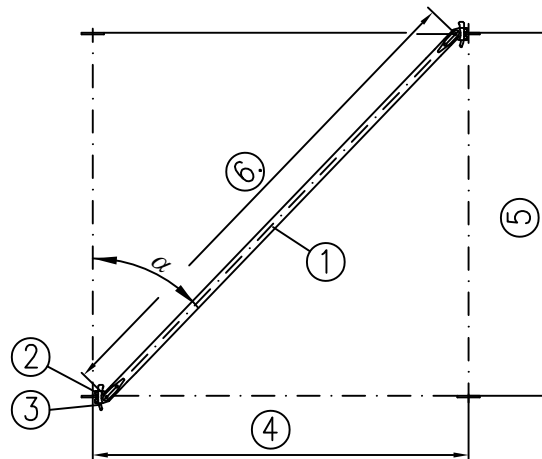
ALBLITZ MODUL

Connection of H-diagonal brace
in accordance with Z-8.22-906

M710-B107_ABM

05.2021

Annex B,
page 7



④	⑤	⑥	⑦
[mm]	[mm]	[mm]	α
732	500	769	49.5
1088	500	1065	62.0
1286	500	1243	66.3
1400	500	1348	68.2
1572	500	1509	70.7
2072	500	1988	75.5
2572	500	2475	78.4
3072	500	2966	80.3
732	1000	1158	30.3
1088	1000	1372	43.3
1286	1000	1515	48.7
1400	1000	1602	51.4
1572	1000	1740	55.0
2072	1000	2168	62.6
2572	1000	2622	67.6
3072	1000	3090	71.2
732	1500	1610	21.3
1088	1500	1770	32.1
1286	1500	1883	37.2
1400	1500	1954	39.8
1572	1500	2068	43.5
2072	1500	2440	52.1
2572	1500	2851	58.3
3072	1500	3286	62.9
732	2000	2084	16.3
1088	2000	2210	25.2
1286	2000	2301	29.7
1400	2000	2360	32.1
1572	2000	2455	35.5
2072	2000	2775	43.9
2572	2000	3143	50.5
3072	2000	3543	55.7

- ① Circular hollow section $\varnothing 48.3 \times 2.7$ DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
 ② Connection of V–diagonal brace see Annex B, page 6
 ③ Wedge 6 mm see Annex B, page 3
 ④ Bay length L
 ⑤ Bay height H
 ⑥ Rivet spacing l
 ⑦ Weight

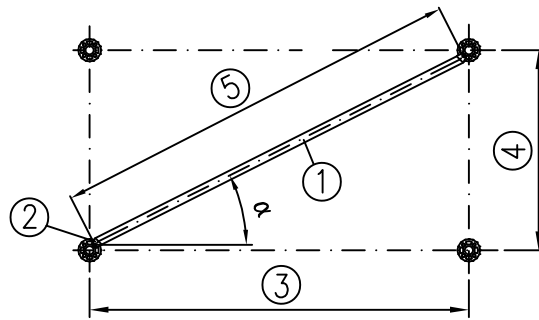
ALBLITZ MODUL

Vertical diagonal braces
in accordance with Z–8.22–906

M710–B108_ABW

05.2021

Annex B,
page 8



⑥	③	④	⑤	α	⑦
	[mm]	[mm]	[mm]	[°]	[kg]
B	732	732	953	45	2.5
A	1088	732	1231	33.9	3.1
A	1286	732	1399	28	4.8
A	1400	732	1502	27.6	6.0
A	1572	732	1657	25	6.6
A	2072	732	2124	19.5	4.8
A	2572	732	2603	15.9	6.0
A	3072	732	3088	13.4	6.6
B	1088	1088	1457	45	3.6
A	1286	1088	1601	40	3.7
A	1400	1088	1692	37.8	3.9
A	1572	1088	1831	34.7	4.4
A	2072	1088	2262	27.7	5.0
A	2572	1088	2717	22.9	6.3
A	3072	1088	3185	19.5	7.8
B	1286	1286	1777	45	4.2
A	1400	1286	1817	42	4.4
A	1572	1286	1948	39	4.7
A	2072	1286	2357	31	5.6
A	2572	1286	2796	25.7	6.5
A	3072	1286	3253	22	6.9
B	1400	1400	1898	45	4.3
A	1572	1400	2023	48.3	4.6
A	2072	1400	2420	55.9	5.4
A	2572	1400	2850	61.4	6.6
A	3072	1400	3299	65.5	7.1
B	1572	1572	2141	45	5.0
A	2072	1572	2519	37.2	5.8
A	2572	1572	2935	31.4	6.7
A	3072	1572	3373	27.1	7.7
B	2072	2072	2848	45	6.6
A	2572	2072	3221	38.8	7.3
A	3072	2072	3625	34	8.2
B	2572	2572	3555	45	8.0
A	3072	2572	3925	39.9	8.6
B	3072	3072	4262	45	9.6

- ① Circular hollow section $\varnothing 42.4 \times 2$ DIN EN 10219-S235JRH
- ② Connection of H-diagonal brace see Annex B, page 7
- ③ Bay length L
- ④ Bay width B
- ⑤ Bolt spacing l
- ⑥ Form
- ⑦ Weight

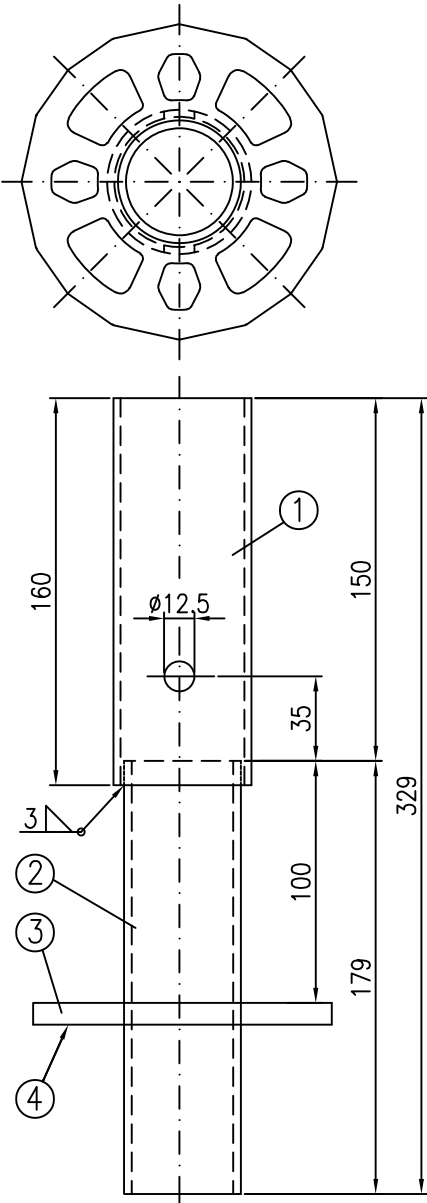
ALBLITZ MODUL

Horizontal diagonal braces
in accordance with Z-8.22-906

M710-B109_ABM

05.2021

Annex B,
page 9



- ① Circular hollow section $\varnothing 57 \times 2.9$

② Circular hollow section $\varnothing 48.3 \times 3.2$

③ Connector disc

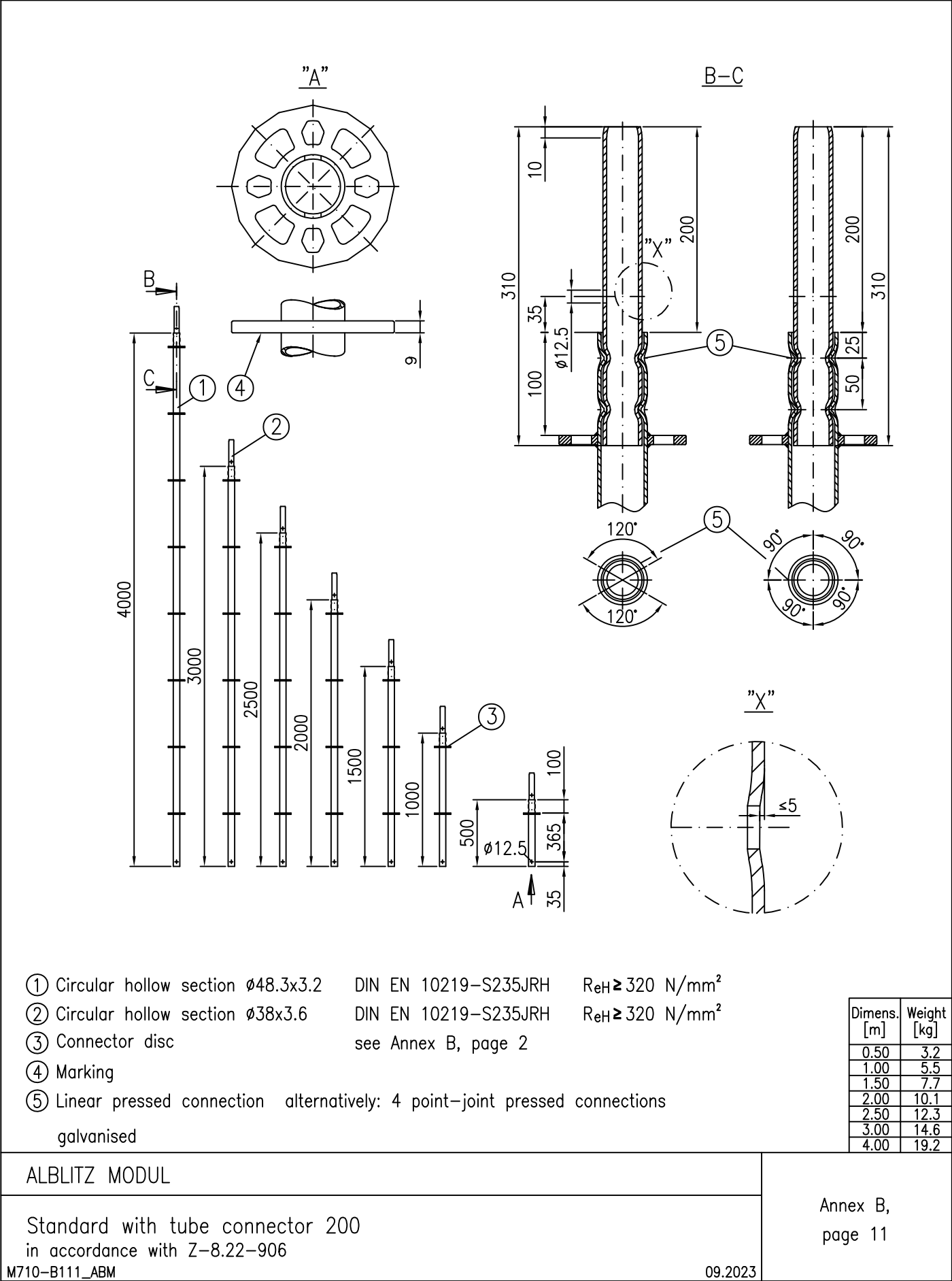
④ Marking
- DIN EN 10219–S235JRH

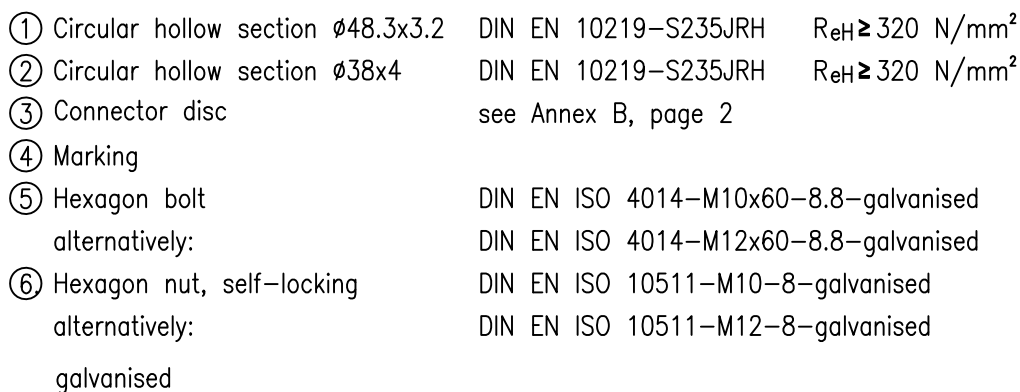
DIN EN 10219–S235JRH

see Annex B, page 2
- $R_{eH} \geq 320 \text{ N/mm}^2$
- galvanised

Dimens. [m]	Weight [kg]
0.41	1.8

ALBLITZ MODUL	Annex B, page 10
Vertical starter piece in accordance with Z–8.22–906	
M710–B110_ABm	



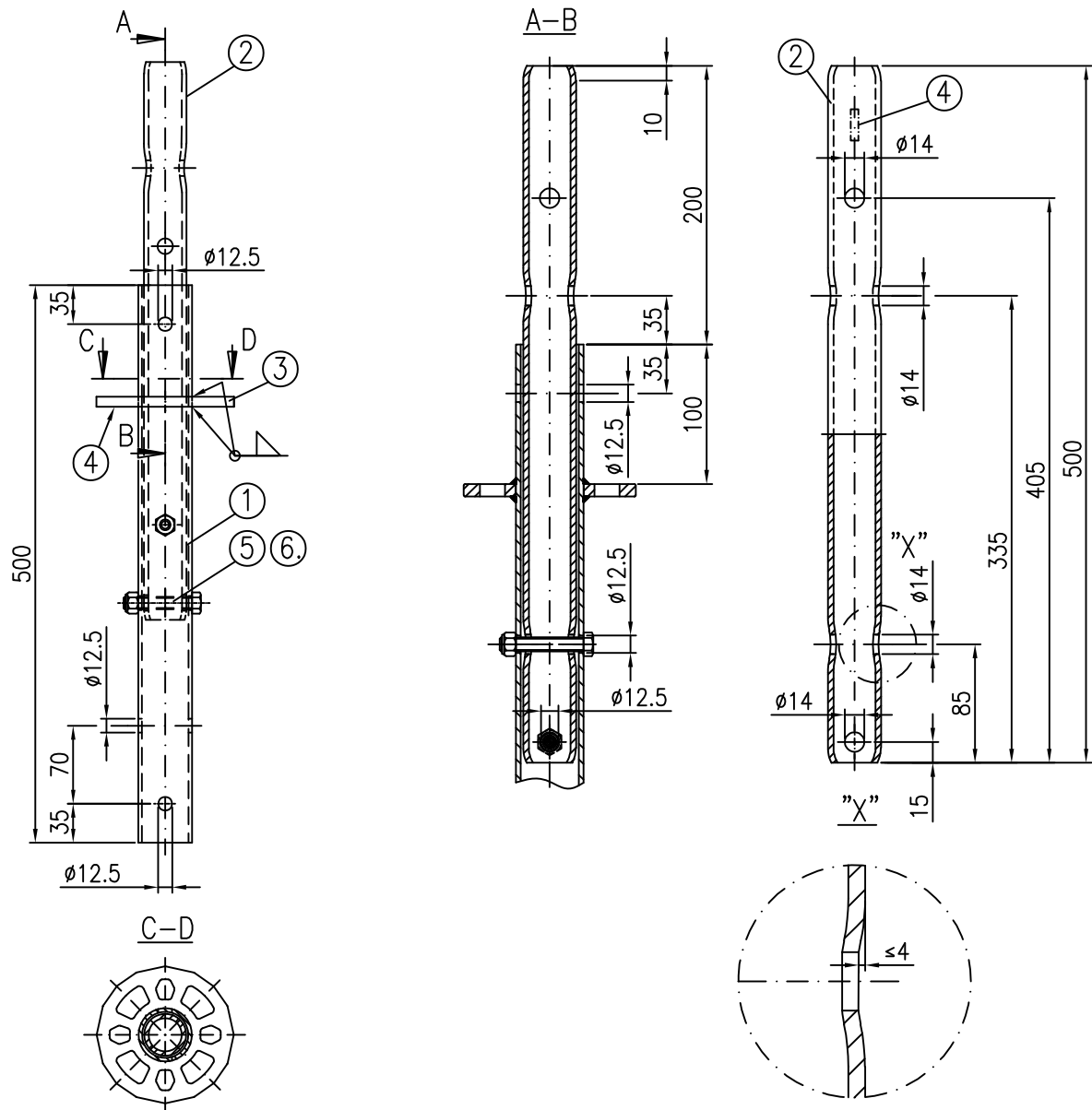


Dimens. [m]	Weight [kg]
1.00	6.2
1.50	8.5
2.00	10.8
2.50	13.0
3.00	15.3
4.00	19.9

Standard with screwed-in tube connector 520
in accordance with Z-8.22-906

10.2023

Annex B,
page 12



- ① Circular hollow section $\varnothing 48.3 \times 3.2$

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ② Circular hollow section $\varnothing 38 \times 4$

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ③ Connector disc

see Annex B, page 2
- ④ Marking
- ⑤ Hexagon bolt

DIN EN ISO 4014-M10x60-8.8-galvanised

alternatively:

DIN EN ISO 4014-M12x60-8.8-galvanised
- ⑥ Hexagon nut, self-locking

DIN EN ISO 10511-M10-8-galvanised

alternatively:

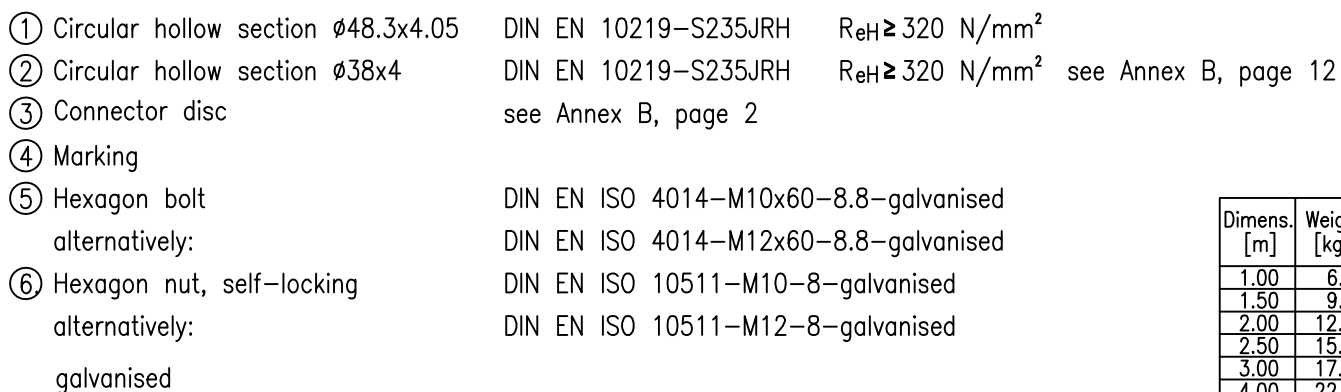
DIN EN ISO 10511-M12-8-galvanised

galvanised

Dimens. [m]	Weight [kg]
0.50	4.0

ALBLITZ MODUL	Annex B, page 13
Standard 0.50 m with screwed-in tube connector 500 in accordance with Z-8.22-906 M710-B169_ABM 10.2023	

10.2023

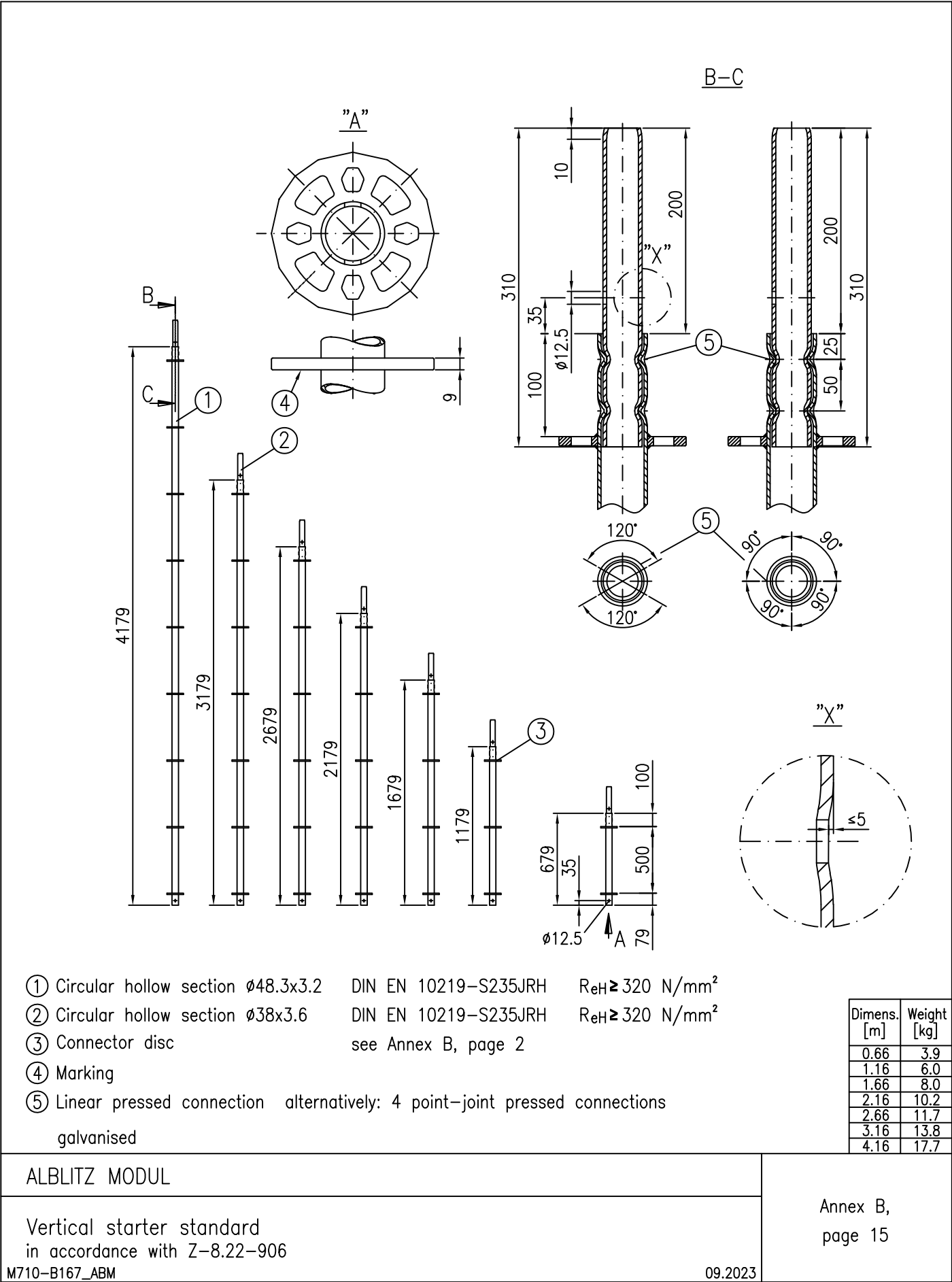


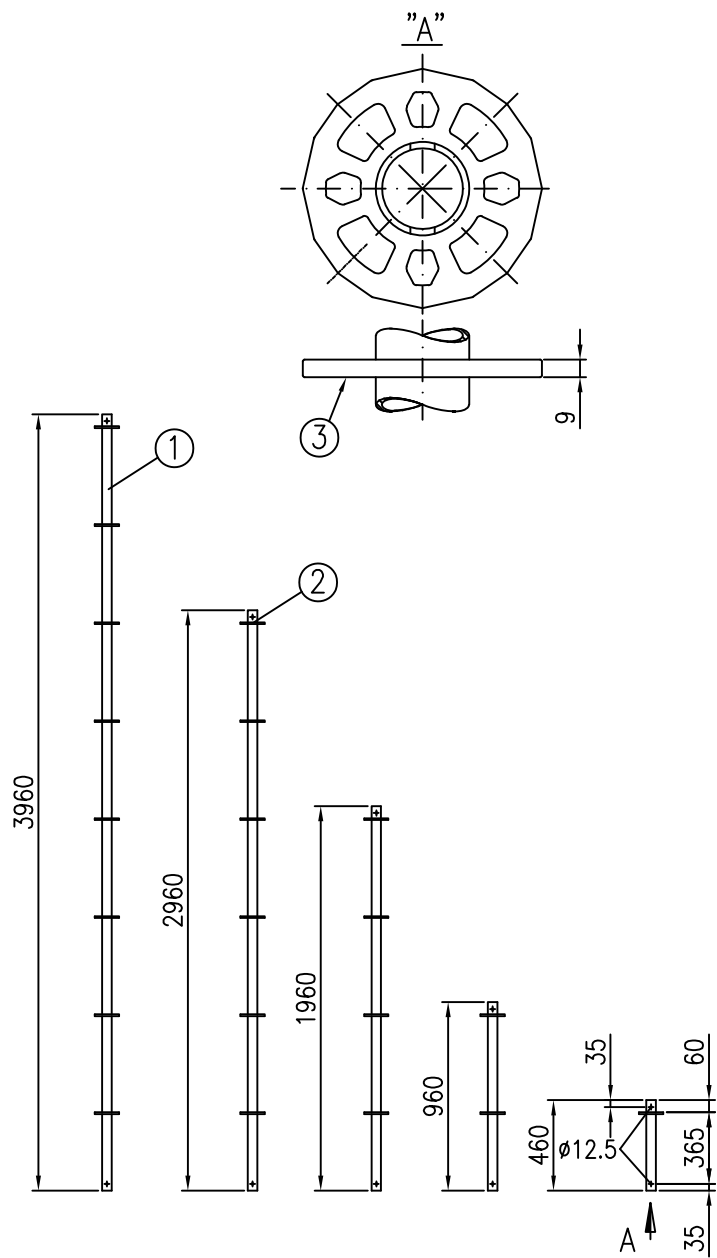
Dimens. [m]	Weight [kg]
1.00	6.9
1.50	9.5
2.00	12.2
2.50	15.0
3.00	17.6
4.00	22.6

Standard with screwed-in tube connector 520, s=4.05 mm
in accordance with Z-8.22-906

10.2023

Annex B,
page 14





- ① Circular hollow section $\varnothing 48.3 \times 3.2$
② Connector disc
③ Marking

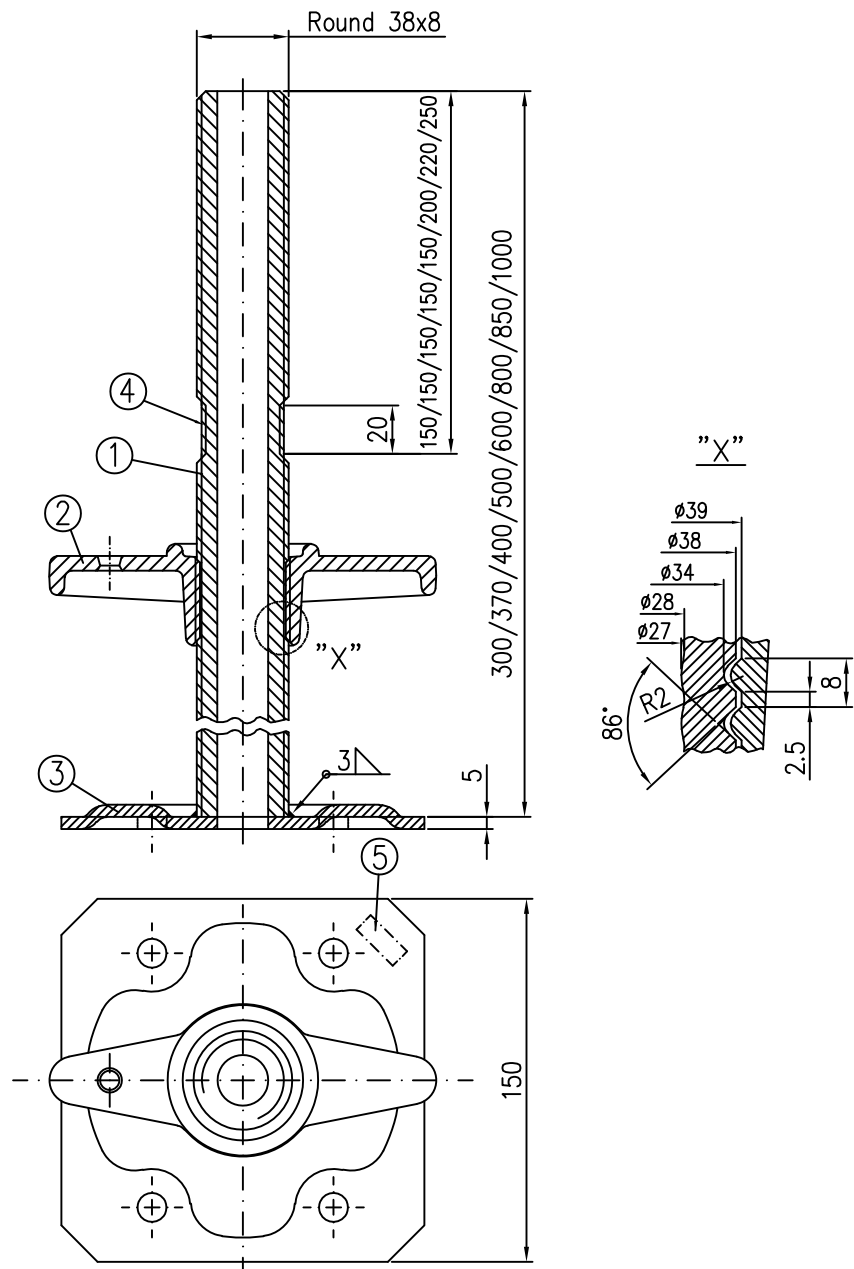
DIN EN 10219-S235JRH
see Annex B, page 2

$R_{eH} \geq 320 \text{ N/mm}^2$
galvanised

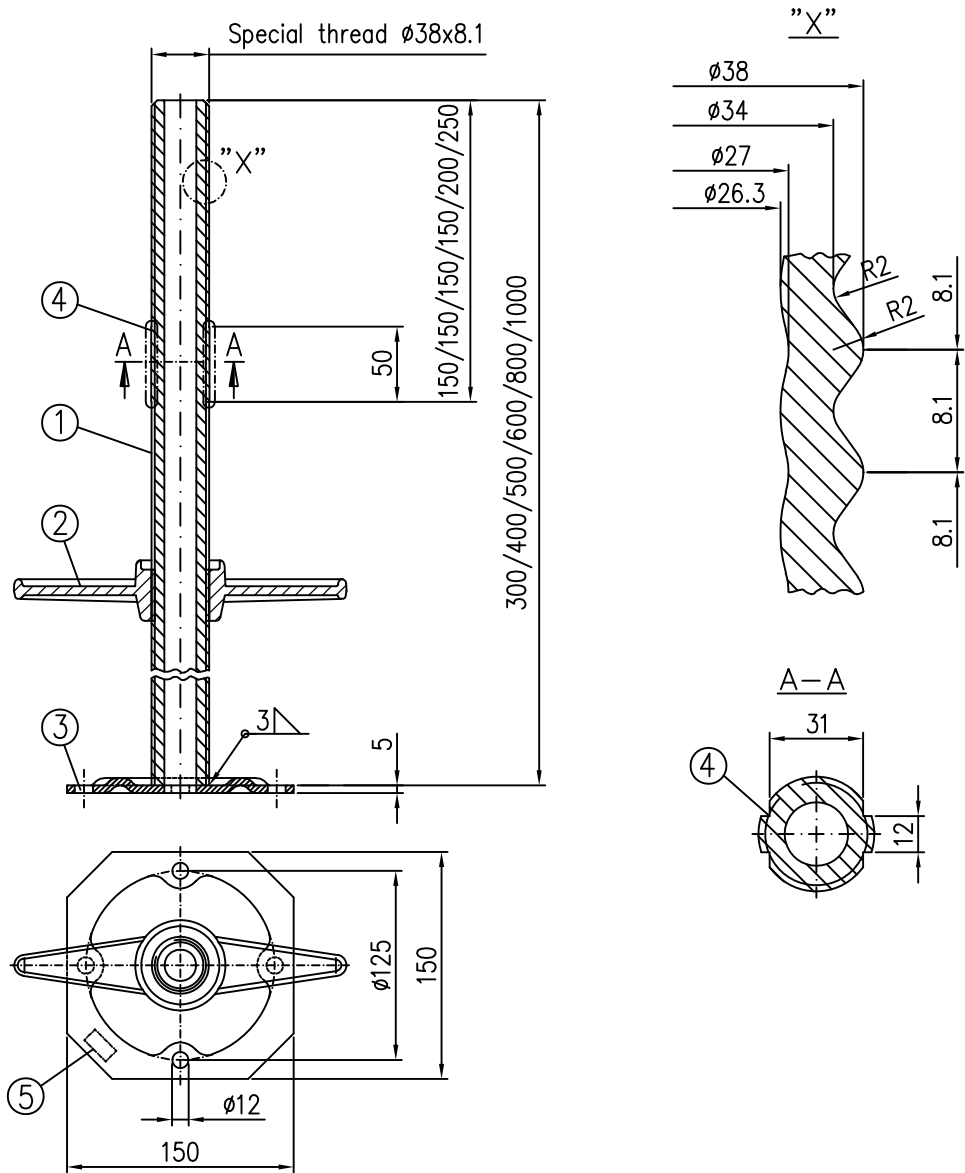
Dimens. [m]	Weight [kg]
0.46	1.9
0.96	4.0
1.96	8.3
2.96	12.5
3.96	16.8

ALBLITZ MODUL	Annex B, page 16
Top standard in accordance with Z-8.22-906	
M710-B168_ABM	

05.2021



		Component no longer manufactured –only approved for continued use–		
① Thread rolled onto circular hollow section $\varnothing 38 \times 4.5$ DIN EN 10219–S355J2H	② Adjusting nut DIN EN 10293–G20Mn5 electrogalvanized	③ Steel metal t=5 mm DIN EN 10025–S235JR	Dimens.	
			Weight	
④ Thread with 2 notches to limit collar nut travel	⑤ Marking galvanised		[m]	
			[kg]	
			0.30	
			0.40	
			0.50	
ALBLITZ MODUL				
Base jack in accordance with Z–8.1–862		Annex B, page 17		
A709–A031_ABm		05.2021		



- ① Thread rolled onto circular hollow section $\varnothing 38 \times 4.5$

② Wing nut

③ Steel metal $t=5$ mm

④ Thread with notches to limit collar nut travel

⑤ Marking
- DIN EN 10219-S235JRH

EN 1562-EN GJMW-400-S

EN 1562-EN-GJMB-450-6

EN 1563-EN-GJS-400-15

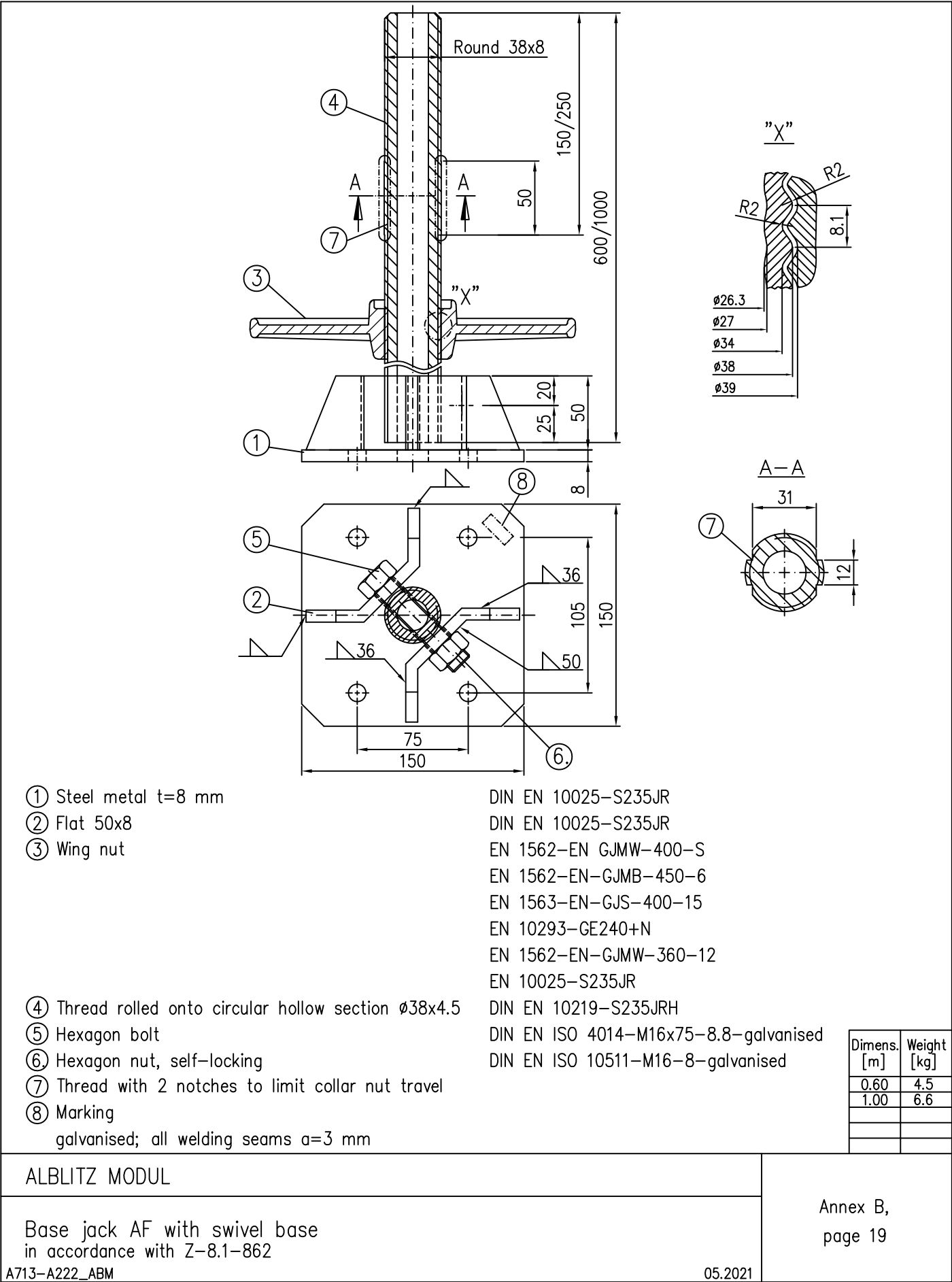
EN 10293-GE240+N

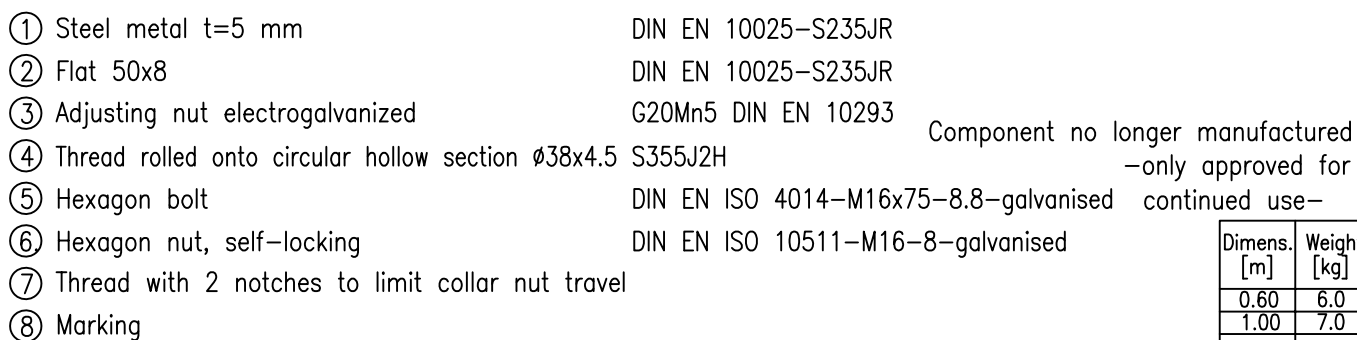
EN 1562-EN-GJMW-360-12

DIN EN 10025-S235JR

DIN EN 10025-S235JR
- galvanised

Dimens. [m]	Weight [kg]
0.30	2.6
0.40	3.0
0.50	3.4
0.60	3.6
0.80	4.4
1.00	5.2

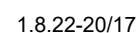


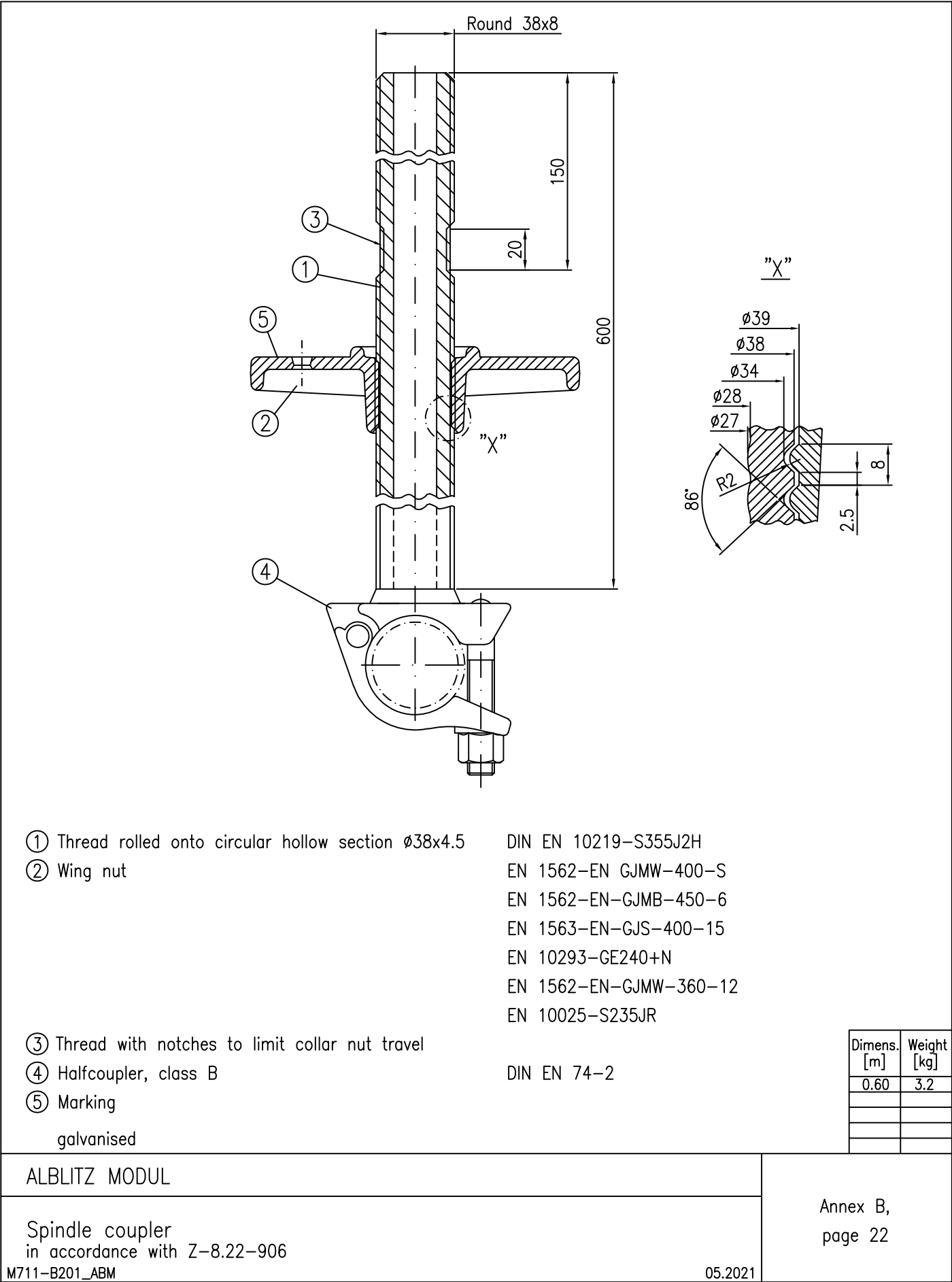


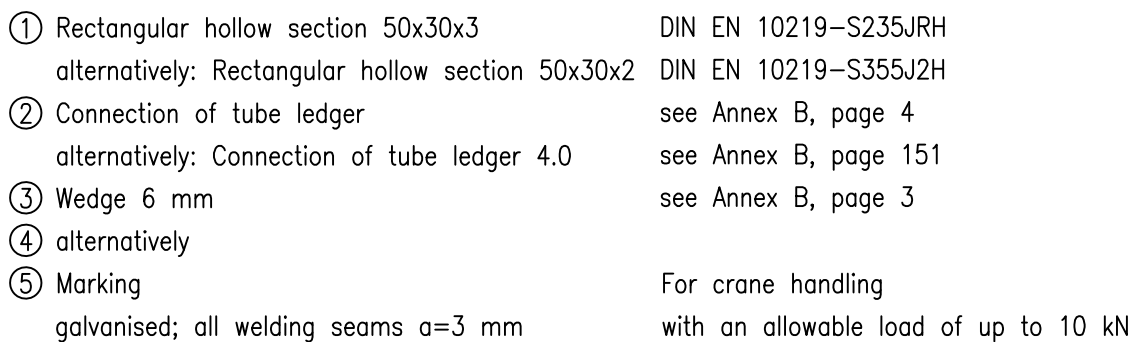
Dimens. [m]	Weight [kg]
0.60	6.0
1.00	7.0

Annex B,
page 20

05.2021





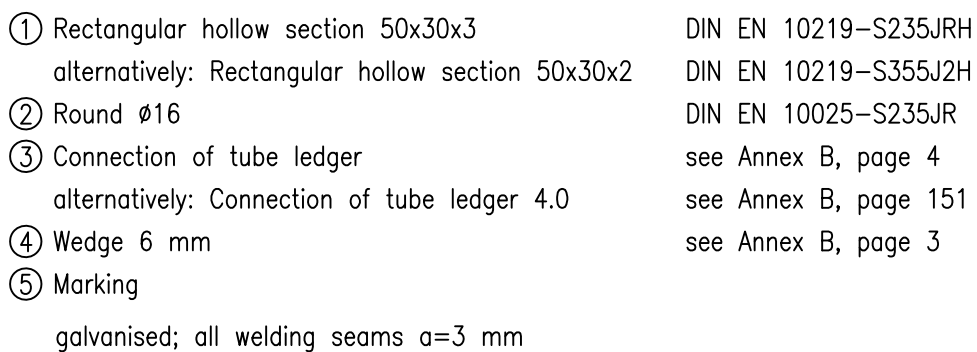


Dimens. [m]	Weight [kg]
0.60	3.0
0.80	3.6

Suspended scaffolding connector
in accordance with Z-8.22-906

05.2021

Annex B,
page 23

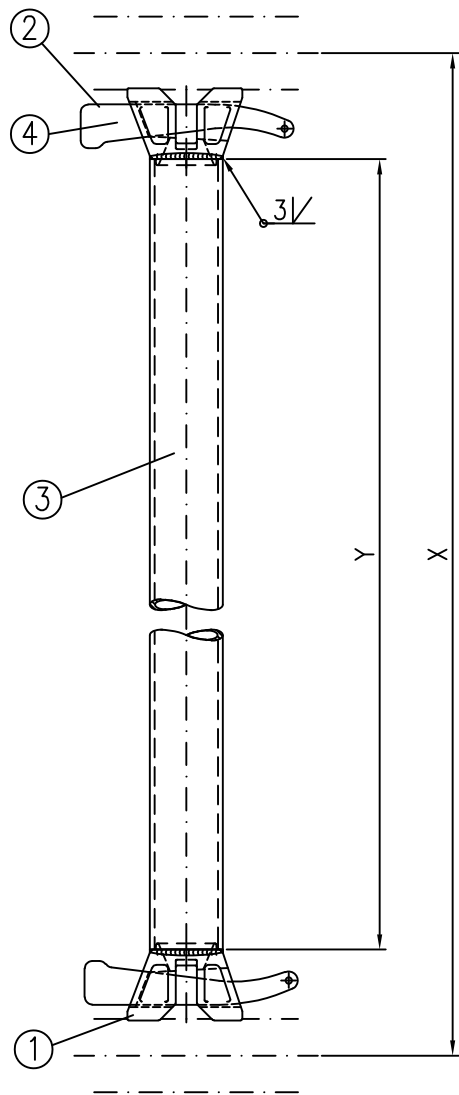


Dimens. [m]	Weight [kg]
0.65	3.5

Locking device for base jack
in accordance with Z-8.22-906

05.2021

Annex B,
page 24



- ① Connection of tube ledger

see Annex B, page 4
- ② Wedge 6 mm

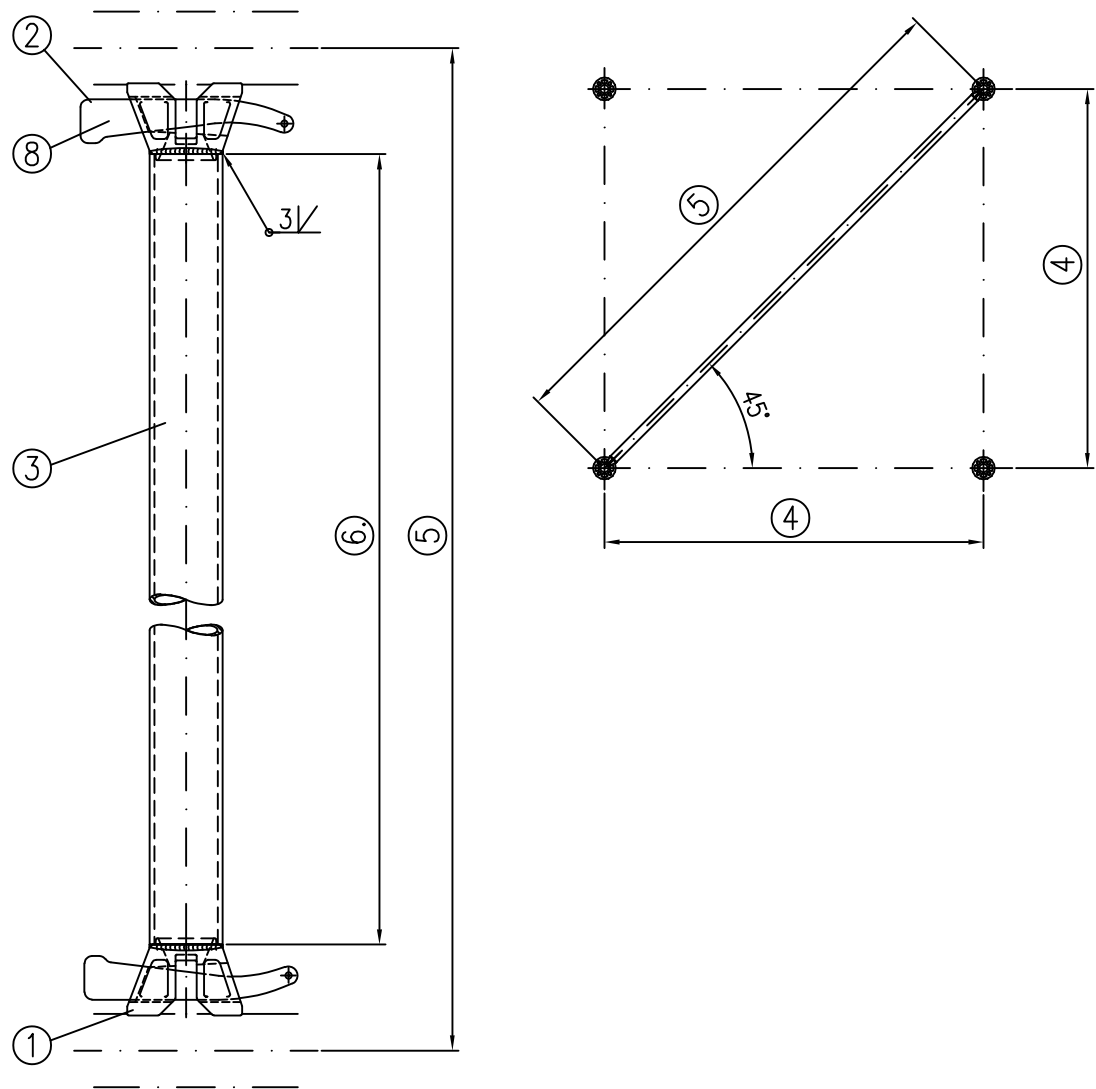
see Annex B, page 3
- ③ Circular hollow section $\varnothing 48.3 \times 3.2$

DIN EN 10219-S235JRH $ReH \geq 320 \text{ N/mm}^2$
- ④ Marking

galvanised

"X" [m]	"X" [mm]	"Y" [mm]	Weight [kg]
0,36	356	215	1.8
0,37	366	225	1.8
0,39	390	249	2.0
0,45	450	309	2.3
0,50	500	359	2.5
0,73	732	591	3.2
1,04	1036	895	4.2
1,09	1088	947	4.5
1,29	1286	1145	5.0
1,40	1400	1259	5.6
1,57	1572	1431	6.3
2,07	2072	1931	8.1
2,57	2572	2431	9.9
3,07	3072	2931	11.8
4,14	4144	4003	16.5

ALBLITZ MODUL	Annex B, page 25
Tube ledger in accordance with Z-8.22-906 M710-B113_ABM 05.2021	



- ① Connection of tube ledger

see Annex B, page 4
- ② Wedge 6 mm

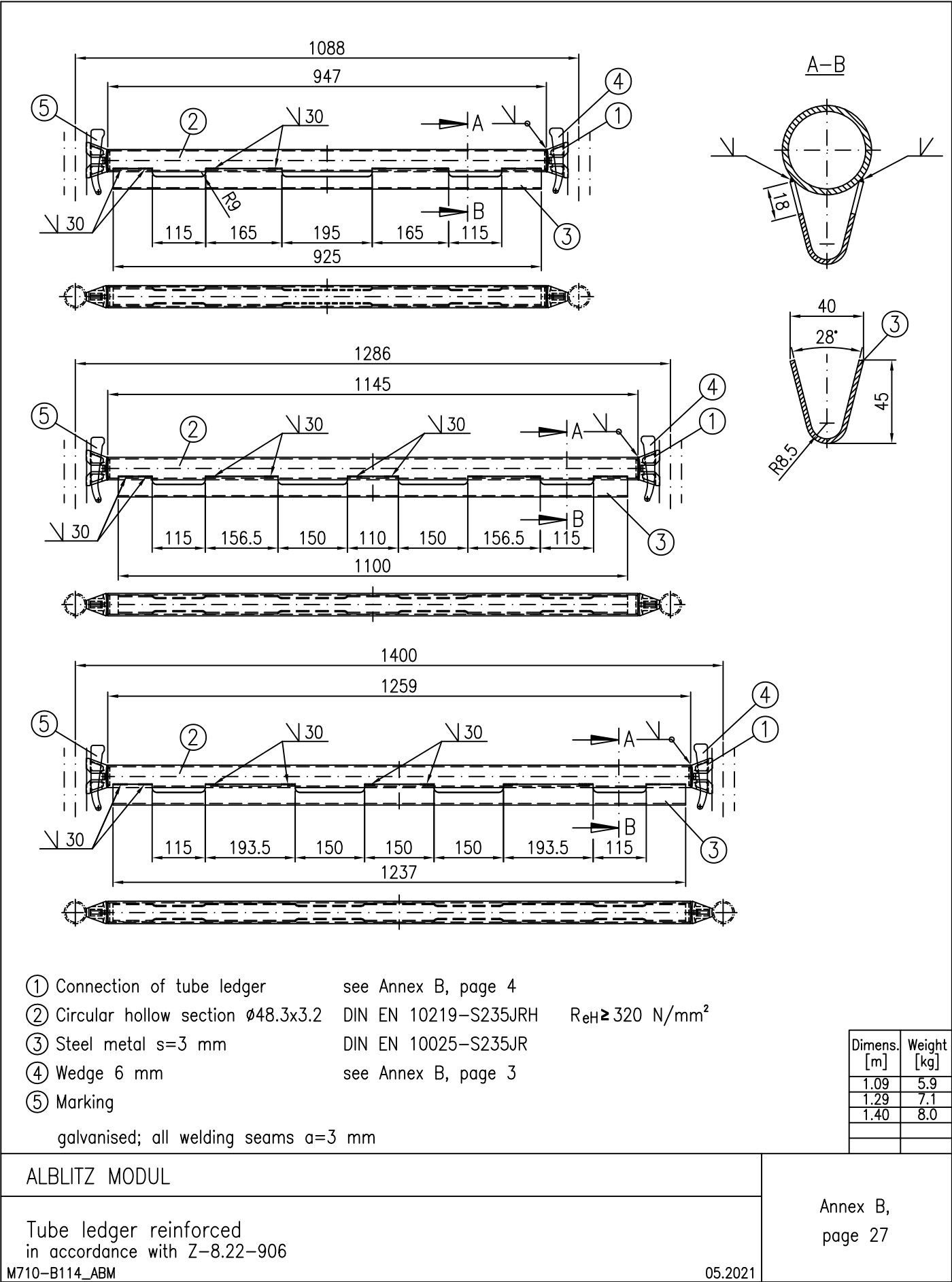
see Annex B, page 3
- ③ Circular hollow section $\varnothing 48.3 \times 3.2$

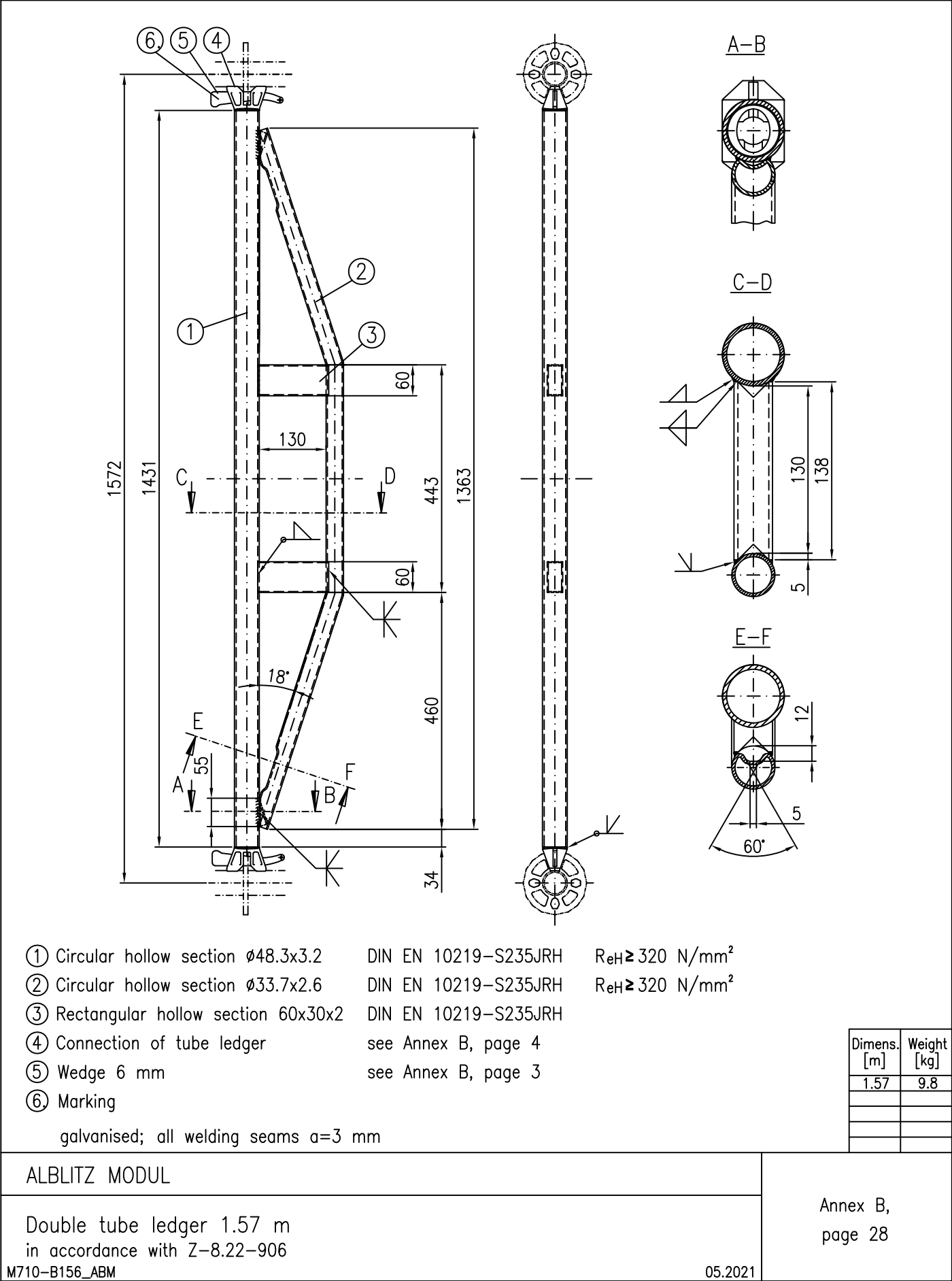
DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ④ Bay width
- ⑤ Bay–diagonal brace
- ⑥ Length pos. 3
- ⑦ Weight
- ⑧ Marking

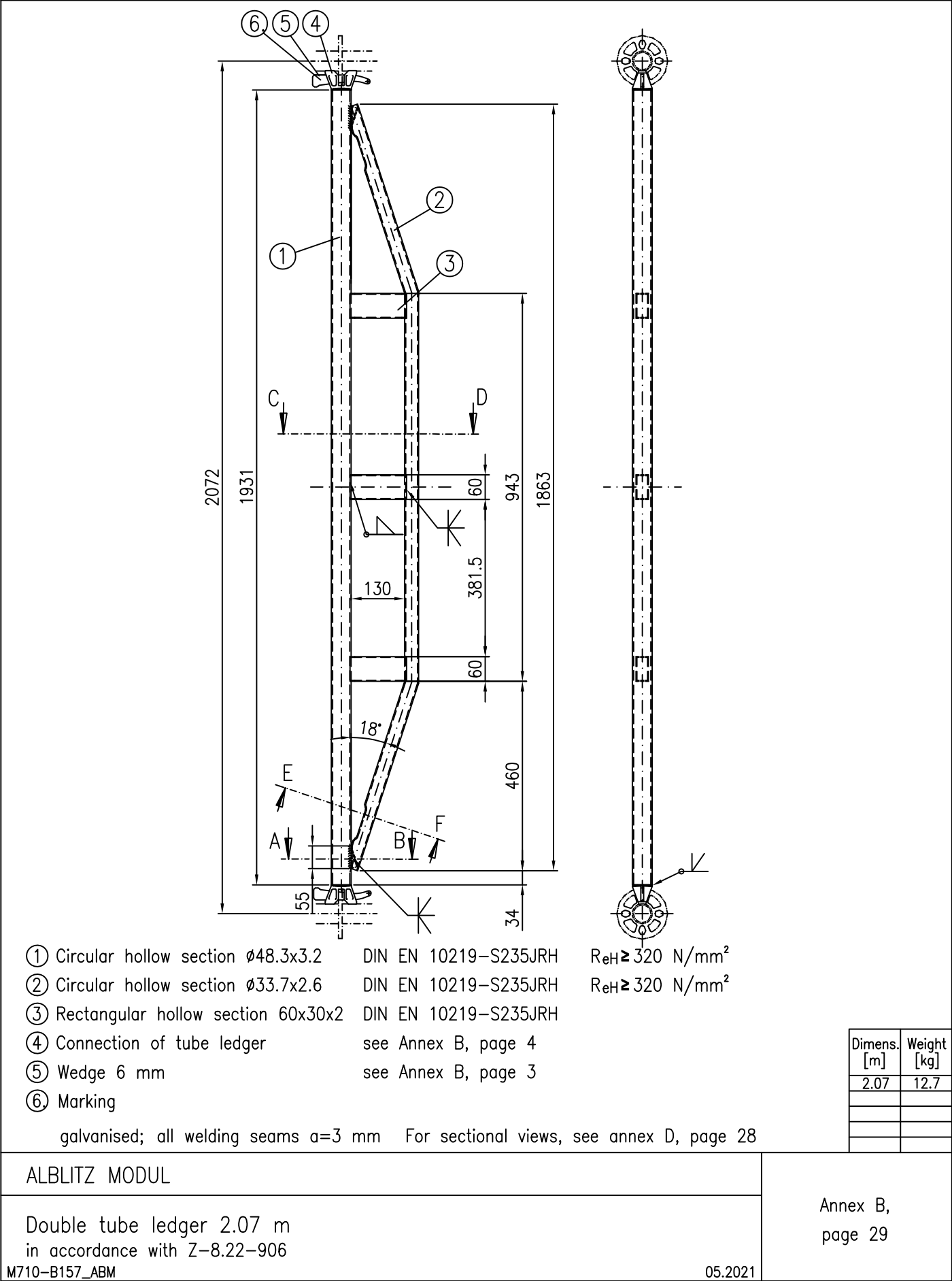
galvanised

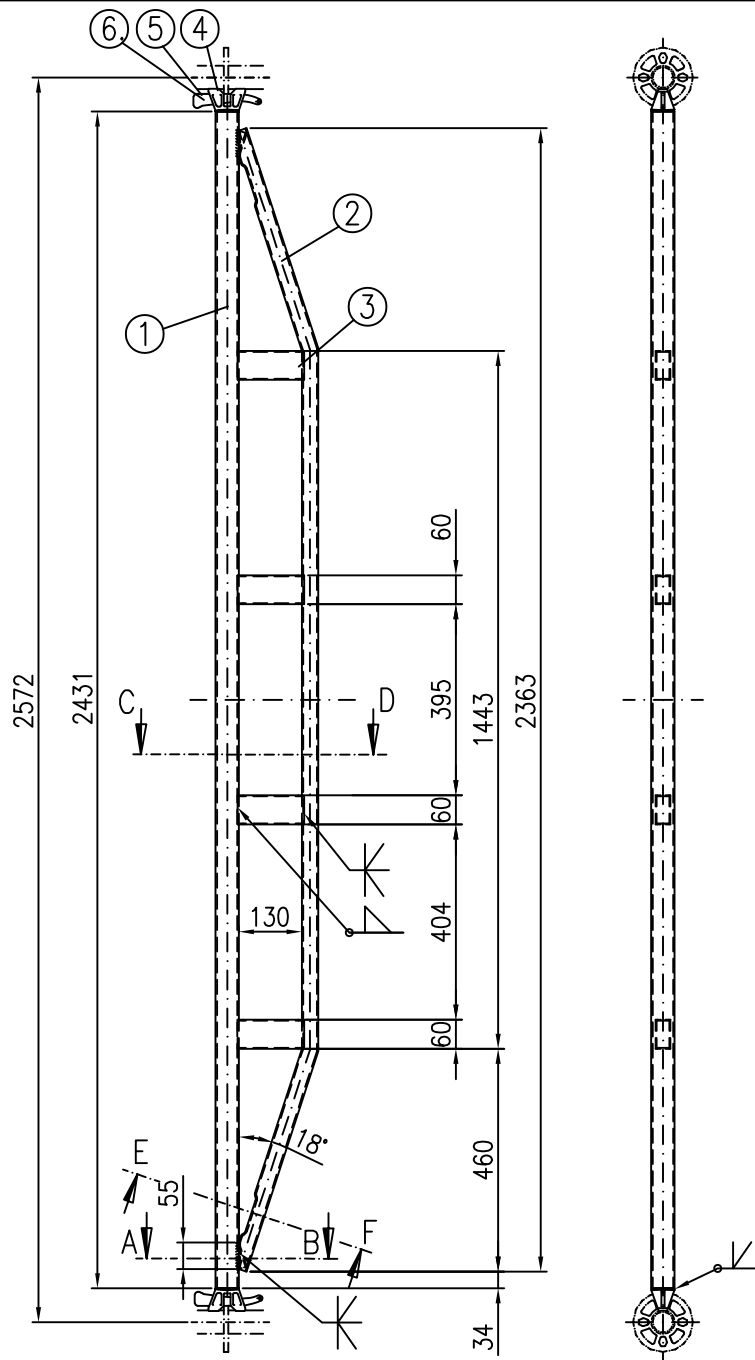
④	④	⑤	⑥	⑦
[m]	[mm]	[mm]	[mm]	[kg]
0.73	732	1035	894	4.2
1.09	1088	1539	1398	6.0
1.29	1286	1819	1678	7.0
1.40	1400	1980	1839	7.5
1.57	1572	2223	2082	8.5
2.07	2072	2930	2789	10.8
2.57	2572	3637	3496	13.3
3.07	3072	4344	4203	15.5

ALBLITZ MODUL	Annex B, page 26
Horizontal diagonal ledger in accordance with Z–8.22–906	
M711–B202_ABW	









- ① Circular hollow section $\varnothing 48.3 \times 3.2$

DIN EN 10219-S235JRH

$R_{eH} \geq 320 \text{ N/mm}^2$
- ② Circular hollow section $\varnothing 33.7 \times 2.6$

DIN EN 10219-S235JRH

$R_{eH} \geq 320 \text{ N/mm}^2$
- ③ Rectangular hollow section $60 \times 30 \times 2$

DIN EN 10219-S235JRH
- ④ Connection of tube ledger

see Annex B, page 4
- ⑤ Wedge 6 mm

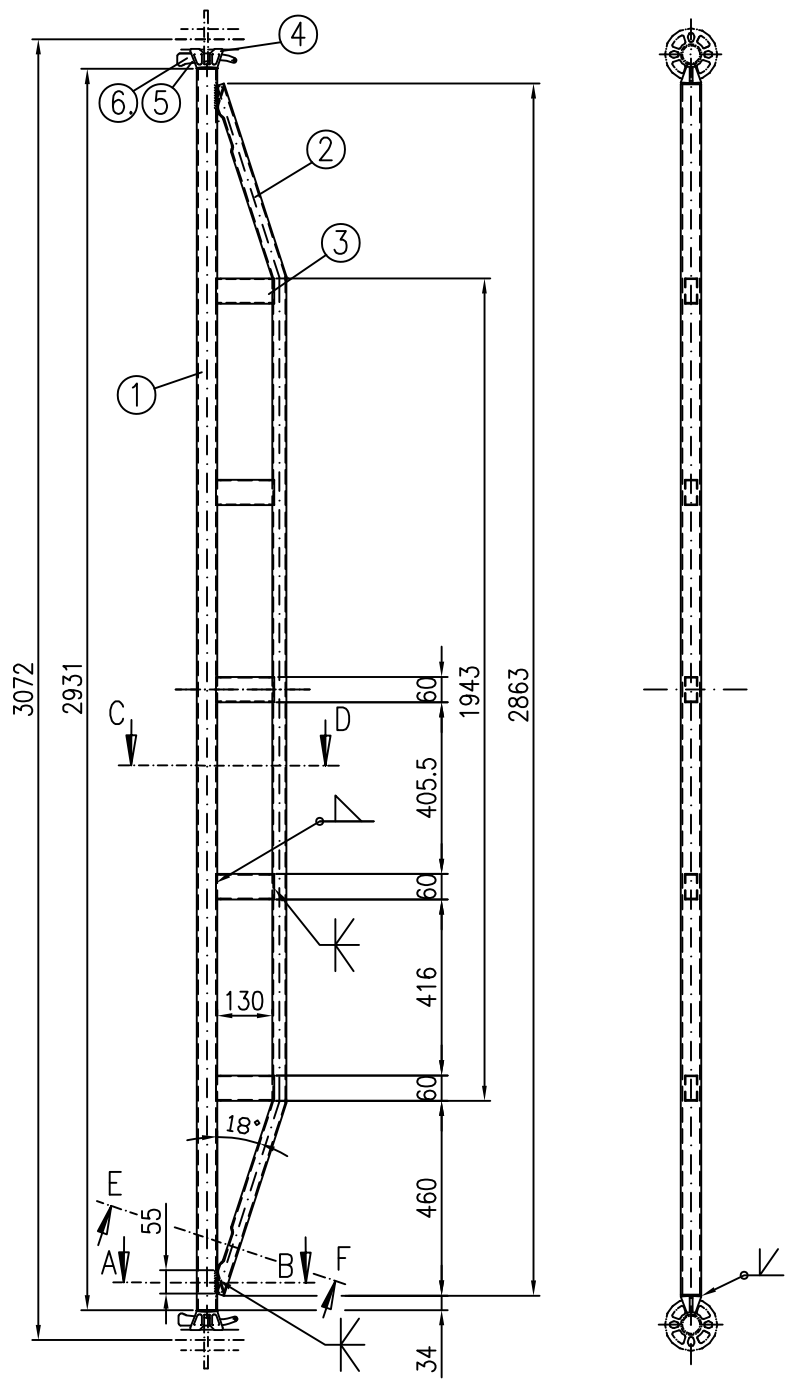
see Annex B, page 3
- ⑥ Marking

galvanised; all welding seams $a=3 \text{ mm}$ For sectional views, see annex B, page 28

Dimens. [m]	Weight [kg]
2.57	16.4

ALBLITZ MODUL	Annex B, page 30
Double tube ledger 2.57 m in accordance with Z-8.22-906	
M710-B158_ABM	

05.2021



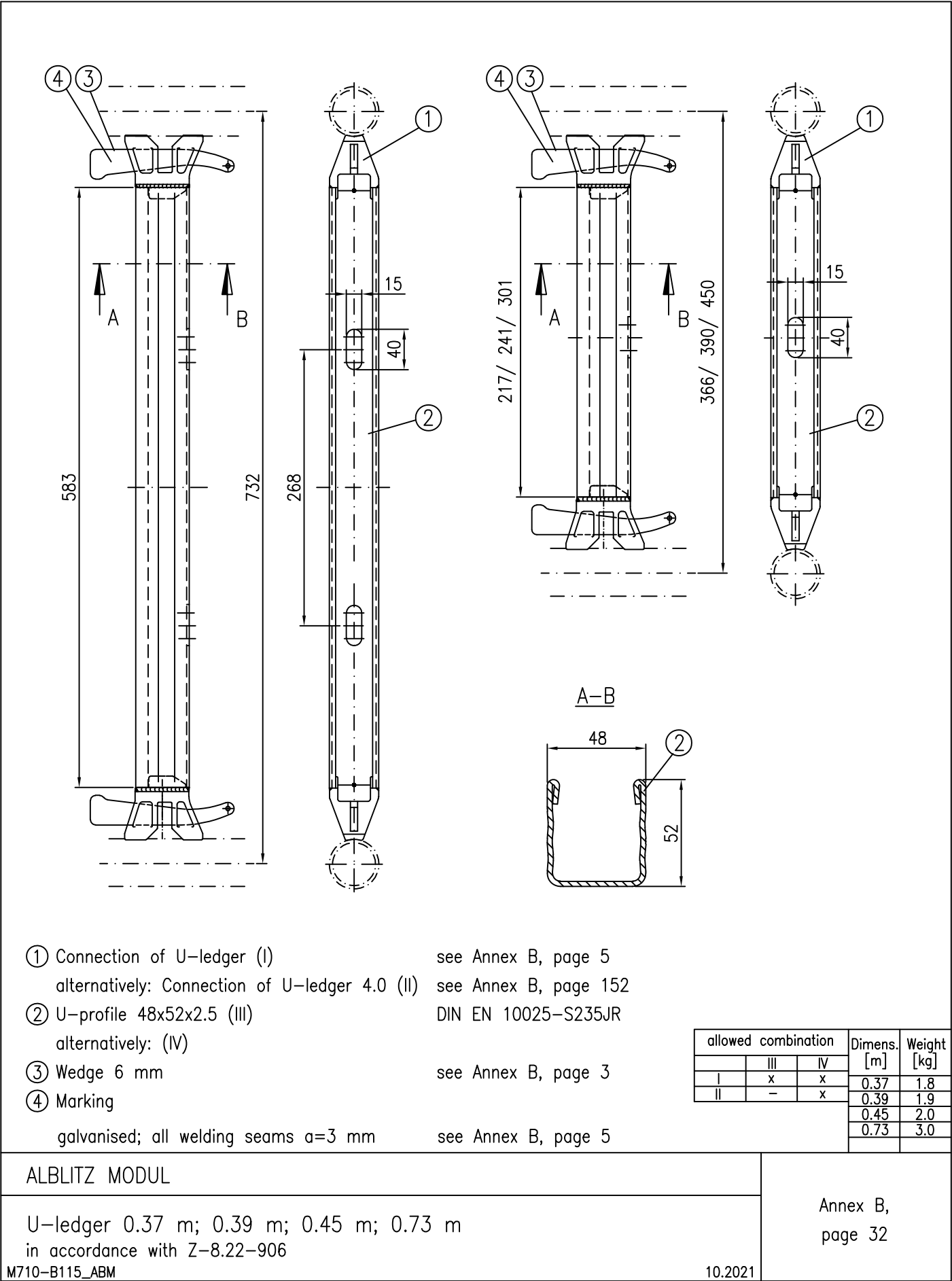
- ① Circular hollow section $\varnothing 48.3 \times 3.2$ DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ② Circular hollow section $\varnothing 33.7 \times 2.6$ DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ③ Rectangular hollow section $60 \times 30 \times 2$ DIN EN 10219-S235JRH
- ④ Connection of tube ledger see Annex B, page 4
- ⑤ Wedge 6 mm see Annex B, page 3
- ⑥ Marking

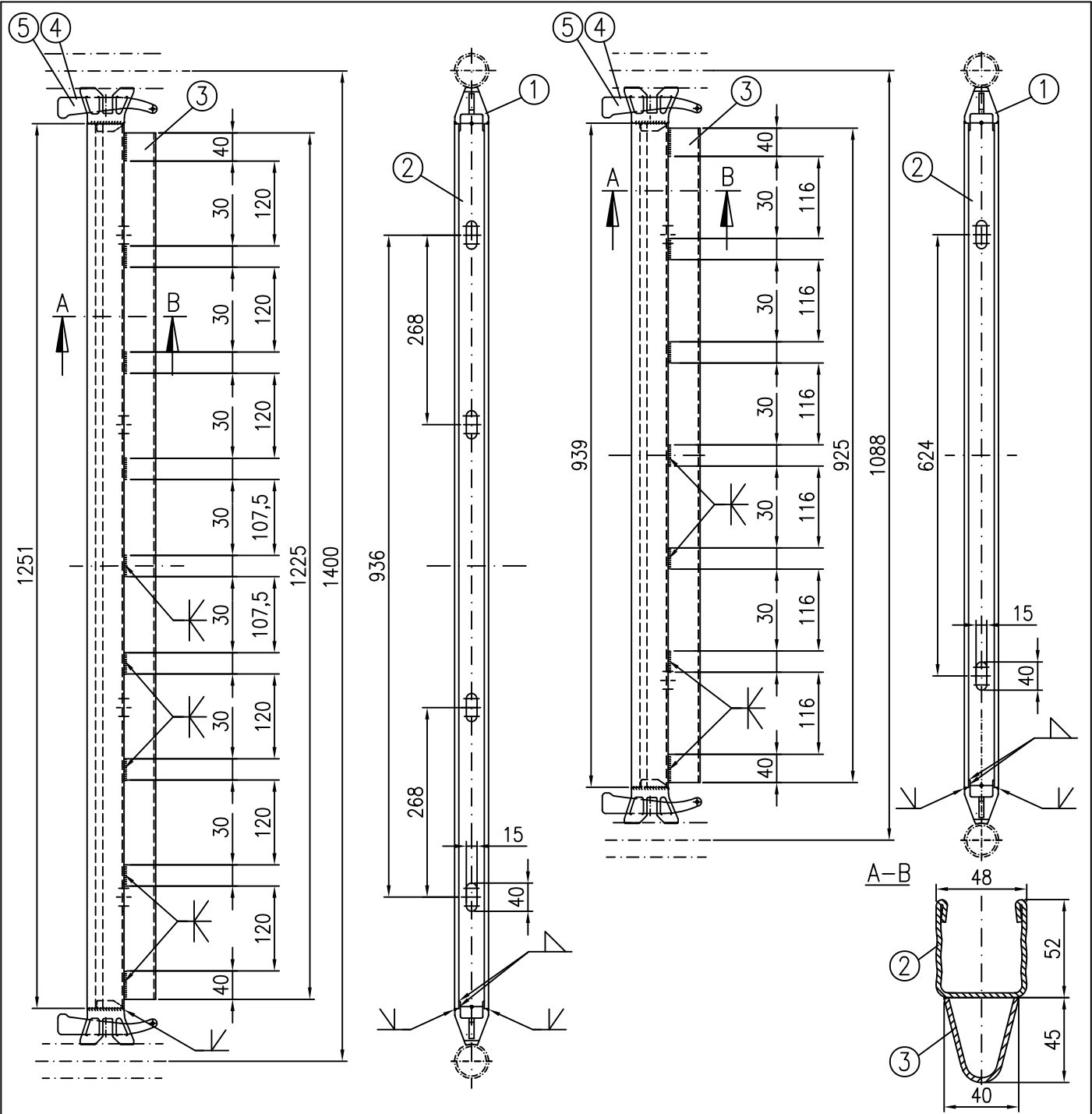
galvanised; all welding seams $a=3 \text{ mm}$ For sectional views, see annex B, page 28

Dimens. [m]	Weight [kg]
3.07	19.5

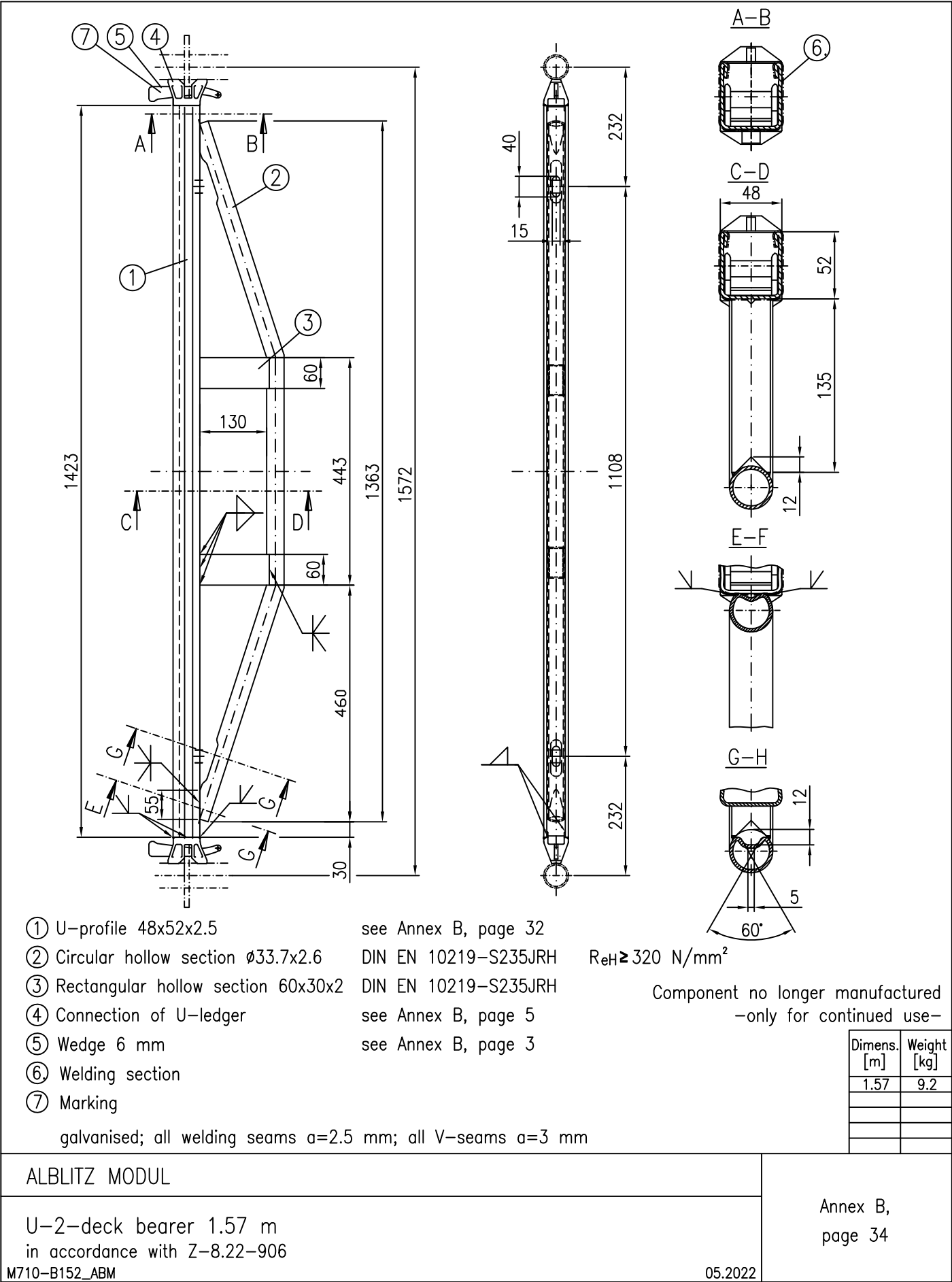
ALBLITZ MODUL	Annex B, page 31
Double tube ledger 3.07 m in accordance with Z-8.22-906	
M710-B159_ABM	

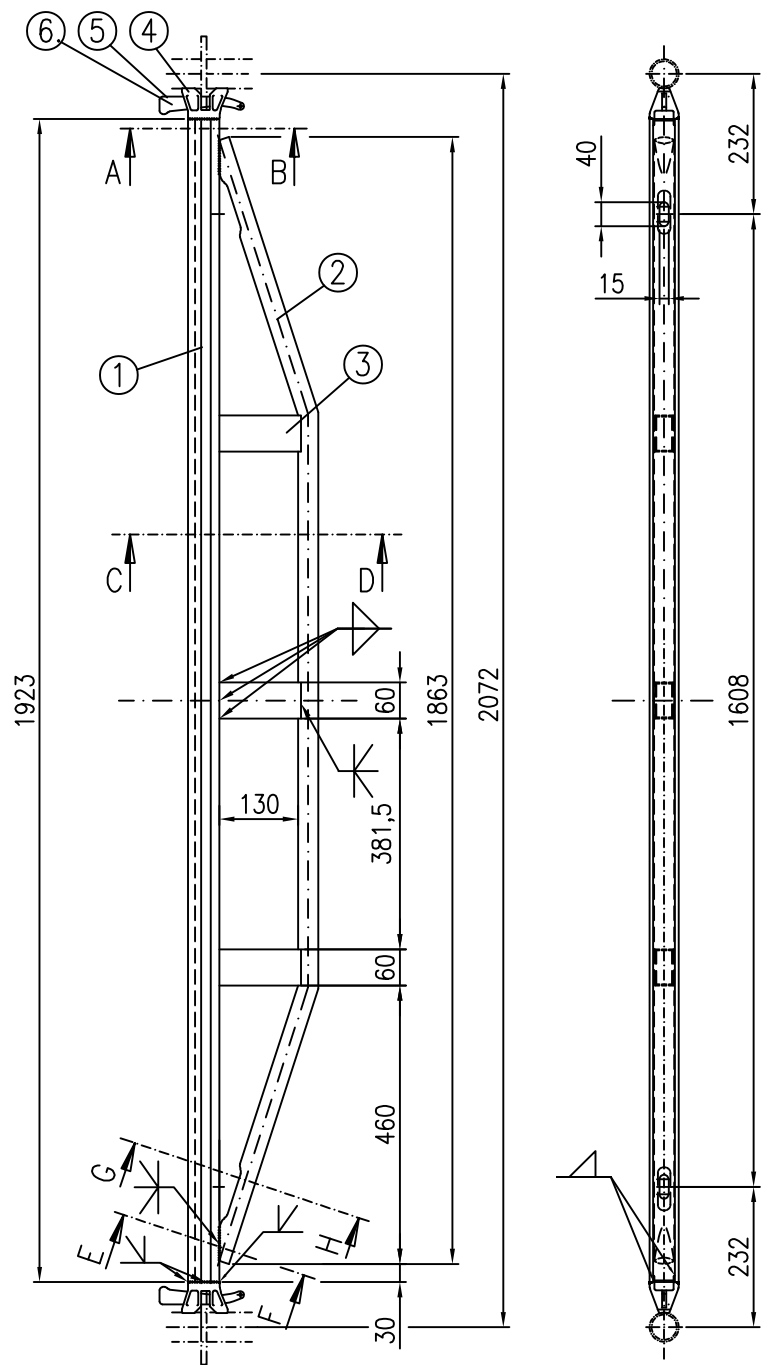
05.2021





① Connection of U-ledge	see Annex B, page 5	Component no longer manufactured -only for continued use-
② U-profile 48x52x2.5	see Annex B, page 32	
③ Steel metal s=3 mm	see Annex B, page 27	
④ Wedge 6 mm	see Annex B, page 3	
⑤ Marking		
galvanised		
ALBLITZ MODUL		Annex B, page 33
U-ledge reinforced 1.09 m and 1.40 m in accordance with Z-8.22-906		
M710-B116_ABm		
		05.2021





- ① U-profile 48x52x2.5

see Annex B, page 32
- ② Circular hollow section $\varnothing 33.7 \times 2.6$

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ③ Rectangular hollow section 60x30x2

DIN EN 10219-S235JRH
- ④ Connection of U-ledger

see Annex B, page 5
- ⑤ Wedge 6 mm

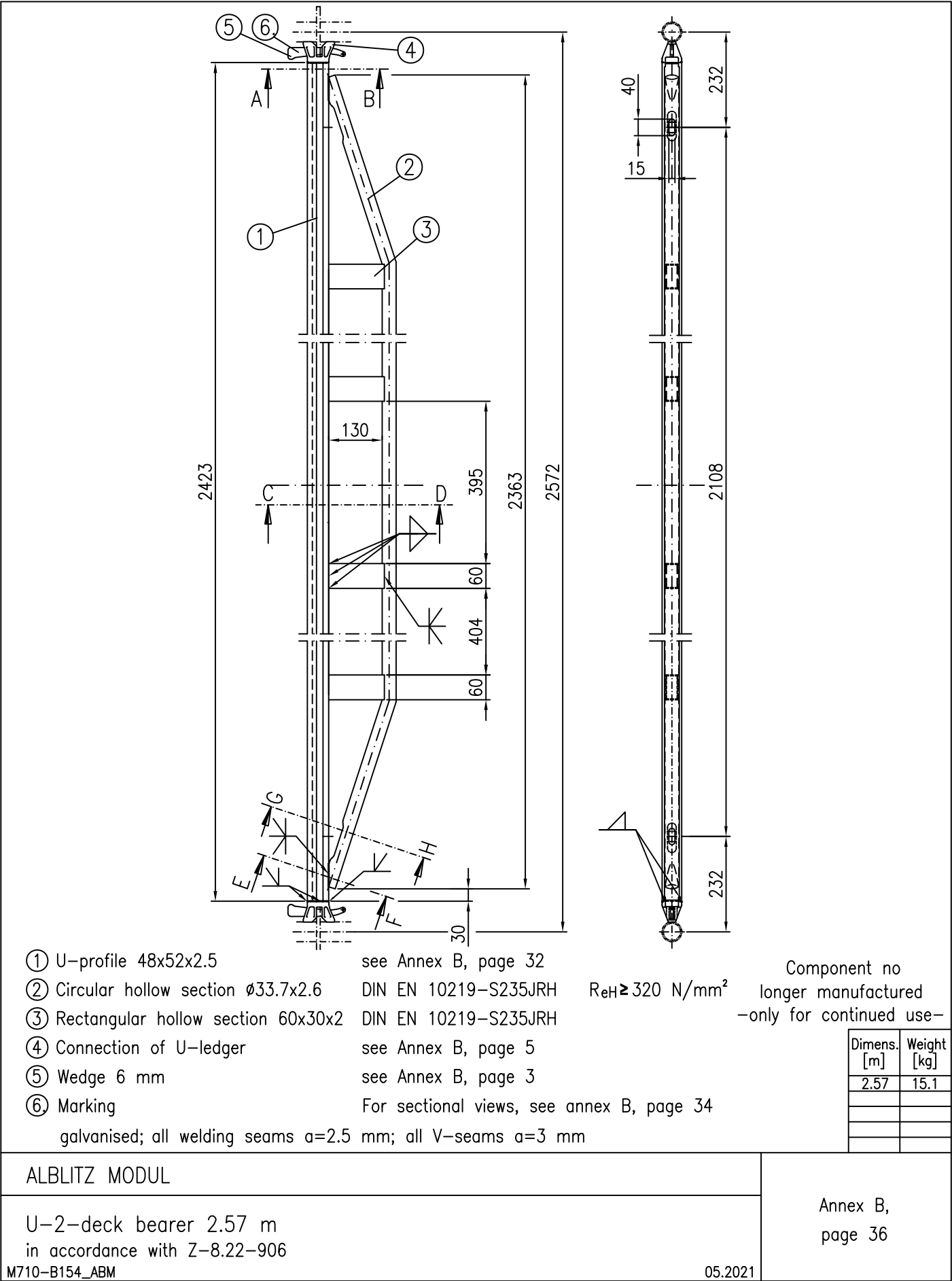
see Annex B, page 3
- ⑥ Marking

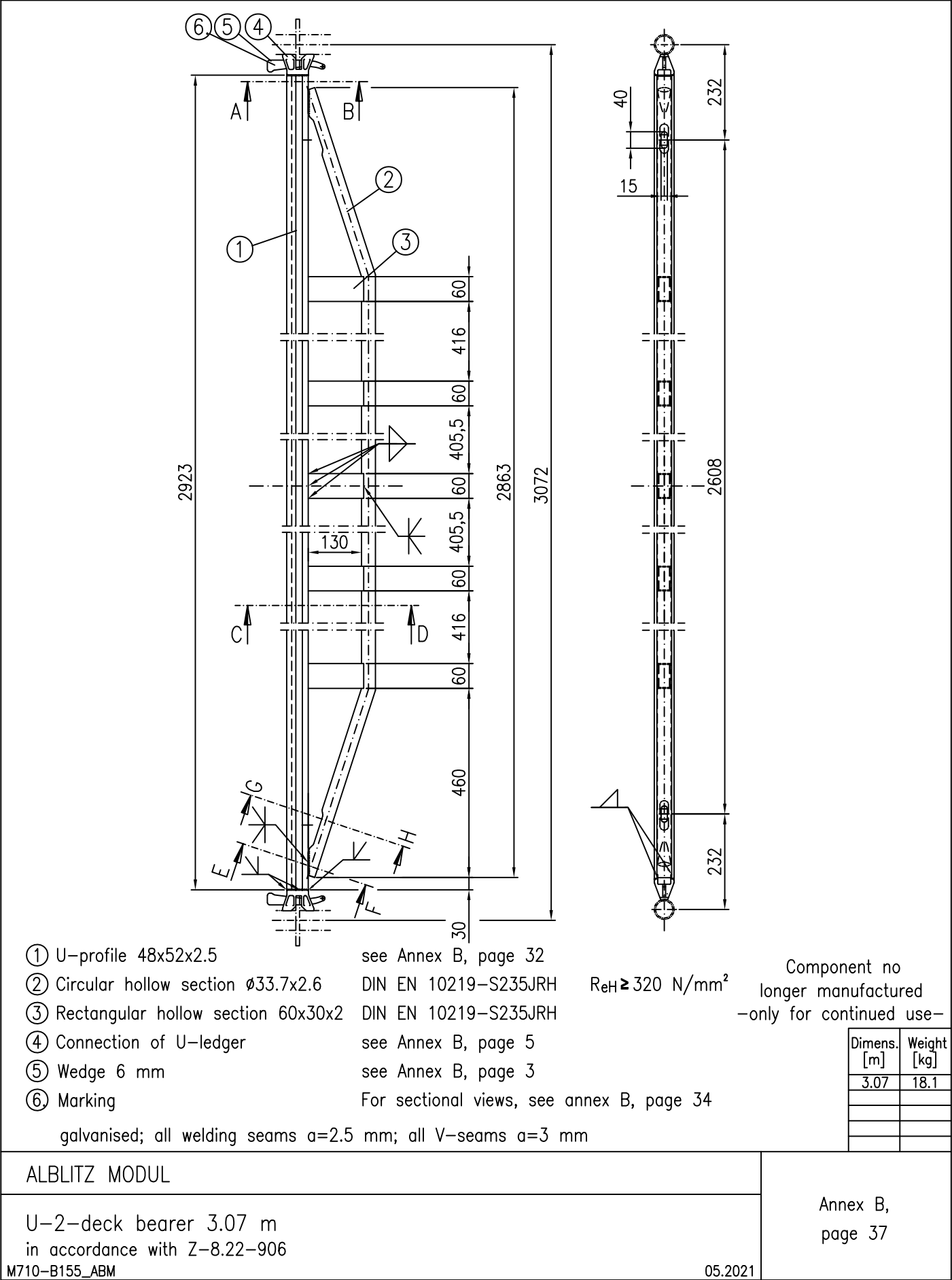
For sectional views, see annex B, page 34
- galvanised; all welding seams $a=2.5 \text{ mm}$; all V-seams $a=3 \text{ mm}$

Component no longer manufactured
-only for continued use-

Dimens. [m]	Weight [kg]
2.07	12.4

ALBLITZ MODUL	Annex B, page 35
U-2-deck bearer 2.07 m in accordance with Z-8.22-906	
M710-B153_ABM	





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ALBLITZ MODUL

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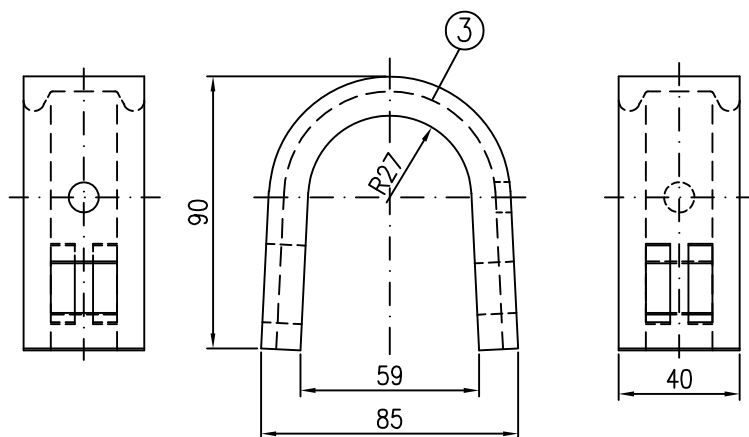
Annex B,
page 38

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ALBLITZ MODUL

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Annex B,
page 39



- DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219–S460MH
DIN EN 10025–S235JR
DIN EN 10025–S235JR
see Annex B, page 3

Dimens. [m]	Weight [kg]
0.73	3.4
1.09	4.7
1.40	6.0
1.57	7.8
2.07	9.9
2.57	12.1
3.07	14.6

Support ledger with tube fixture
in accordance with Z-8.22-906

05.2021

Annex B,
page 40

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ALBLITZ MODUL

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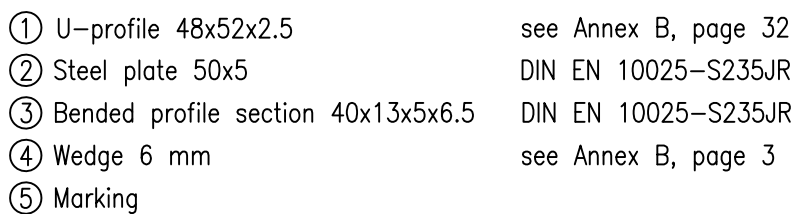
Annex B,
page 41

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ALBLITZ MODUL

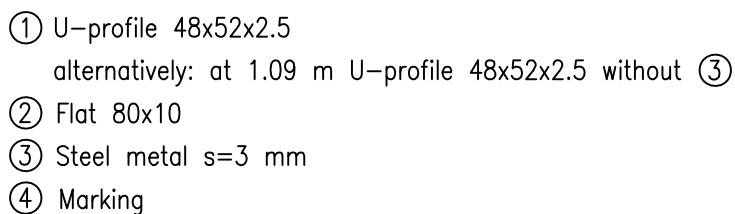
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Annex B,
page 42



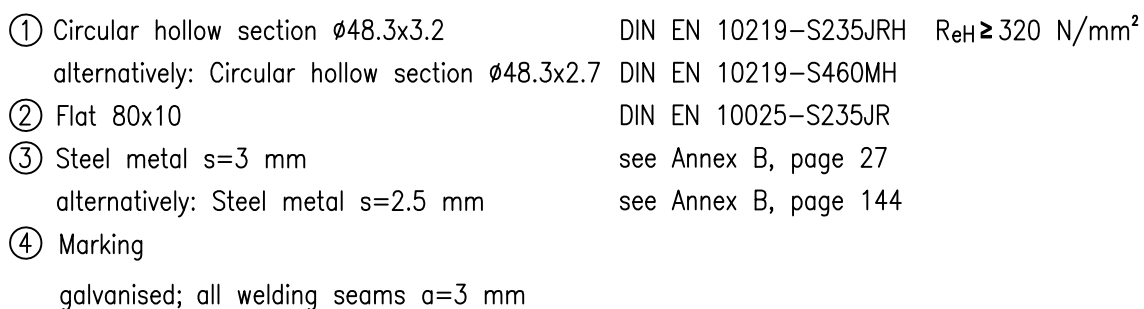
Dimens. [m]	Weight [kg]
0.73	3.0
1.09	4.1

Annex B,
page 43



Dimens. [m]	Weight [kg]
0.73	2.2
1.09	3.3

Annex B,
page 44

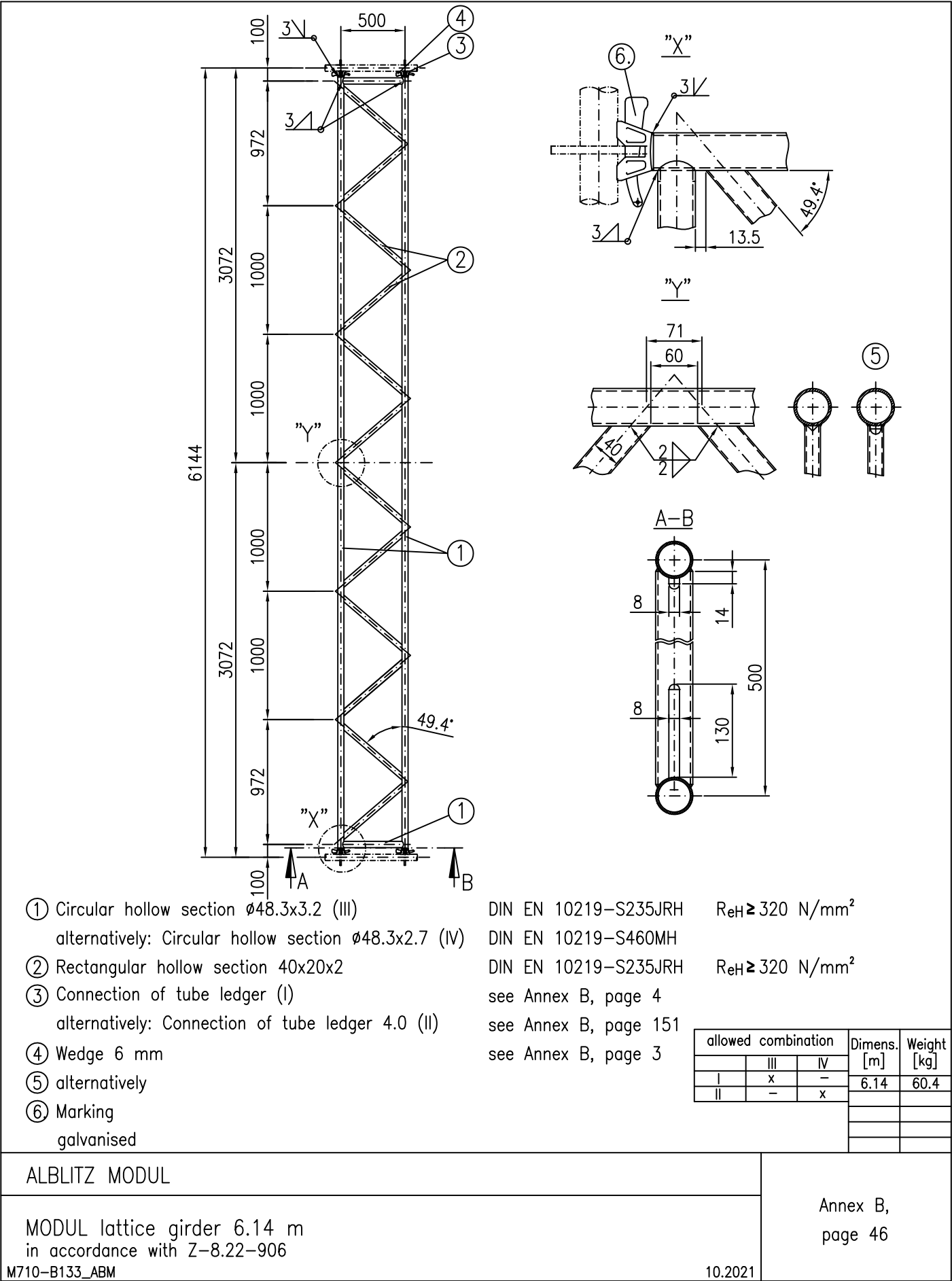


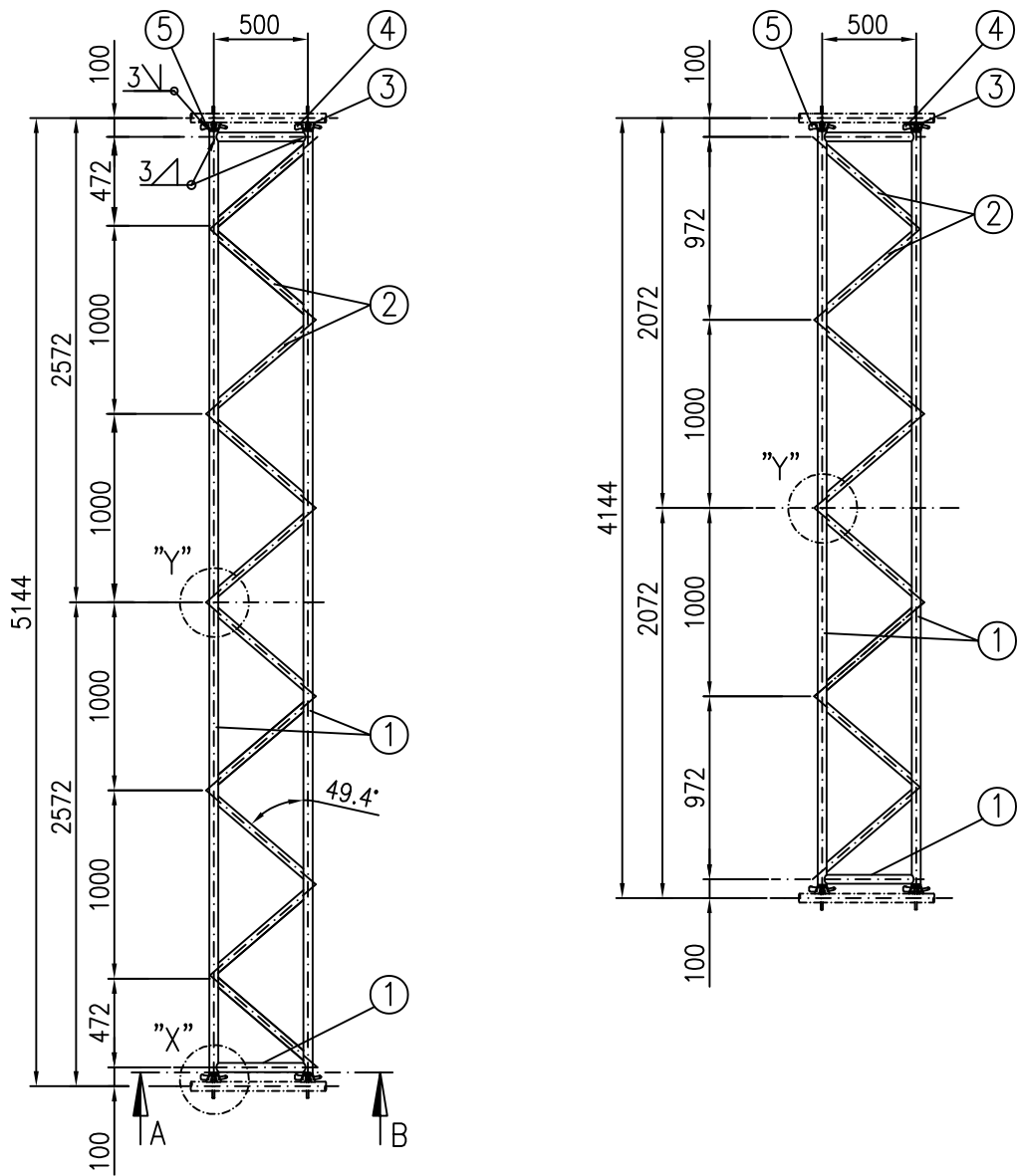
Dimens. [m]	Weight [kg]
0.73	1.6
1.09	3.6

Tube-transom lattice girder 0.73 m/ 1.09 m V
in accordance with Z-8.22-906

05.2021

Annex B,
page 45





- ① Circular hollow section $\varnothing 48.3 \times 3.2$ (III)
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ (IV)

② Rectangular hollow section 40x20x2

③ Connection of tube ledger (I)
alternatively: Connection of tube ledger 4.0 (II)

④ Wedge 6 mm

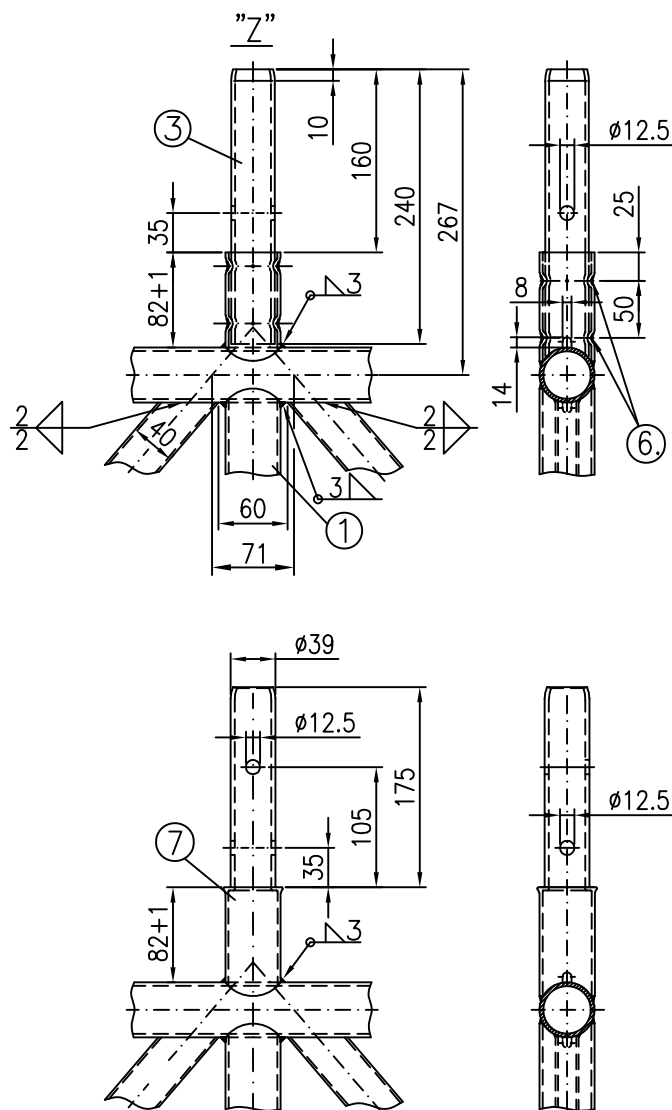
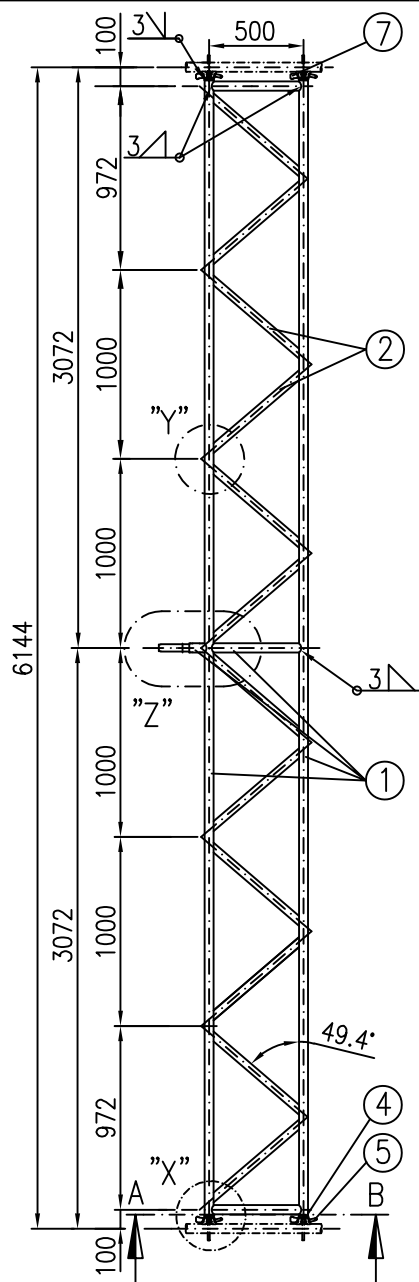
⑤ Marking
- DIN EN 10219–S235JRH $R_{eH} \geq 320$ N/mm²
DIN EN 10219–S460MH

DIN EN 10219–S235JRH $R_{eH} \geq 320$ N/mm²
see Annex B, page 4
see Annex B, page 151
see Annex B, page 3
- | allowed combination | | | Dimens.
[m] | Weight
[kg] |
|---------------------|---|---|----------------|----------------|
| I | x | – | 4.14 | 46.0 |
| II | – | x | 5.14 | 50.0 |
| | | | | |
| | | | | |

galvanised

For details, please refer to annex B, page 46

ALBLITZ MODUL	Annex B, page 47
MODUL lattice girder 4.14 m/ 5.14 m in accordance with Z–8.22–906	
M710–B134_ABm	



- ① Circular hollow section $\varnothing 48.3 \times 3.2$ (III)
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ (IV)
- ② Rectangular hollow section 40x20x2
- ③ Circular hollow section $\varnothing 38 \times 3.6$
- ④ Connection of tube ledger (I)
alternatively: Connection of tube ledger 4.0 (II)
- ⑤ Wedge 6 mm
- ⑥ 4 point-joint pressed connections
- ⑦ alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ without ③

DIN EN 10219-S235JRH $R_{eH} \geq 320$ N/mm²
DIN EN 10219-S460MH
DIN EN 10219-S235JRH $R_{eH} \geq 320$ N/mm²
DIN EN 10219-S235JRH $R_{eH} \geq 320$ N/mm²
see Annex B, page 4
see Annex B, page 151
see Annex B, page 3

allowed combination				Dimens. [m]	Weight [kg]
I	III	IV		6.14	61.4
II	-	x			

For details see annex B, page 46

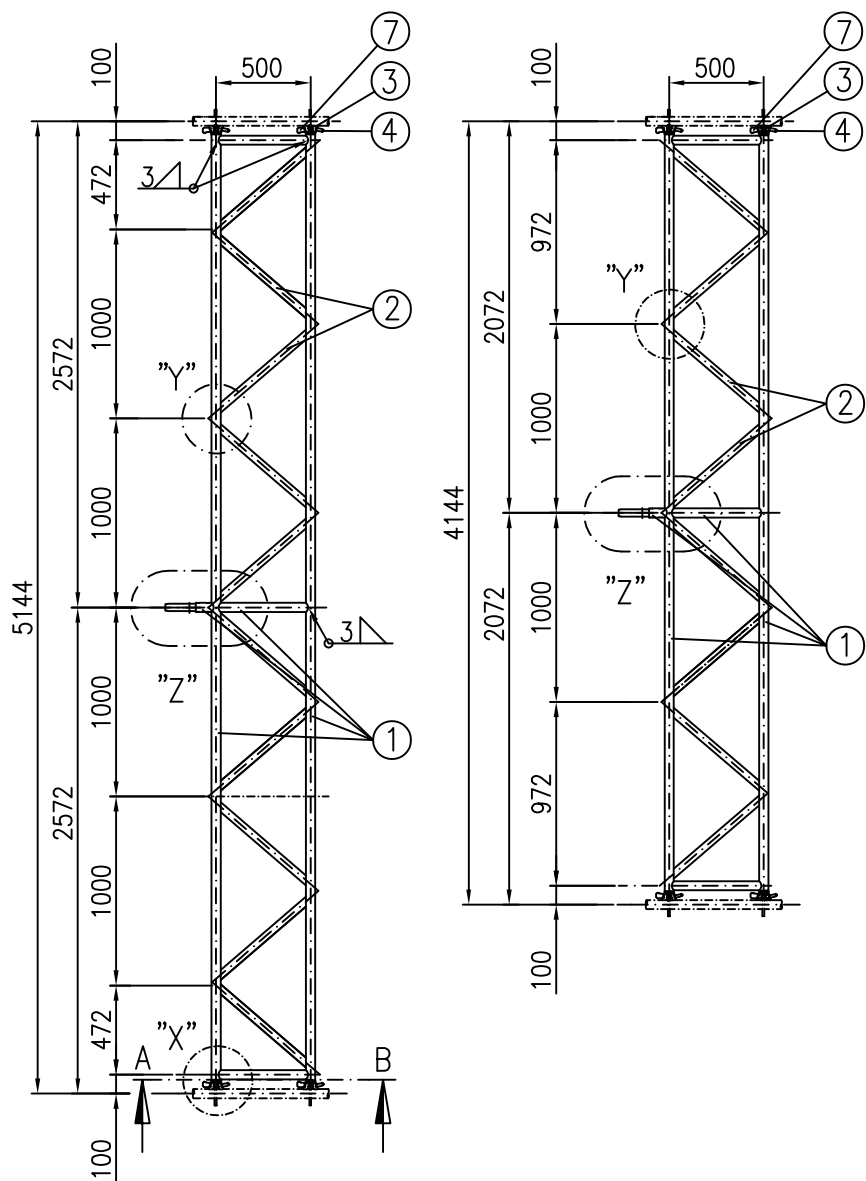
ALBLITZ MODUL

MODUL lattice girder with tube fixture 6.14 m
in accordance with Z-8.22-906

M710-B135_ABM

10.2023

Annex B,
page 48



- ① Circular hollow section $\varnothing 48.3 \times 3.2$ (III)
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ (IV)

② Rectangular hollow section 40x20x2

③ Circular hollow section $\varnothing 38 \times 3.6$

④ Connection of tube ledger (I)
alternatively: Connection of tube ledger 4.0 (II)

⑤ Wedge 6 mm

⑥ 4 point-joint pressed connections

⑦ Marking
- galvanised

DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219–S460MH

DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219–S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$

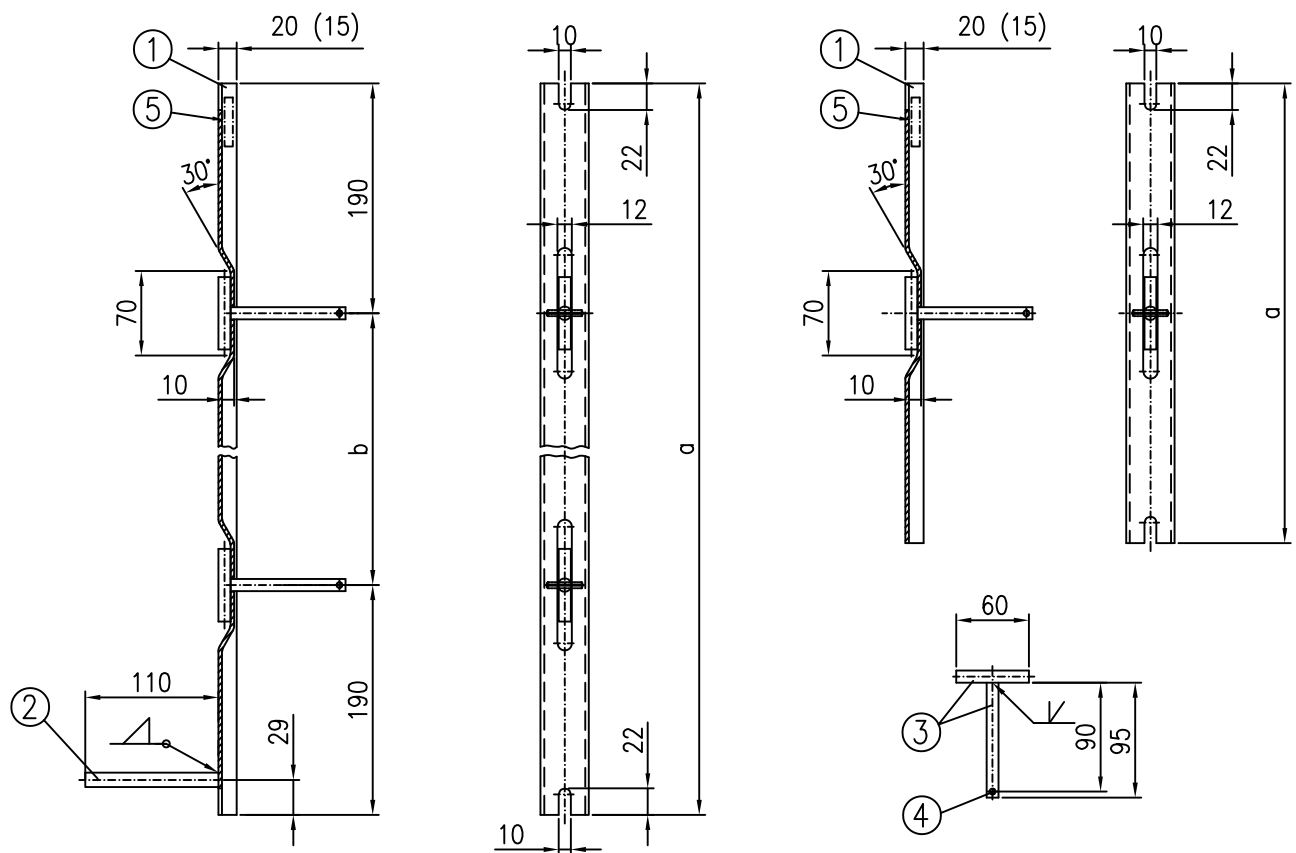
see Annex B, page 4
see Annex B, page 151
see Annex B, page 3

allowed combination			Dimens. [m]	Weight [kg]
I	x	–	4.14	47.0
II	–	x	5.14	51.0

For details see annex B, pages 46 and 48

ALBLITZ MODUL	Annex B, page 49
MODUL lattice girder with tube fixture 4.14 m/ 5.14 m in accordance with Z–8.22–906	
M710–B136_ABm	

10.2021



⑥	a (mm)	b (mm)	⑦ (kg)
390	306	–	0.7
450	366	–	0.8
732	648	268	1.4
1036	952	572	1.8
1088	1004	624	1.9
1286	1202	822	2.2
1400	1316	936	2.5
1572	1488	1108	2.9
2072	1988	1608	3.9
2572	2488	2108	4.8
3072	2988	2608	5.4

- ① U-profile 20 (15)x40x15x3 DIN EN 10025–S235JR
- ② Round $\varnothing 12$ (alternatively for toeboard ALFIX) DIN EN 10025–S235JR
- ③ Round $\varnothing 10$ DIN EN 10025–S235JR
- ④ Grooved cylindrical pin DIN EN ISO 8740–5x30–steel–galvanised
- ⑤ Marking
- ⑥ Length L (mm)
galvanised

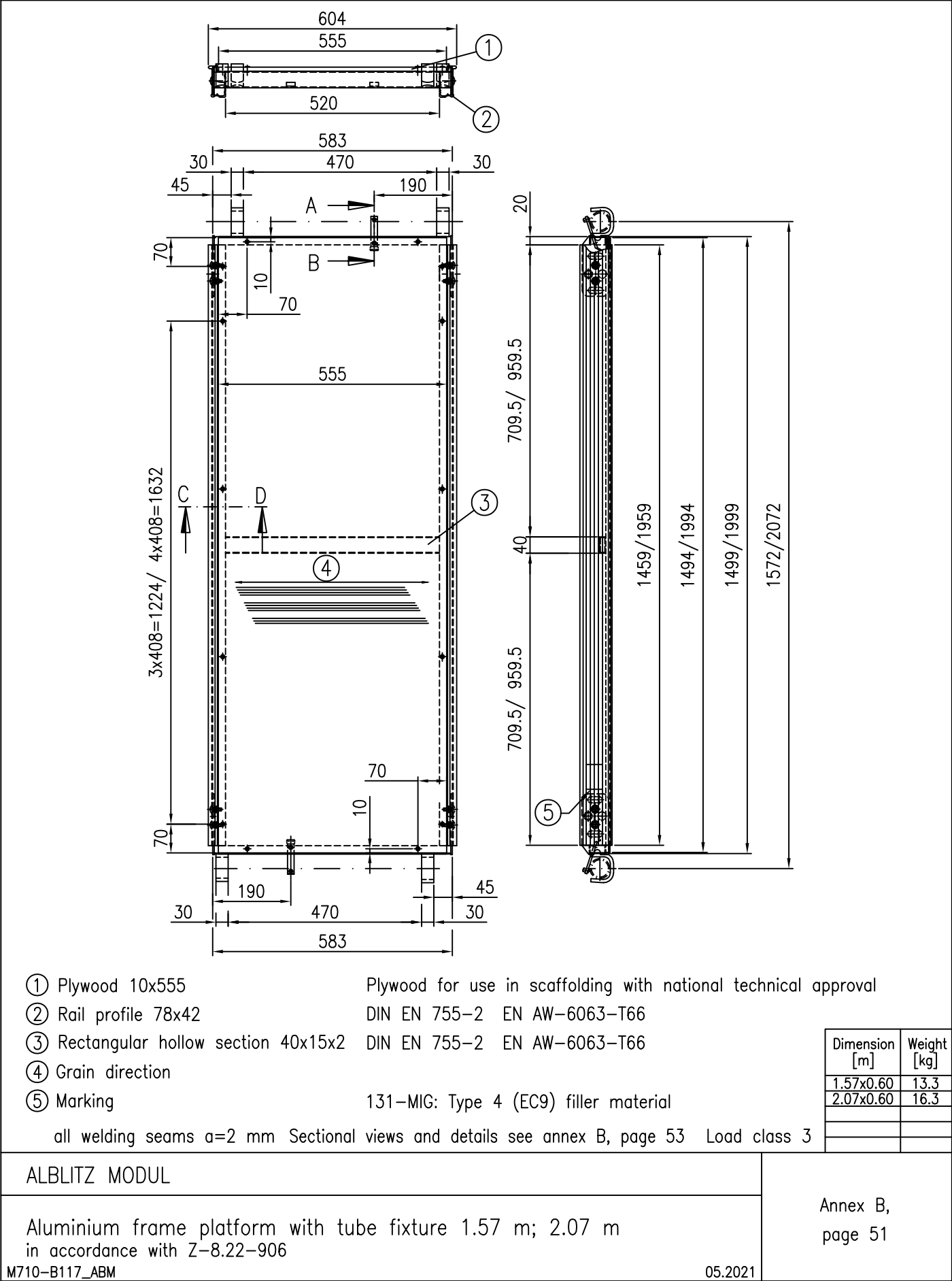
ALBLITZ MODUL

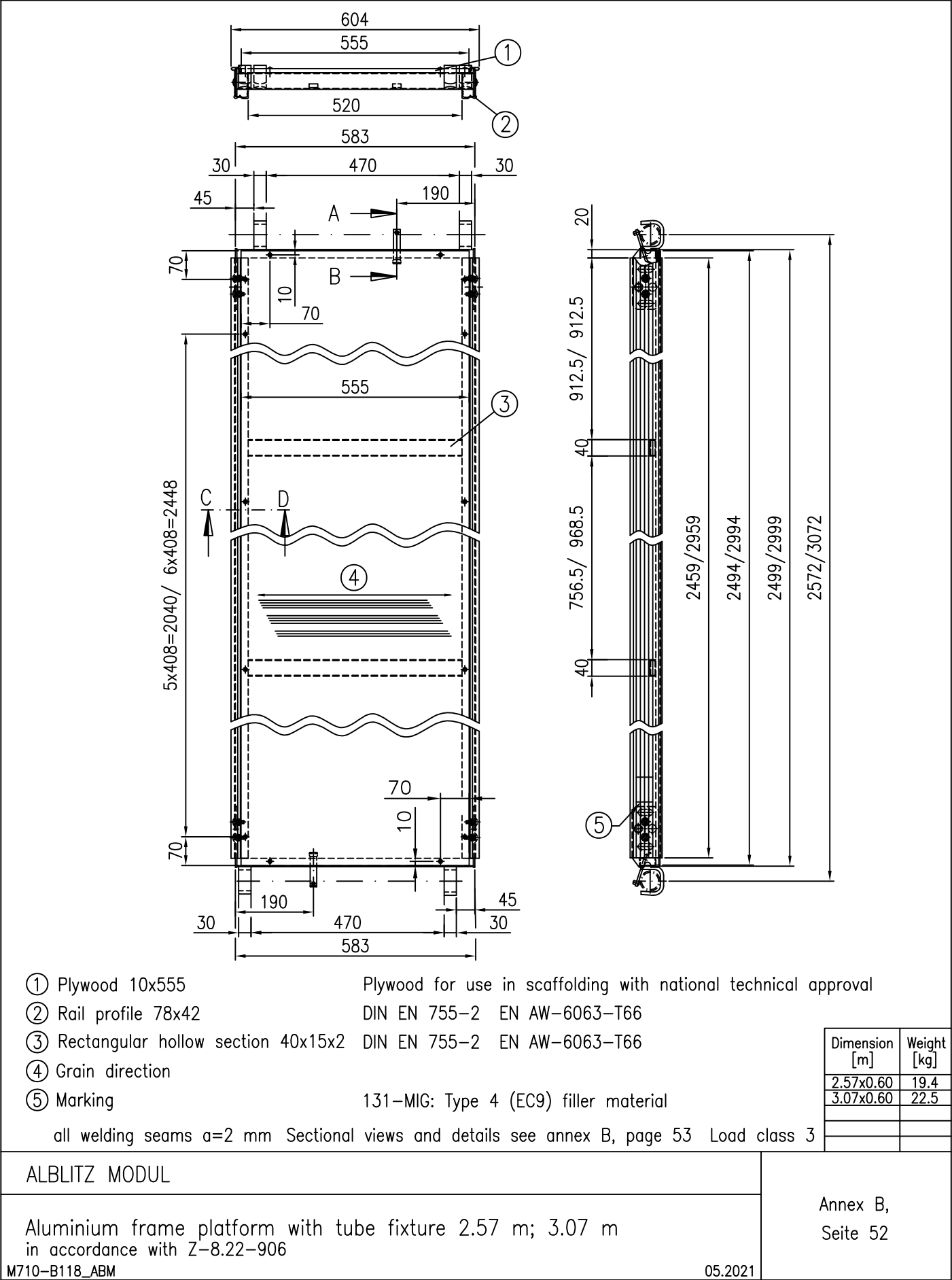
MODUL lift-off preventer
in accordance with Z–8.22–906

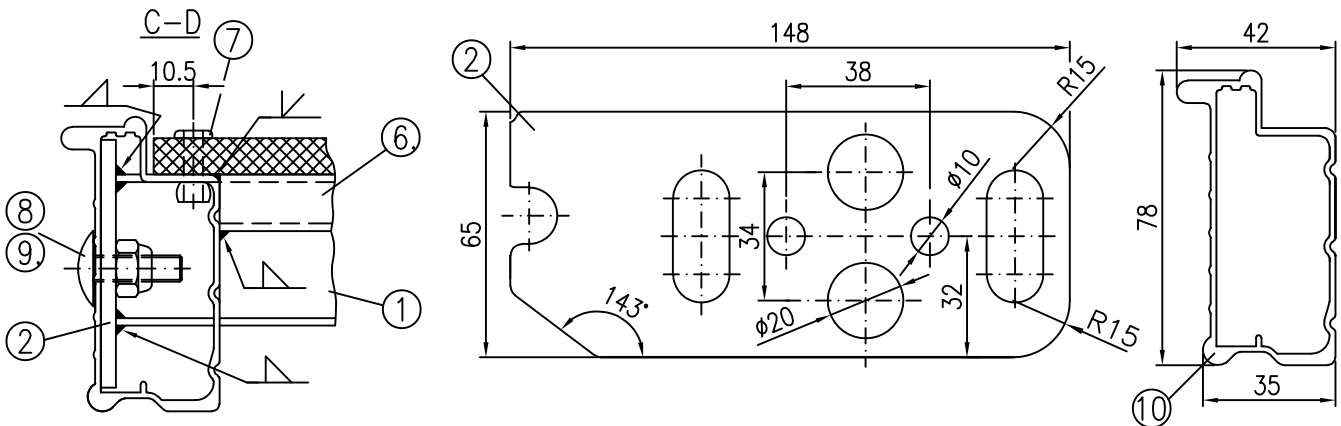
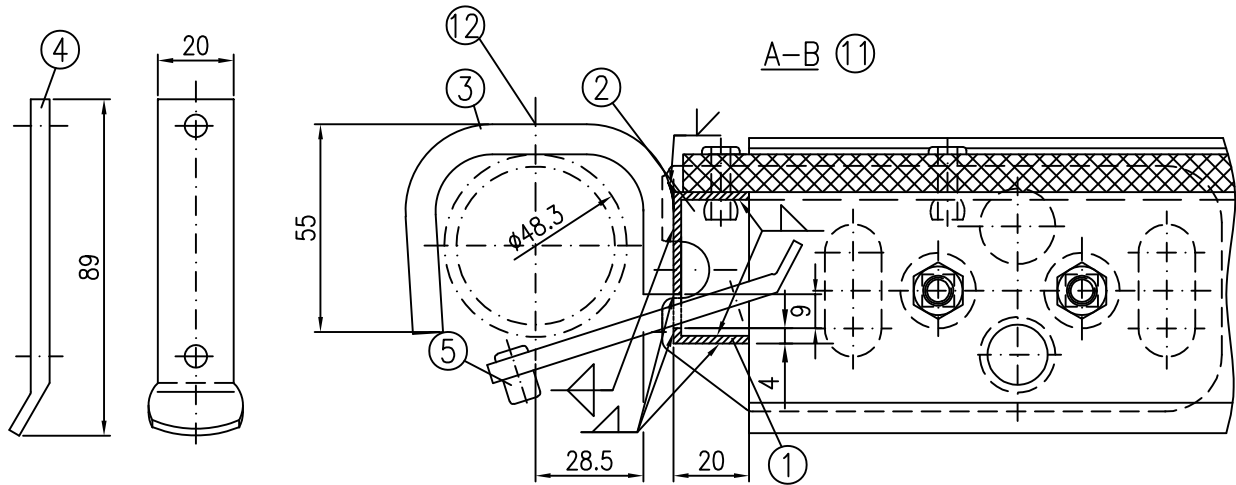
M710–B130_ABW

05.2021

Annex B,
page 50







- | | |
|---------------------------------------------------------|--------------------------------------------------------|
| ① U-profile 40x20x2 | DIN EN 10025-S235JR |
| ② Suspension lug steel metal 4x65x148 | DIN EN 10025-S235JR |
| ③ Steel plate 30x8 | DIN EN 10025-S355J2 alternatively: DIN EN 10149-S355MC |
| ④ Lift-off prevention tube fixture flat 20x5 | DIN EN 10025-S235JR hot-dip galvanised |
| ⑤ Blind rivet $\varnothing 4.8 \times 16 / 5 \times 16$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑥ Rectangular hollow section 40x15x2 | DIN EN 755-2 EN AW-6063-T66 |
| ⑦ Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑧ Round-head screw | DIN 603-M8x20-8.8-galvanised |
| ⑨ Hexagon nut, self-locking | DIN EN ISO 10511-M8-8-galvanised |
| ⑩ Rail profile 78x42 | DIN EN 755-2 EN AW-6063-T66 |
| ⑪ Head piece, hot-dip galvanised | |
| ⑫ Marking | |

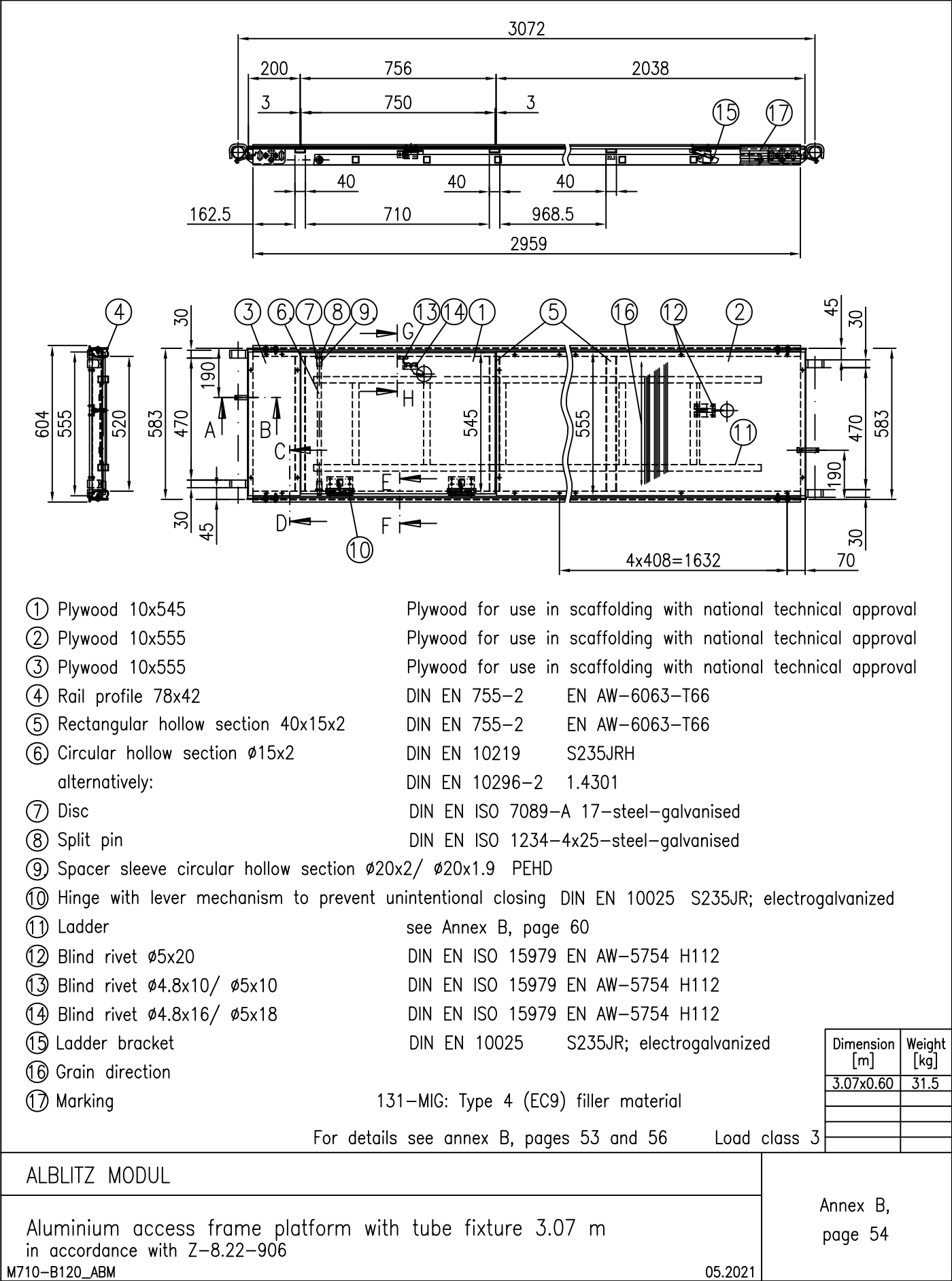
ALBLITZ MODUL

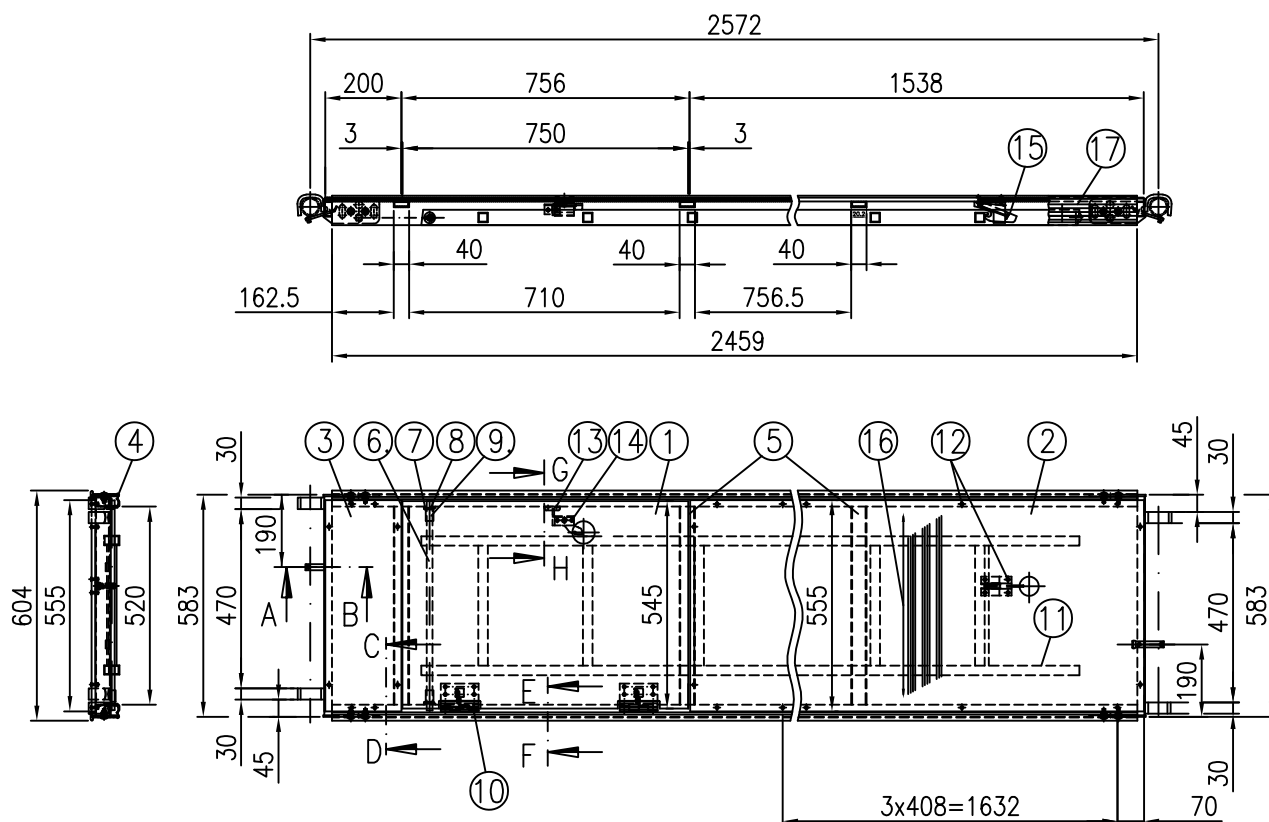
Detailed view of aluminium frame platform with tube fixture
in accordance with Z-8.22-906

M710-B119_ABm

05.2021

Annex B,
page 53





- | | |
|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|
| ① Plywood 10x545 | Plywood for use in scaffolding with national technical approval |
| ② Plywood 10x555 | Plywood for use in scaffolding with national technical approval |
| ③ Plywood 10x555 | Plywood for use in scaffolding with national technical approval |
| ④ Rail profile 78x42 | DIN EN 755-2 EN AW-6063-T66 |
| ⑤ Rectangular hollow section 40x15x2 | DIN EN 755-2 EN AW-6063-T66 |
| ⑥ Circular hollow section $\varnothing 15 \times 2$ | DIN EN 10219 S235JRH |
| alternatively: | DIN EN 10296-2 1.4301 |
| ⑦ Disc $\varnothing 17$ | DIN EN ISO 7089-steel-galvanised |
| ⑧ Split pin $\varnothing 4 \times 25$ | DIN EN ISO 1234-steel-galvanised |
| ⑨ Spacer sleeve circular hollow section $\varnothing 20 \times 2 / \varnothing 20 \times 1.9$ PEHD | |
| ⑩ Hinge with lever mechanism to prevent unintentional closing | DIN EN 10025-S235JR-electrogalvanized |
| ⑪ Ladder | see Annex B, page 60 |
| ⑫ Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑬ Blind rivet $\varnothing 4.8 \times 10 / \varnothing 5 \times 10$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑭ Blind rivet $\varnothing 4.8 \times 16 / \varnothing 5 \times 18$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑮ Ladder bracket | DIN EN 10025-S235JR-electrogalvanized |
| ⑯ Grain direction | |
| ⑰ Marking | 131-MIG: Type 4 (EC9) filler material |

For details see annex B, pages 53 and 56

Load class 3

Dimension [m]	Weight [kg]
2.57x0.60	28.5

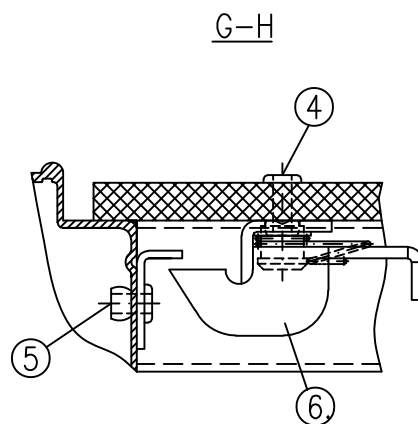
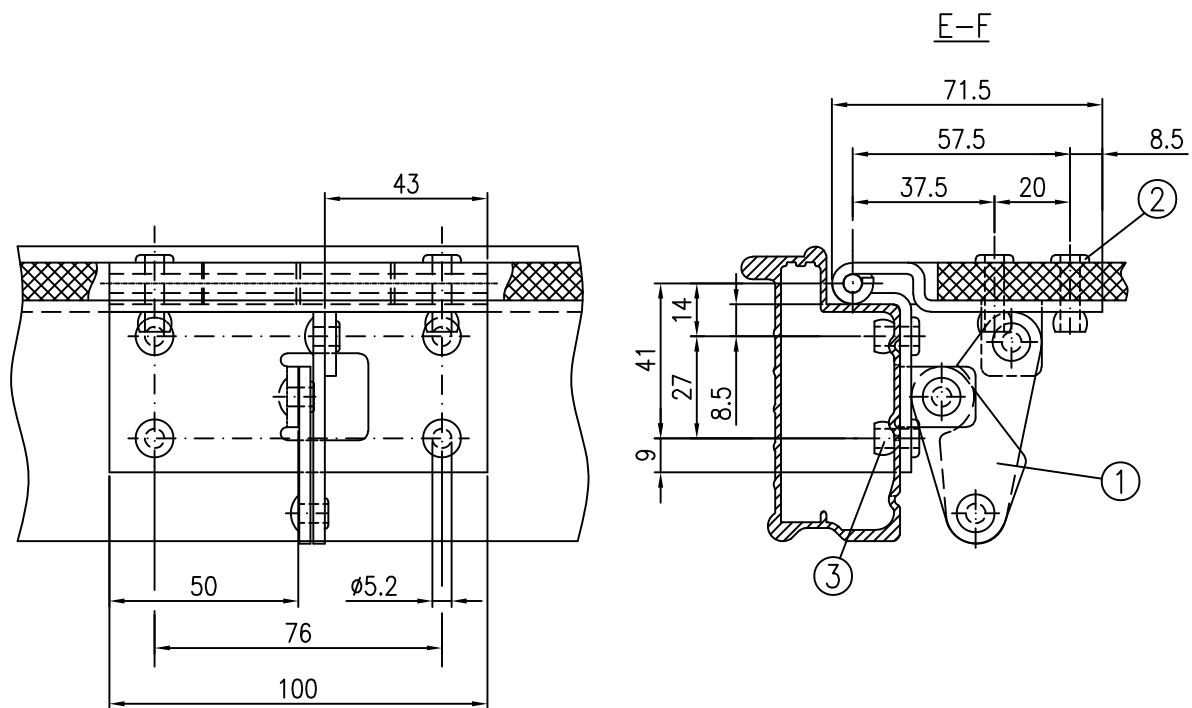
ALBLITZ MODUL

Aluminium access frame platform with tube fixture 2.57 m
in accordance with Z-8.22-906

M710-B121_ABm

05.2021

Annex B,
page 55



- | | |
|---------------------------------------------------------------------|---------------------------------------|
| ① Hinge with lever mechanism to prevent unintentional closing | DIN EN 10025-S235JR-electrogalvanized |
| ② Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ③ Blind rivet $\varnothing 5 \times 12$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ④ Blind rivet $\varnothing 4.8 \times 16 / \varnothing 5 \times 18$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑤ Blind rivet $\varnothing 4.8 \times 10 / \varnothing 5 \times 10$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑥ Ledger | DIN EN 10025-S235JR-electrogalvanized |

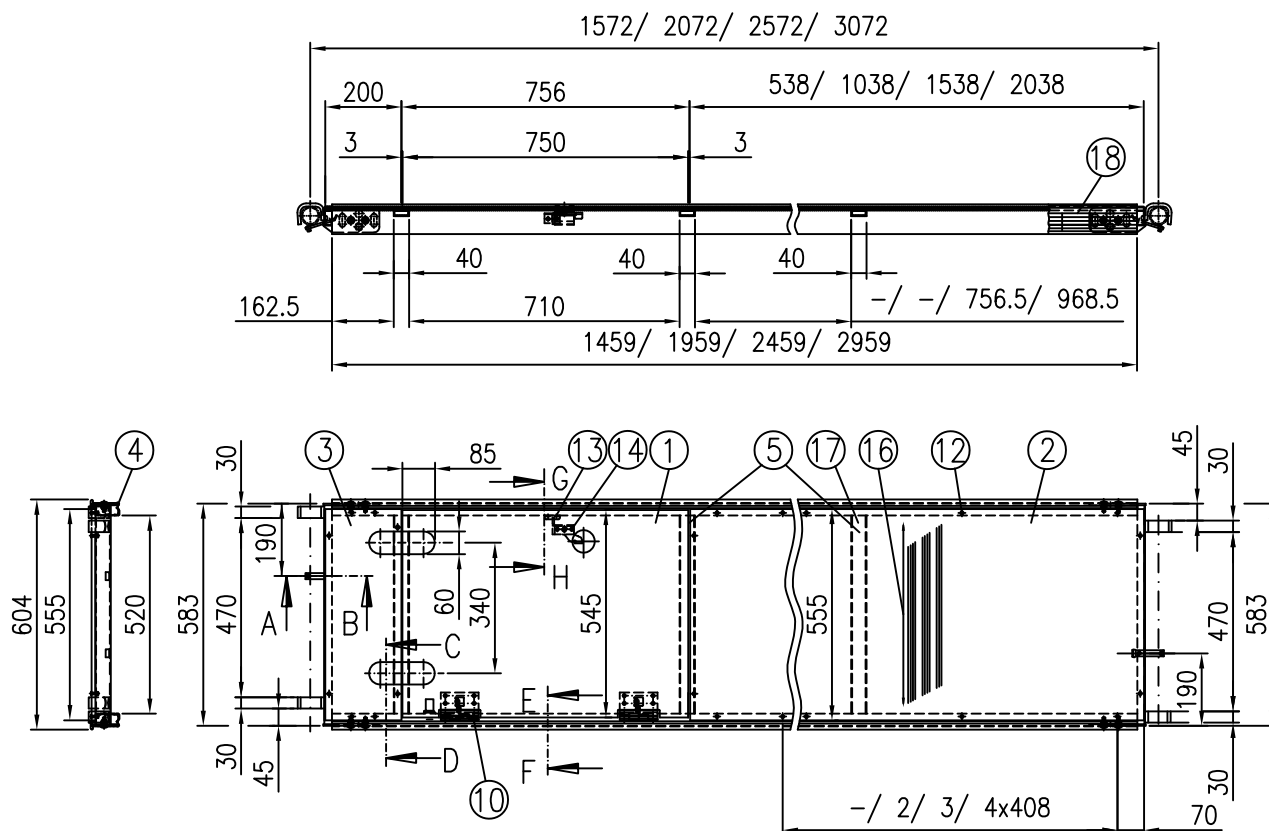
ALBLITZ MODUL

Detailed view of aluminium access frame platform with tube fixture
in accordance with Z-8.22-906

M710-B122_ABM

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page 56



- ① Plywood 10x545 Plywood for use in scaffolding with national technical approval
② Plywood 10x555 Plywood for use in scaffolding with national technical approval
③ Plywood 10x555 Plywood for use in scaffolding with national technical approval
④ Rail profile 78x42 DIN EN 755-2 EN AW-6063-T66
⑤ Rectangular hollow section 40x15x2 DIN EN 755-2 EN AW-6063-T66
⑥ not applicable
⑦ not applicable
⑧ not applicable
⑨ not applicable
⑩ Hinge with lever mechanism to prevent unintentional closing DIN EN 10025-S235JR-electrogalvanized
⑪ not applicable
⑫ Blind rivet $\varnothing 5 \times 20$ DIN EN ISO 15979 EN AW-5754 H112
⑬ Blind rivet $\varnothing 4.8 \times 10 / \varnothing 5 \times 10$ DIN EN ISO 15979 EN AW-5754 H112
⑭ Blind rivet $\varnothing 4.8 \times 16 / \varnothing 5 \times 18$ DIN EN ISO 15979 EN AW-5754 H112
⑮ not applicable
⑯ Grain direction
⑰ not applicable for 1.57 m and 2.07 m
⑱ Marking 131-MIG: Type 4 (EC9) filler material

For details see Annex B, pages 53 and 56 Load class 3

Dimension [m]	Weight [kg]
1.57x0.60	16.2
2.07x0.60	19.0
2.57x0.60	25.0
3.07x0.60	28.0

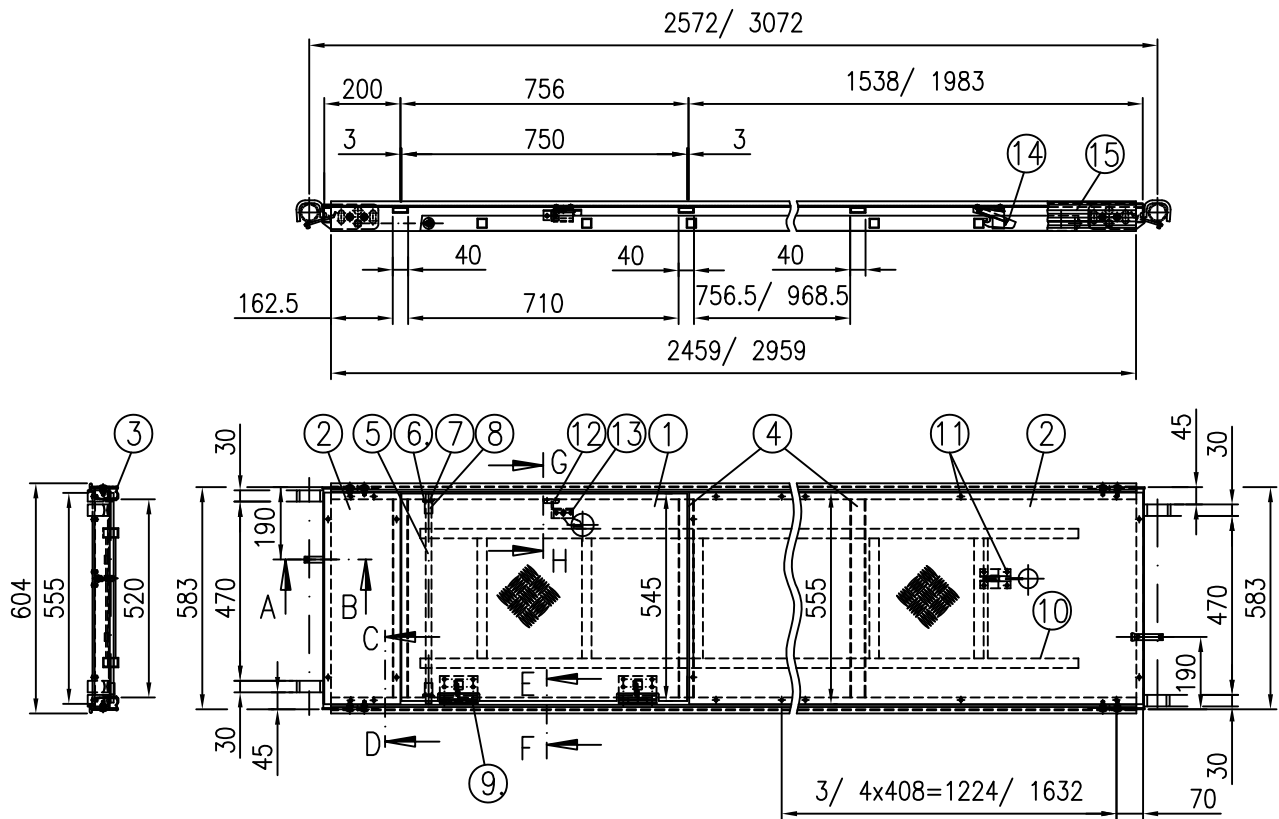
ALBLITZ MODUL

Aluminium access frame platform with tube fixture 1.57 m–3.07 m without ladder
in accordance with Z-8.22-906

M716-B215_ABW

05.2021

Annex B,
page 57



- ① Chequer plate with 5 bar pattern $t=3/4.5$ DIN EN 1386 EN AW-5083 H114
alternatively: DIN EN 1386 EN AW-5083 H224
- ② Chequer plate with 5 bar pattern $t=3/4.5$ DIN EN 1386 EN AW-5083
alternatively: DIN EN 1386 EN AW-5083
- ③ Holmprofil 78x42 DIN EN 755-2 EN AW-6063-T66
- ④ Rectangular hollow section 40x15x2 DIN EN 755-2 EN AW-6063-T66
- ⑤ Circular hollow section $\varnothing 15 \times 2$ DIN EN 10219 S235JRH
alternatively: DIN EN 10296-2 1.4301
- ⑥ Disc $\varnothing 17$ DIN EN ISO 7089-steel-galvanised
- ⑦ Split pin $\varnothing 4 \times 25$ DIN EN ISO 1234-steel-galvanised
- ⑧ Spacer sleeve circular hollow section $\varnothing 20 \times 2 / \varnothing 20 \times 1.9$ PEHD
- ⑨ Hinge with lever mechanism to prevent unintentional closing DIN EN 10025-S235JR-electrogalvanized
- ⑩ Ladder see Annex B, page 60
- ⑪ Blind rivet $\varnothing 5 \times 12$ DIN EN ISO 15979 EN AW-5754 H112
- ⑫ Blind rivet $\varnothing 4.8 \times 10 / \varnothing 5 \times 10$ DIN EN ISO 15979 EN AW-5754 H112
- ⑬ Blind rivet $\varnothing 4.8 \times 16 / \varnothing 5 \times 12$ DIN EN ISO 15979 EN AW-5754 H112
- ⑭ Ladder bracket DIN EN 10025-S235JR-electrogalvanized
- ⑮ Marking 131-MIG: Type 4 (EC9) filler material

Dimension [m]	Weight [kg]
2.57x0.60	29.0
3.07x0.60	32.0

Sectional views and details see annex B, page 59 Load class 3

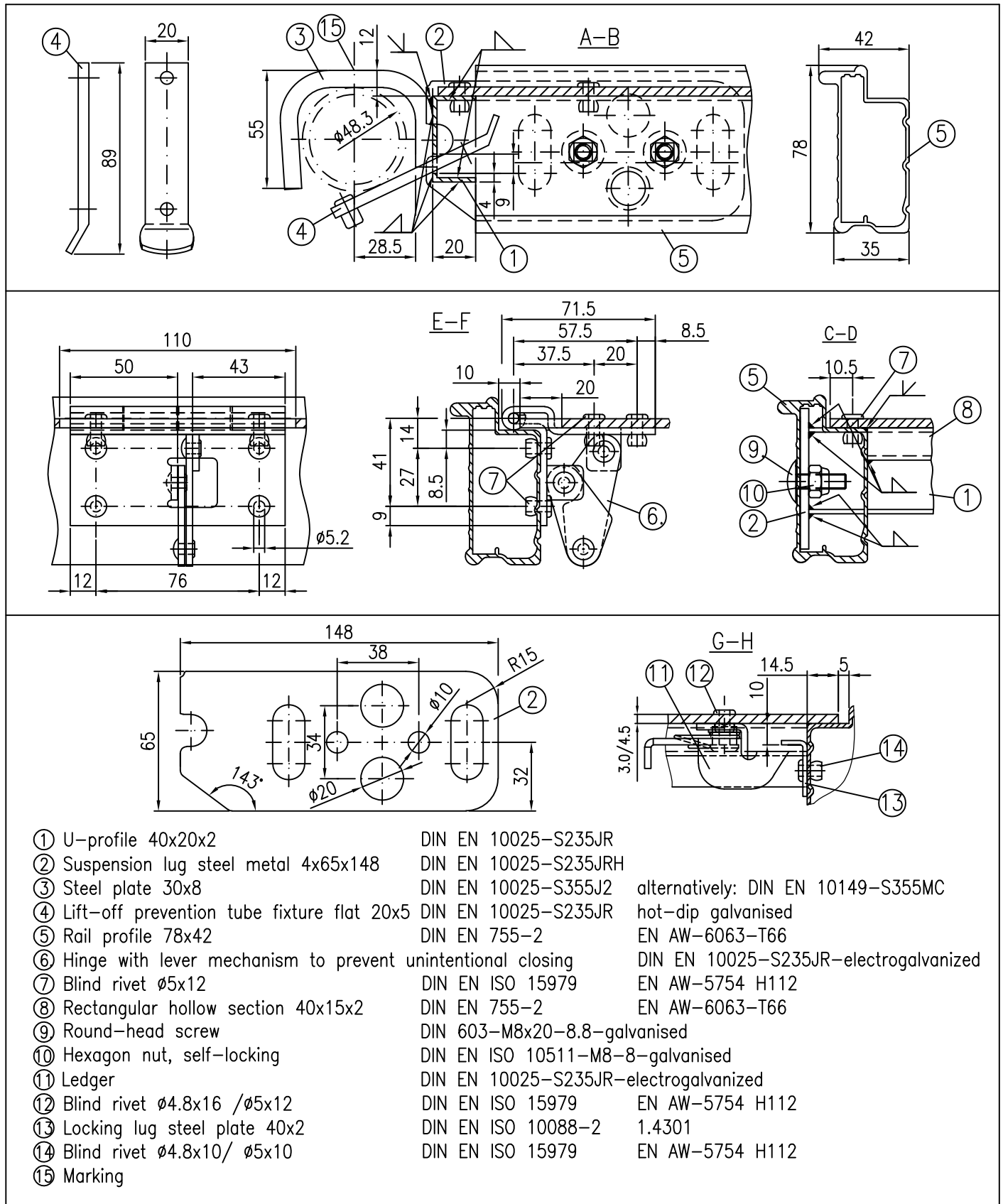
ALBLITZ MODUL

Aluminium access frame platform with tube fixture 2.57 m; 3.07 m
with aluminium chequer plate
in accordance with Z-8.22-906

M716-B216_ABW

05.2021

Annex B,
page 58



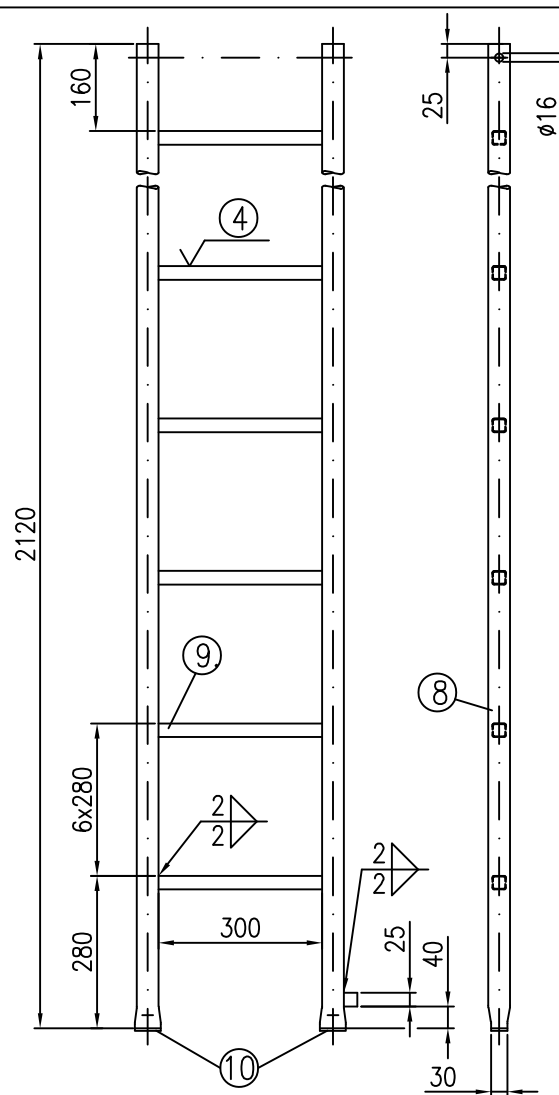
ALBLITZ MODUL

Sectional views and details of aluminium access frame platform
with tube fixture with aluminium chequer plate
in accordance with Z-8.22-906

M716-A217_ABM

05.2021

Annex B,
page 59



– only for continued use –

- DIN EN 755-2 EN AW-6063-T66
DIN EN 755-2 EN AW-6063-T66
DIN EN 755-2 EN AW-6063-T66
- 130PA/030/011/1/6
- DIN EN ISO 4014-M6x30-8.8-galvanised
DIN EN ISO 10511-M6-8-galvanised
- AlMgSi1F28
AlMgSi1F28

Dimens. [m]	Weight [kg]
2.00	3.5

Annex B,
page 60

	<table><tr><th>Bay length</th><th>Number of logos</th><th>Dimension "A"</th><th>Load class</th><th>Weight</th></tr><tr><td>[mm]</td><td>[left/right]</td><td>[mm]</td><td></td><td>[kg]</td></tr><tr><td>500</td><td>1/-</td><td>-</td><td>6</td><td>5.0</td></tr><tr><td>732</td><td>1/1</td><td>36</td><td>6</td><td>6.1</td></tr><tr><td>1088</td><td>1/1</td><td>392</td><td>6</td><td>8.6</td></tr><tr><td>1286</td><td>1/1</td><td>590</td><td>6</td><td>9.7</td></tr><tr><td>1400</td><td>1/1</td><td>704</td><td>6</td><td>10.5</td></tr><tr><td>1572</td><td>1/1</td><td>876</td><td>6</td><td>11.9</td></tr><tr><td>2072</td><td>2/2</td><td>686</td><td>6</td><td>14.2</td></tr><tr><td>2572</td><td>2/2</td><td>1186</td><td>5</td><td>17.6</td></tr><tr><td>3072</td><td>3/3</td><td>1086</td><td>4</td><td>20.9</td></tr><tr><td>4144</td><td>3/3</td><td>2203</td><td>3</td><td>27.8</td></tr></table>	Bay length	Number of logos	Dimension "A"	Load class	Weight	[mm]	[left/right]	[mm]		[kg]	500	1/-	-	6	5.0	732	1/1	36	6	6.1	1088	1/1	392	6	8.6	1286	1/1	590	6	9.7	1400	1/1	704	6	10.5	1572	1/1	876	6	11.9	2072	2/2	686	6	14.2	2572	2/2	1186	5	17.6	3072	3/3	1086	4	20.9	4144	3/3	2203	3	27.8
Bay length	Number of logos	Dimension "A"	Load class	Weight																																																									
[mm]	[left/right]	[mm]		[kg]																																																									
500	1/-	-	6	5.0																																																									
732	1/1	36	6	6.1																																																									
1088	1/1	392	6	8.6																																																									
1286	1/1	590	6	9.7																																																									
1400	1/1	704	6	10.5																																																									
1572	1/1	876	6	11.9																																																									
2072	2/2	686	6	14.2																																																									
2572	2/2	1186	5	17.6																																																									
3072	3/3	1086	4	20.9																																																									
4144	3/3	2203	3	27.8																																																									

① Steel plate 1.5 mm
alternatively:

② Steel plate 2 mm

③ Steel plate 30x8

④ Angle 45x45x5

⑤ Flat 20x5

⑥ Blind rivet Ø4.8x16

⑦ Marking

DIN EN 10111-DD11 (DD12) $R_{eH} \geq 280 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$

DIN EN 10025-2 S235JR $R_{eH} \geq 280 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$

DIN EN 10111-DD11 $R_{eH} \geq 240 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$

DIN EN 10025-S355J2 alternatively: DIN EN 10149-S355MC

DIN EN 10025-S235JR

DIN EN 10025-S235JR hot-dip galvanised

DIN EN ISO 15979-aluminium/steel

galvanised; all welding seams a=2 mm

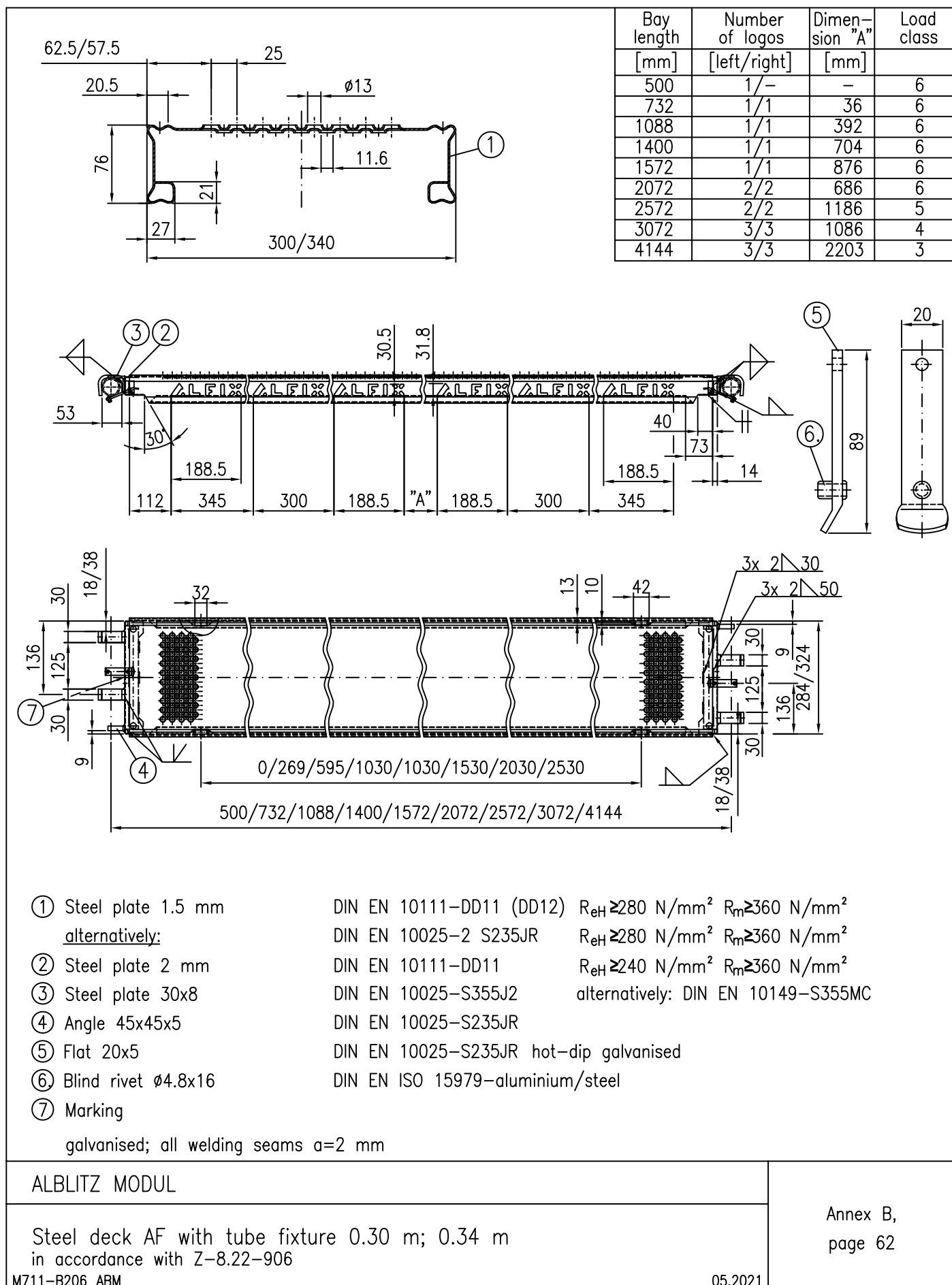
ALBLITZ MODUL

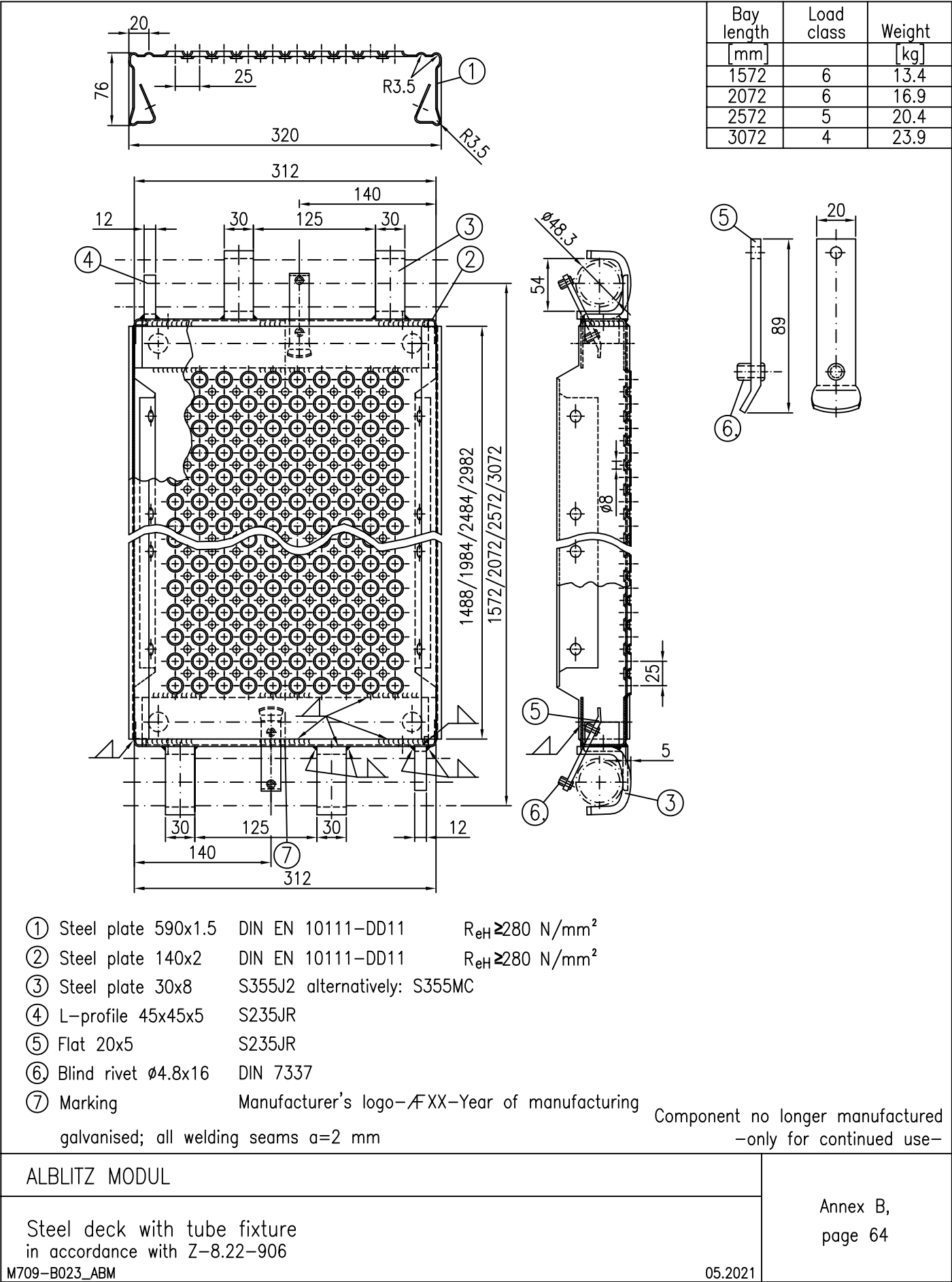
Steel deck AF with tube fixture 0.32 m
in accordance with Z-8.22-906

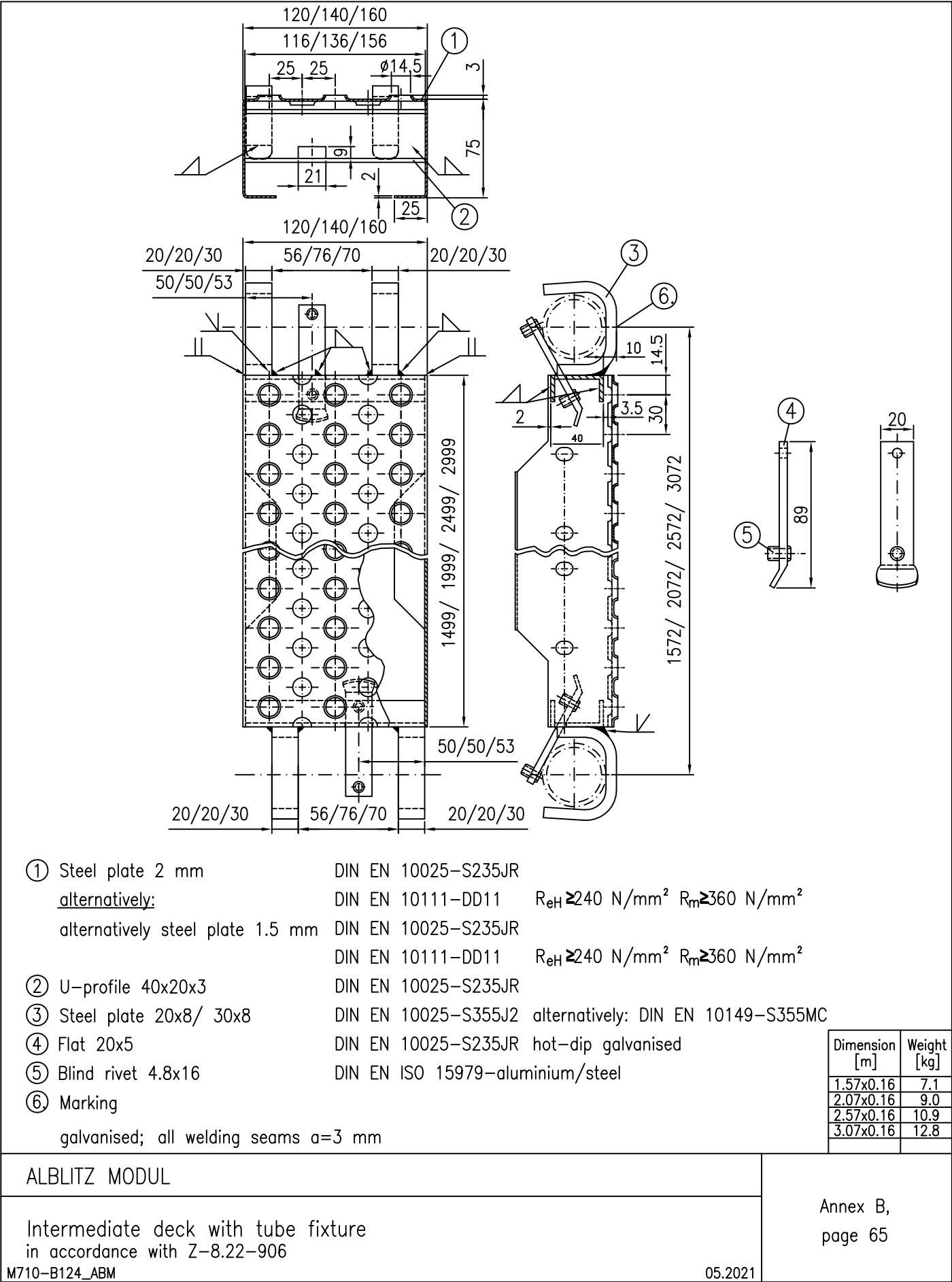
M710-B123_ARM

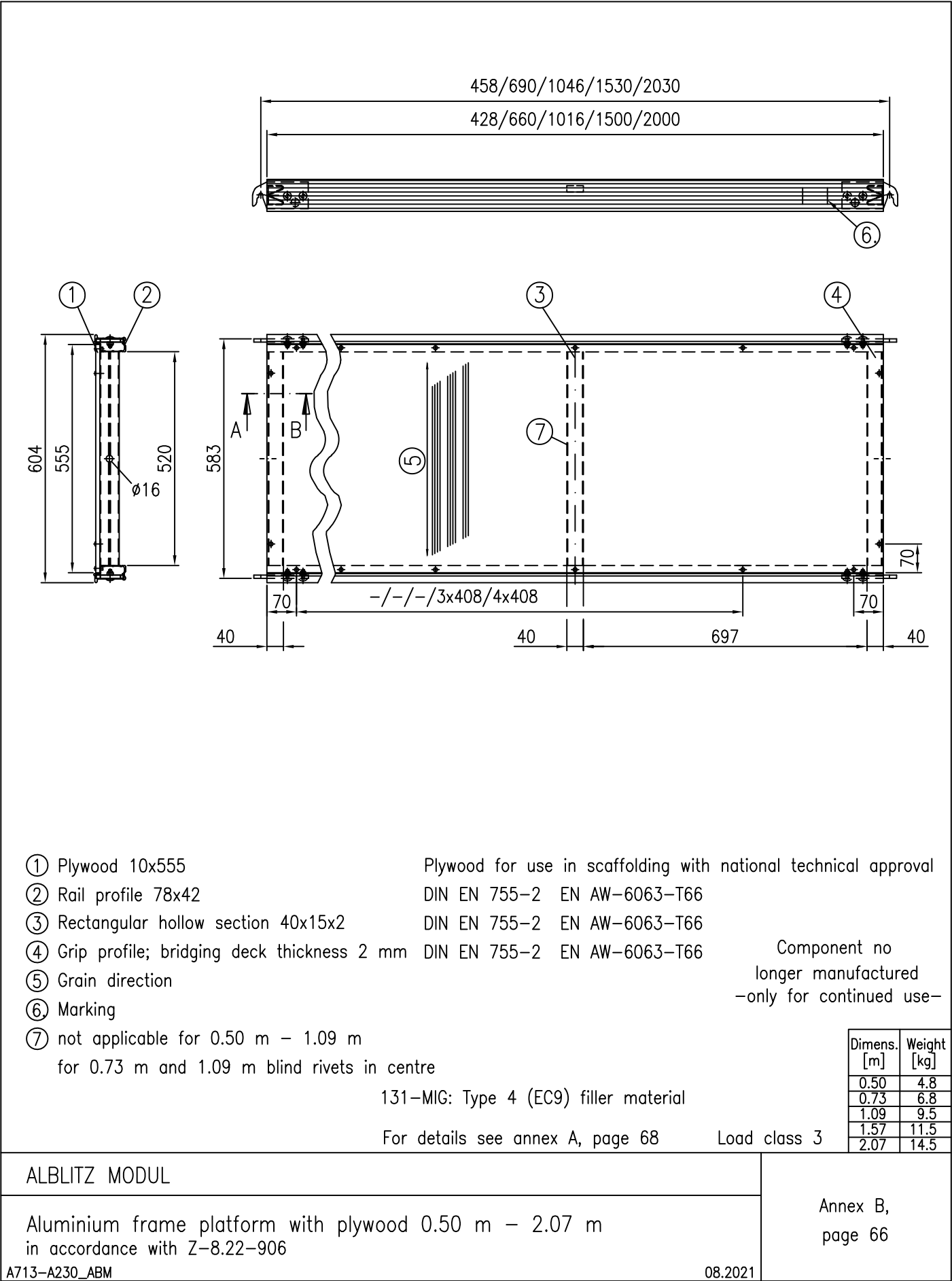
Annex B,
page 61

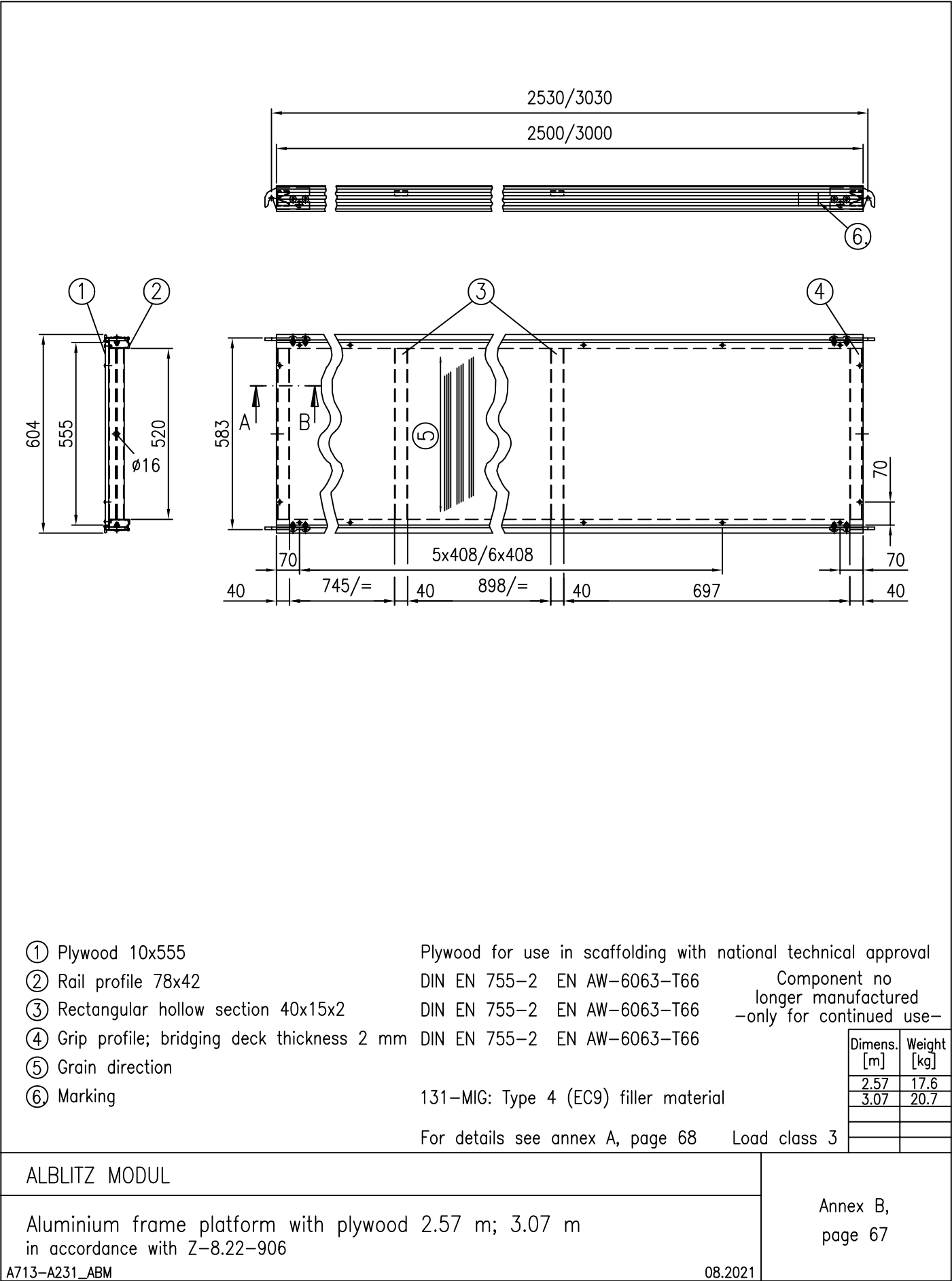
05.2021

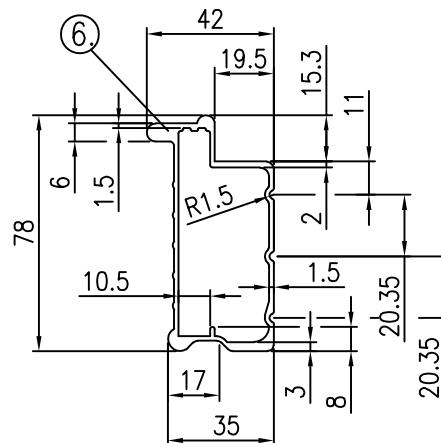
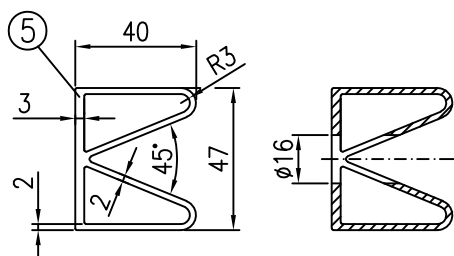
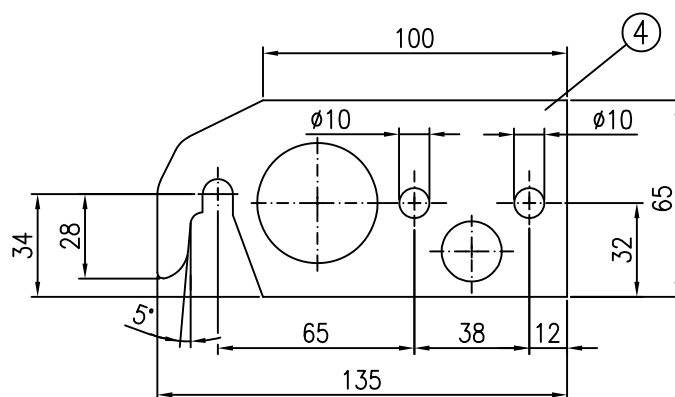
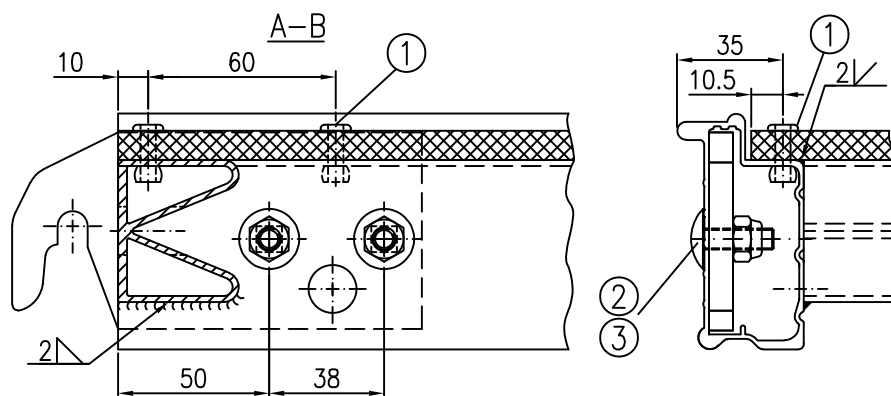










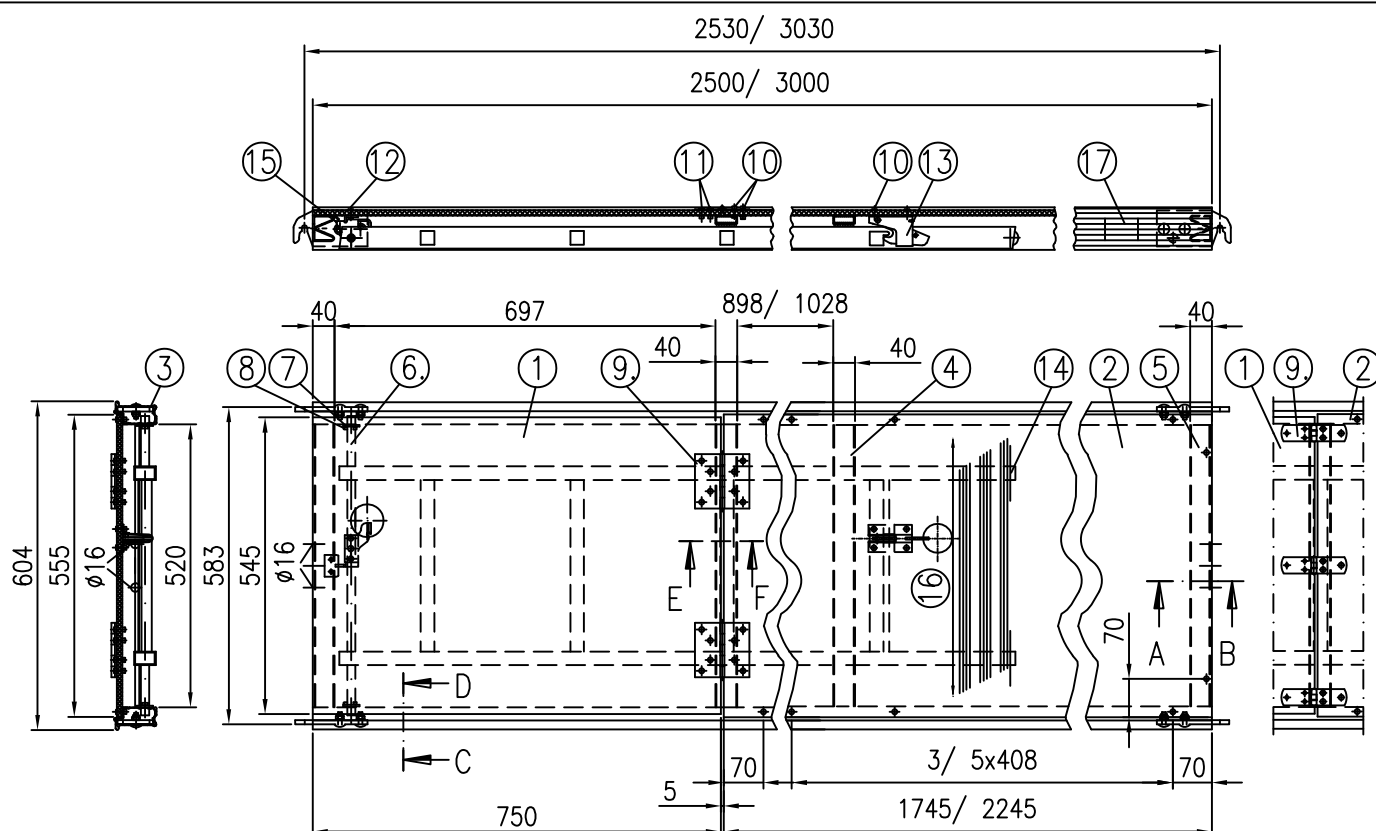


- | | | |
|----------------------------------------------|----------------------------------------|----------------------------------|
| ① Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 | |
| ② Round-head screw | DIN 603-M8x20-8.8-galvanised | |
| ③ Nut, self-locking | DIN EN ISO 7042-M8-8-galvanised | |
| ④ Suspension claw steel metal $t=8$ mm | DIN EN 10025 S235JR hot-dip galvanised | |
| ⑤ Grip profile; bridging deck thickness 2 mm | DIN EN 755-2 EN AW-6063-T66 | Component no longer manufactured |
| ⑥ Aluminium rail profile | DIN EN 755-2 EN AW-6063-T66 | -only for continued use- |

ALBLITZ MODUL

Detailed view of aluminium frame platform
in accordance with Z-8.22-906

Annex B,
page 68



- | | |
|----------------------------------------------|-----------------------------------------------------------------|
| ① Plywood 10x545 | Plywood for use in scaffolding with national technical approval |
| ② Plywood 10x555 | Plywood for use in scaffolding with national technical approval |
| ③ Rail profile 78x42 | DIN EN 755-2 EN AW-6063-T66 |
| ④ Rectangular hollow section 40x15x2 | DIN EN 755-2 EN AW-6063-T66 |
| ⑤ Grip profile; bridging deck thickness 2 mm | DIN EN 755-2 EN AW-6063-T66 |
| ⑥ Circular hollow section 15x2 | DIN EN 10219 S235JRH |
| alternatively: | DIN EN 10296-2 1.4301 |
| ⑦ Disc | DIN EN ISO 7089-A 17-steel-galvanised |
| ⑧ Split pin | DIN EN ISO 1234-4x25-steel-galvanised |
| ⑨ Hinge 100x100x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| alternatively: Hinge 120x30x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| ⑩ Blind rivet Ø5x20 | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑪ Blind rivet Ø5x18 | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑫ Blind rivet Ø4.8x16 alternatively: Ø5x18 | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑬ Ladder bracket | DIN EN 10025-S235JR; electrogalvanized |
| ⑭ Ladder | see Annex A, page 60 |
| ⑮ Ledger | DIN EN 10025-S235JR; electrogalvanized |
| ⑯ Grain direction | |
| ⑰ Marking | |

Component no
longer manufactured
-only for continued use-

Dimens. [m]	Weight [kg]
2.57	24.0
3.07	27.0

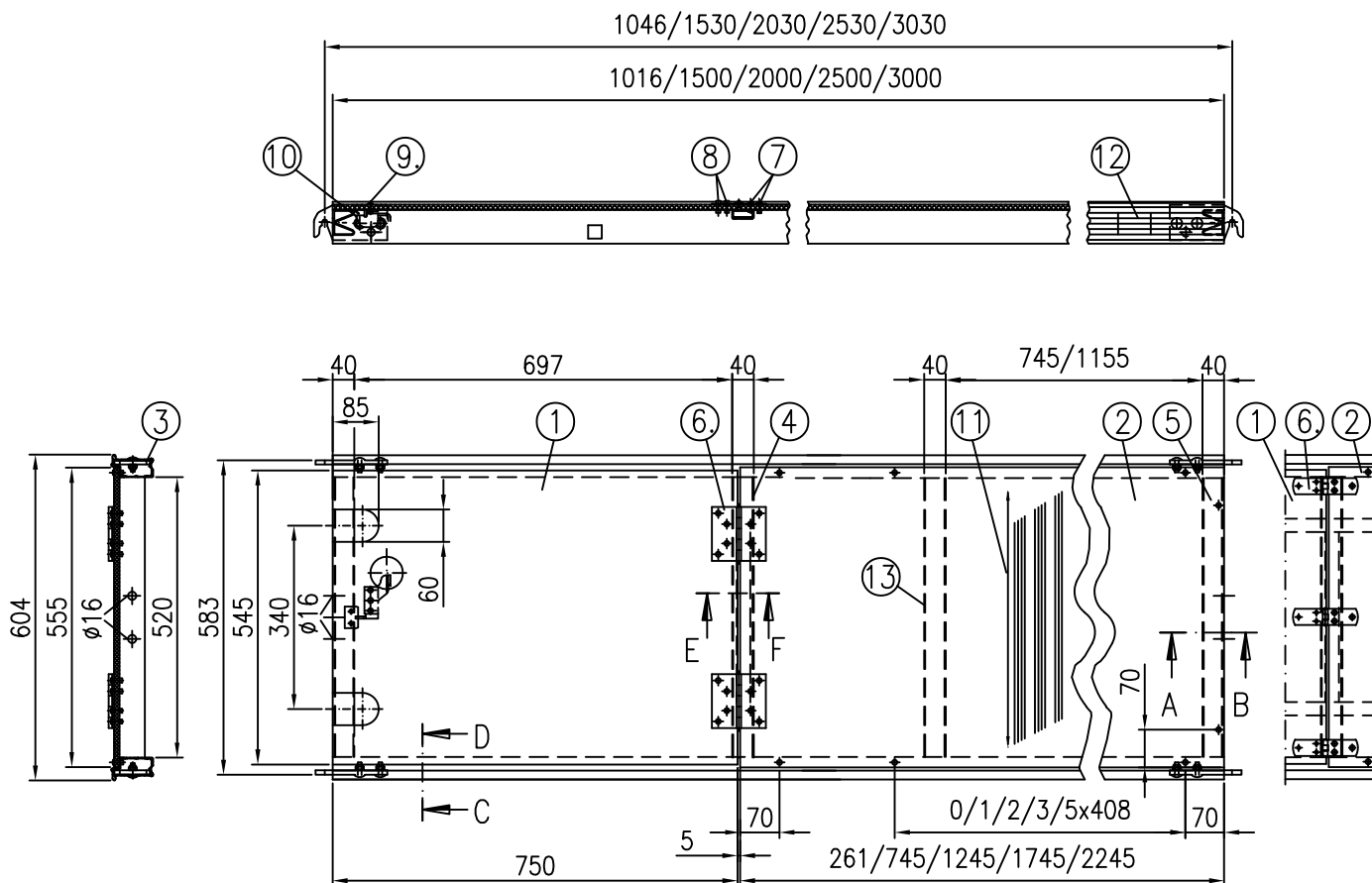
131-MIG: Type 4 (EC9) filler material

For details see annex A, pages 68 and 71 Load class 3

ALBLITZ MODUL

Aluminium frame platform with internal hatch 2.57 m; 3.07 m
in accordance with Z-8.22-906

Annex B,
page 69



- | | |
|------------------------------------------------------------------------------------|-----------------------------------------------------------------|
| ① Plywood 10x545 | Plywood for use in scaffolding with national technical approval |
| ② Plywood 10x555 | Plywood for use in scaffolding with national technical approval |
| ③ Rail profile 78x42 | DIN EN 755-2 EN AW-6063-T66 |
| ④ Rectangular hollow section 40x15x2 | DIN EN 755-2 EN AW-6063-T66 |
| ⑤ Grip profile; bridging deck thickness 2 mm | DIN EN 755-2 EN AW-6063-T66 |
| ⑥ Hinge 100x100x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| alternatively: Hinge 120x30x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| ⑦ Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑧ Blind rivet $\varnothing 5 \times 18$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑨ Blind rivet $\varnothing 4.8 \times 16$ alternatively: $\varnothing 5 \times 18$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ⑩ Ledger | DIN EN 10025-S235JR; electrogalvanized |
| ⑪ Grain direction | Component no |
| ⑫ Marking | longer manufactured |
| ⑬ not applicable for 1.09 m – 2.07 m | –only for continued use– |

131-MIG: Type 4 (EC9) filler material

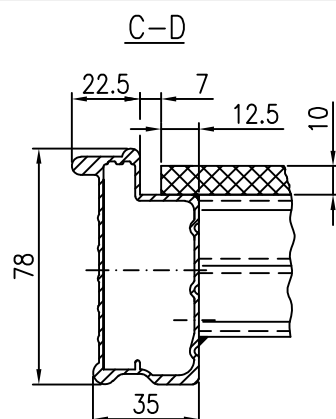
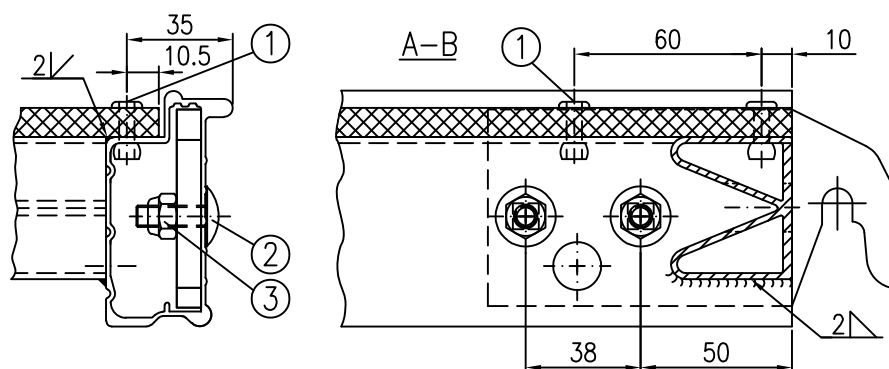
For details see annex A, pages 68 and 71 Load class 3

Dimens. [m]	Weight [kg]
1.09	10.5
1.57	13.0
2.07	17.0
2.57	22.0
3.07	25.5

ALBLITZ MODUL

Aluminium frame platform with internal hatch 1.09 m – 3.07 m without ladder
in accordance with Z-8.22-906

Annex B,
page 70



- | | |
|-----------------------------------------|----------------------------------------|
| ① Blind rivet $\varnothing 5 \times 20$ | DIN EN ISO 15979 EN AW-5754 H112 |
| ② Round-head screw | DIN 603-M8x20-8.8-galvanised |
| ③ Nut, self-locking | DIN EN ISO 7042-M8-8-galvanised |
| ④ Rectangular hollow section 40x15x2 | DIN EN 755-2 EN AW-6063-T66 |
| ⑤ Hinge 100x100x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| alternatively: Hinge 120x30x1.6 | DIN EN 10025-S235JR; electrogalvanized |
| ⑥ Blind rivet $\varnothing 5 \times 18$ | DIN EN ISO 15979 EN AW-5754 H112 |

Component no
longer manufactured
-only for continued use-

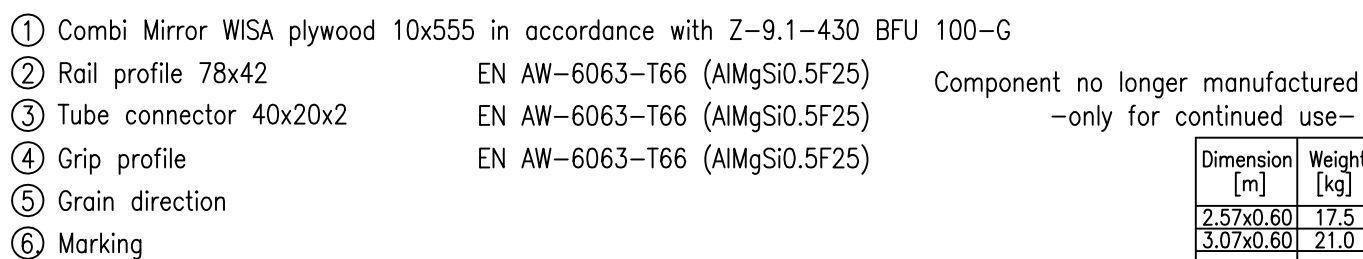
ALBLITZ MODUL

Sectional views of aluminium frame platform with internal hatch
in accordance with Z-8.22-906

A713-A235_ABM

08.2021

Annex B,
page 71



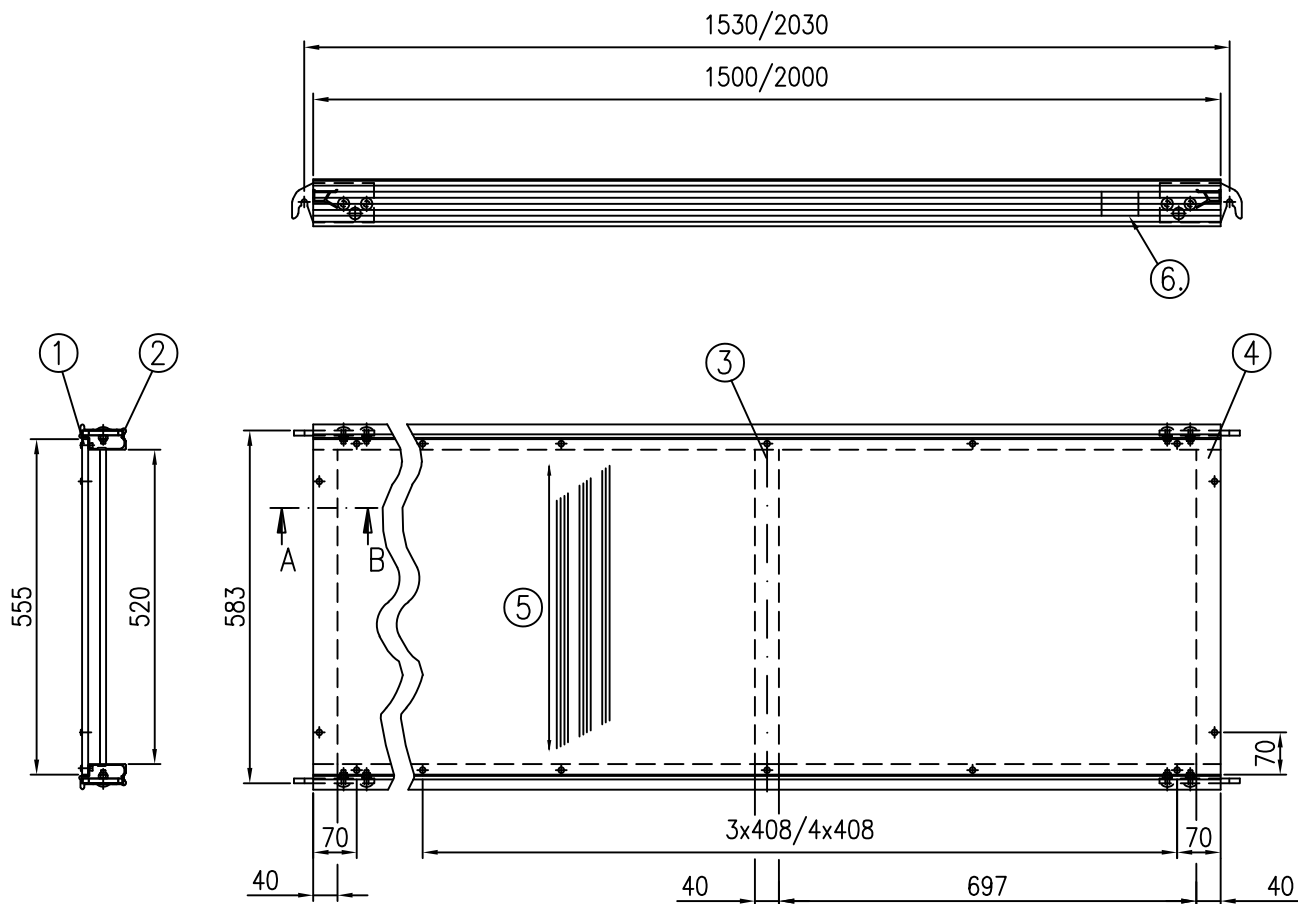
Dimension [m]	Weight [kg]
2.57x0.60	17.5
3.07x0.60	21.0

Load class 3

Aluminium deck with plywood 2.57 m; 3.07 m
in accordance with Z-8.1-862

05.2021

Annex B,
page 72



- ① Combi Mirror WISA plywood 10x555 in accordance with Z-9.1-430 BFU 100-G

② Rail profile 78x42 EN AW-6063-T66 (AlMgSi0.5F25)

③ Tube connector 40x20x2 EN AW-6063-T66 (AlMgSi0.5F25)

④ Grip profile EN AW-6063-T66 (AlMgSi0.5F25)

⑤ Grain direction

⑥ Marking
- Component no longer manufactured
-only for continued use-

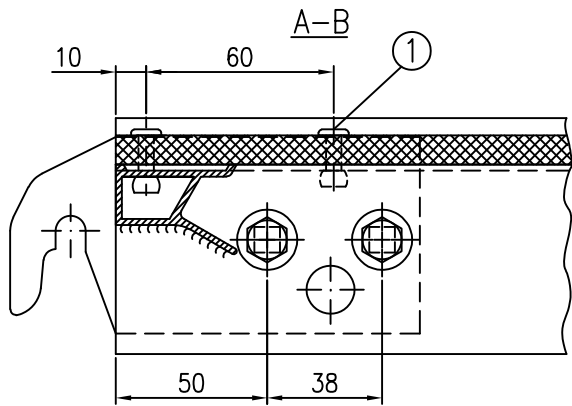
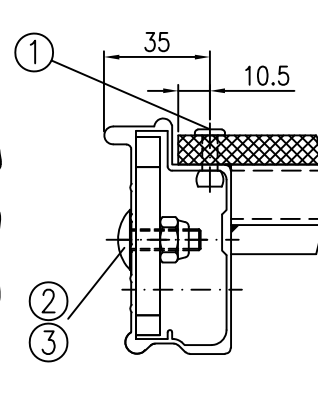
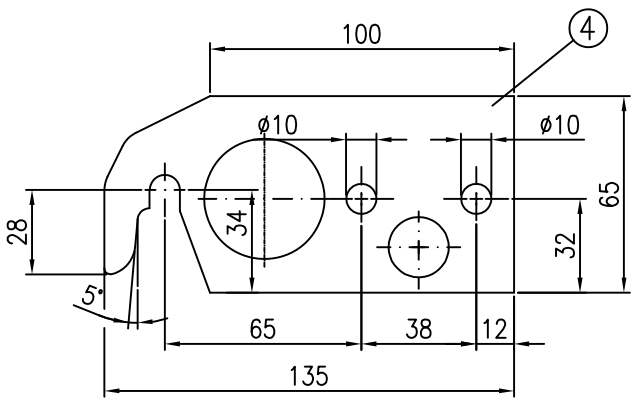
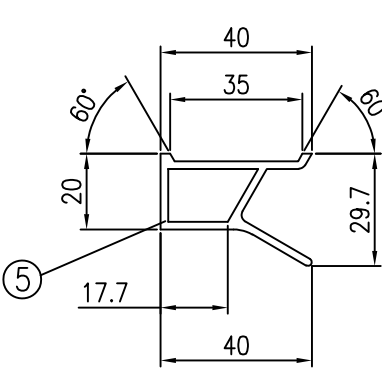
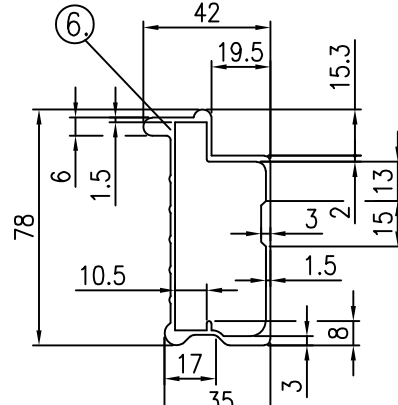
Dimension [m]	Weight [kg]
1.57x0.60	11.0
2.07x0.60	14.5

For details see annex B, page 74

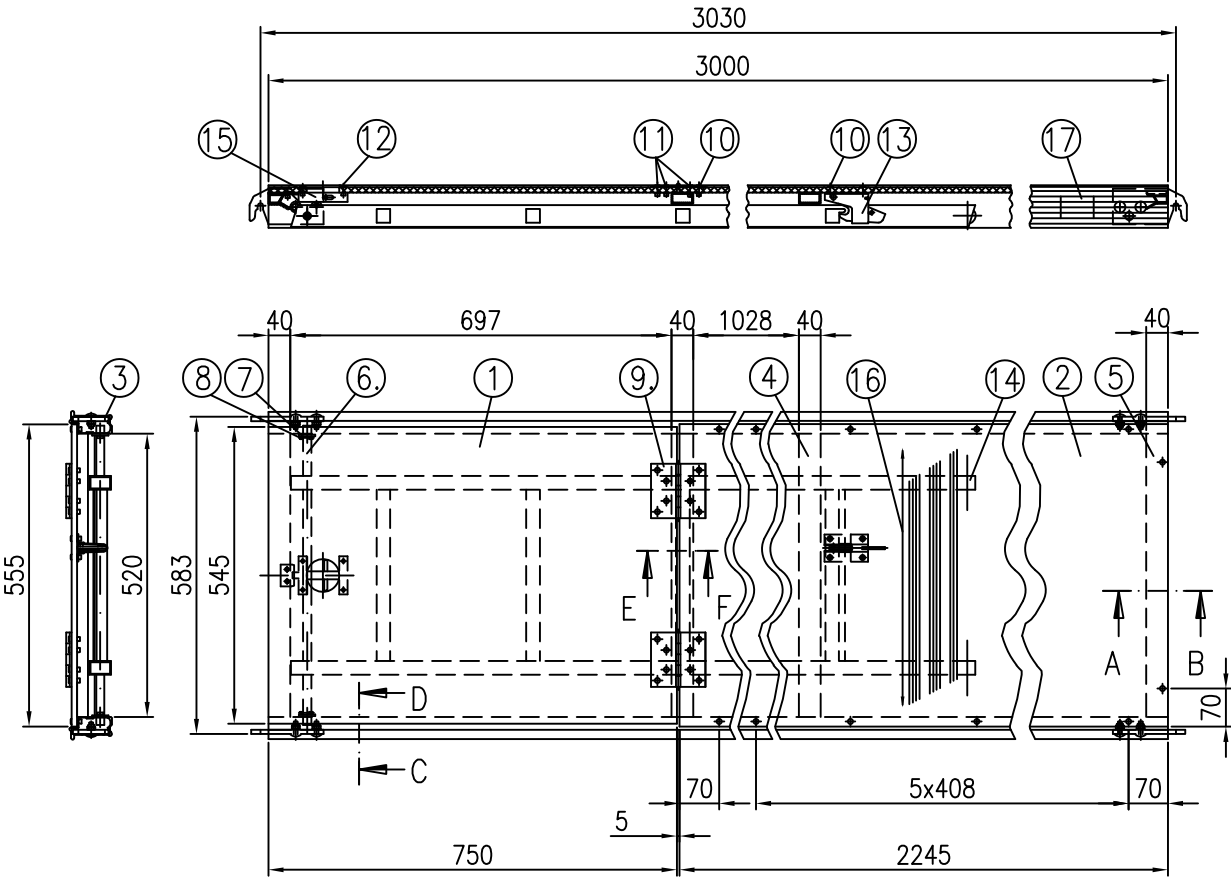
Load class 3

ALBLITZ MODUL	Annex B, page 73
Aluminium deck with plywood 1.57 m; 2.07 m in accordance with Z-8.1-862	
A705-A010_ABM	

05.2021

													
													
													
<table border="0"> <tr> <td>① Blind rivet $\varnothing 5 \times 20$</td> <td>EN AW-5754 H112 (AlMg3)</td> </tr> <tr> <td>② Round-head screw</td> <td>M8x20 DIN 603</td> </tr> <tr> <td>③ Nut, self-locking</td> <td>M8 DIN 980</td> </tr> <tr> <td>④ Suspension claw</td> <td>Steel metal 8 S235JRG2 hot-dip galvanised</td> </tr> <tr> <td>⑤ Grip profile; bridging deck thickness 2 mm</td> <td>EN AW-6063-T66 (AlMgSi0.5F25)</td> </tr> <tr> <td>⑥ Aluminium rail profile</td> <td>EN AW-6063-T66 (AlMgSi0.5F25)</td> </tr> </table> <p style="text-align: right;">Component no longer manufactured -only for continued use-</p>		① Blind rivet $\varnothing 5 \times 20$	EN AW-5754 H112 (AlMg3)	② Round-head screw	M8x20 DIN 603	③ Nut, self-locking	M8 DIN 980	④ Suspension claw	Steel metal 8 S235JRG2 hot-dip galvanised	⑤ Grip profile; bridging deck thickness 2 mm	EN AW-6063-T66 (AlMgSi0.5F25)	⑥ Aluminium rail profile	EN AW-6063-T66 (AlMgSi0.5F25)
① Blind rivet $\varnothing 5 \times 20$	EN AW-5754 H112 (AlMg3)												
② Round-head screw	M8x20 DIN 603												
③ Nut, self-locking	M8 DIN 980												
④ Suspension claw	Steel metal 8 S235JRG2 hot-dip galvanised												
⑤ Grip profile; bridging deck thickness 2 mm	EN AW-6063-T66 (AlMgSi0.5F25)												
⑥ Aluminium rail profile	EN AW-6063-T66 (AlMgSi0.5F25)												

<p>ALBLITZ MODUL</p> <p>Detailed view of aluminium deck in accordance with Z-8.1-862</p> <p>A705-A011_ABM</p>	<p>Annex B, page 74</p> <p>05.2021</p>
-------------------------------------------------------------------------------------------------------------------	--------------------------------------------



- ① Combi Mirror WISA plywood 10x545 in accordance with Z-9.1-430 BFU 100-G

② Combi Mirror WISA plywood 10x555 in accordance with Z-9.1-430 BFU 100-G

③ Rail profile 78x42EN AW-6063-T66 (AlMgSi0.5F25)

④ Tube connector 40x20x2EN AW-6063-T66 (AlMgSi0.5F25)

⑤ Grip profileEN AW-6063-T66 (AlMgSi0.5F25)

⑥ Tube $\varnothing 15 \times 2$ S235JRH

⑦ Disc $\varnothing 17$ DIN 125

⑧ Split pin $\varnothing 4 \times 25$ DIN 94

⑨ Hinge 100x100x1.6

⑩ Blind rivet $\varnothing 5 \times 20$ EN AW-5754 H112 (AlMg3)

⑪ Blind rivet $\varnothing 4.8 \times 18$ EN AW-5754 H112 (AlMg3)

⑫ Blind rivet $\varnothing 4.8 \times 16$ EN AW-5754 H112 (AlMg3)

⑬ Ladder bracket

⑭ Laddersee Annex B, page 60

⑮ Ledger

⑯ Grain direction

⑰ Marking

Component no longer manufactured
-only for continued use-

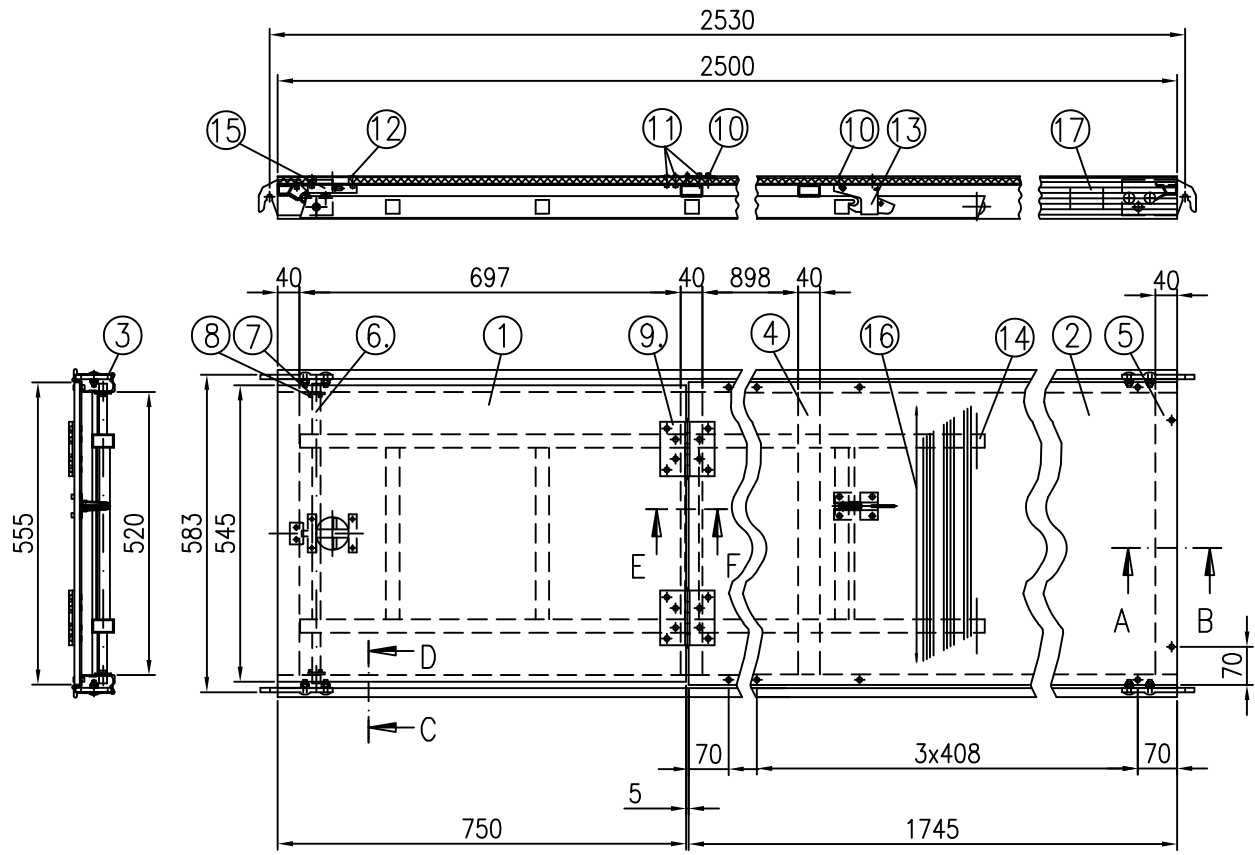
Dimension [m]	Weight [kg]
3.07x0.60	22.5

For details see annex B, pages 74 and 77

Load class 3

ALBLITZ MODUL	Annex B, page 75
Aluminium access deck 3.07 m with ladder in accordance with Z-8.1-862	

A705-A012_ABM05.2021



- ① Combi Mirror WISA plywood 10x545 in accordance with Z-9.1-430 BFU 100-G
- ② Combi Mirror WISA plywood 10x555 in accordance with Z-9.1-430 BFU 100-G
- ③ Holmprofil 78x42 EN AW-6063-T66 (AlMgSi0.5F25)
- ④ Tube connector 40x20x2 EN AW-6063-T66 (AlMgSi0.5F25)
- ⑤ Grip profile EN AW-6063-T66 (AlMgSi0.5F25)
- ⑥ Tube $\varnothing 15 \times 2$ S235JRH
- ⑦ Disc $\varnothing 17$ DIN 125
- ⑧ Split pin $\varnothing 4 \times 25$ DIN 94
- ⑨ Hinge 100x100x1.6
- ⑩ Blind rivet $\varnothing 5 \times 20$ EN AW-5754 H112 (AlMg3)
- ⑪ Blind rivet $\varnothing 4.8 \times 18$ EN AW-5754 H112 (AlMg3)
- ⑫ Blind rivet $\varnothing 4.8 \times 16$ EN AW-5754 H112 (AlMg3)
- ⑬ Ladder bracket
- ⑭ Ladder see Annex B, page 60
- ⑮ Ledger
- ⑯ Grain direction
- ⑰ Marking

Component no longer manufactured
-only for continued use-

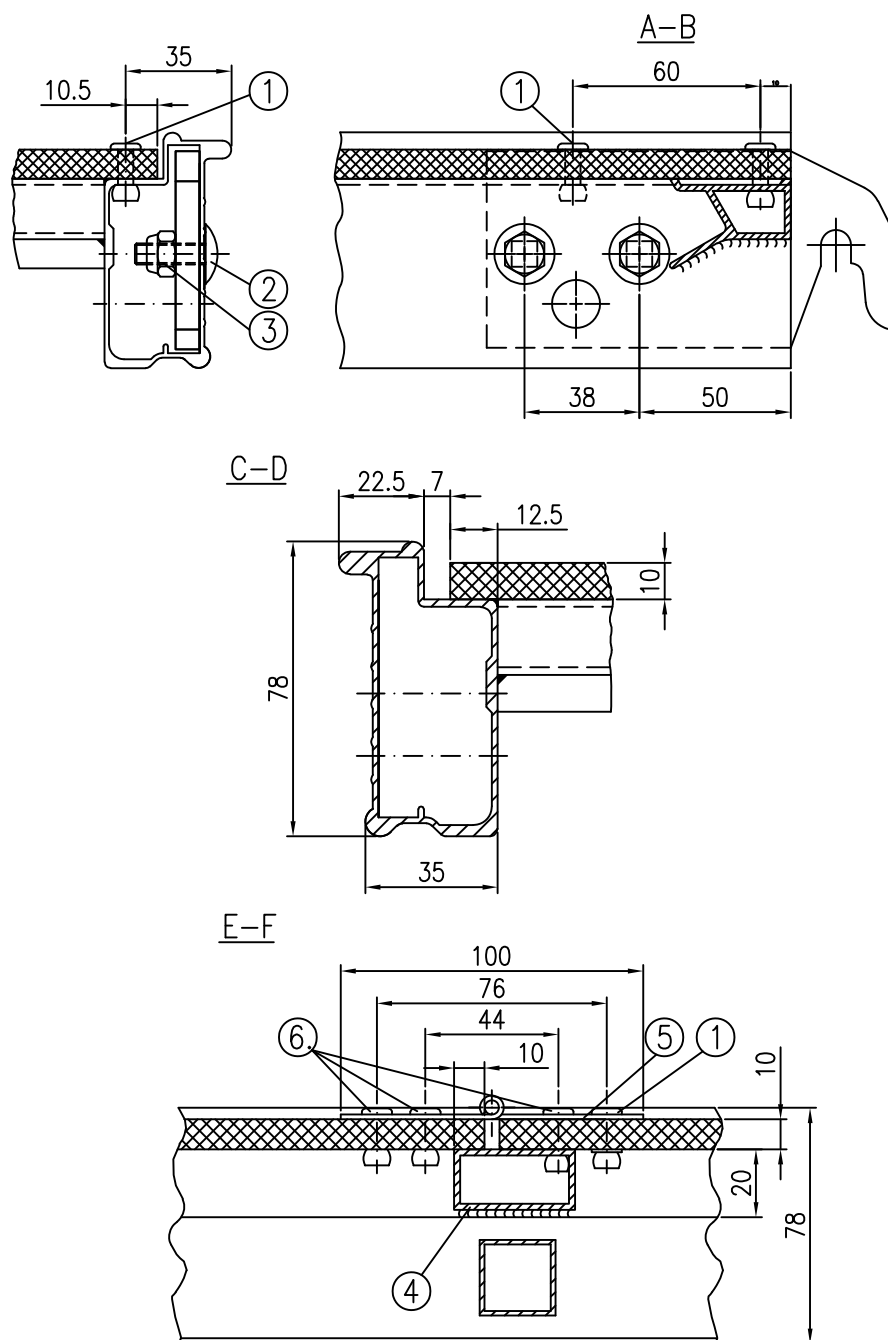
Dimension [m]	Weight [kg]
2.57x0.60	18.5

For details see annex B, pages 74 and 77

Load class 3

ALBLITZ MODUL	Annex B, page 76
Aluminium access deck 2.57 m with ladder in accordance with Z-8.1-862	

A705-A013_ABMA05.2021



- | | |
|-------------------------------------------|-------------------------------|
| ① Blind rivet $\varnothing 5 \times 20$ | EN AW-5754 H112 (AlMg3) |
| ② Round-head screw | M8x20 DIN 603 |
| ③ Nut, self-locking | M8 DIN 980 |
| ④ Box 40x20x2 | EN AW-6063-T66 (AlMgSi0.5F25) |
| ⑤ Hinge 100x100x1.6 | |
| ⑥ Blind rivet $\varnothing 4.8 \times 18$ | EN AW-5754 H112 (AlMg3) |

Component no longer manufactured
—only for continued use—

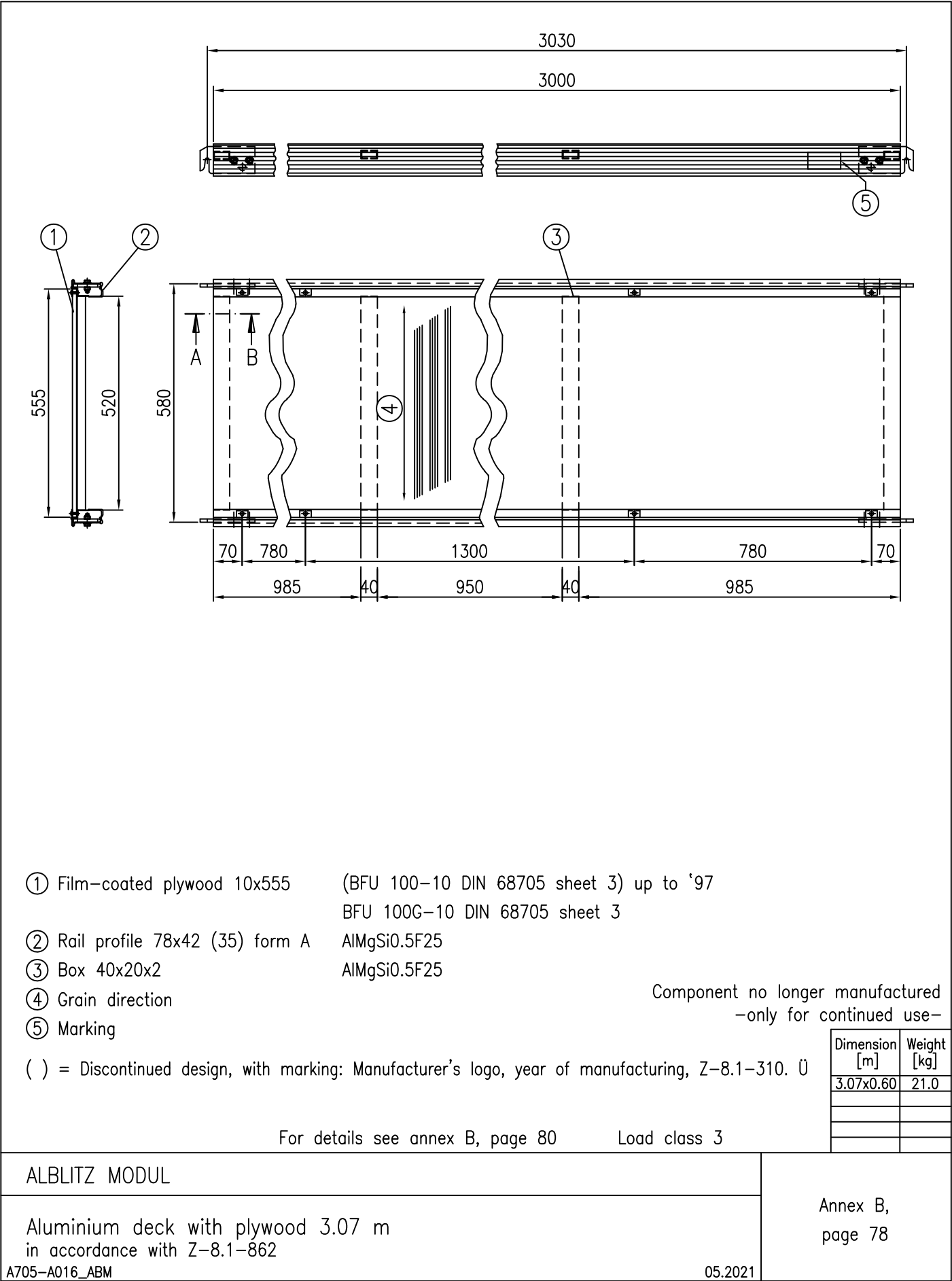
ALBLITZ MODUL

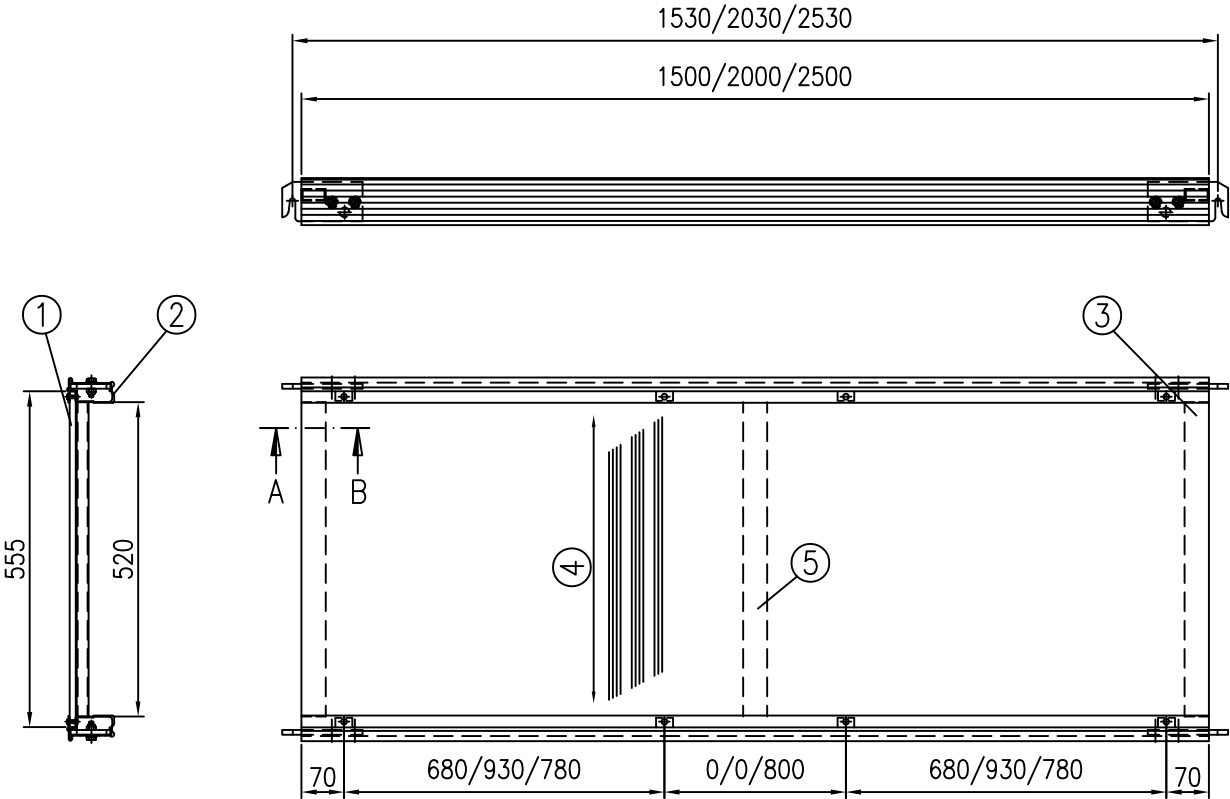
Sectional views of aluminium access deck
in accordance with Z-8.1-862

A705-A014-ABM

05.2021

Annex B,
page 77





- ① Film-coated plywood 10x555
② Rail profile 78x42 (35) form A
③ Box 40x20x2
④ Grain direction
⑤ only for bay length 2.5 m

(BFU 100-10 DIN 68705 sheet 3) up to '97
BFU 100G-10 DIN 68705 sheet 3
AlMgSi0.5F25
AlMgSi0.5F25
- Component no longer manufactured
-only for continued use-
- () = Discontinued design, with marking: Manufacturer's logo, year of manufacturing, Z-8.1-310. Ü

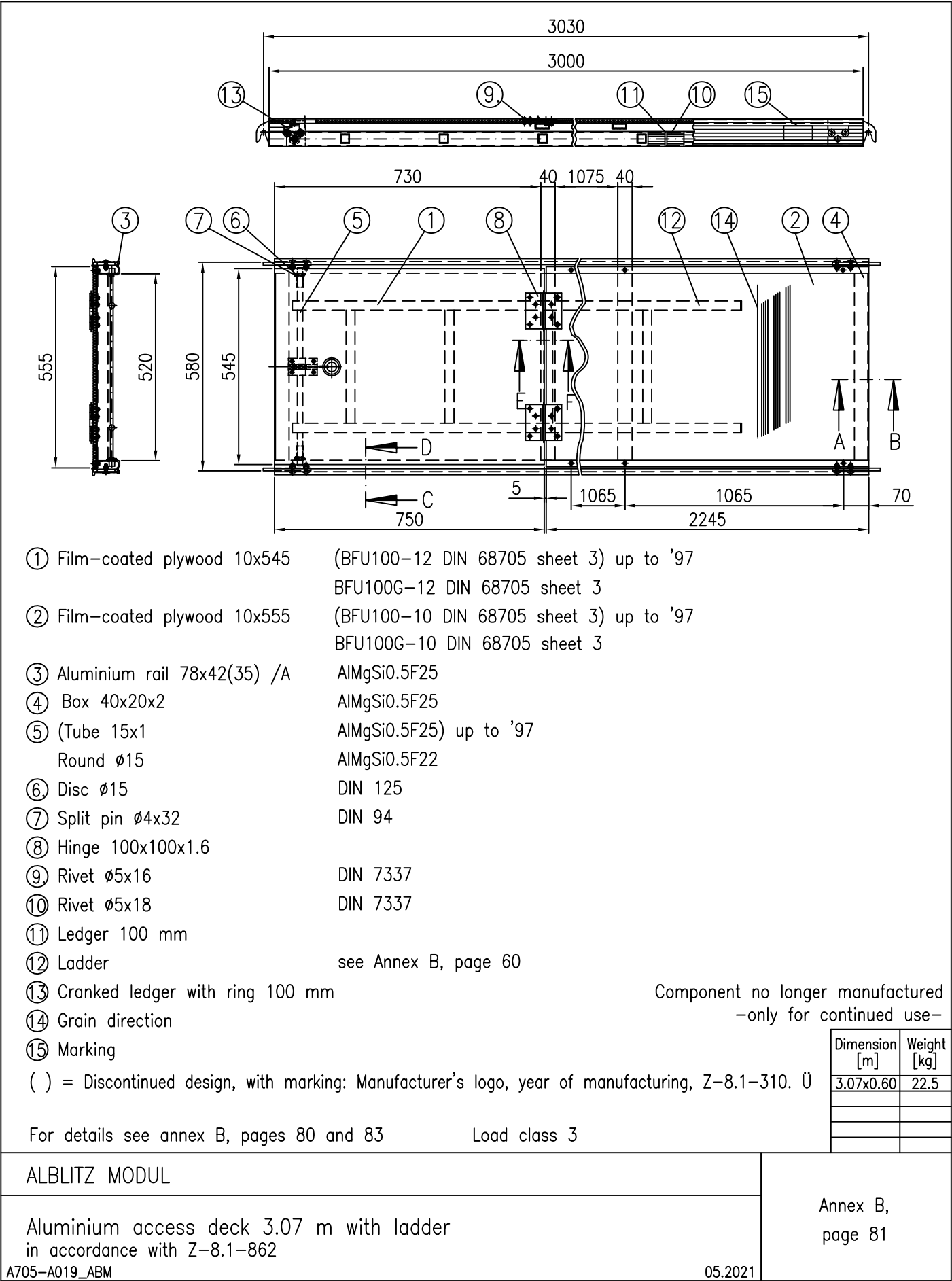
Dimension [m]	Weight [kg]
1.57x0.60	11.0
2.07x0.60	14.5
2.57x0.60	17.5

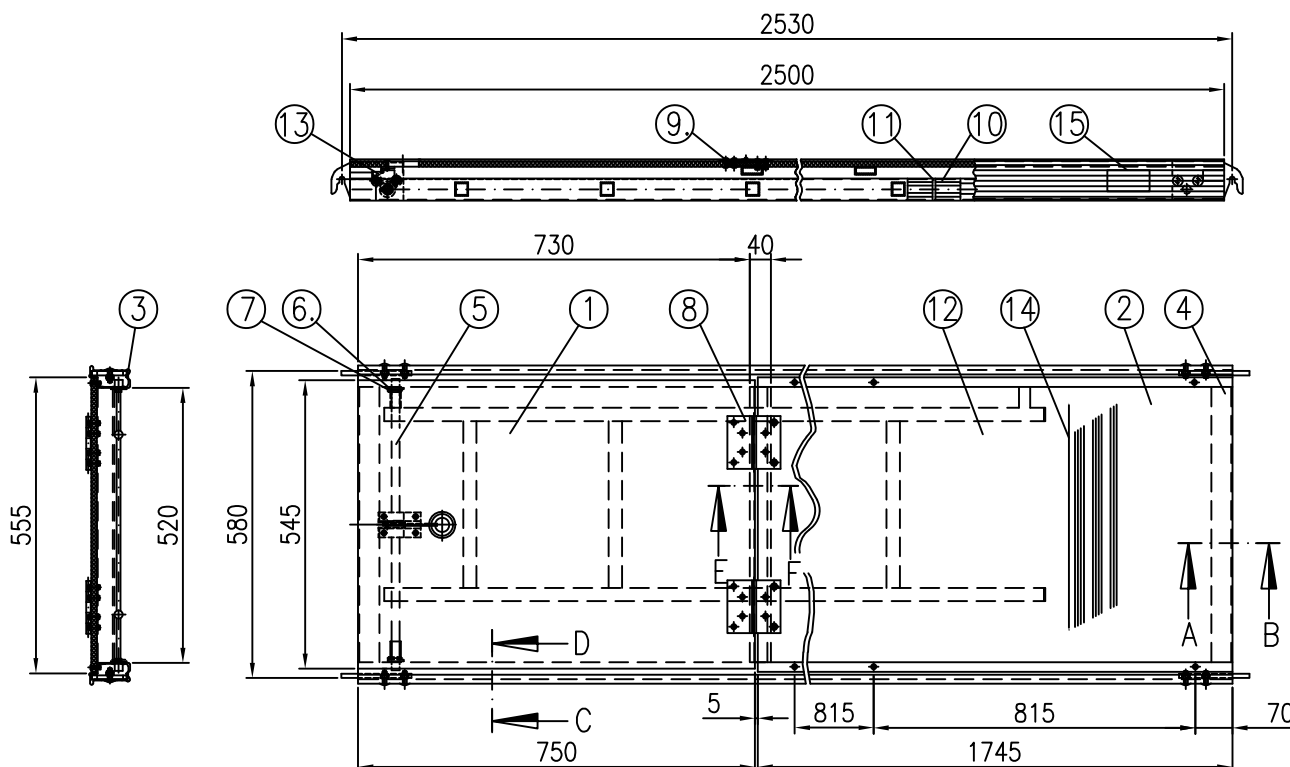
For details see annex B, page 80

Load class 3

ALBLITZ MODUL	Annex B, page 79
Aluminium deck with plywood 1.57 m; 2.07 m; 2.57 m in accordance with Z-8.1-862	
A705-A017_ABm05.2021	

	<p> ① Rivet $\varnothing 5 \times 21$ ② Screw M8x25 ③ Disc $\varnothing 8.4$ ④ Nut, self-locking M8 ⑤ Cramp; steel metal $t=0.5$; year of construction 1992 or later ⑥ Stamped for later bending ⑦ Suspension claw; steel metal $t=8$ ⑧ Aluminium rails ⑨ Form A (discontinued design) ⑩ Form B (discontinued design) ⑪ Form A as of 01/95 ⑫ Form B as of 01/95 </p> <p> AlMg3 DIN 7337 DIN 933 DIN 125 DIN 982 S235JRG2 hot-dip galvanised EN AW-6063-T66 (AlMgSi0.5F25) S235JRG2 hot-dip galvanised AlMgSi0.5F25 </p> <p> Component no longer manufactured –only for continued use– </p>
<p>ALBLITZ MODUL</p> <p>Detailed view of aluminium deck in accordance with Z-8.1-862</p> <p>A705-A018_ABM</p>	<p>Annex B, page 80</p> <p>05.2021</p>





- ① Film-coated plywood 10x545 (BFU100-12 DIN 68705 sheet 3) up to '97
BFU100G-12 DIN 68705 sheet 3
- ② Film-coated plywood 10x555 (BFU100-10 DIN 68705 sheet 3) up to '97
BFU100G-10 DIN 68705 sheet 3
- ③ Aluminium rail 78x42(35) /A AlMgSi0.5F25
- ④ Box 40x20x2 AlMgSi0.5F25
- ⑤ (Tube 15x1 AlMgSi0.5F25) up to '97
Round \varnothing 15 AlMgSi0.5F22
- ⑥ Disc \varnothing 15 DIN 125
- ⑦ Split pin \varnothing 4x32 DIN 94
- ⑧ Hinge 100x100x1.6
- ⑨ Rivet \varnothing 5x16 DIN 7337
- ⑩ Rivet \varnothing 5x18 DIN 7337
- ⑪ Ledger 100 mm
- ⑫ Leiter see Annex B, page 60
- ⑬ Cranked ledger with ring 100 mm
- ⑭ Grain direction
- ⑮ Marking

Component no longer manufactured
-only for continued use-

Dimension [m]	Weight [kg]
2.57x0.60	18.5

For details see annex B, pages 80 and 83

Load class 3

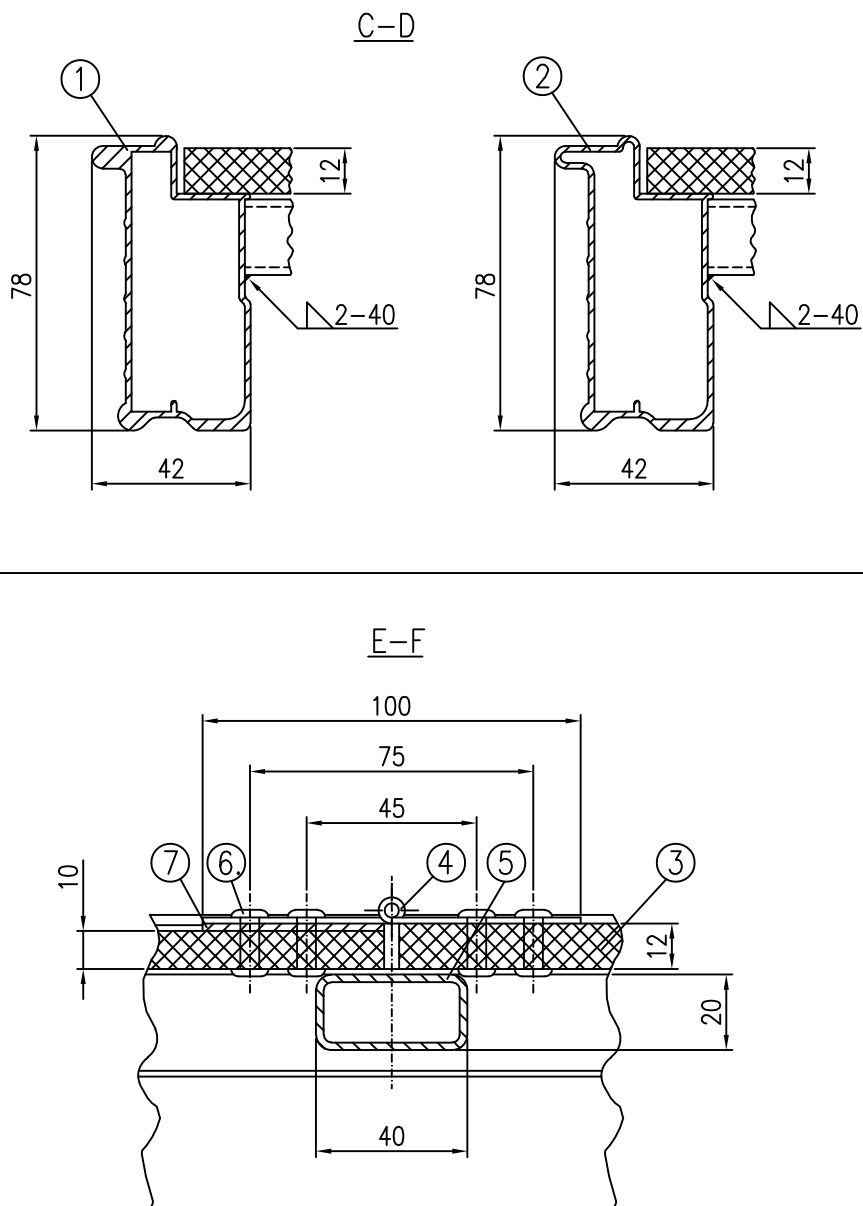
ALBLITZ MODUL

Aluminium access deck 2.57 m with ladder
in accordance with Z-8.1-862

A705-A020_ABW

05.2021

Annex B,
page 82



- ① Form A
- ② Form B
- ③ Hatch
- ④ Hinge 100x100x1.6
- ⑤ Box 40x20x2
- ⑥ Aluminium blind rivet ø5x16
- ⑦ Thickness compensation

AlMgSi0.5F25
DIN 7340

Component no longer manufactured
—only for continued use—

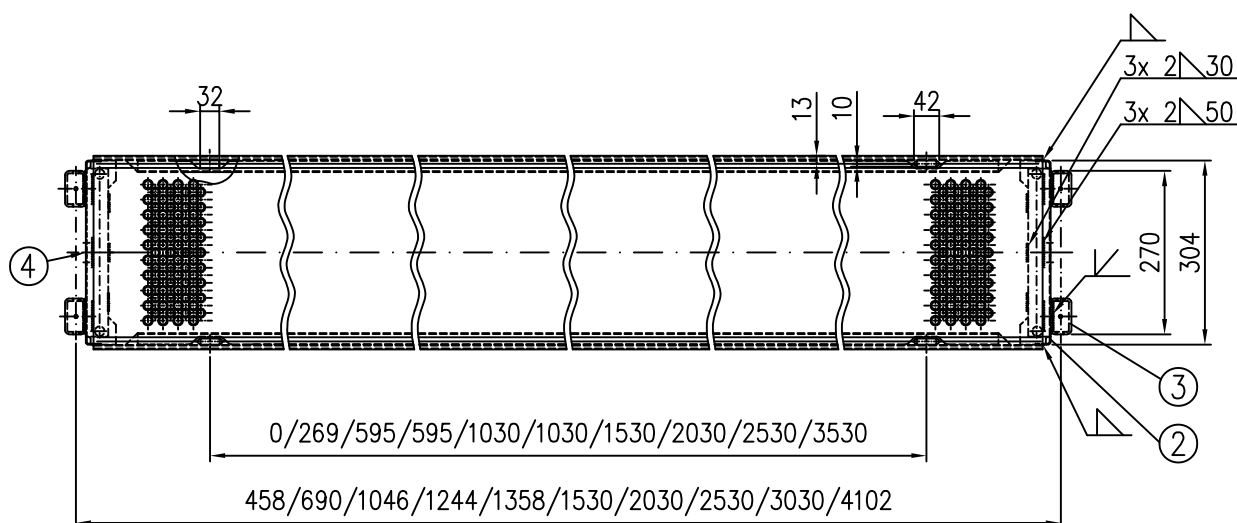
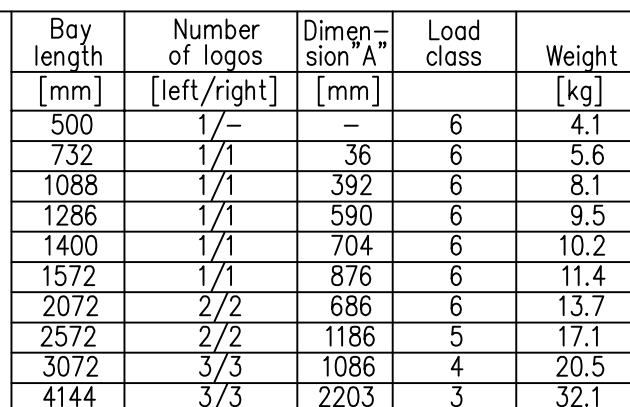
ALBLITZ MODUL

Sectional views of aluminium access deck
in accordance with Z-8.1-862

A705-A021_ABM

05.2021

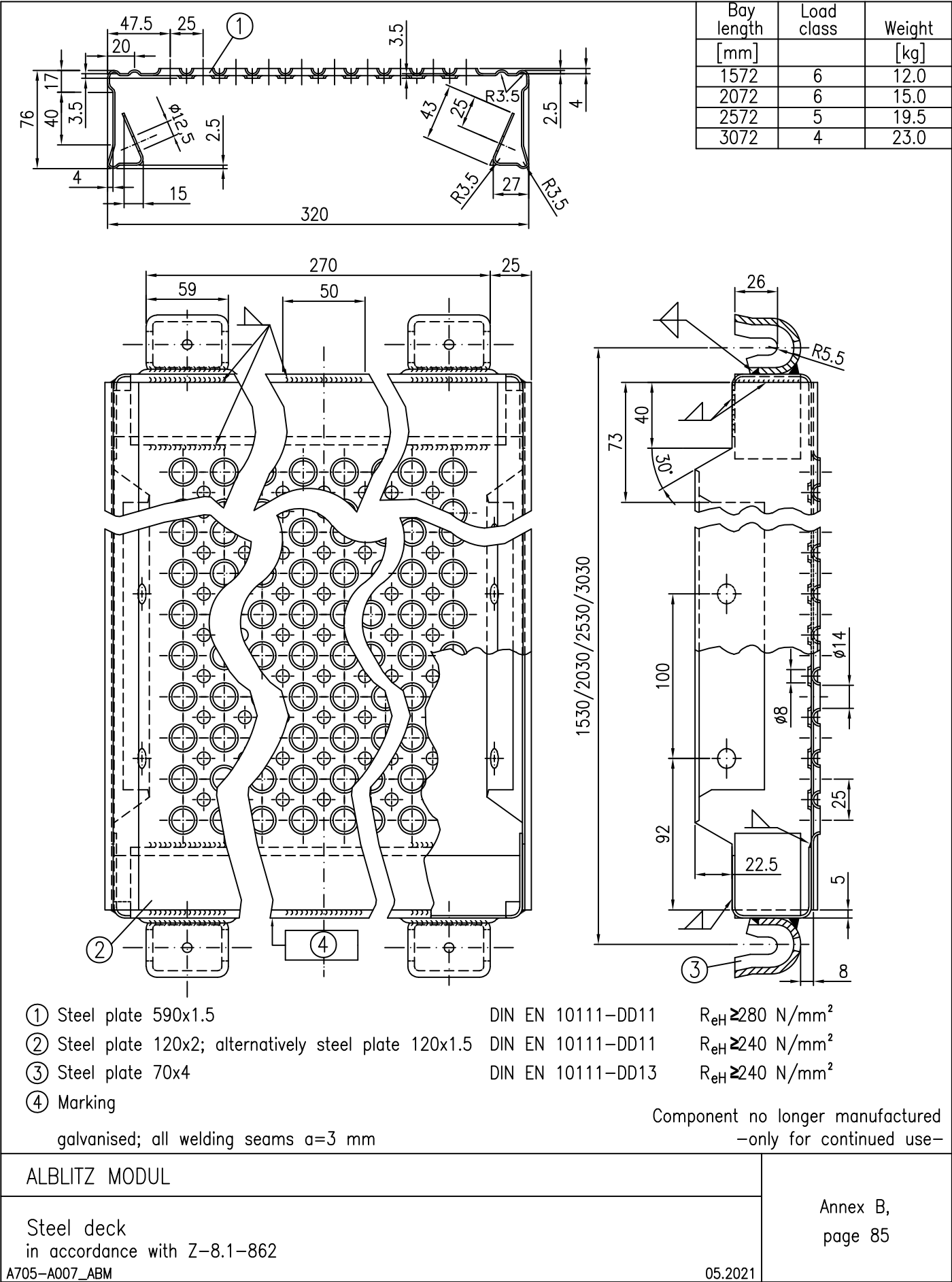
Annex B,
page 83

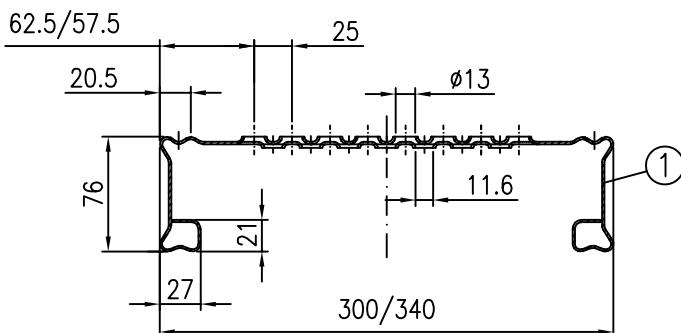


- galvanised; all welding seams a=2 mm

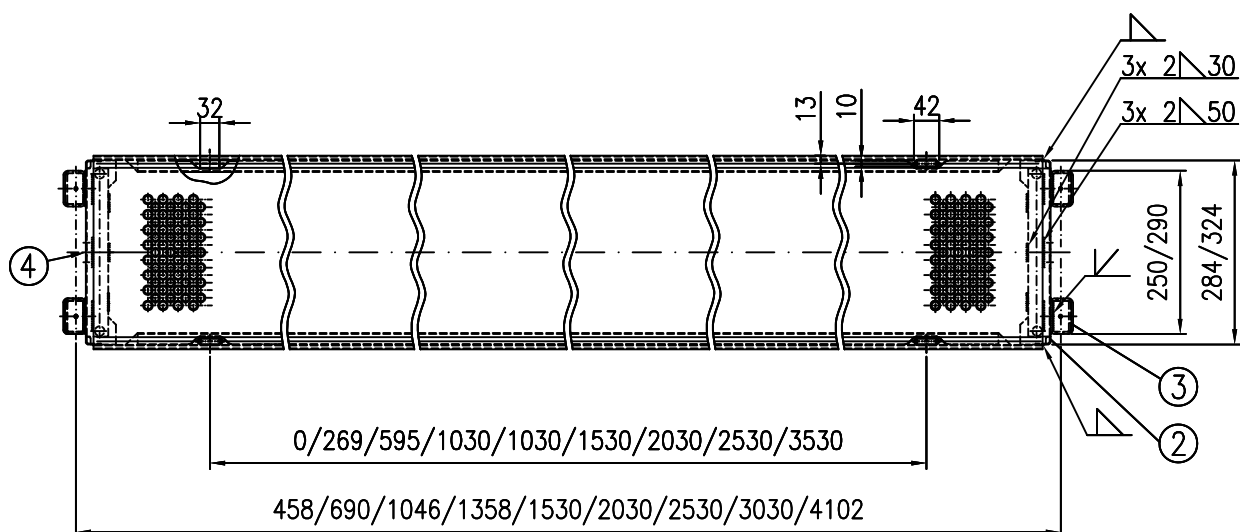
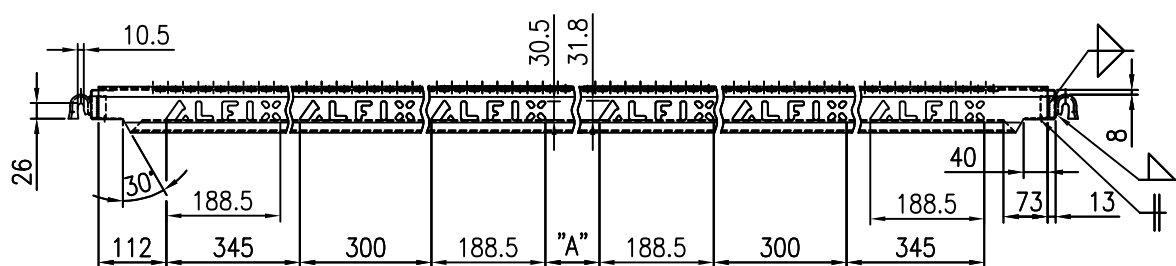
05.2021

1.8.22-20/17





Bay length [mm]	Number of logos [left/right]	Dimension "A" [mm]	Load class
500	1/-	-	6
732	1/1	36	6
1088	1/1	392	6
1400	1/1	704	6
1572	1/1	876	6
2072	2/2	686	6
2572	2/2	1186	5
3072	3/3	1086	4
4144	3/3	2203	3



- ① Steel plate 1.5 mm DIN EN 10111-DD11 (DD12) $R_{eH} \geq 280 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
alternatively: DIN EN 10025-2 S235JR $R_{eH} \geq 280 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
- ② Steel plate 1.5 mm DIN EN 10111-DD11 $R_{eH} \geq 240 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
- ③ Steel plate 4 mm DIN EN 10111-DD13 $R_{eH} \geq 240 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
- ④ Marking
- galvanised; all welding seams $a=2 \text{ mm}$

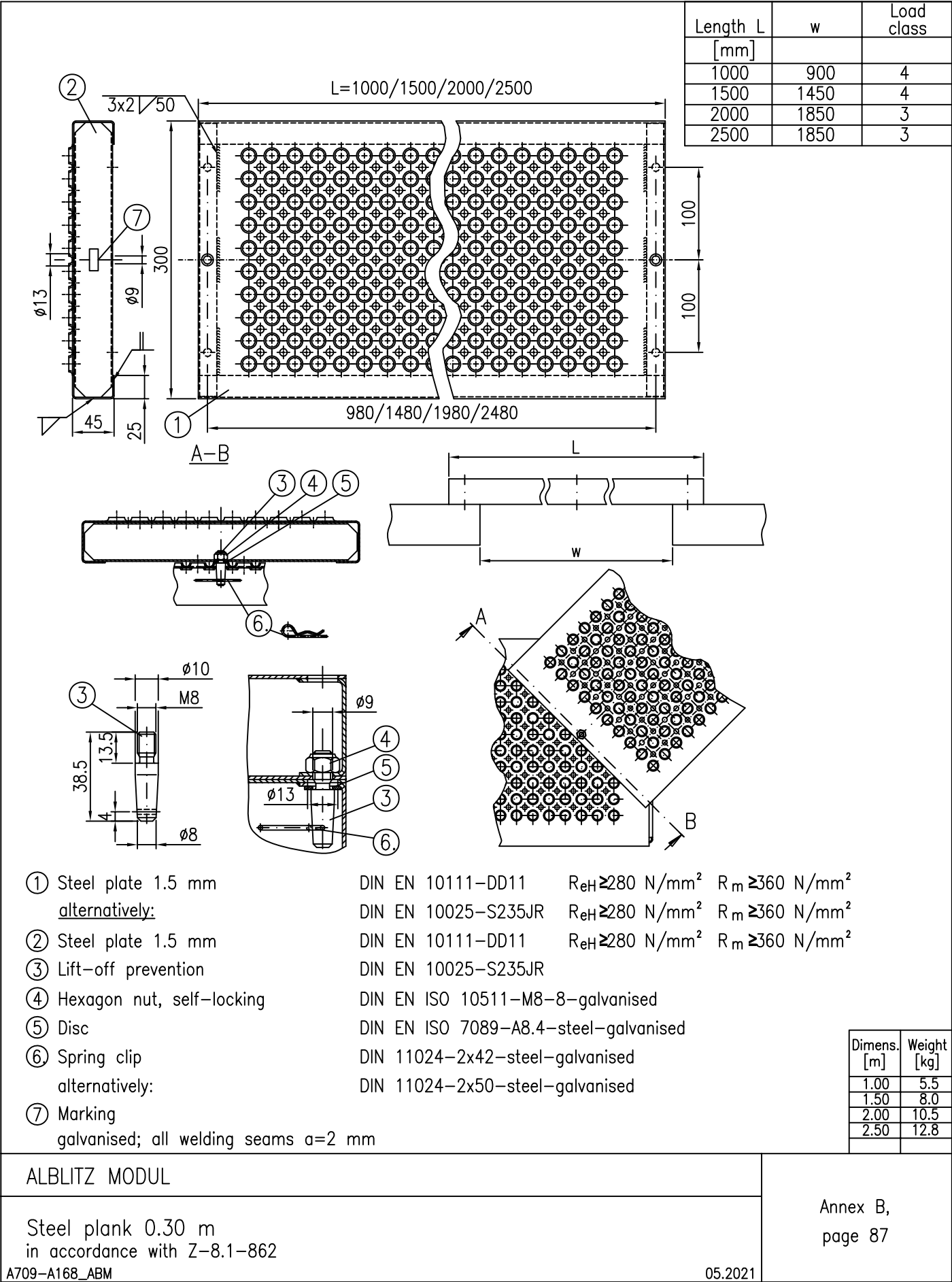
ALBLITZ MODUL

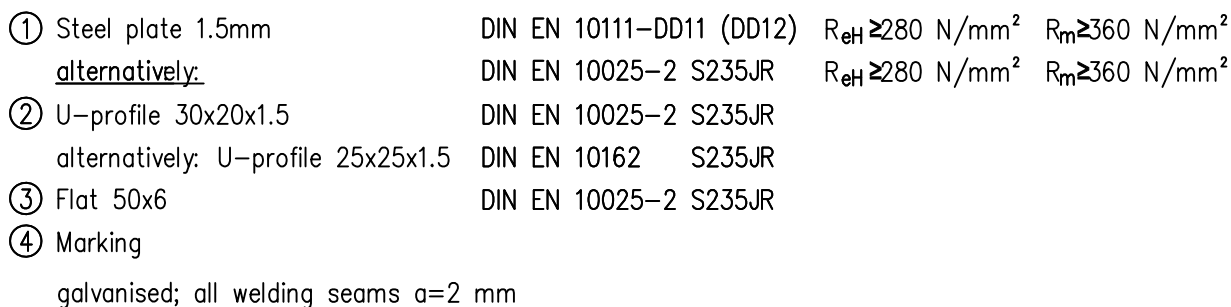
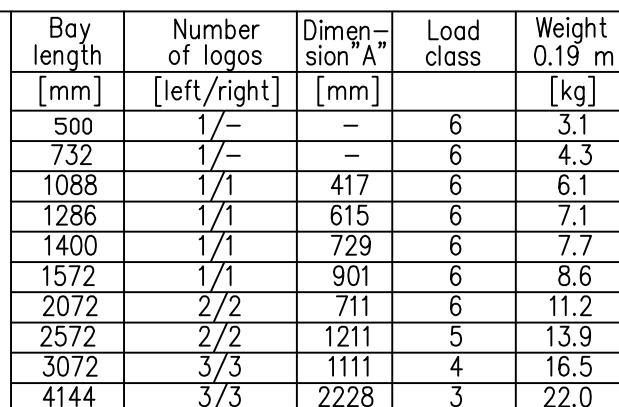
Steel deck AF 0.30 m; 0.34 m
in accordance with Z-8.1-862

A709-A167_ABM

05.2021

Annex B,
page 86

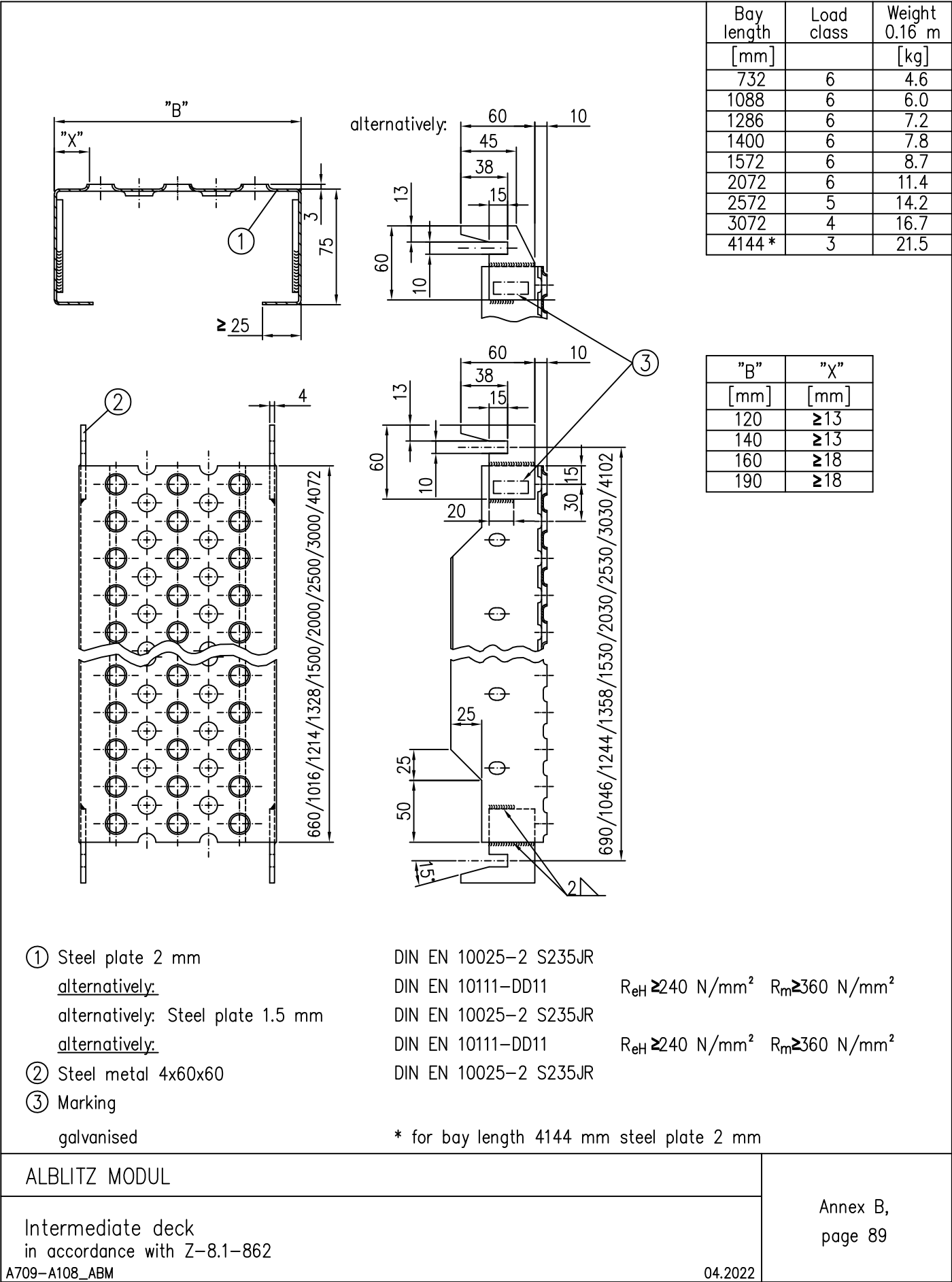


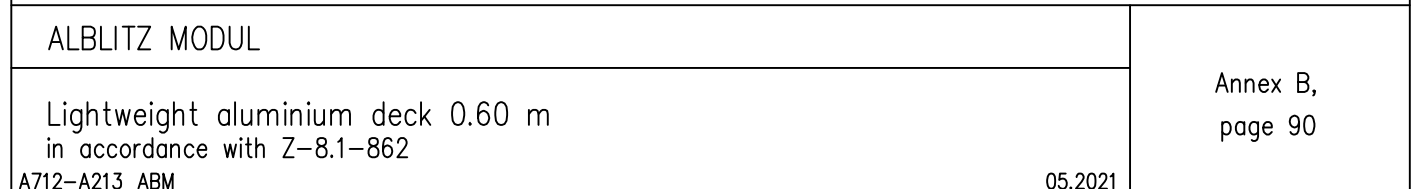


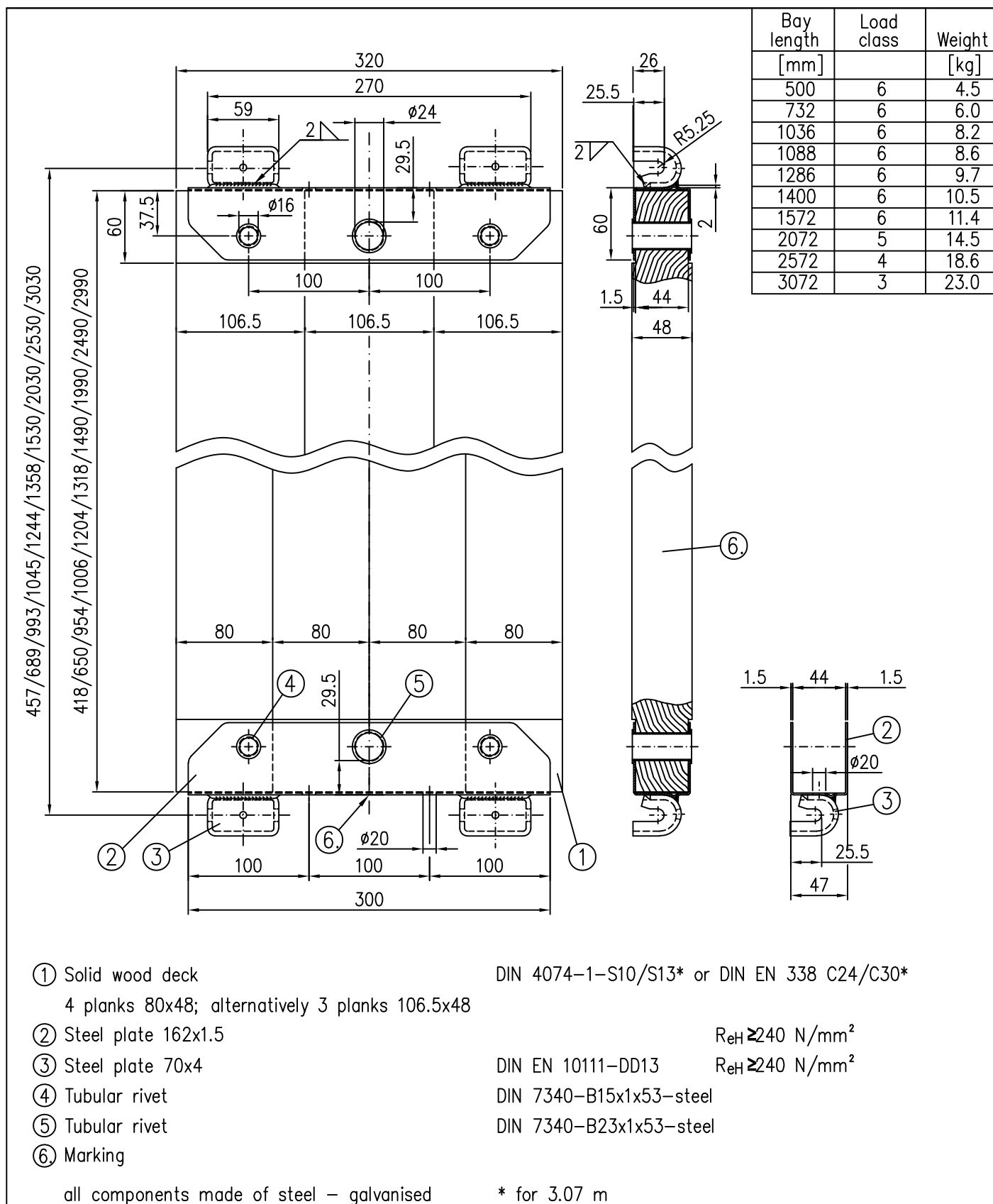
Intermediate deck AF 0.16 m; 0.19 m
in accordance with Z-8.1-862

09.2023

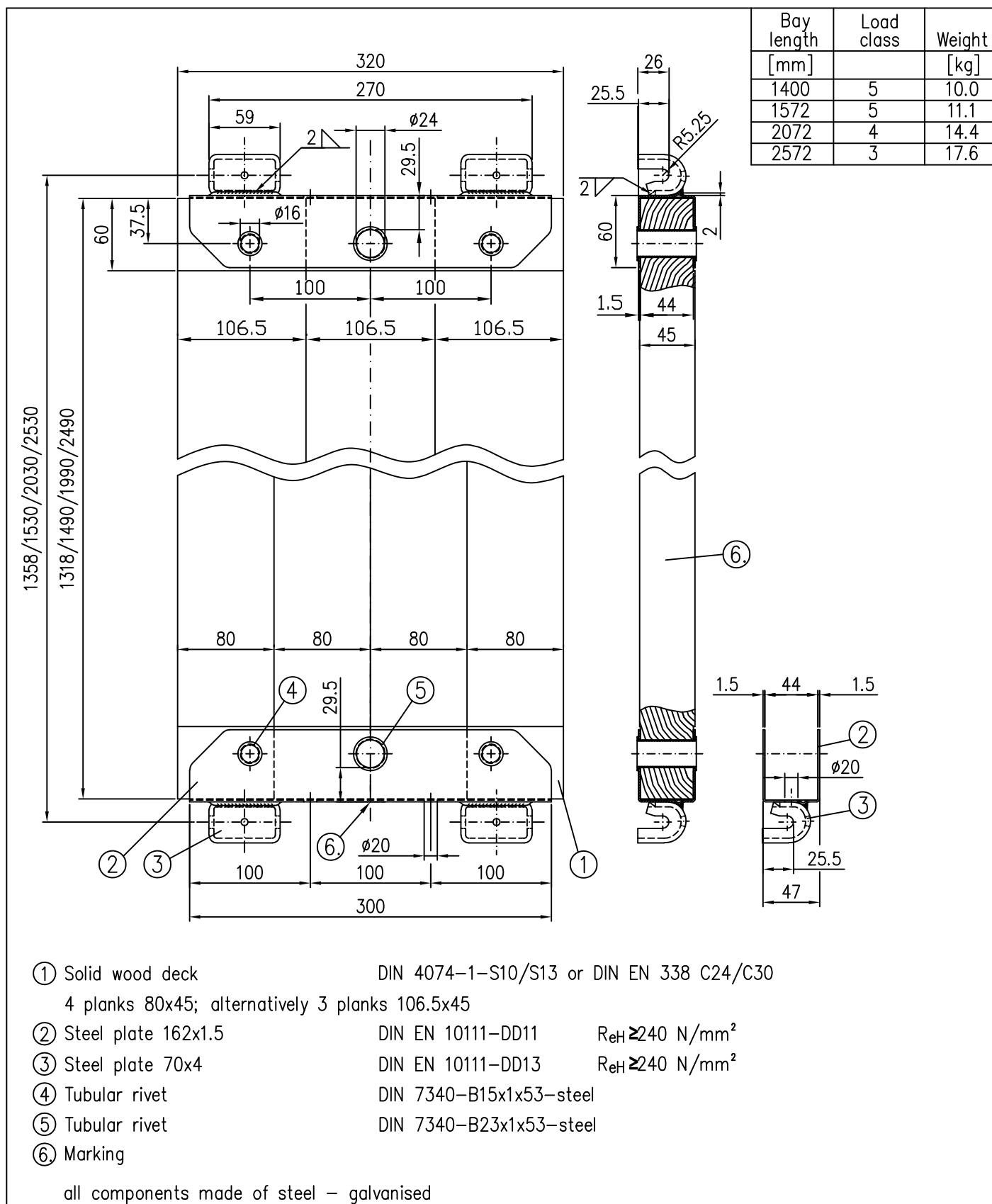
Annex B,
page 88







ALBLITZ MODUL	Annex B, page 91
Solid wood deck 48 in accordance with Z-8.1-862 A709-A124_ABM	



ALBLITZ MODUL	Annex B, page 92
Solid wood deck 45 in accordance with Z-8.1-862 A709-A200_ABW	

05.2021

Bay length [mm]	Load class	Weight [kg]
1572	6	13.0
2072	5	16.0
2572	4	19.0
3072	3	22.0

① Pine wooden deck visual strength grade S13 for bay length $L=3.07\text{ m}$
 or S10 for bay length $L = 2.57\text{ m}$ (single planks S10)
 alternatively: – 4 planks made from wooden decks 80x50
 – 3 planks made from wooden decks 106.5x50

② glued as structural component

③ Suspension section EN AW-6082-T5 (AlMgSi1F28)

④ Tubular rivet DIN 7340-B15x1x53-steel-galvanised

⑤ Marking

Component no longer manufactured
 –only for continued use–

ALBLITZ MODUL

Wooden deck
 in accordance with Z-8.1-862
 A705-A124_ABM

05.2021

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page 93

X	X	Y	Weight
[m]	[mm]	[mm]	[kg]
0.73	732	591	1.2
1.09	1088	947	2.0
1.29	1286	1145	2.2
1.40	1400	1259	2.4
1.57	1572	1431	3.0
2.07	2072	1931	4.0
2.57	2572	2431	5.1
3.07	3072	2931	6.1
4.14	4144	4003	7.3

<p>① Chequer plate with 5 bar pattern 2.5/3.3x190 alternatively: Chequer plate with 5 bar pattern 2.5/4.0x190</p> <p>② Rectangular hollow section 20x20x2</p> <p>③ Blind rivet</p> <p>④ Disc alternatively:</p> <p>⑤ Tube clamp, hot-dip galvanised</p> <p>⑥ Marking</p>	<p>DIN EN 1386 EN AW-5083 H224</p> <p>DIN EN 1386 EN AW-5754 H111/ H114</p> <p>DIN EN 755-2 EN AW-6060-T66</p> <p>DIN EN ISO 15979-A5x12 EN AW-5754 H112</p> <p>DIN EN ISO 7089-5.3-steel-galvanised</p> <p>DIN EN ISO 7094-5.5-steel-galvanised</p>
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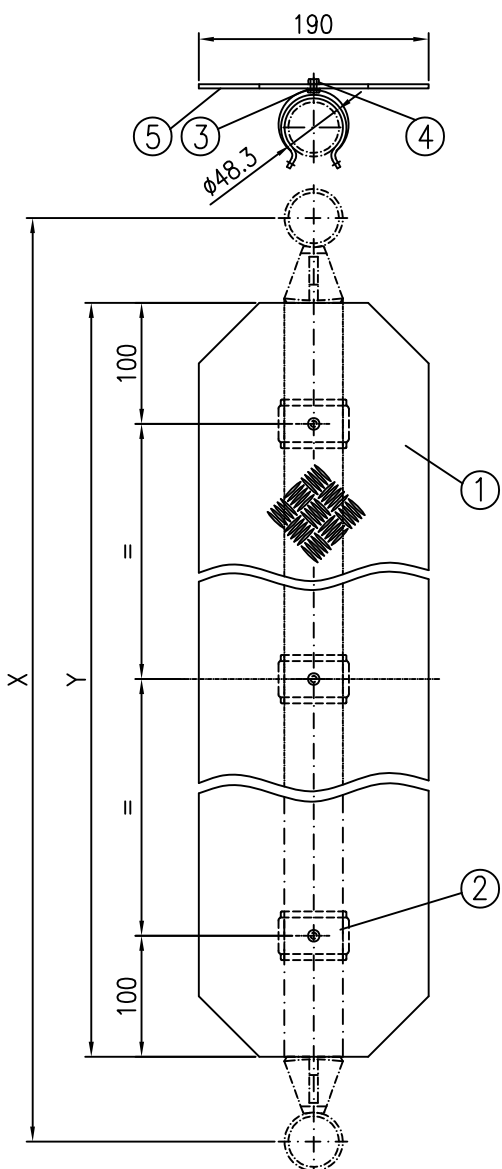
ALBLITZ MODUL

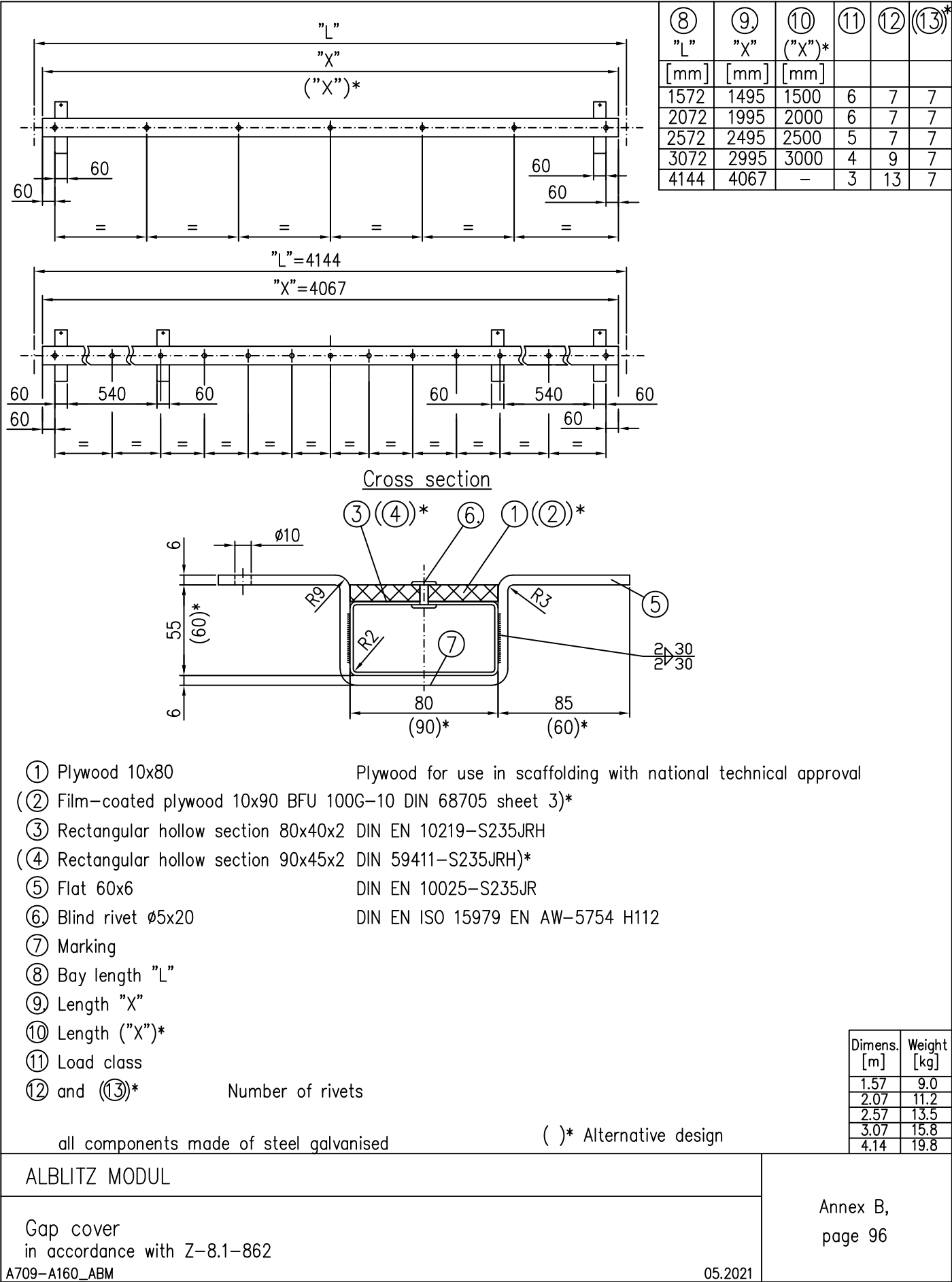
MODUL gap cover
in accordance with Z-8.22-906

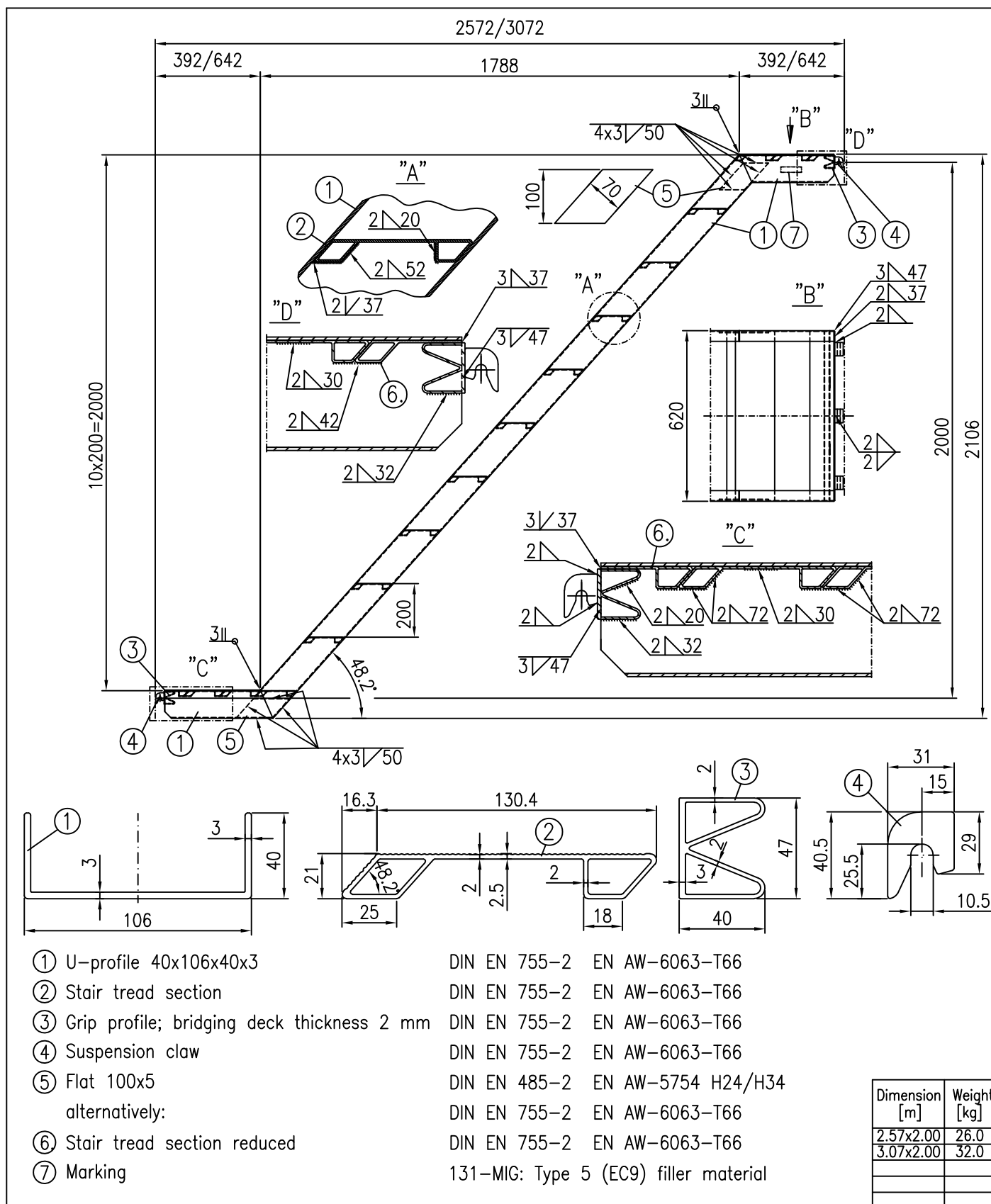
M710-B170_ABM

05.2021

Annex B,
page 94

	X	X	Y	Weight	
	[m]	[mm]	[mm]	[kg]	
	0.73	732	591	1.0	
	1.09	1088	947	1.6	
	1.29	1286	1145	1.9	
	1.40	1400	1259	2.1	
	1.57	1572	1431	2.4	
	2.07	2072	1931	3.3	
	2.57	2572	2431	4.1	
	3.07	3072	2931	5.0	
	4.14	4144	4003	6.8	
<div><div><div>① Chequer plate with 5 bar pattern 2.5/3.3x190 alternatively: Chequer plate with 5 bar pattern 2.5/4.0x190</div><div>② Tube clamp, hot-dip galvanised</div><div>③ Disc alternatively:</div><div>④ Blind rivet</div><div>⑤ Marking</div></div><div><div>DIN EN 1386 EN AW-5083 H224</div><div>DIN EN 1386 EN AW-5754 H111/ H114</div><div>DIN EN ISO 7089-5.3-steel-galvanised</div><div>DIN EN ISO 7094-5.5-steel-galvanised</div><div>DIN EN ISO 15979-A5x12 EN AW-5754 H112</div></div></div>					
ALBLITZ MODUL				Annex B, page 95	
MODUL gap cover with tube fixture in accordance with Z-8.22-906					
M710-B132_ABM					





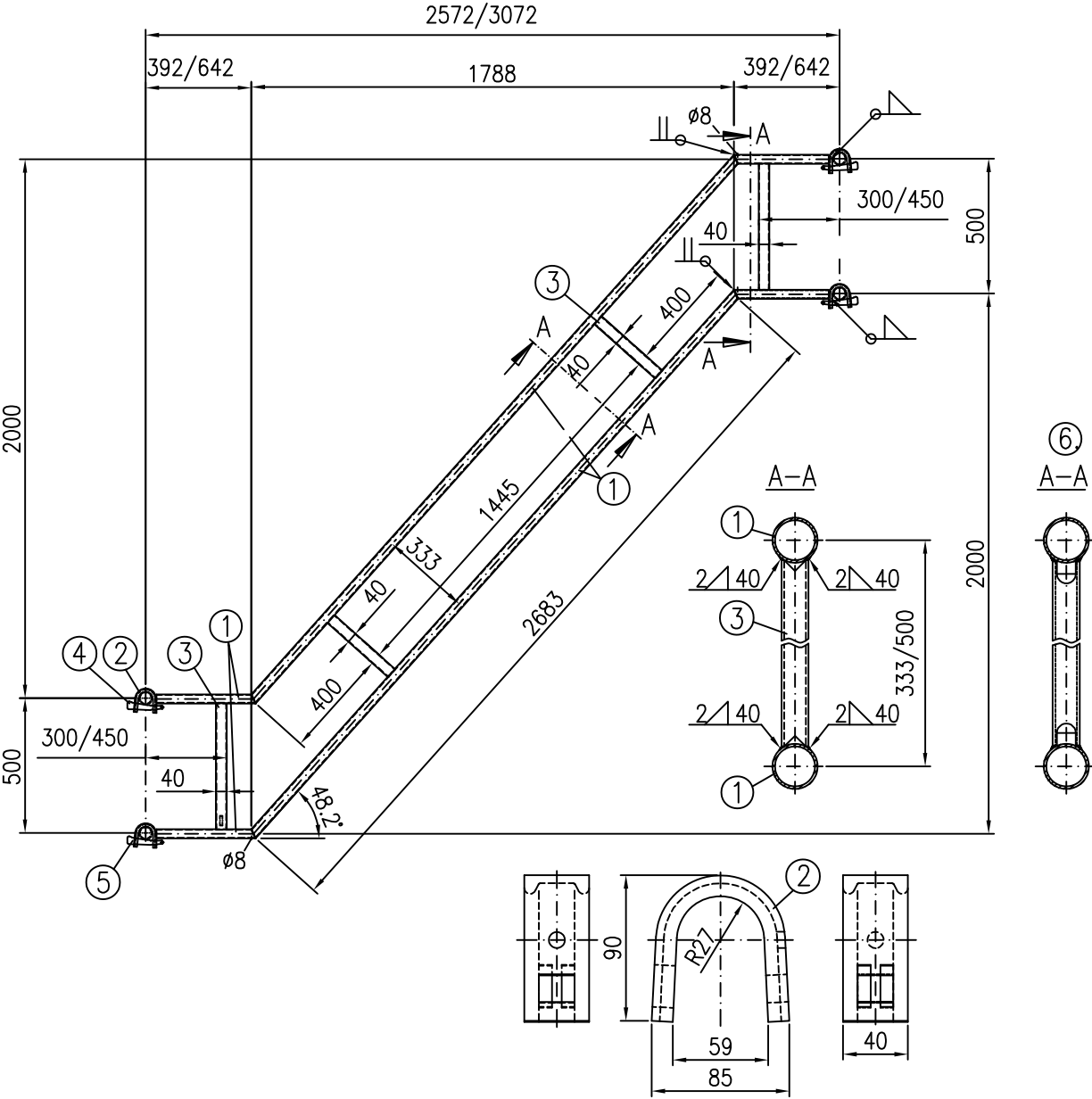
ALBLITZ MODUL

Aluminium stairway AF-0.62 m 2.57 m; 3.07 m
in accordance with Z-8.1-862

A709-A172_ABM

05.2021

Annex B,
page 97



- ① Circular hollow section $\varnothing 38 \times 2$
alternatively: Circular hollow section $\varnothing 38 \times 2.3$
alternatively: Circular hollow section $\varnothing 33.7 \times 2.3$

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219-S235JRH
DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
- ② Bended profile section 40x13x5x6.5

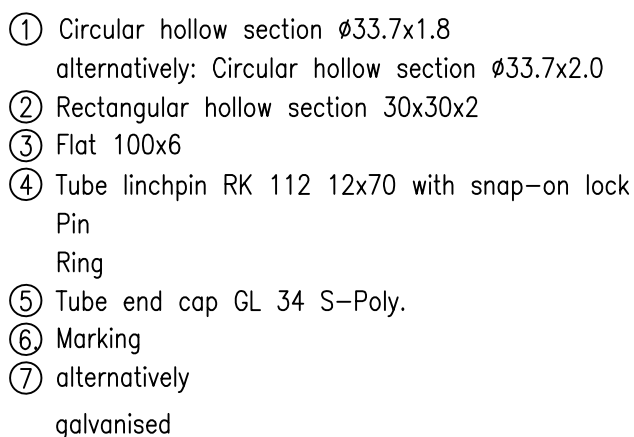
DIN EN 10025-S235JR
- ③ Rectangular hollow section 40x20x2

DIN EN 10219-S235JRH
- ④ Wedge 6 mm

see Annex B, page 3
- ⑤ Marking
- ⑥ alternatively

galvanised; all welding seams $a=2 \text{ mm}$

Dimension [m]	Weight [kg]
2.57x2.00	18.0
3.07x2.00	19.9



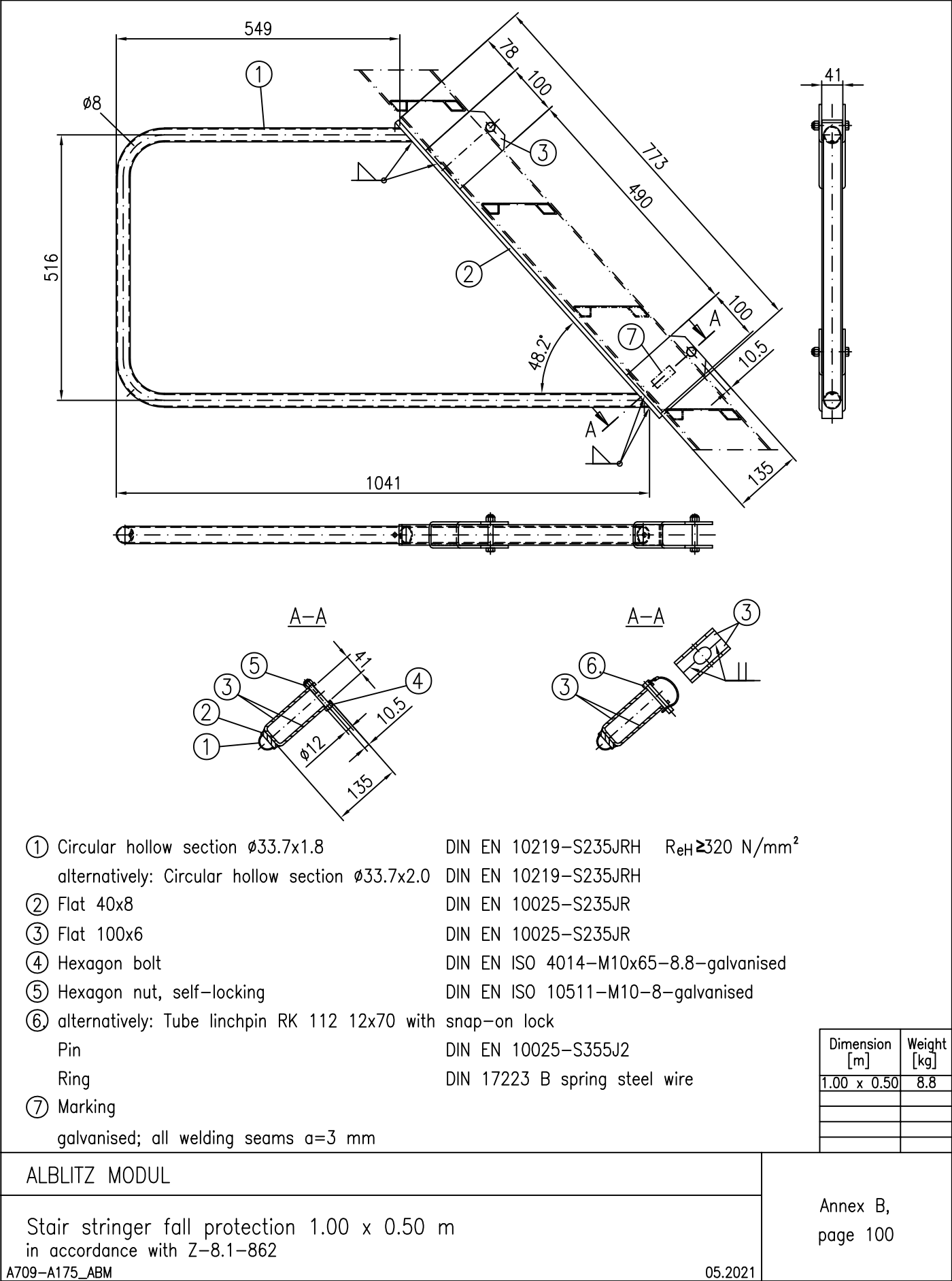
DIN EN 10025-S355J2
DIN 17223 B spring steel wire

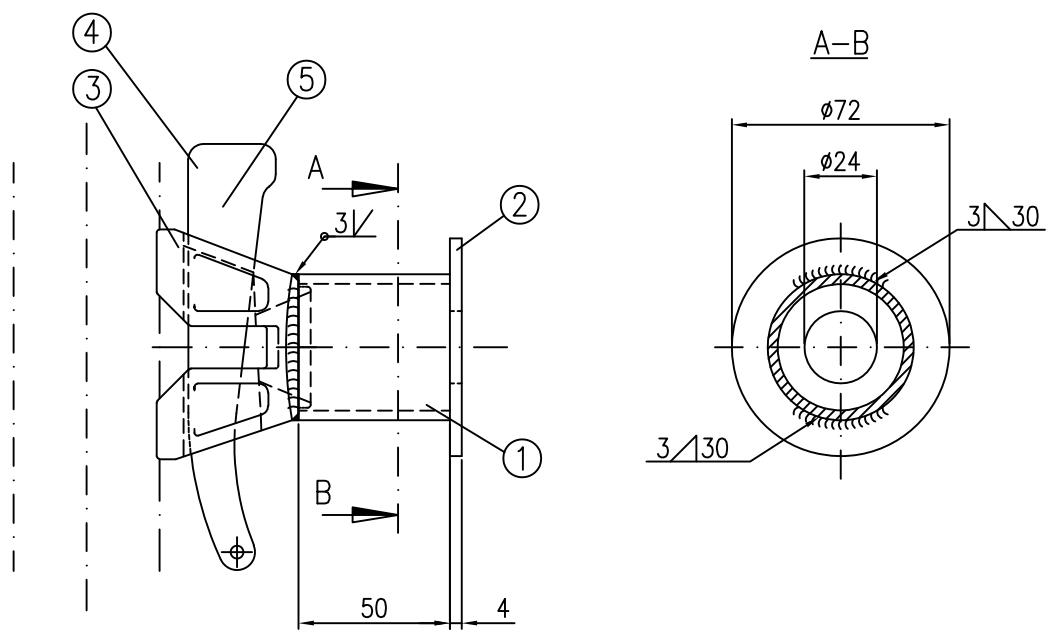
Dimens. [m]	Weight [kg]
2.00	13.3

Inner guardrail for aluminium stairway 2.00 m
in accordance with Z-8.1-862

05.2021

Annex B,
page 99





- ① Circular hollow section $\varnothing 48.3 \times 3.2$
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219-S460MH
- ② Steel metal 4 t=4 mm
alternatively: Disc

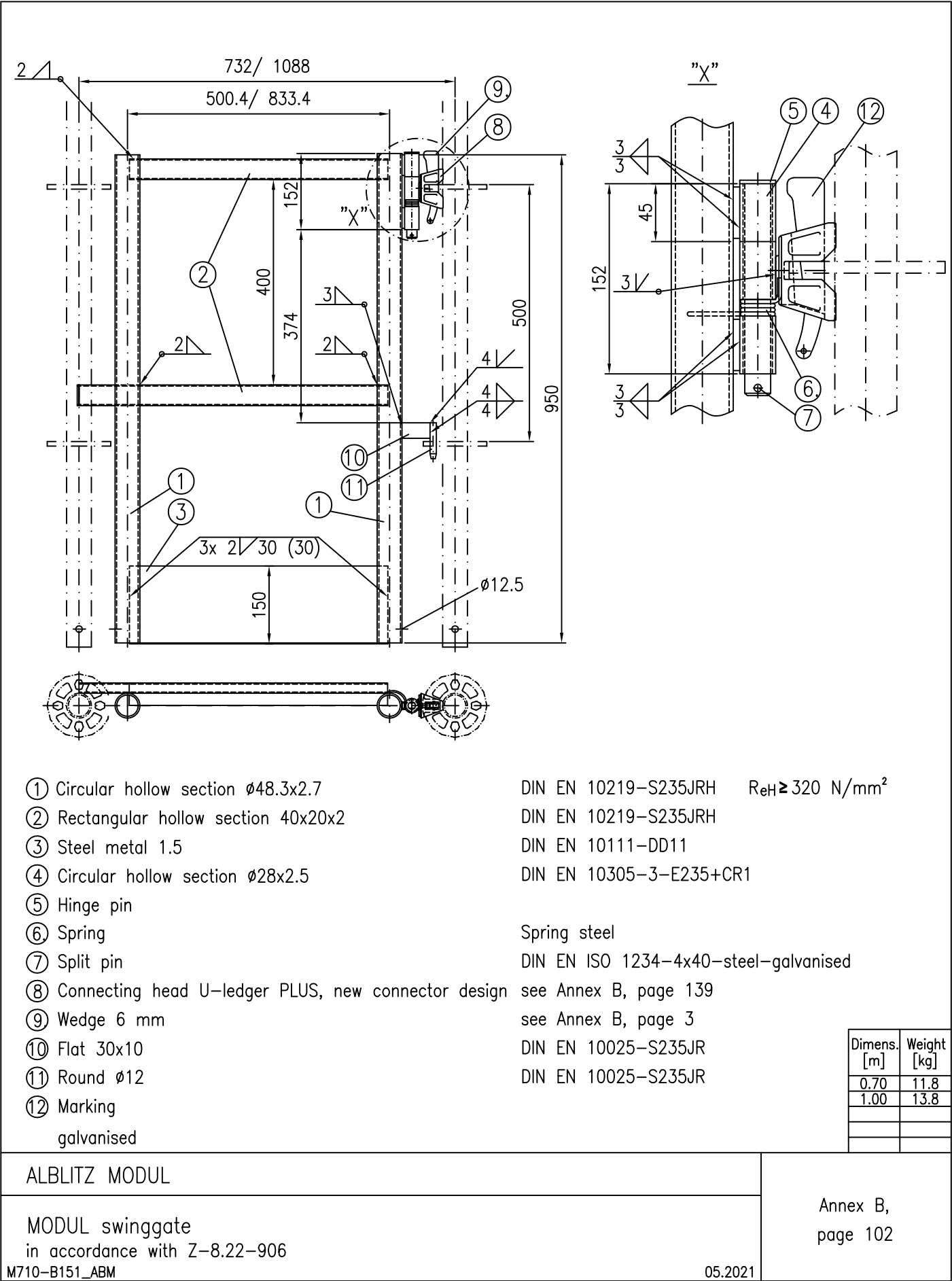
DIN EN 10025-S235JR
DIN EN ISO 7093-1-26x70x4-steel
- ③ Connection of tube ledger
alternatively: Connection of tube ledger 4.0

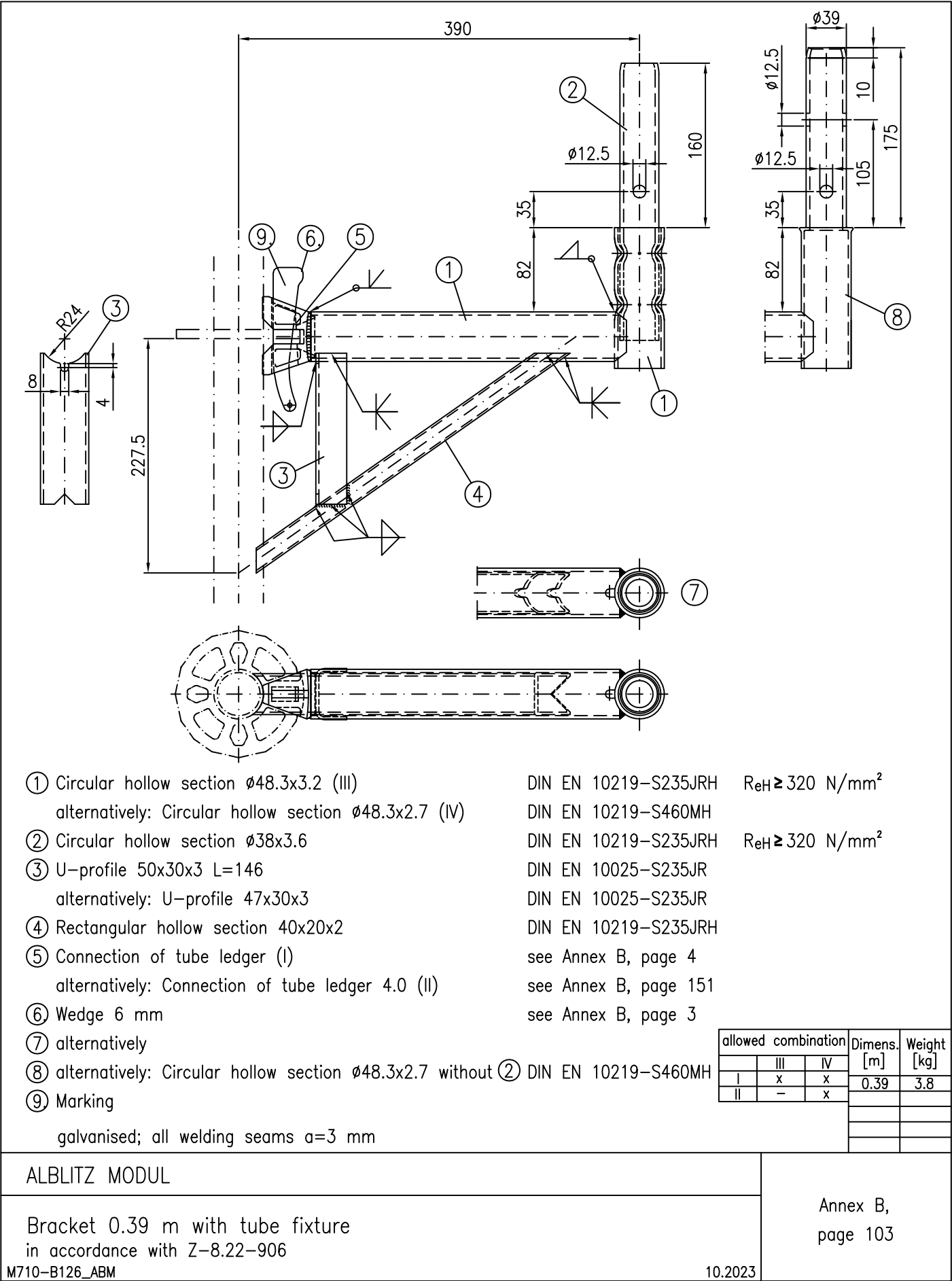
see Annex B, page 4
see Annex B, page 151
- ④ Wedge 6 mm

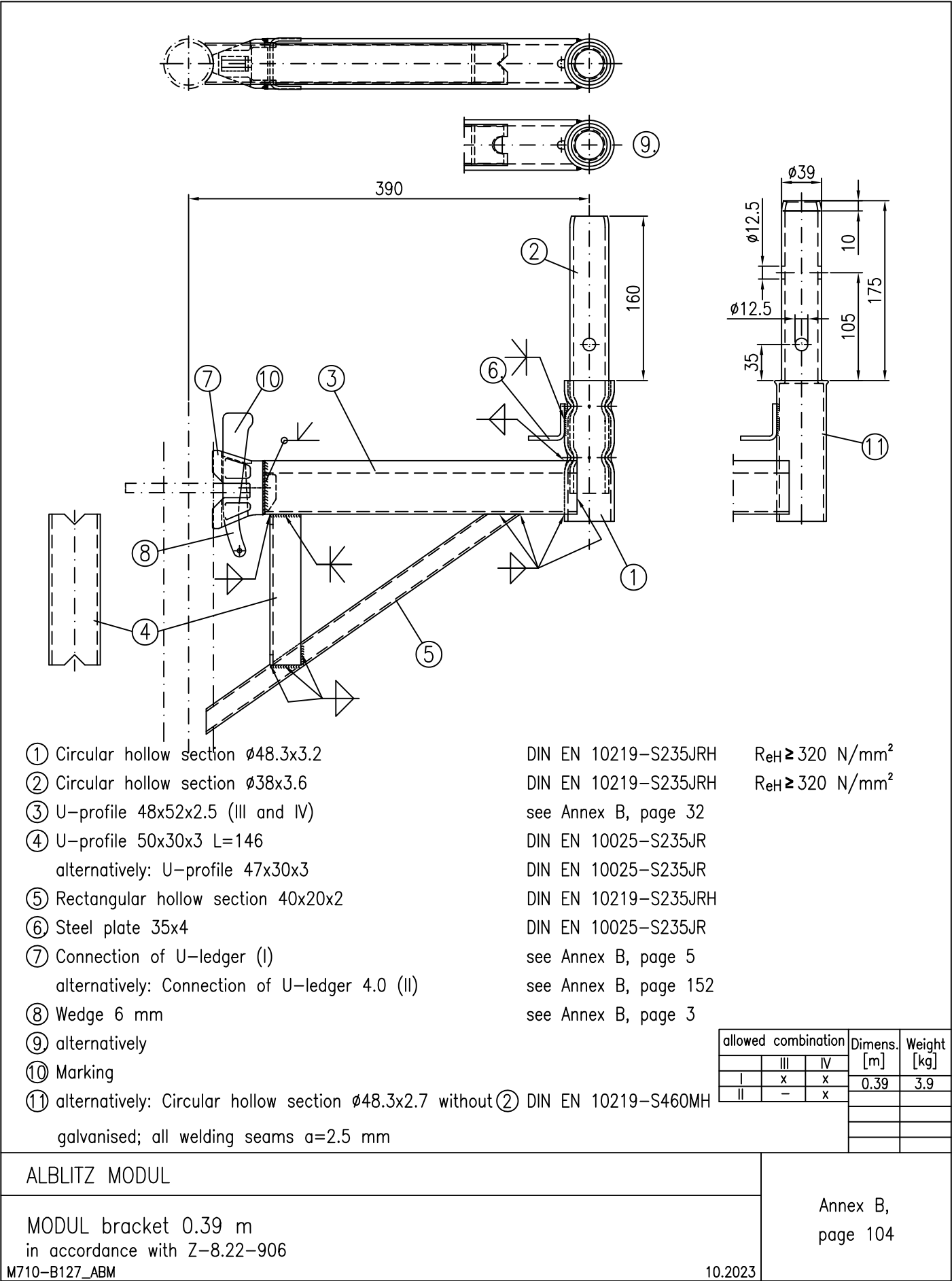
see Annex B, page 3
- ⑤ Marking
galvanised

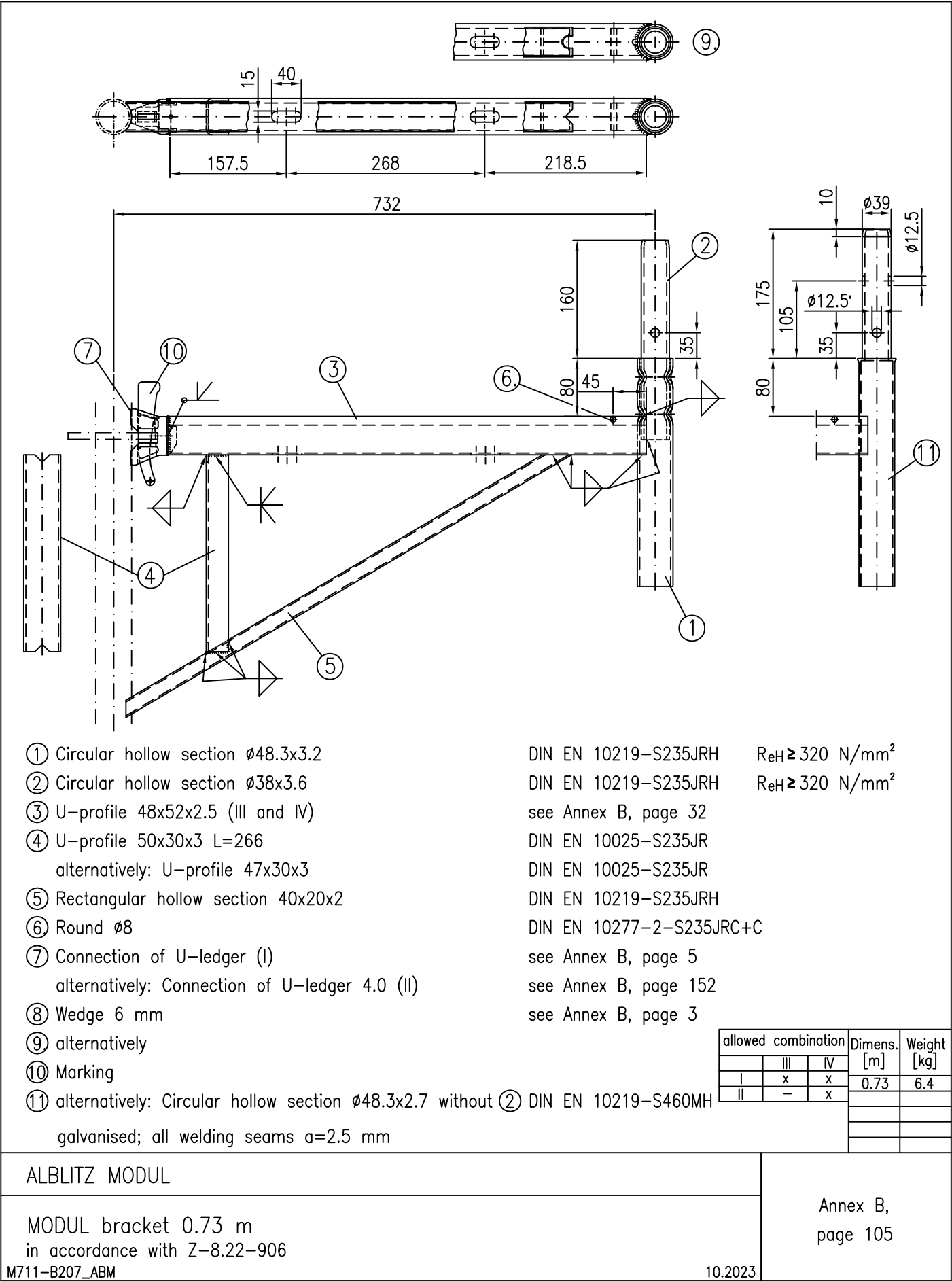
Dimens. [m]	Weight [kg]
–	0.8

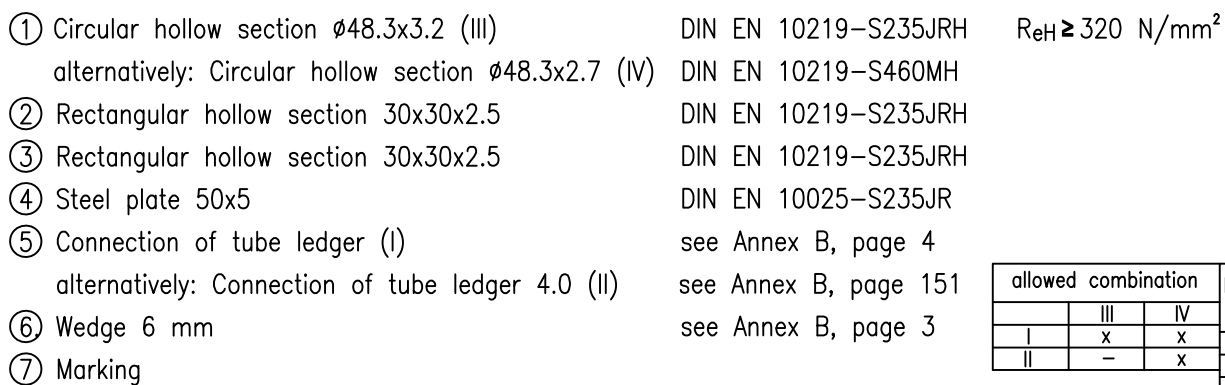
ALBLITZ MODUL	Annex B, page 101
MODUL stair guardrail holder in accordance with Z-8.22-906	
M711-B209_ABM	



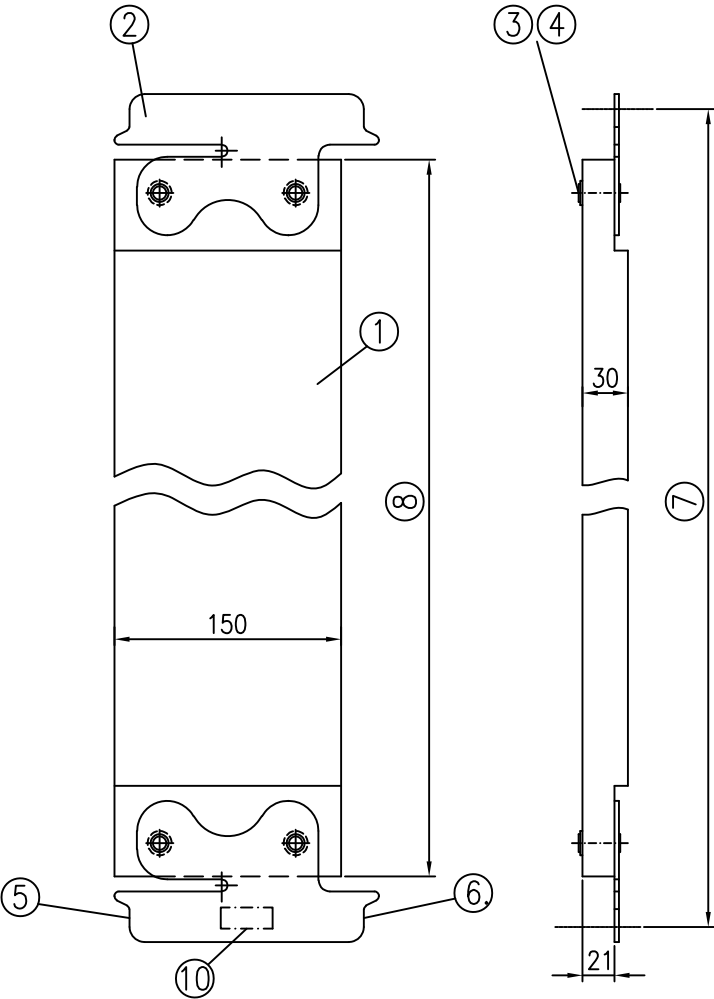






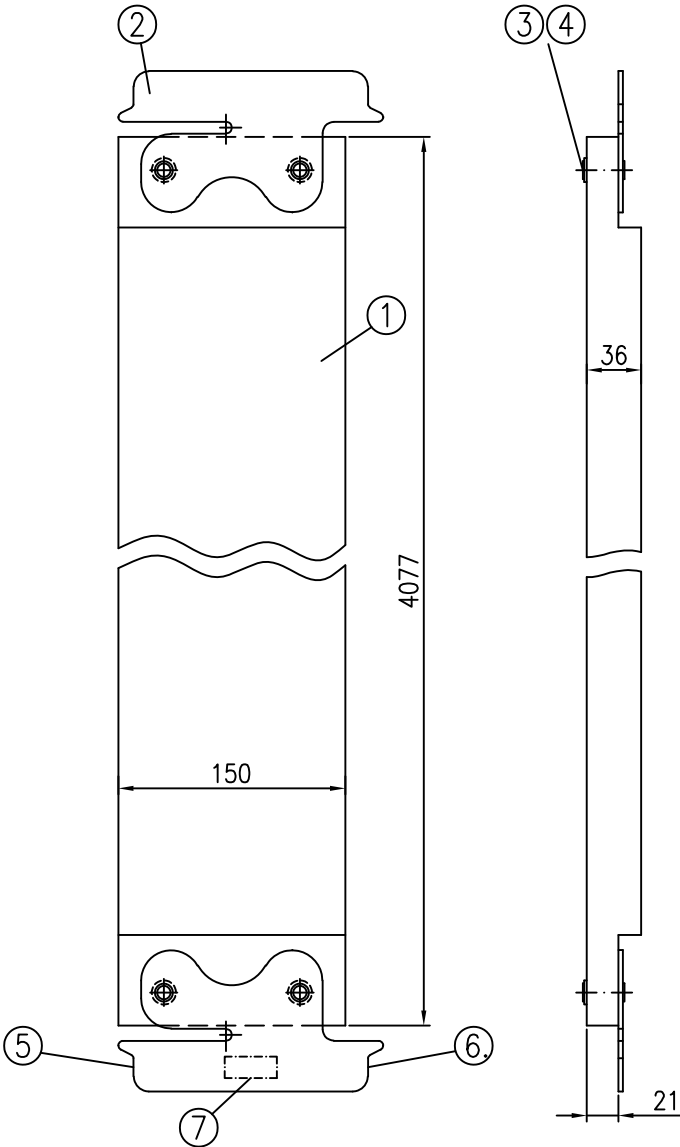


Annex B,
page 106



⑦	⑧	⑨
[mm]	[mm]	[kg]
390	323	0.7
450	383	1.0
500	433	1.2
732	665	1.6
1088	1021	2.3
1286	1219	2.7
1400	1333	3.0
1572	1505	3.3
2072	2005	4.2
2572	2505	5.3
3072	3005	6.3

- ① Pine wooden deck visual strength grade S10 DIN 4074-1
- ② Slit strip 175x2 DIN EN 10111-DD11
alternatively: DIN EN 10346-DX51D+Z275
- ③ Tubular rivet DIN 7340-A8x0.75x28-steel-electrogalvanized
- ④ Disc DIN EN ISO 7089-A8.4-steel-galvanised
- ⑤ Bearing surface connection of tube ledger
- ⑥ Bearing surface connection of U-ledger
- ⑦ Bay length
- ⑧ Length L
- ⑨ Weight
- ⑩ Marking



- ① Pine wooden deck visual strength grade S10

DIN 4074-1
- ② Slit strip 175x2

DIN EN 10111-DD11

alternatively:

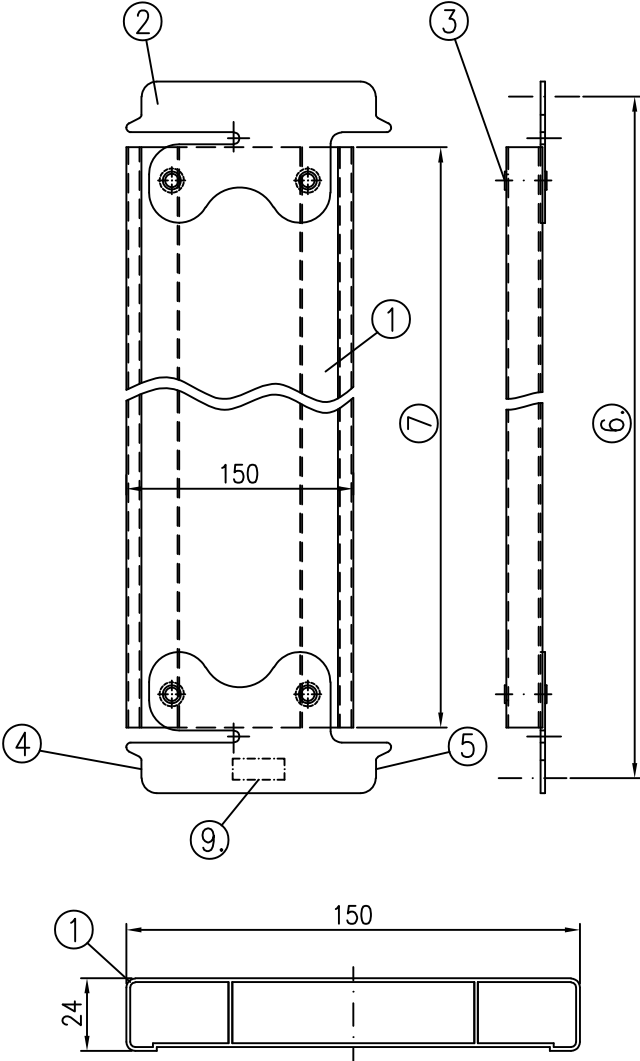
DIN EN 10346-DX51D+Z275
- ③ Tubular rivet

DIN 7340-A8x0.75x34-steel-electrogalvanized
- ④ Disc

DIN EN ISO 7089-A8.4-steel-galvanised
- ⑤ Bearing surface connection of tube ledger
- ⑥ Bearing surface connection of U-ledger
- ⑦ Marking

Dimens. [m]	Weight [kg]
4.14	8.1

ALBLITZ MODUL	Annex B, page 108
MODUL toeboard 4.14 m in accordance with Z-8.22-906	
M710-B166_ABM	



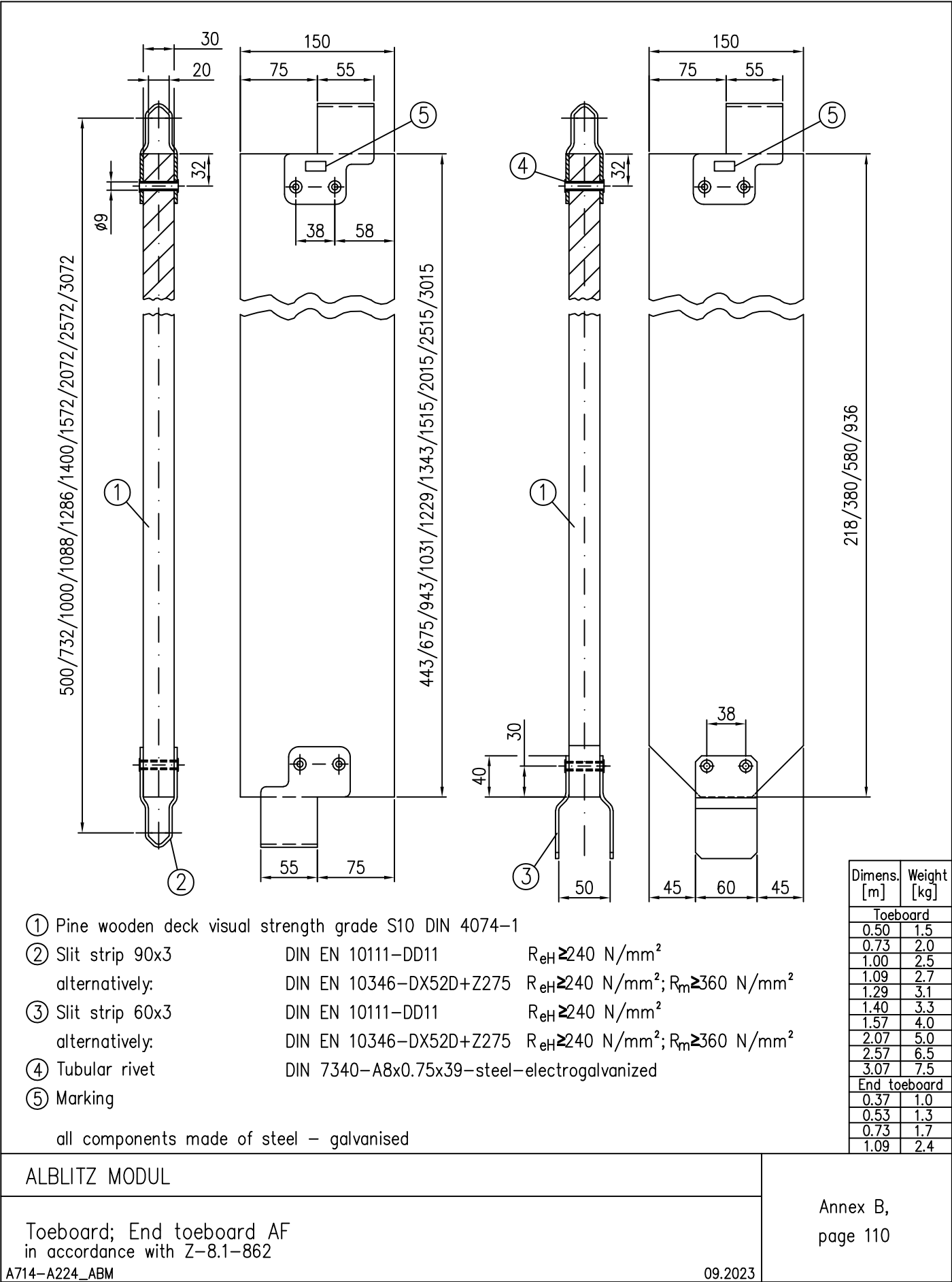
⑥	⑦	⑧
[mm]	[mm]	[kg]
390	323	0.6
732	665	1.2
1088	1021	1.7
1286	1219	1.9
1400	1333	2.1
1572	1505	2.3
2072	2005	3.0
2572	2505	3.6
3072	3005	4.3

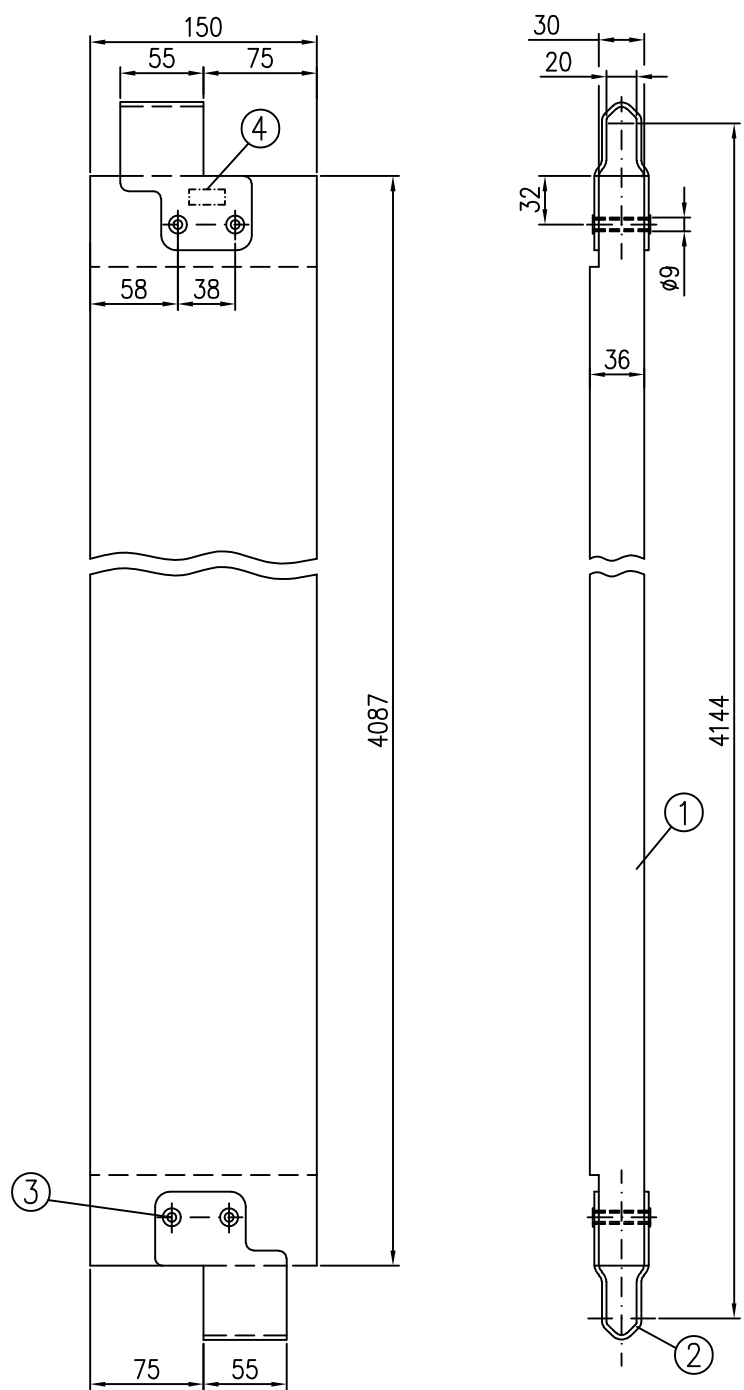
- ① Sectional view aluminium toeboard; s=1.25 mm DIN EN 755-2 EN AW-6063-T66
- ② Slit strip 175x2 DIN EN 10111-DD11 hot-dip galvanised
alternatively: DIN EN 10346-DX51D+Z275
- ③ Tubular rivet DIN 7340-A8x0.75x29-steel-galvanised
alternatively: DIN 7340-A8x1x28-steel-galvanised
- ④ Bearing surface connection of tube ledger
- ⑤ Bearing surface connection of U-ledger
- ⑥ Bay length
- ⑦ Length L
- ⑧ Weight
- ⑨ Marking

all components made of steel – galvanised

ALBLITZ MODUL	Annex B, page 109
MODUL toeboard, aluminium in accordance with Z-8.22-906	
M710-B171_ABM	

05.2021



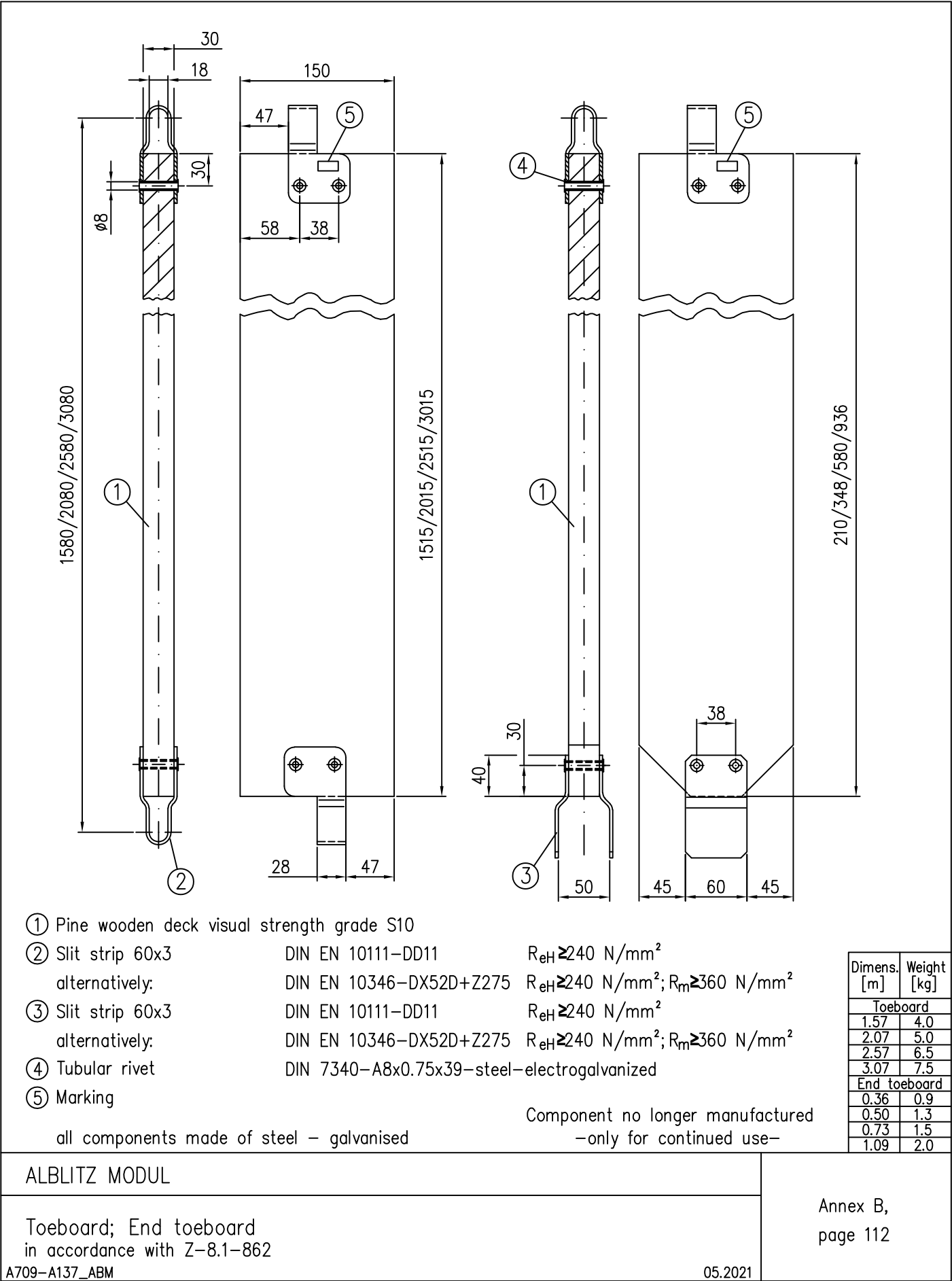


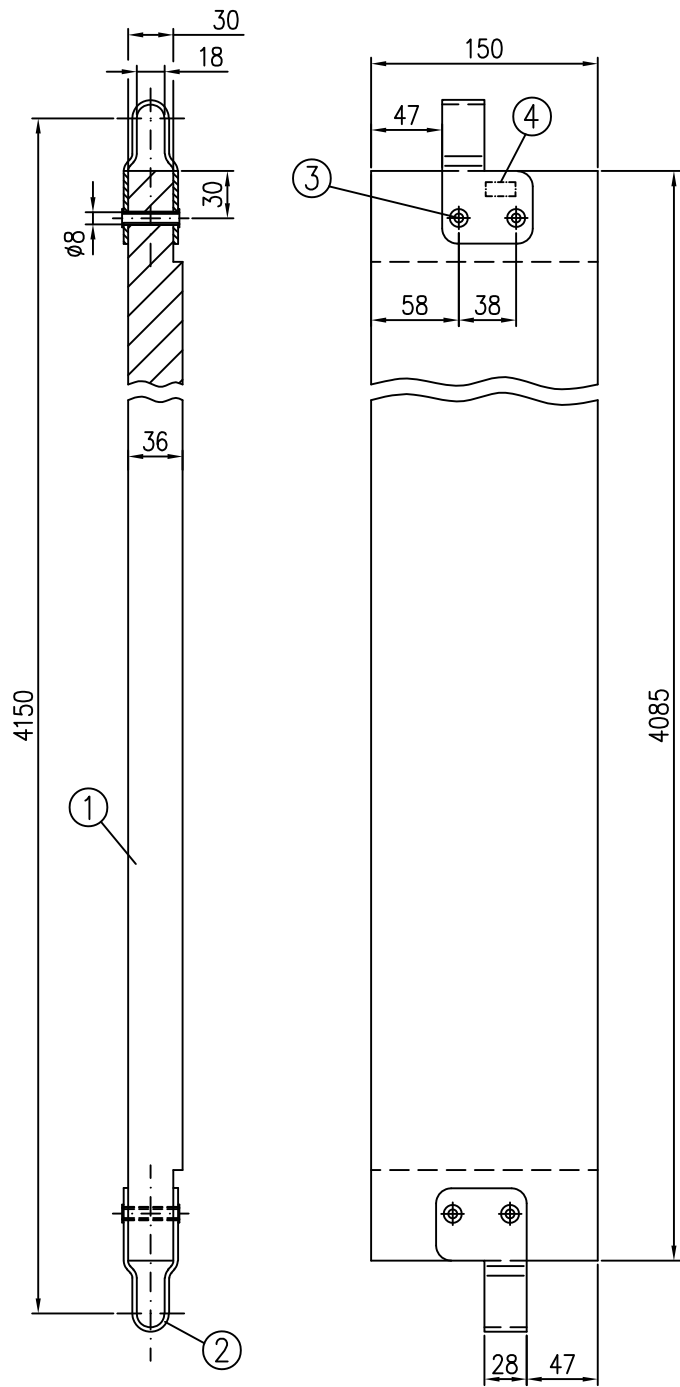
- ① Pine wooden deck visual strength grade S10 DIN 4074-1
- ② Slit strip 90x3
alternatively:
- ③ Tubular rivet
- ④ Marking
- DIN EN 10111-DD11 $R_{eH} \geq 240 \text{ N/mm}^2$
- DIN EN 10346-DX52D+Z275 $R_{eH} \geq 240 \text{ N/mm}^2$; $R_m \geq 360 \text{ N/mm}^2$
- DIN 7340-A8x0.75x39-steel-electrogalvanized

all components made of steel – galvanised

Dimens. [m]	Weight [kg]
4.14	9.0

ALBLITZ MODUL	Annex B, page 111
Toeboard 4.14 m AF in accordance with Z-8.1-862	
A714-A225_ABM	





- ① Pine wooden deck visual strength grade S10

② Slit strip 60x3 DIN EN 10111-DD11 $R_{eH} \geq 240 \text{ N/mm}^2$
alternatively: DIN EN 10346-DX52D+Z275 $R_{eH} \geq 240 \text{ N/mm}^2; R_m \geq 360 \text{ N/mm}^2$

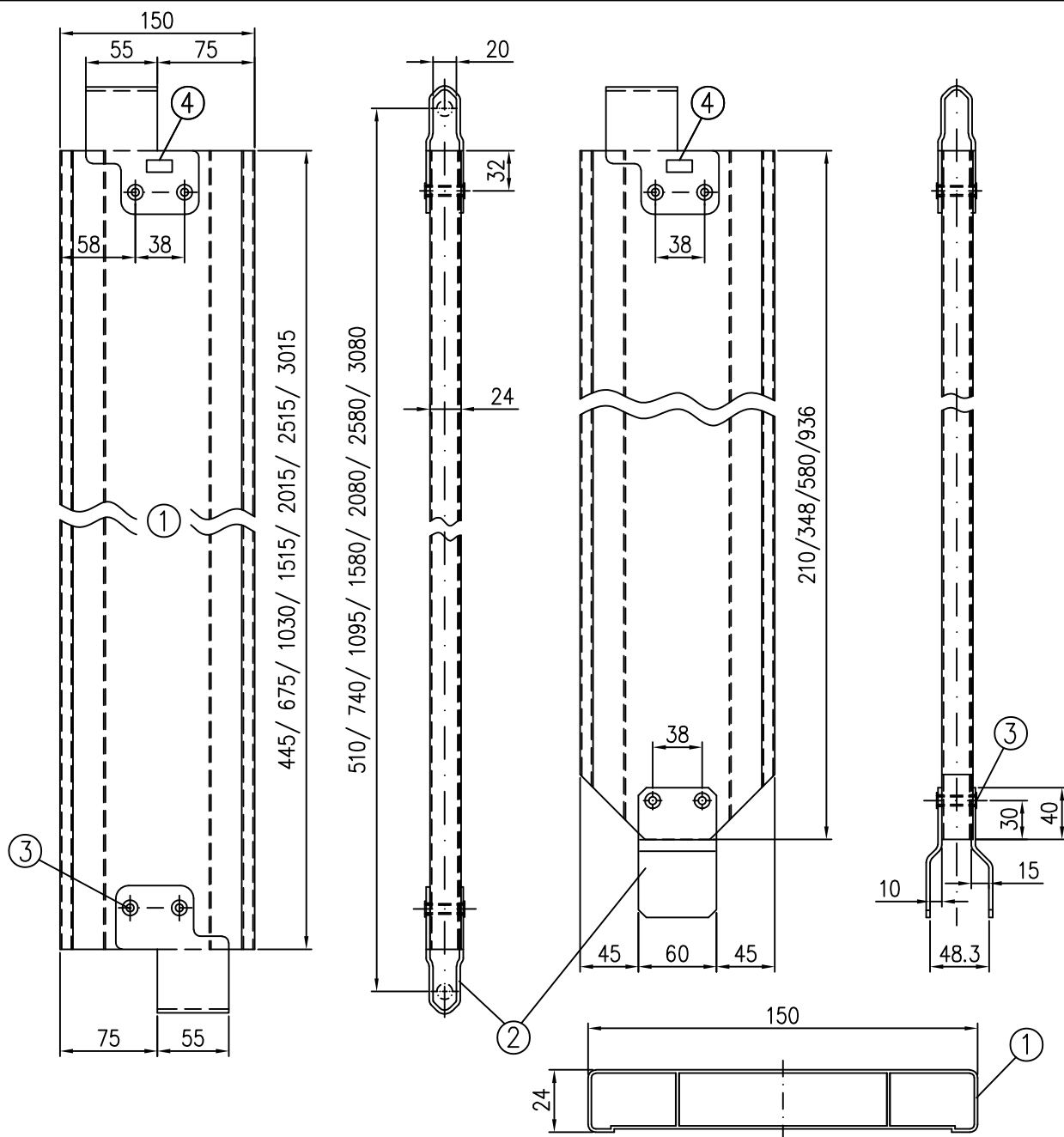
③ Tubular rivet DIN 7340-A8x0.75x39-steel-electrogalvanized

④ Marking
- Component no longer manufactured
-only for continued use-

all components made of steel – galvanised

Dimens. [m]	Weight [kg]
4.14	9.0

ALBLITZ MODUL	Annex B, page 113
Toeboard 4.14 m in accordance with Z-8.1-862 A709-A169_ABM	



① Sectional view aluminium toeboard DIN EN 755-2 EN AW-6063-T66
s=1.25 mm

② Slit strip 60x3 DIN EN 10111-DD11 $R_{eH} \geq 240 \text{ N/mm}^2$
alternatively: DIN EN 10346-DX52D+Z275 $R_{eH} \geq 240 \text{ N/mm}^2$; $R_m \geq 360 \text{ N/mm}^2$

③ Tubular rivet DIN 7340-A8x0.75x33-steel-electrogalvanized

④ Marking

all components made of steel – galvanised

Dimens. [m]	Weight [kg]
Toeboard	
0.50	1.1
0.73	1.4
1.09	1.9
1.57	2.5
2.07	3.2
2.57	3.8
3.07	4.5
End toeboard	
0.36	0.8
0.50	0.9
0.73	1.3
1.09	1.8

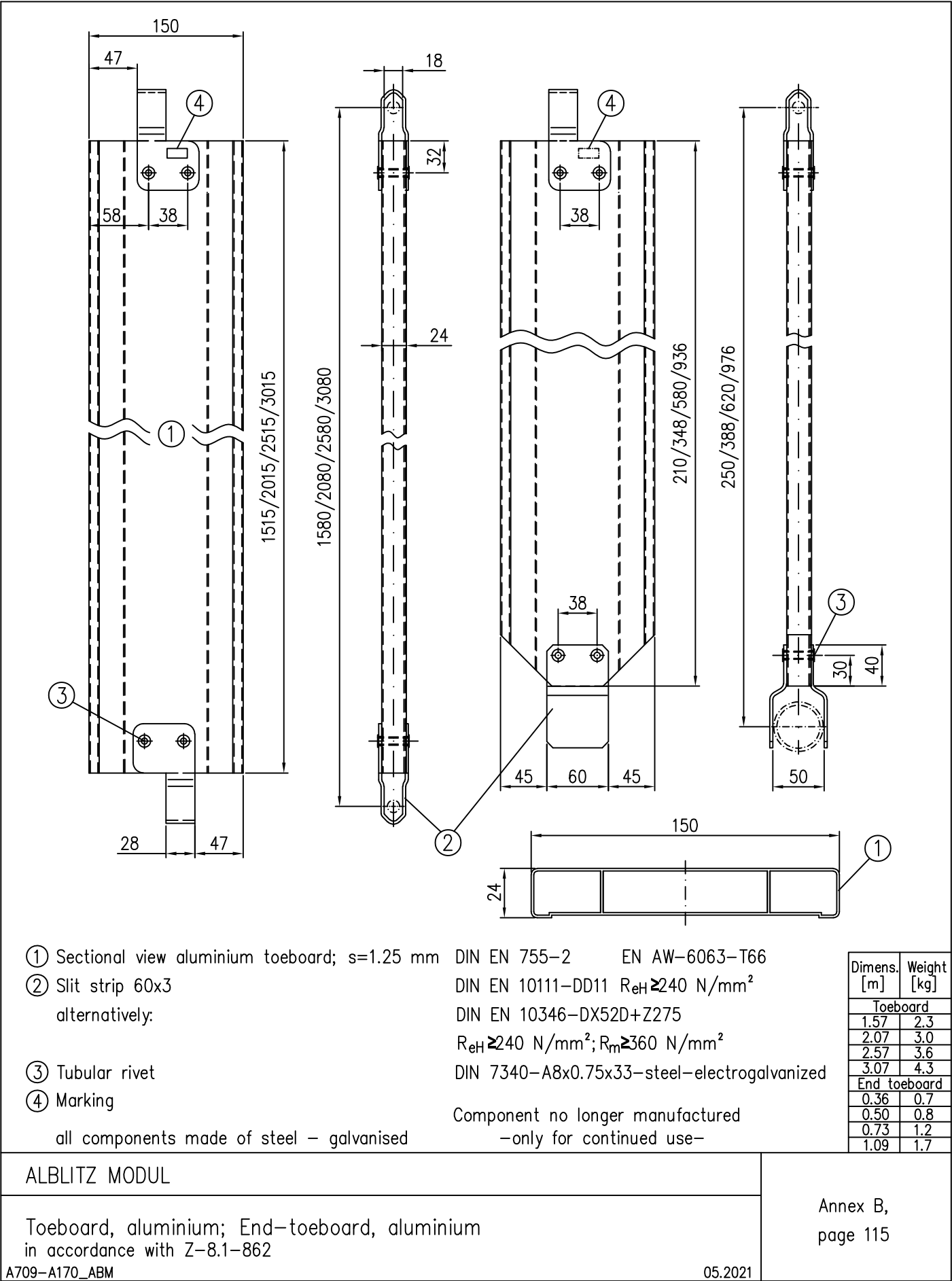
ALBLITZ MODUL

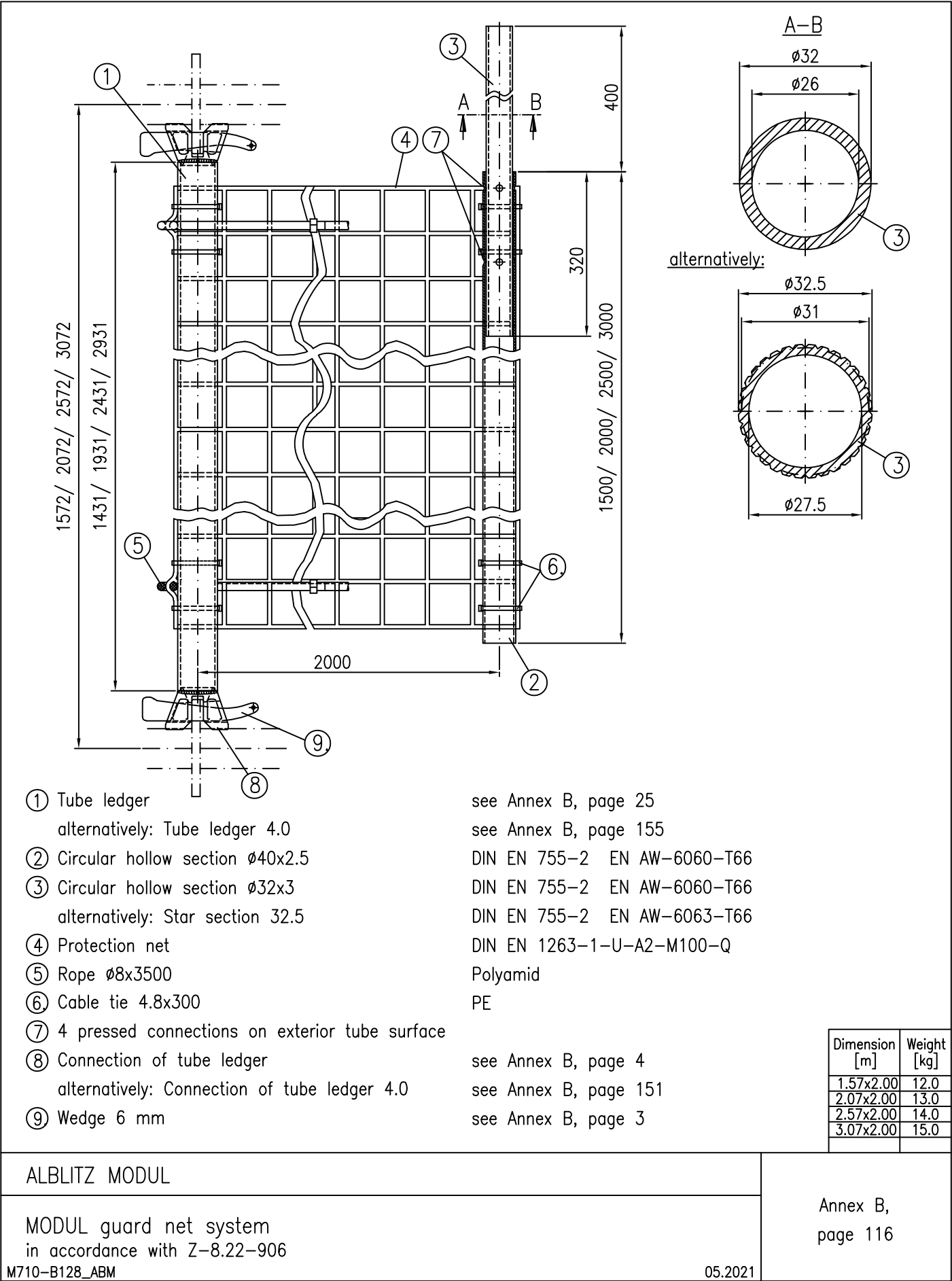
Toeboard, aluminium; End-toeboard, aluminium AF
in accordance with Z-8.1-862

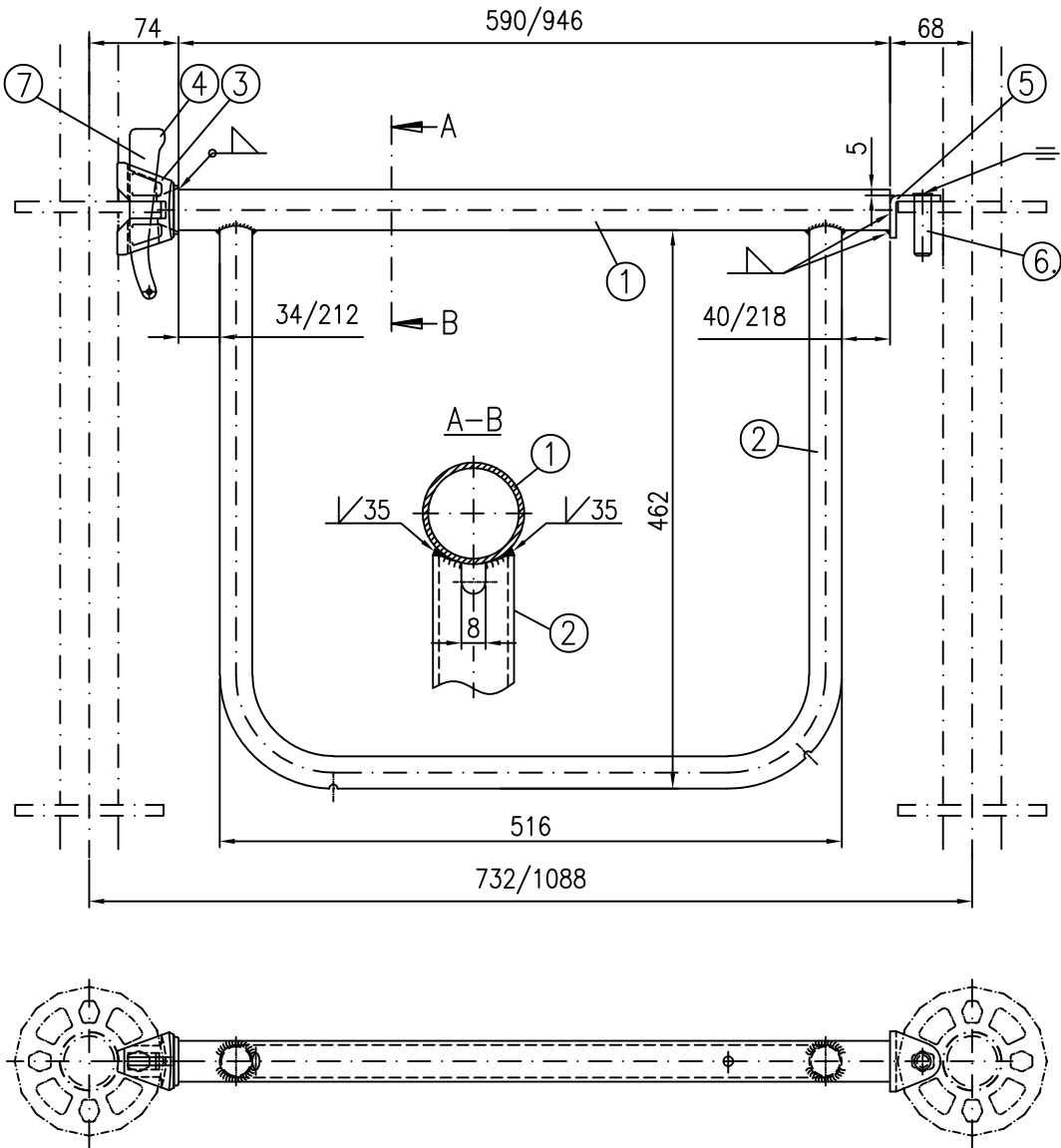
A714-A226_ABM

05.2021

Annex B,
page 114







- ① Circular hollow section $\varnothing 33.7 \times 1.8$
alternatively: Circular hollow section $\varnothing 33.7 \times 2.0$

DIN EN 10219–S235JRH $R_{eH} \geq 220 \text{ N/mm}^2$
DIN EN 10219–S235JRH
- ② Circular hollow section $\varnothing 26.9 \times 2$

DIN EN 10219–S235JRH
- ③ Connection of tube ledger
alternatively: Connection of tube ledger 4.0

see Annex B, page 4
see Annex B, page 151
- ④ Wedge 6 mm

see Annex B, page 3
- ⑤ Steel plate 50x5

DIN EN 10025–S235JR
- ⑥ Round $\varnothing 12$

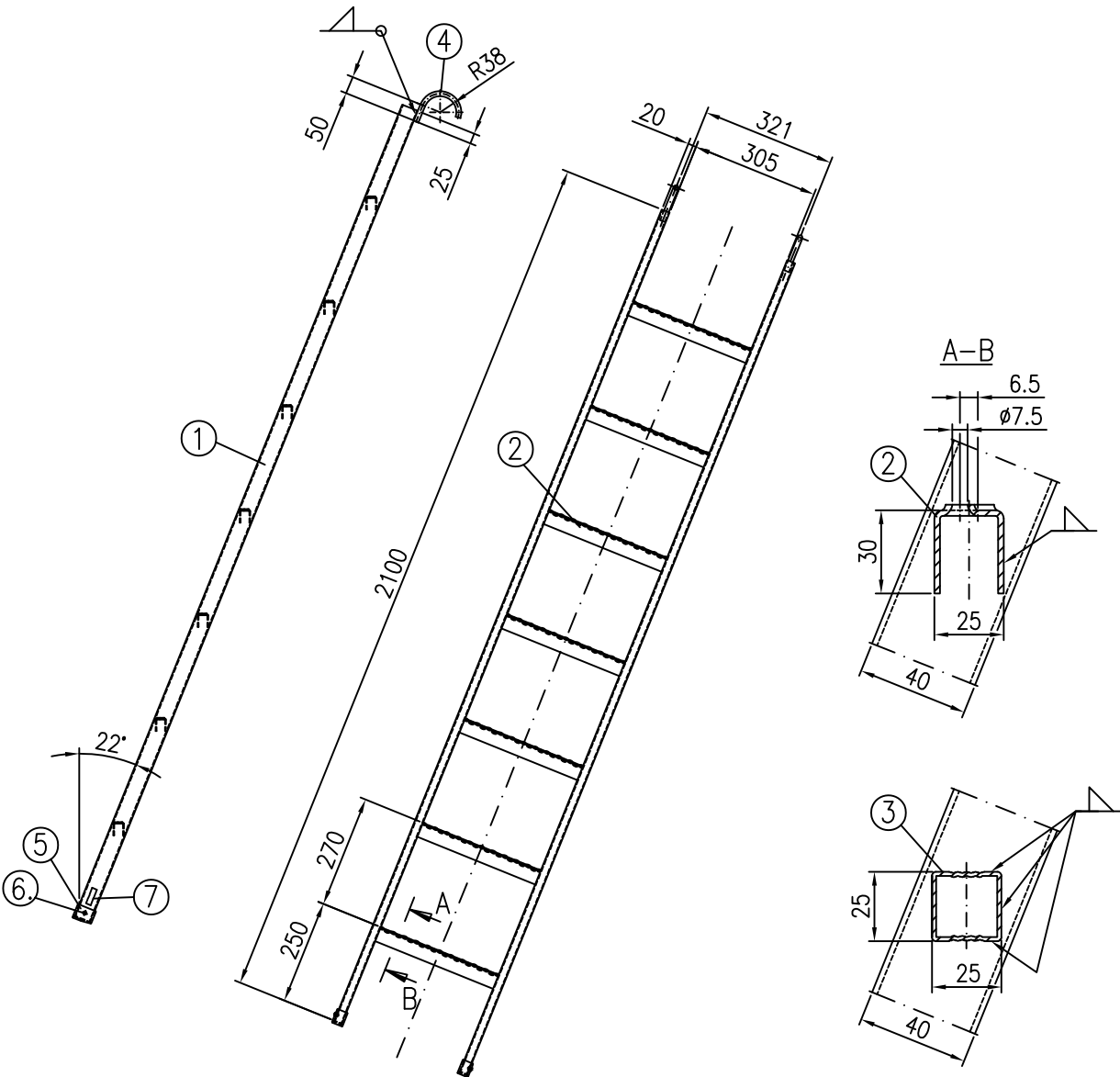
DIN EN 10025–S235JR
- ⑦ Marking

galvanised; all welding seams $a=2.5 \text{ mm}$

Dimens. [m]	Weight [kg]
0.73	3.5
1.09	4.2

ALBLITZ MODUL	Annex B, page 117
MODUL double end guardrail in accordance with Z–8.22–906	
M711–B208_ABm	

05.2021



- ① Rectangular hollow section 40x20x2

DIN EN 10219-S235JRH

$R_{eH} \geq 320 \text{ N/mm}^2$
- ② Rung section 25x30x2 with openings

DIN EN 10111-DD11

$R_{eH} \geq 240 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
- ③ alternatively: Rung section 25x25x1.5

DIN EN 10111-DD11

$R_{eH} \geq 240 \text{ N/mm}^2$ $R_m \geq 360 \text{ N/mm}^2$
- ④ Round $\varnothing 12$

DIN EN 10025-S235JR
- ⑤ Slider

Plastic
- ⑥ Blind rivet 4.8x16 aluminium/steel

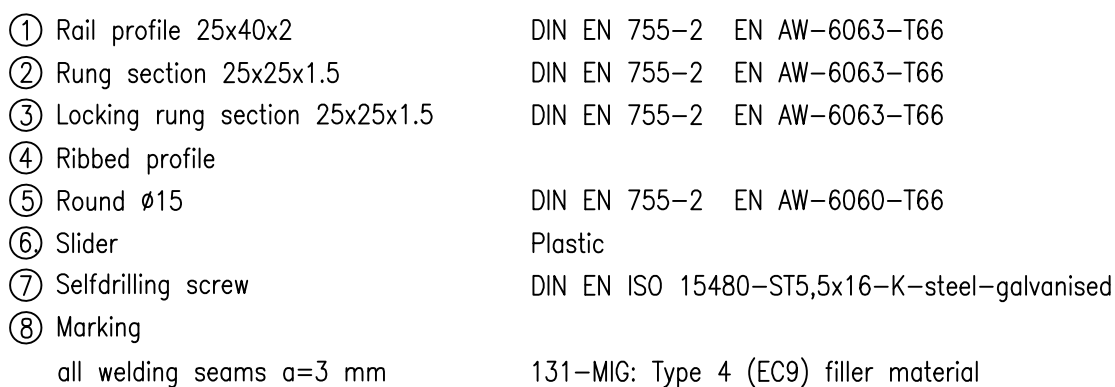
DIN EN ISO 15983
- ⑦ Marking

galvanised; all welding seams a=2 mm

Dimension [m]	Weight [kg]
2.00x0.40	8.1

ALBLITZ MODUL	Annex B, page 118
Storey ladder 2.00 x 0.40 m, steel in accordance with Z-8.1-847	
U716-A247_ABM	

05.2021

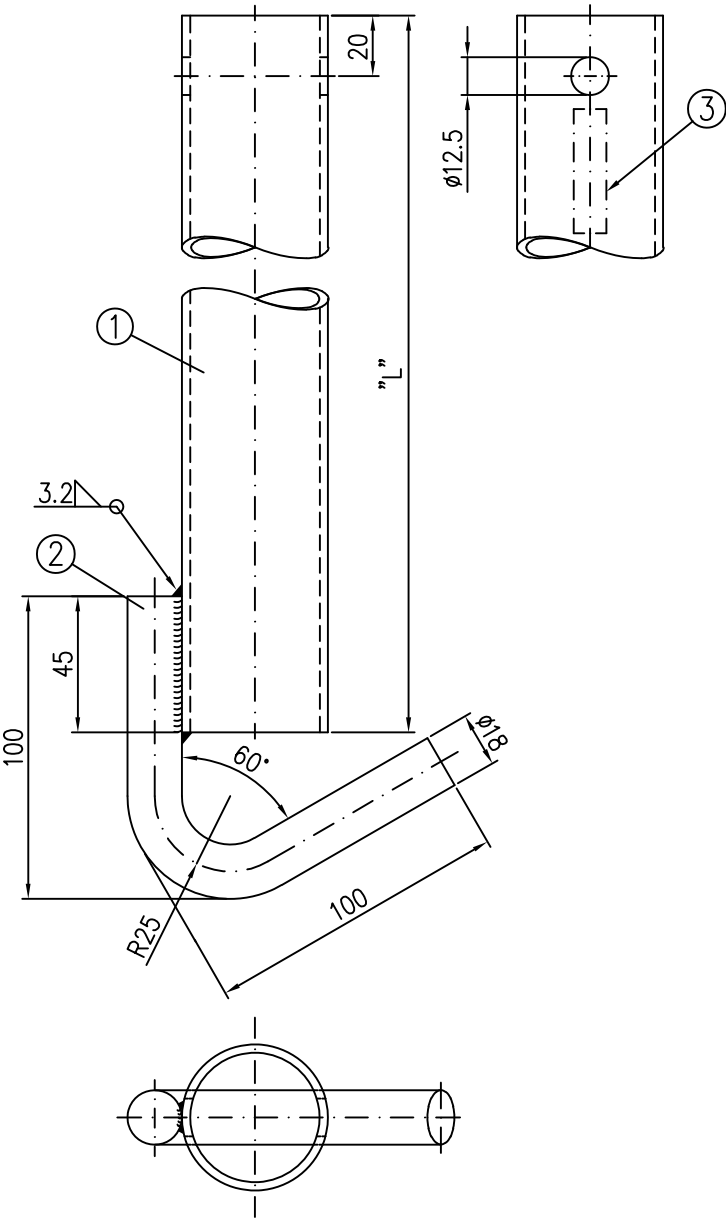


Dimension [m]	Weight [kg]
2.00x0.40	3.7

Storey ladder 2.00 x 0.40 m, aluminium
in accordance with Z-8.1-847

05.2021

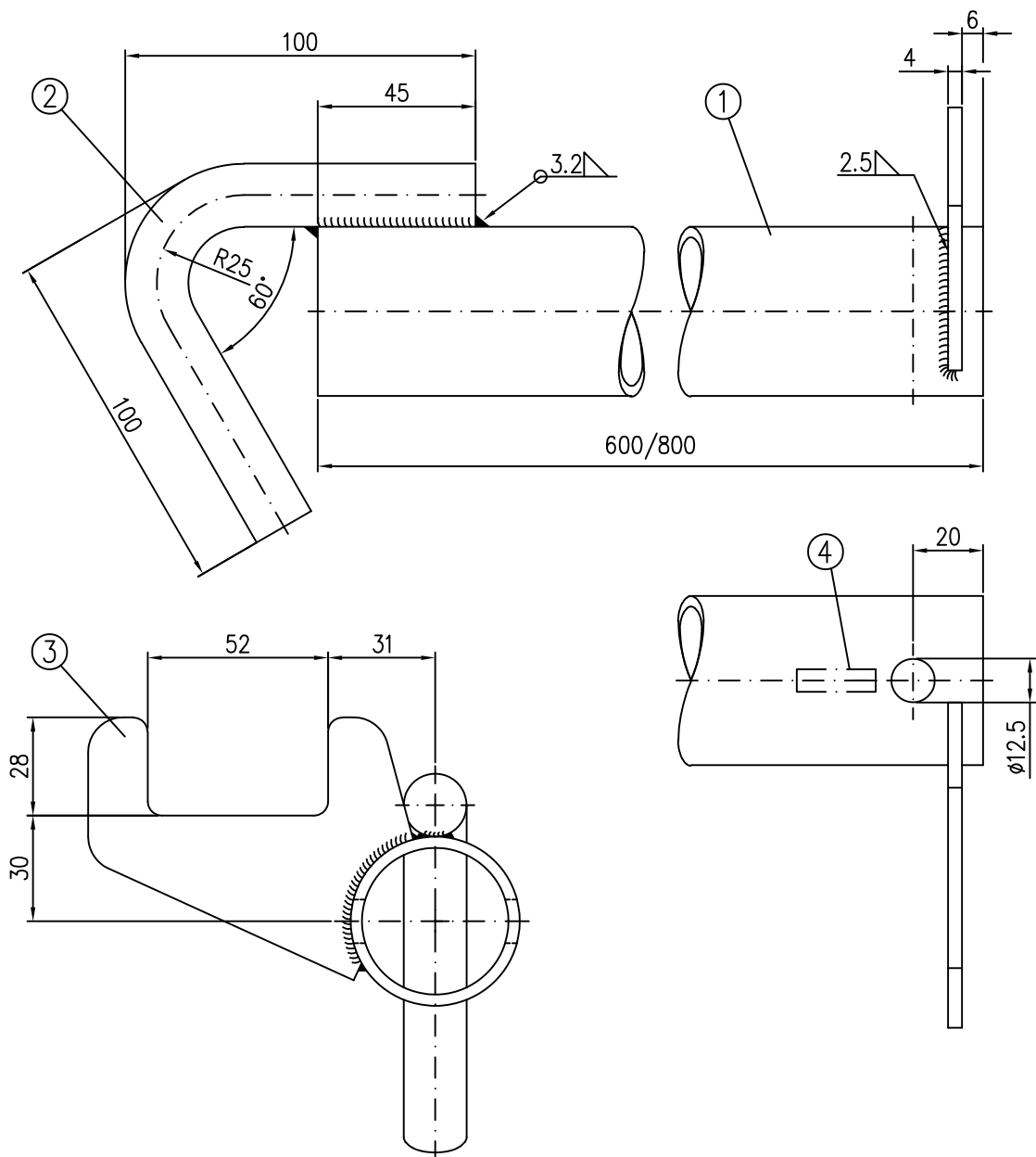
Annex B,
page 119



- ① Circular hollow section $\varnothing 48.3 \times t$
 t=2.7 mm; alternatively: 3.2 mm
- ② Round $\varnothing 18$
- ③ Marking

galvanised

"L" [m]	Weight [kg]
0.15	0.8
0.20	0.9
0.25	1.0
0.30	1.2
0.40	1.5
0.50	1.8
0.60	2.1
0.65	2.3
0.70	2.4
0.80	2.7
1.00	3.3
1.30	4.2
1.50	4.8
2.00	6.2



- ① Circular hollow section $\varnothing 48.3 \times t$
 $t=2.7$ mm; alternatively: 3.2 mm

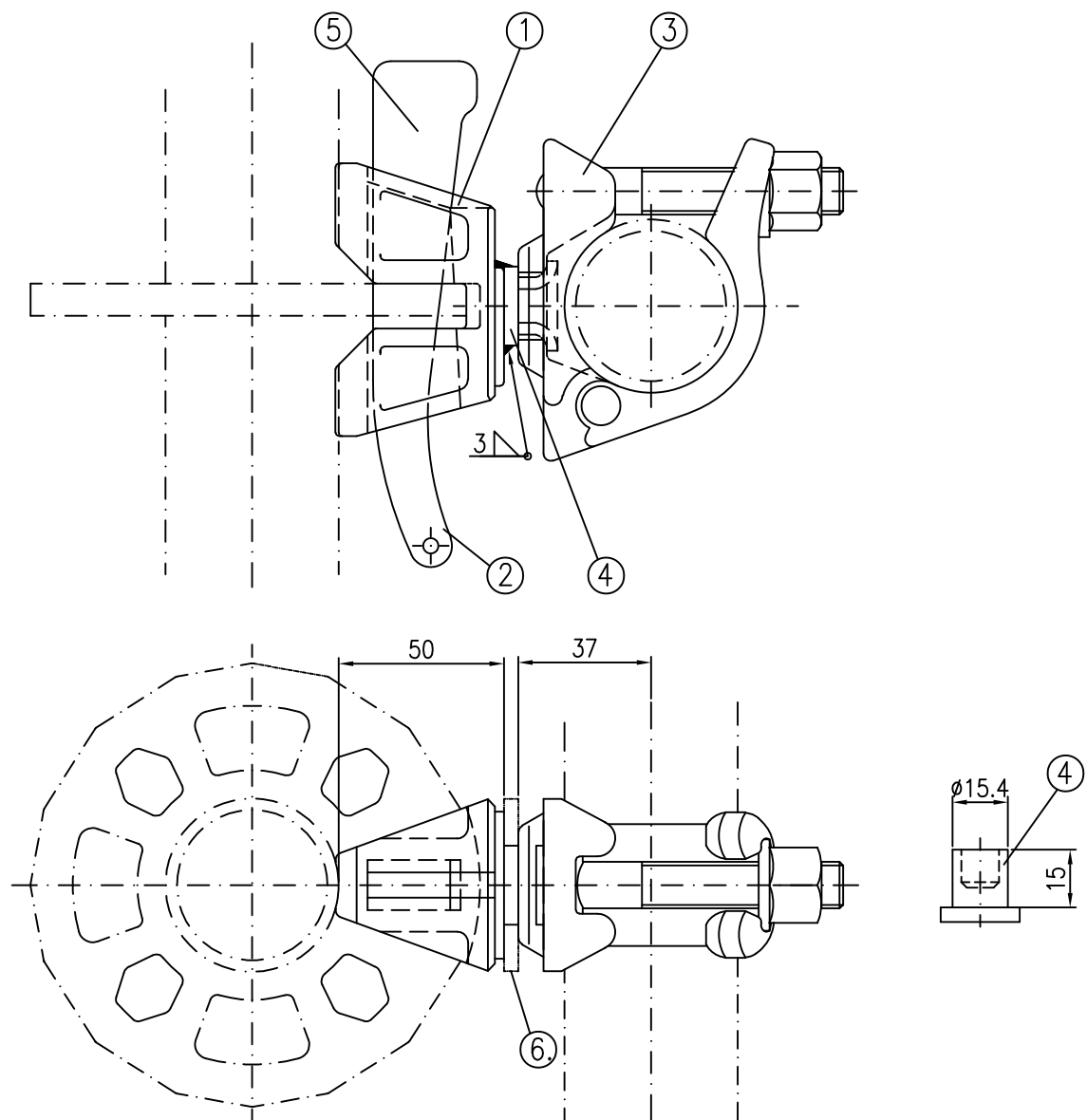
DIN EN 10219-S235JRH $R_{eH} \geq 320$ N/mm²
- ② Round $\varnothing 18$

DIN EN 10025-S355J2
- ③ Steel metal 4

DIN EN 10025-S235JR
- ④ Marking

galvanised

Dimens. [m]	Weight [kg]
0.65	2.3
0.80	2.8



- ① U-ledge head PLUS, new connection
alternatively: Connection of tube ledger 4.0

see Annex B, page 139
see Annex B, page 151
- ② Wedge 6 mm

see Annex B, page 3
- ③ Halfcoupler, class B

DIN EN 74-2
- ④ Rivet wedge-head coupler
alternatively:

DIN EN 10263-1/2-C10C+C
DIN EN 10263-3-C10E2C
- ⑤ Marking
- ⑥ optionally disc $\varnothing 17/52 \times 3$

DIN EN 10025-S235JR

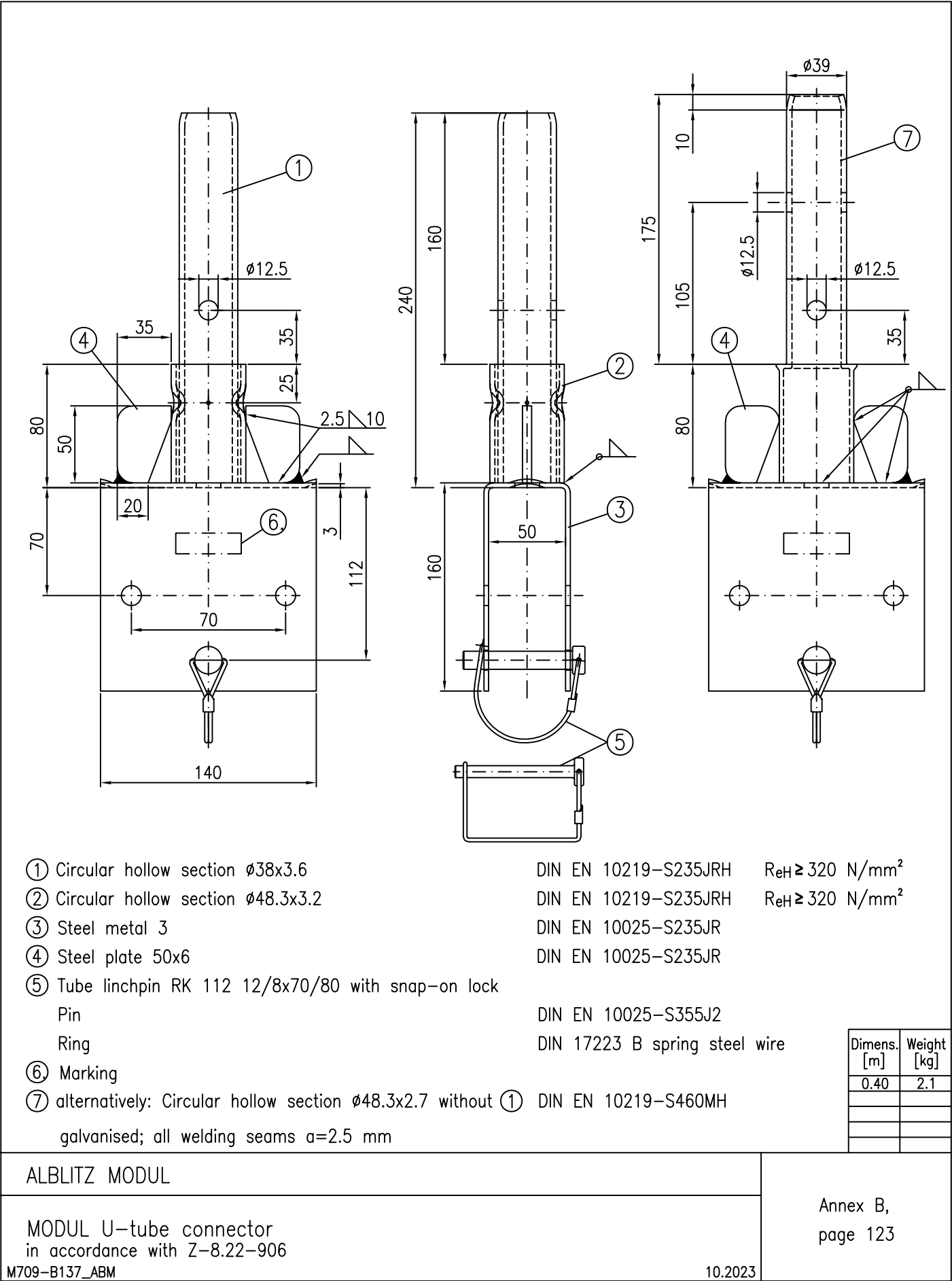
galvanised

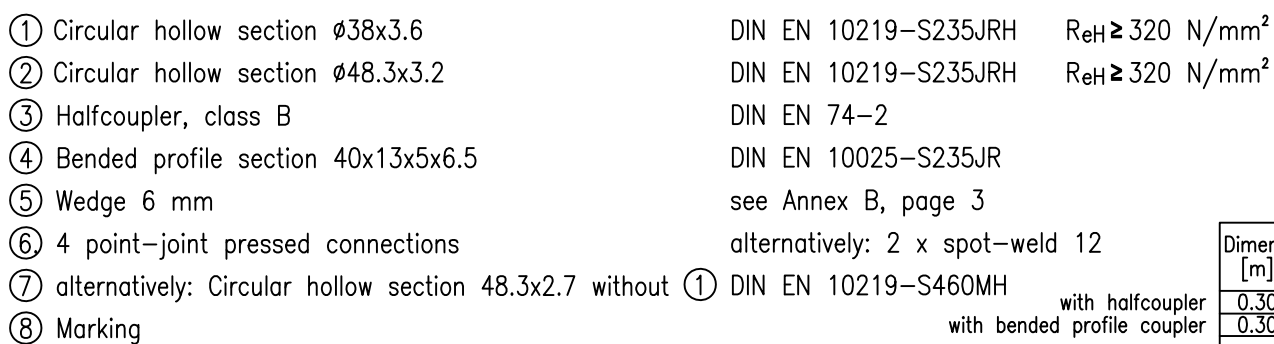
Only for connecting the protective wall post

Dimens. [m]	Weight [kg]
–	1.2

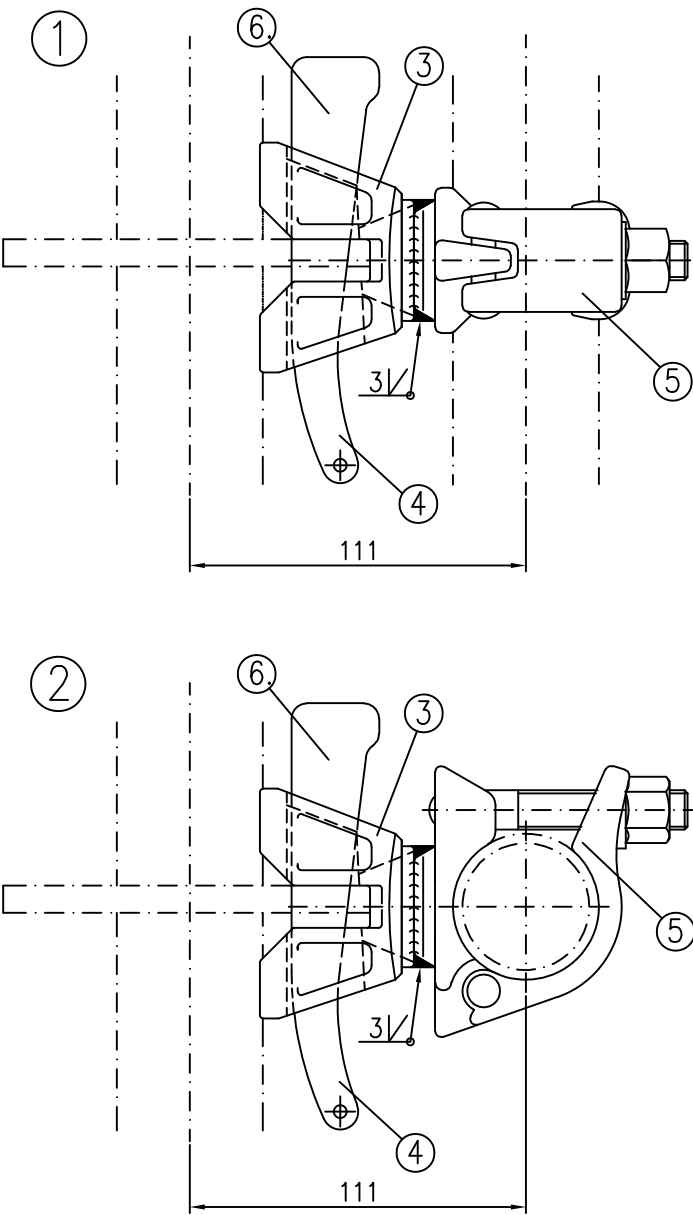
ALBLITZ MODUL	Annex B, page 122
Wedge head coupler, swivel base in accordance with Z-8.22-906	
M710-B129_ABW	

09.2023



Annex B,
page 124

Dimens. [m]	Weight [kg]
0.30	1.6
0.30	1.5



- ① Wedge-head coupler, rigid, parallel

② Wedge-head coupler, rigid, right angle

③ Connection of tube ledger
alternatively: Connection of tube ledger 4.0

④ Wedge 6 mm

⑤ Halfcoupler, class B

⑥ Marking
- see Annex B, page 4

see Annex B, page 151

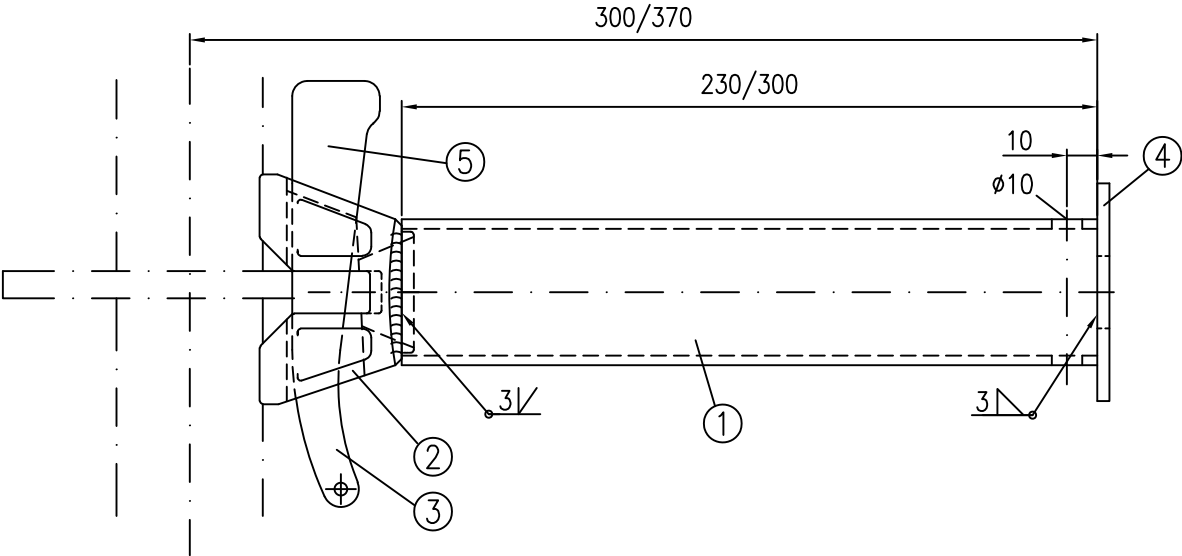
see Annex B, page 3

DIN EN 74-2
- galvanised

Dimens. [m]	Weight [kg]
—	1.0

ALBLITZ MODUL	Annex B, page 125
Wedge-head coupler, rigid in accordance with Z-8.22-906 M710-B150_ABM 05.2021	

05.2021



- ① Circular hollow section $\varnothing 48.3 \times 3.2$ (III)
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ (IV)

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219-S460MH
- ② Connection of tube ledger (I)
alternatively: Connection of tube ledger 4.0 (II)

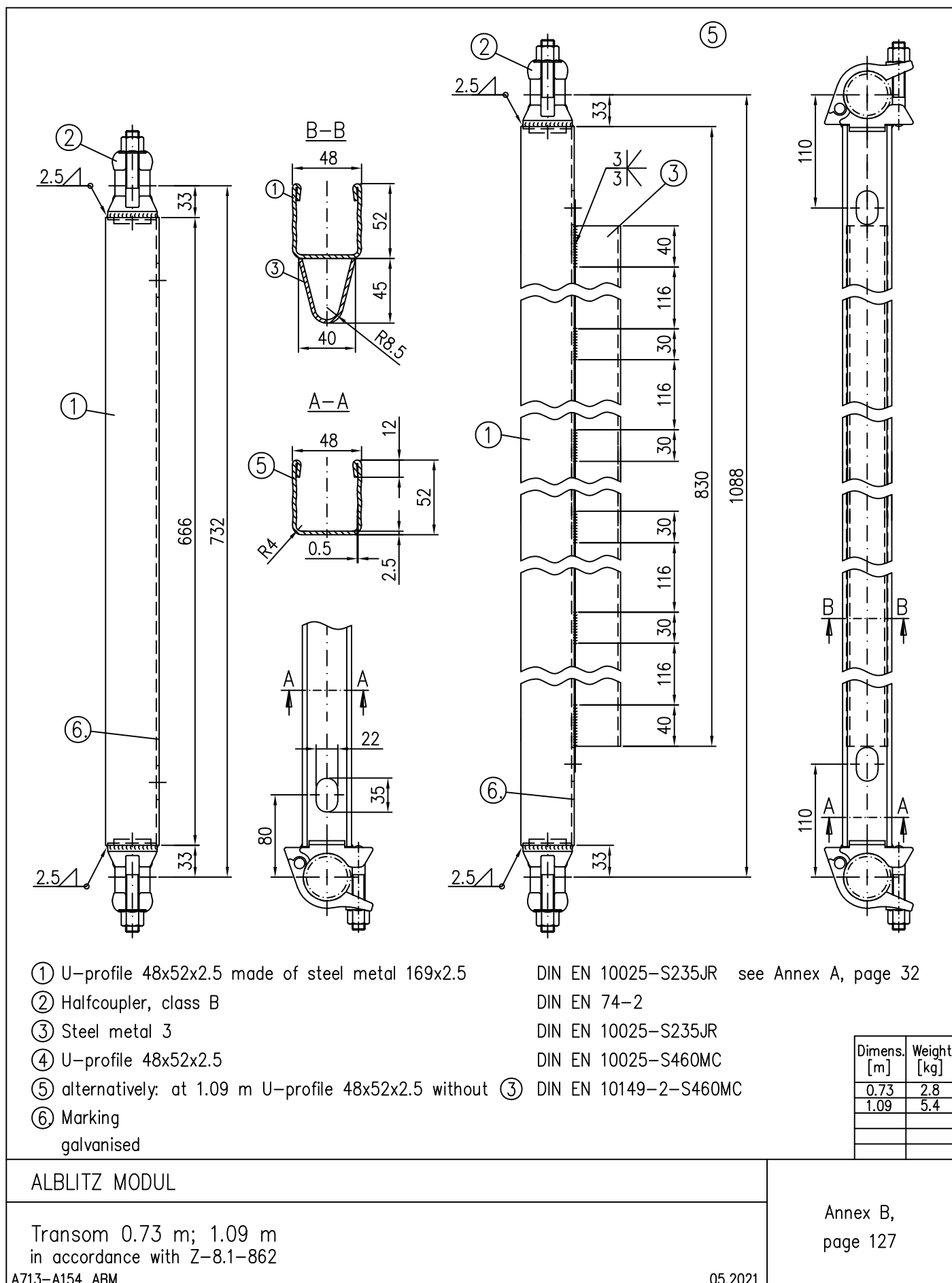
see Annex B, page 4
see Annex B, page 151
- ③ Wedge 6 mm

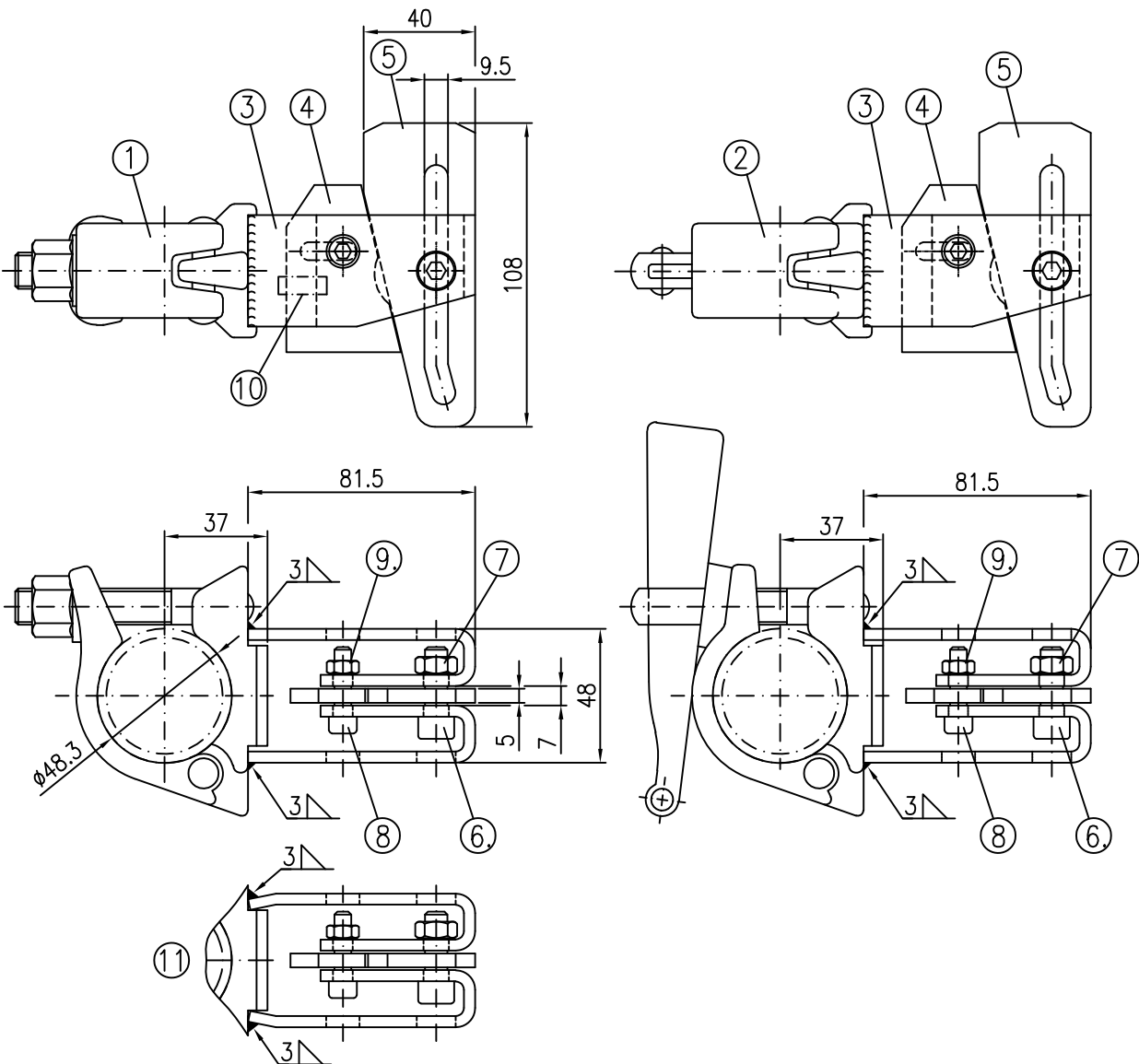
see Annex B, page 3
- ④ Steel metal $s=4 \text{ mm}$
alternatively: Disc

DIN EN 10025-S235JR
DIN EN ISO 7093-1-26x70x4-steel
- ⑤ Marking
galvanised

allowed combination			Dimens. [m]	Weight [kg]
	III	IV		
I	x	x	0.29	1.4
II	-	x	0.36	1.7

ALBLITZ MODUL	Annex B, page 126
Support ledger in accordance with Z-8.22-906	
M711-B203_ABM	





- ① Halfcoupler, class B

DIN EN 74-2
- ② alternatively: Wedge coupler

DIN EN 74-2
- ③ Steel plate 320x4

DIN EN 10111-DD13
- ④ Steel plate 70x5

DIN EN 10025-S235JR
- ⑤ Steel plate 80x5

DIN EN 10025-S235JR
- ⑥ Cylinder head screw with hexagon socket

DIN EN ISO 4762-M8x25-8.8-galvanised
- ⑦ Hexagon nut, self-locking

DIN EN ISO 10511-M8-8-galvanised
- ⑧ Cylinder head screw with hexagon socket

DIN EN ISO 4762-M6x25-8.8-galvanised
- ⑨ Hexagon nut, self-locking

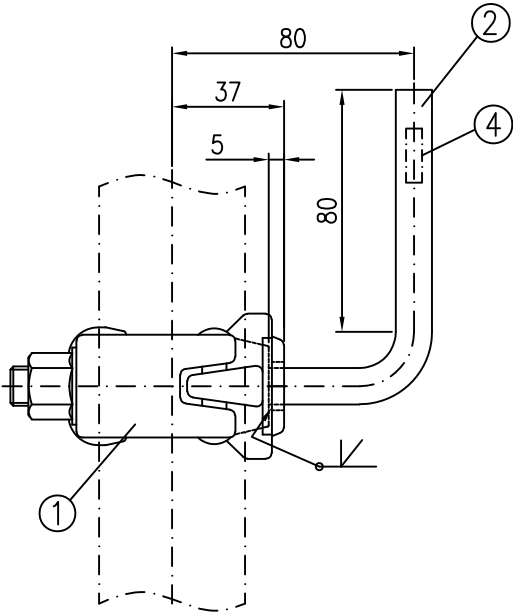
DIN EN ISO 10511-M6-8-galvanised
- ⑩ Marking
- ⑪ alternatively

galvanised

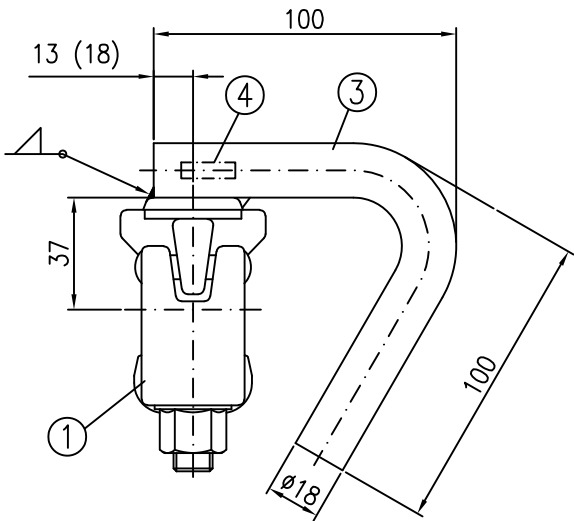
Dimens. [m]	Weight [kg]
-	1.3

ALBLITZ MODUL	Annex B, page 128
Guardrail coupler AF in accordance with Z-8.1-862	
A709-A190_ABM	

Toeboard coupler



Halfcoupler with hook



- ① Halfcoupler, class B

② Round $\varnothing 12$

③ Round $\varnothing 18$

④ Marking
- DIN EN 74-2

DIN EN 10025-S235JR

DIN EN 10025-S355J2

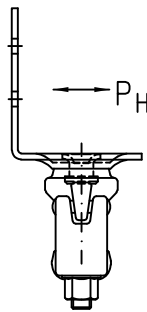
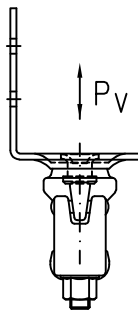
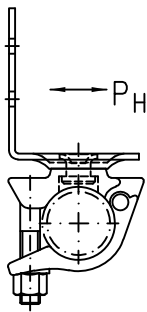
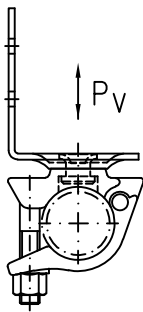
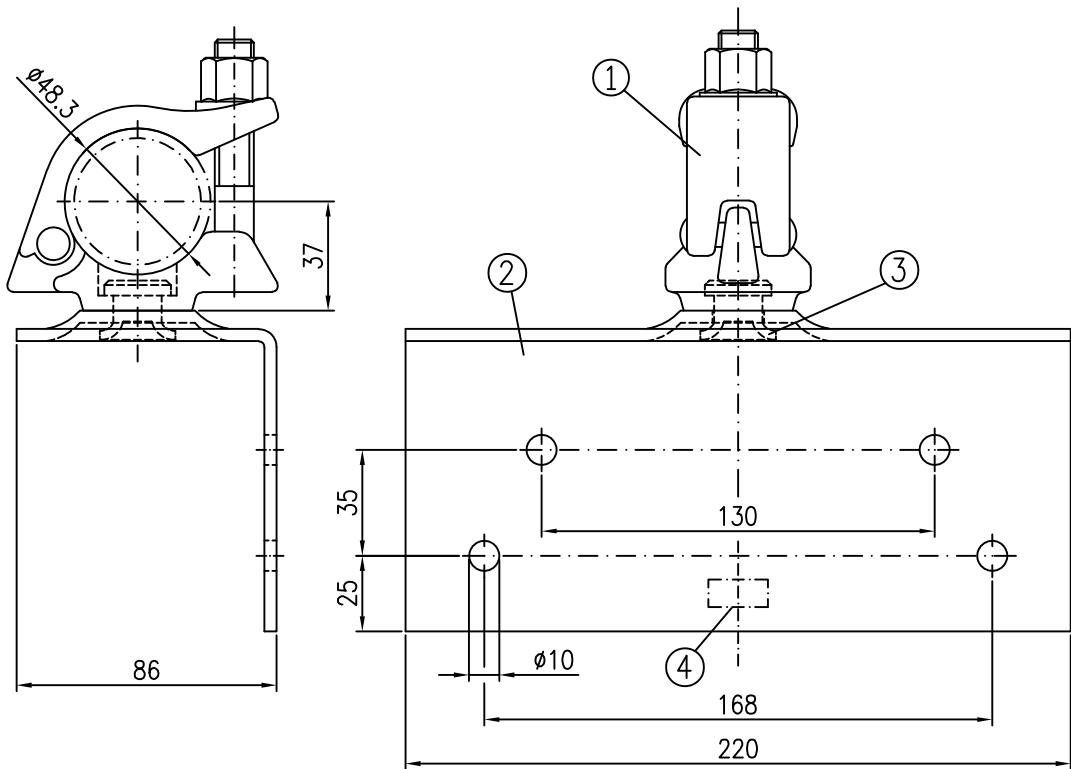
galvanised; all welding seams a=3 mm

() = Discontinued design

Designation	Weight [kg]
Toeboard coupler	0.6
Halfcoupler with hook	0.9

ALBLITZ MODUL	Annex B, page 129
Toeboard coupler; Halfcoupler with hook in accordance with Z-8.1-862 A709-A191_ABM	

05.2021



Maximum allowable $P_V = 2 \text{ kN}$
Maximum allowable $P_H = 1 \text{ kN}$

- ① Halfcoupler, class B

DIN EN 74-2
- ② Steel metal 4

DIN EN 10025-S235JR
- ③ Rivet squared timber coupler $\varnothing 16$

DIN EN 10263-1/2-C10C+C

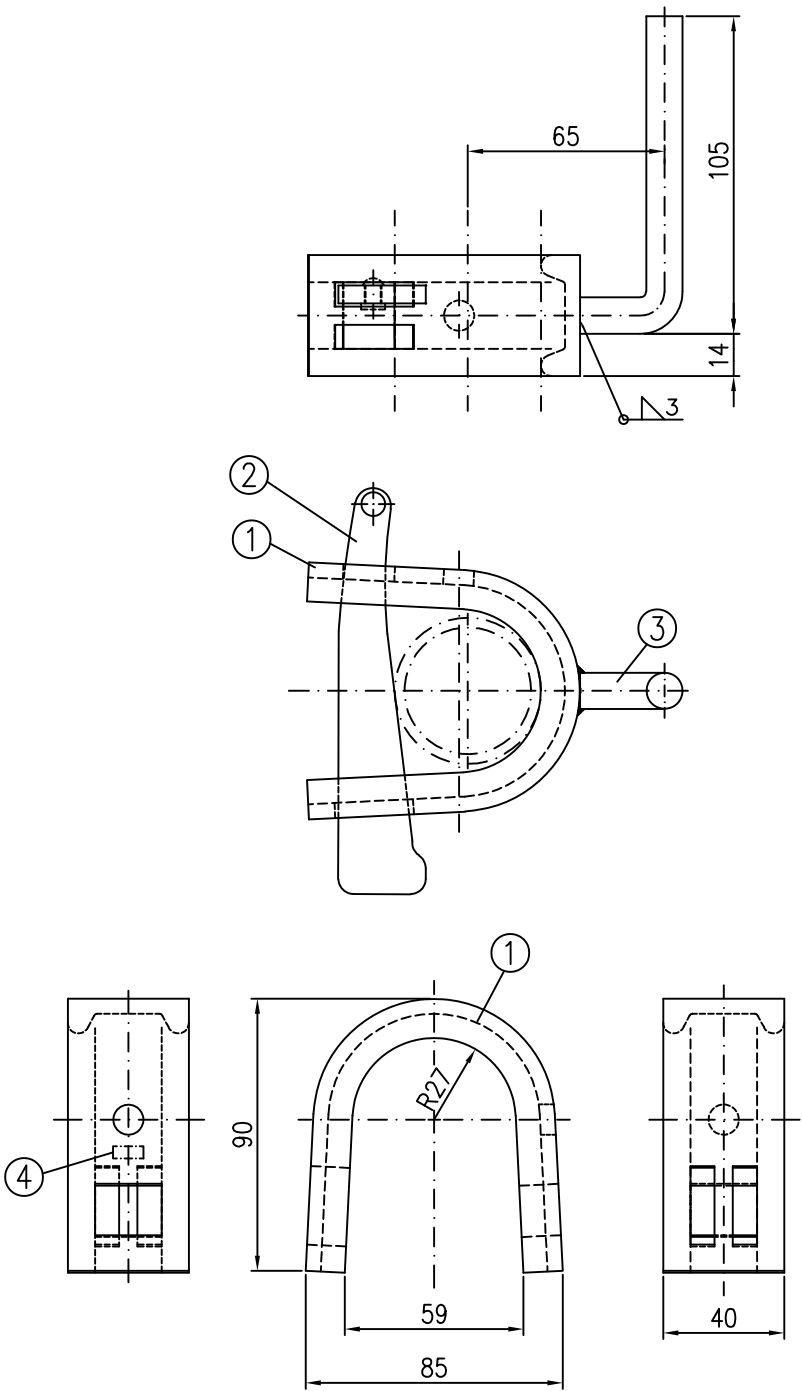
alternatively:

DIN EN 10263-3-C10E2C
- ④ Marking

galvanised

Dimens. [m]	Weight [kg]
–	1.8

ALBLITZ MODUL	Annex B, page 130
Squared timber coupler in accordance with Z-8.1-862 A709-A192_ABM	



- ① Bended profile section 40x13x5x6.5

② Wedge 6 mm

③ Round $\varnothing 12$

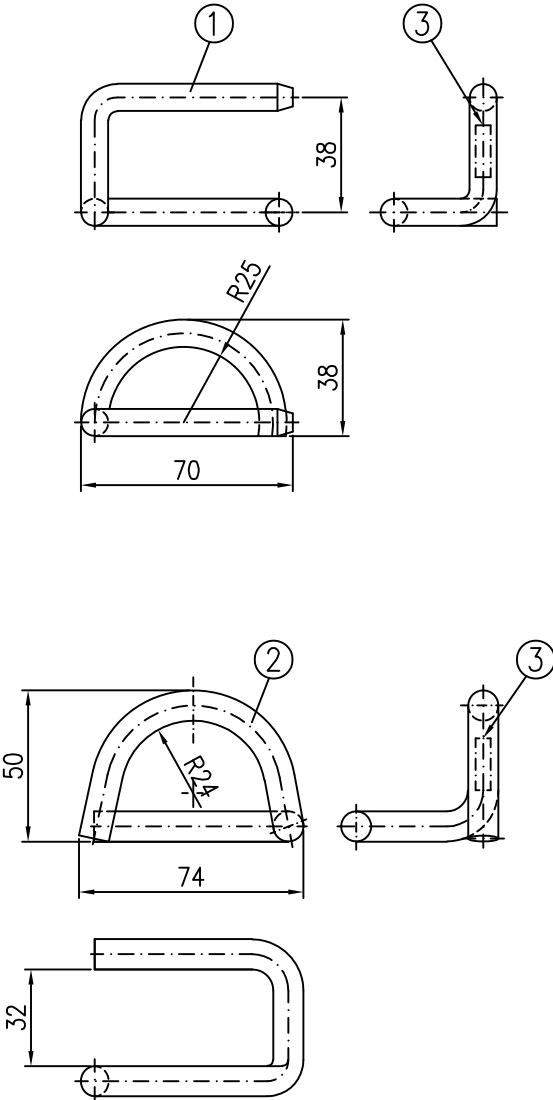
④ Marking
- DIN EN 10025–S235JR

see Annex B, page 3

DIN EN 10025–S235JR
- galvanised

Dimens. [m]	Weight [kg]
–	0.8

ALBLITZ MODUL	Annex B, page 131
Toeboard support in accordance with Z–8.1–862	
A709–A194_ABm	



- ① Round $\varnothing 9$

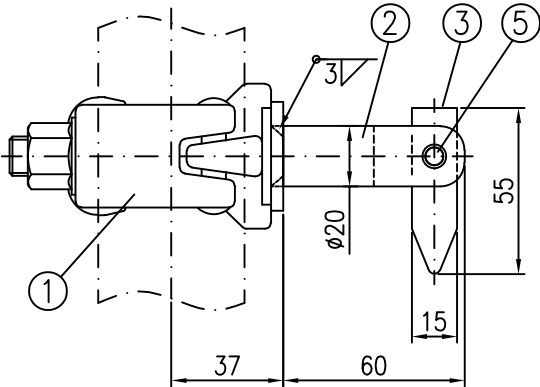
DIN EN 10025–S235JR
- ② alternative design: Round $\varnothing 10$

DIN EN 10025–S235JR
- ③ Marking

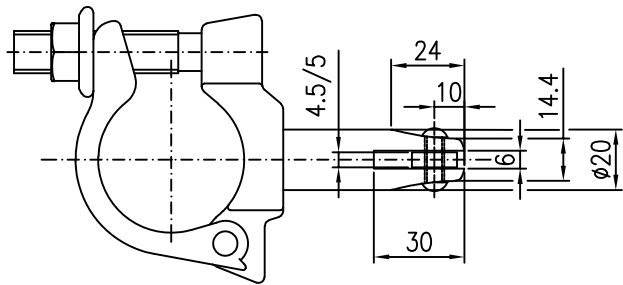
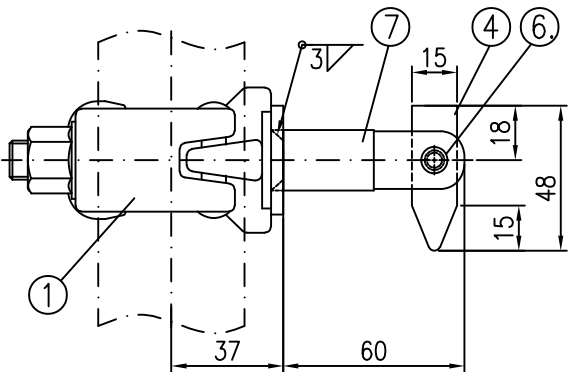
galvanised

Dimens. [m]	Weight [kg]
–	0.13

ALBLITZ MODUL	Annex B, page 132
Locking pin in accordance with Z–8.1–862 A709–A195_ABMM05.2021	



alternatively



- ① Halfcoupler, class B

② Tilting pin $\varnothing 20 \times 60$ alternatively: changed design ⑦

③④ Locking lug; s=4 mm; hot-dip galvanised
alternatively: s=4.5 mm/5 mm

⑤ Clamping sleeve

⑥ Blind rivet 6x18 aluminium/steel
- DIN EN 74-2

DIN EN 10025-S235JR

DIN EN 10025-S235JR

DIN EN ISO 8752-6x18-steel-galvanised

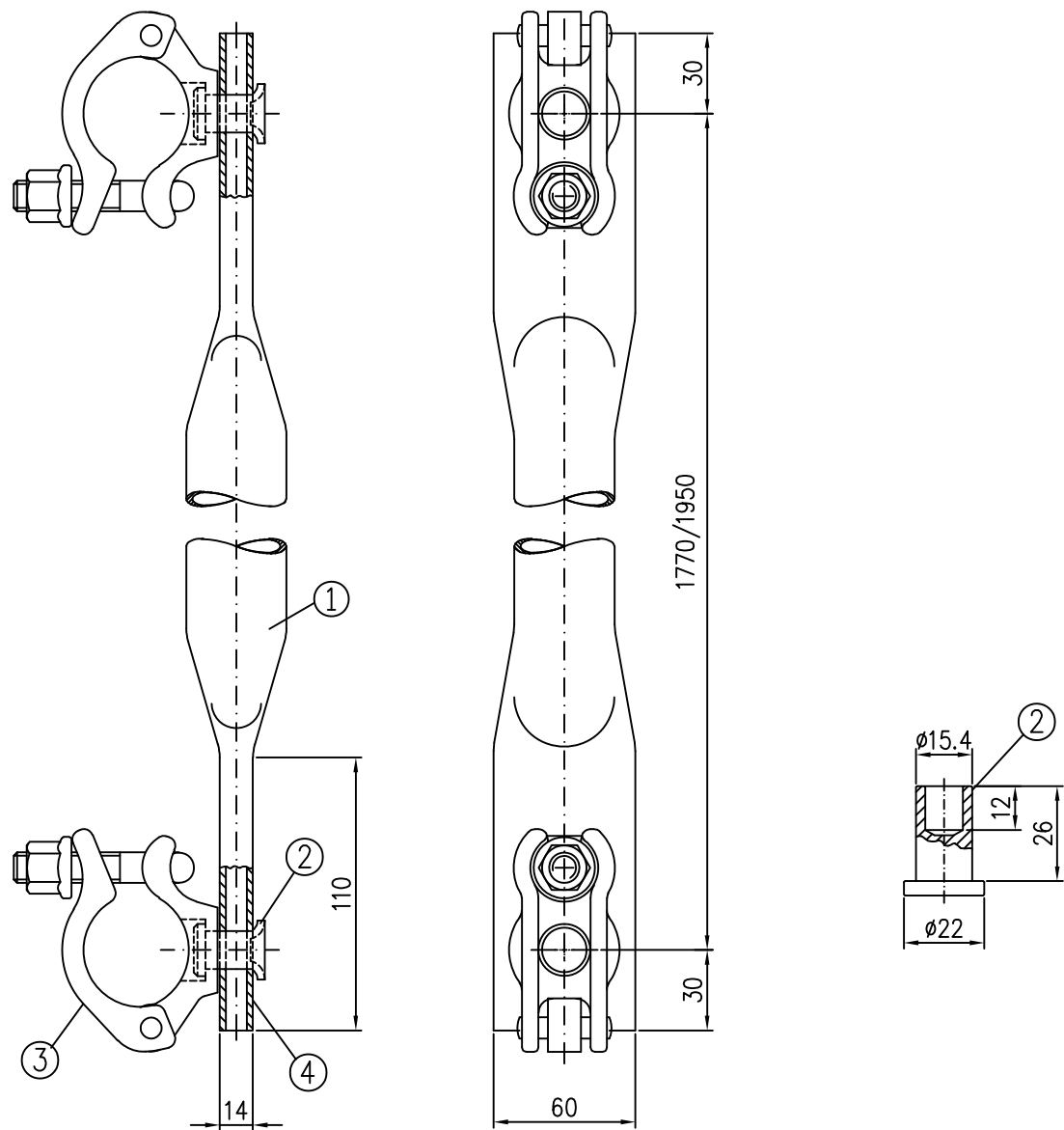
ISO 15983

galvanised

Only for accommodating side protection components

Dimens. [m]	Weight [kg]
–	0.6

ALBLITZ MODUL	Annex B, page 133
Putlog coupler in accordance with Z-8.1-862	
A709-A196_ABM	



- ① Circular hollow section $\varnothing 42.4 \times 2$

② Rivet for diagonal brace

alternatively:

③ Halfcoupler, class B

④ Marking

galvanised
- DIN EN 10219-S235JRH

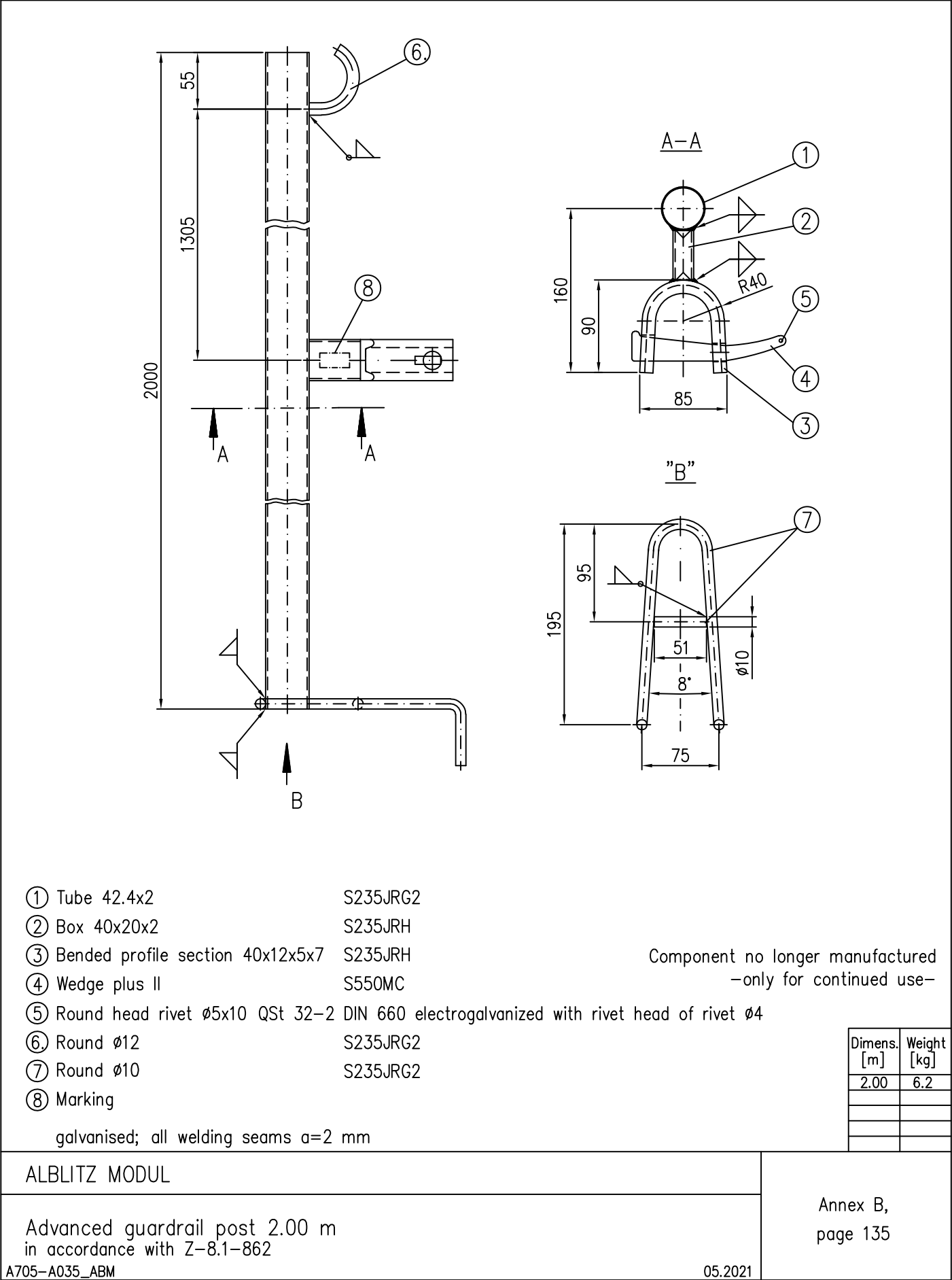
DIN EN 10263-1/2-C10C+C

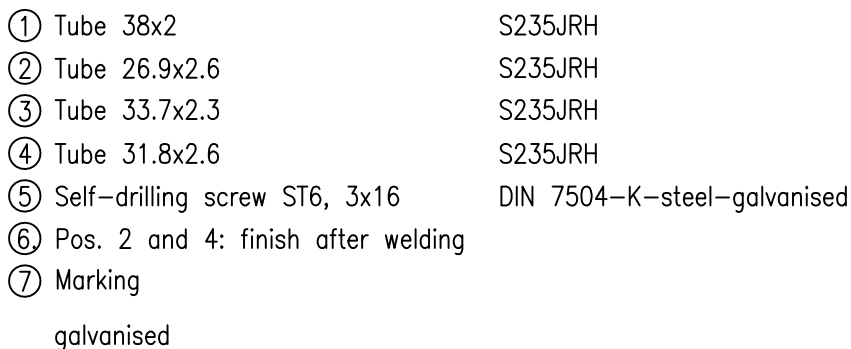
DIN EN 10263-3-C10E2C

DIN EN 74-2

Dimens. [m]	Weight [kg]
1.77	4.8
1.95	5.2

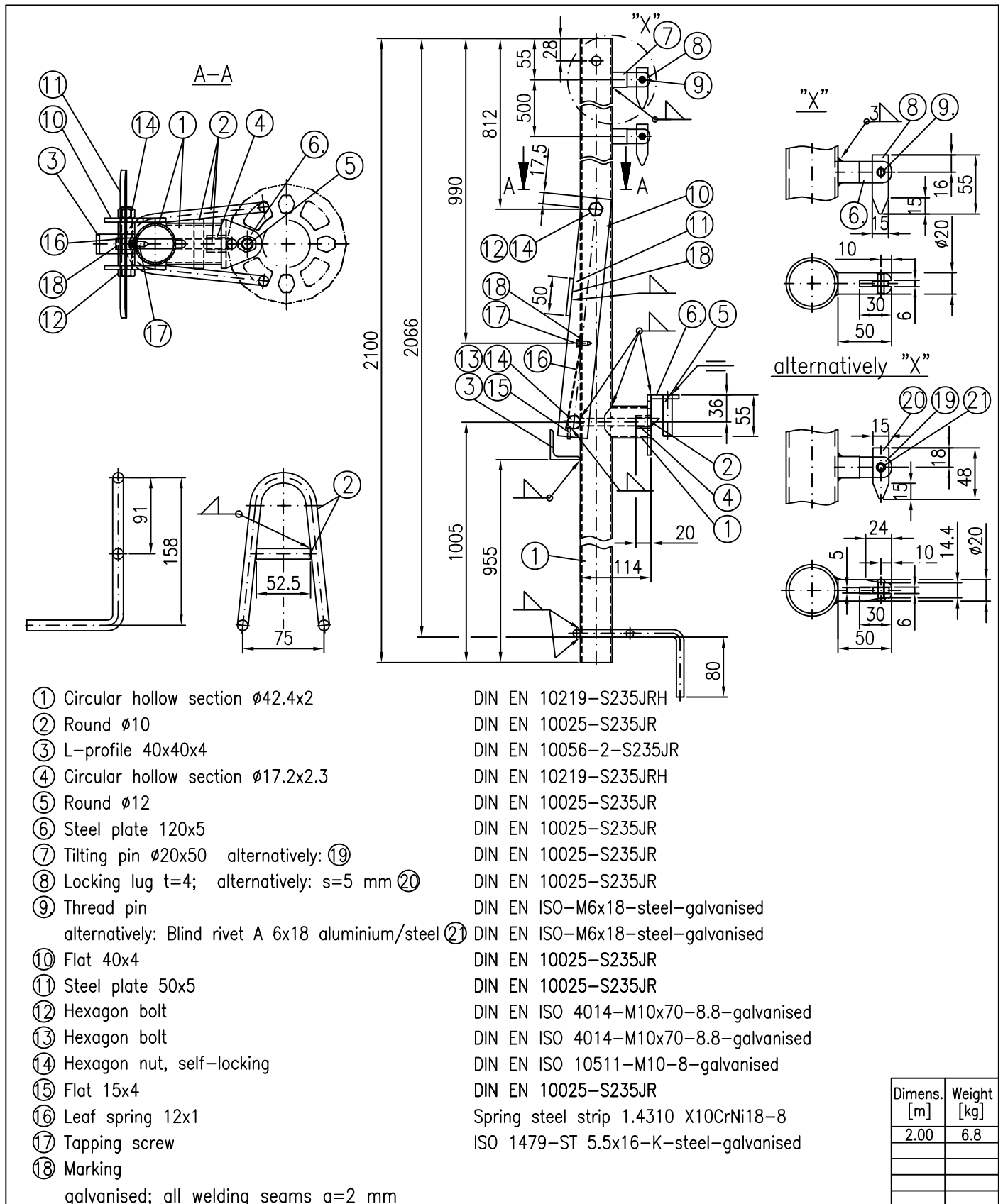
ALBLITZ MODUL	Annex B, page 134
Diagonal cross brace in accordance with Z-8.1-862	
A709-A198_ABM	





Dimension [m]	Weight [kg]
2.00–3.07	6.8

Annex B,
page 136



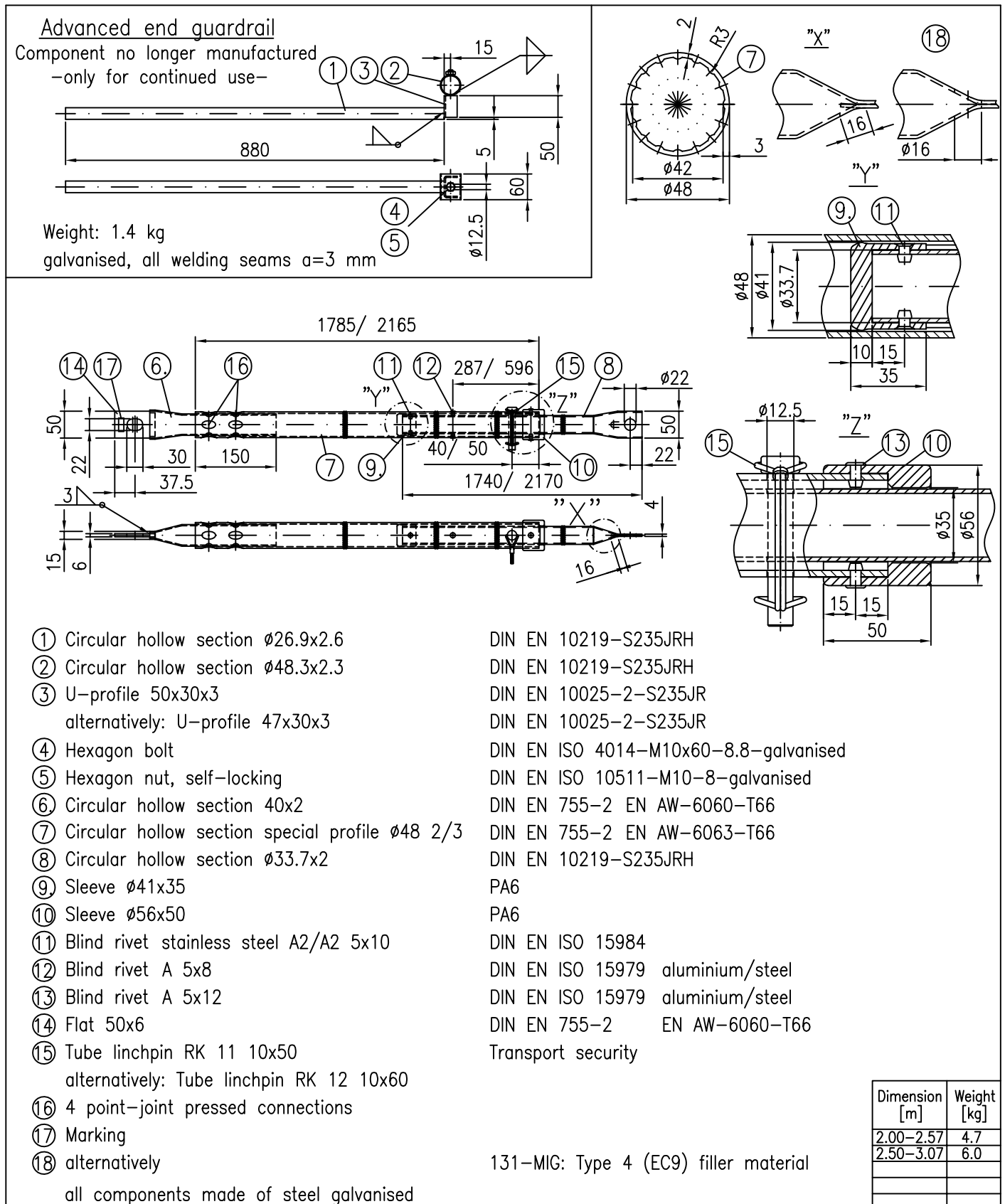
ALBLITZ MODUL

MODUL advanced guardrail post
in accordance with Z-8.22-906

M716-B211_ABM

05.2021

Annex B,
page 137



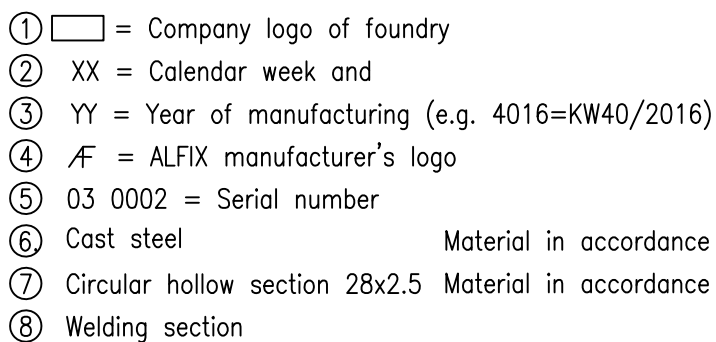
ALBLITZ MODUL

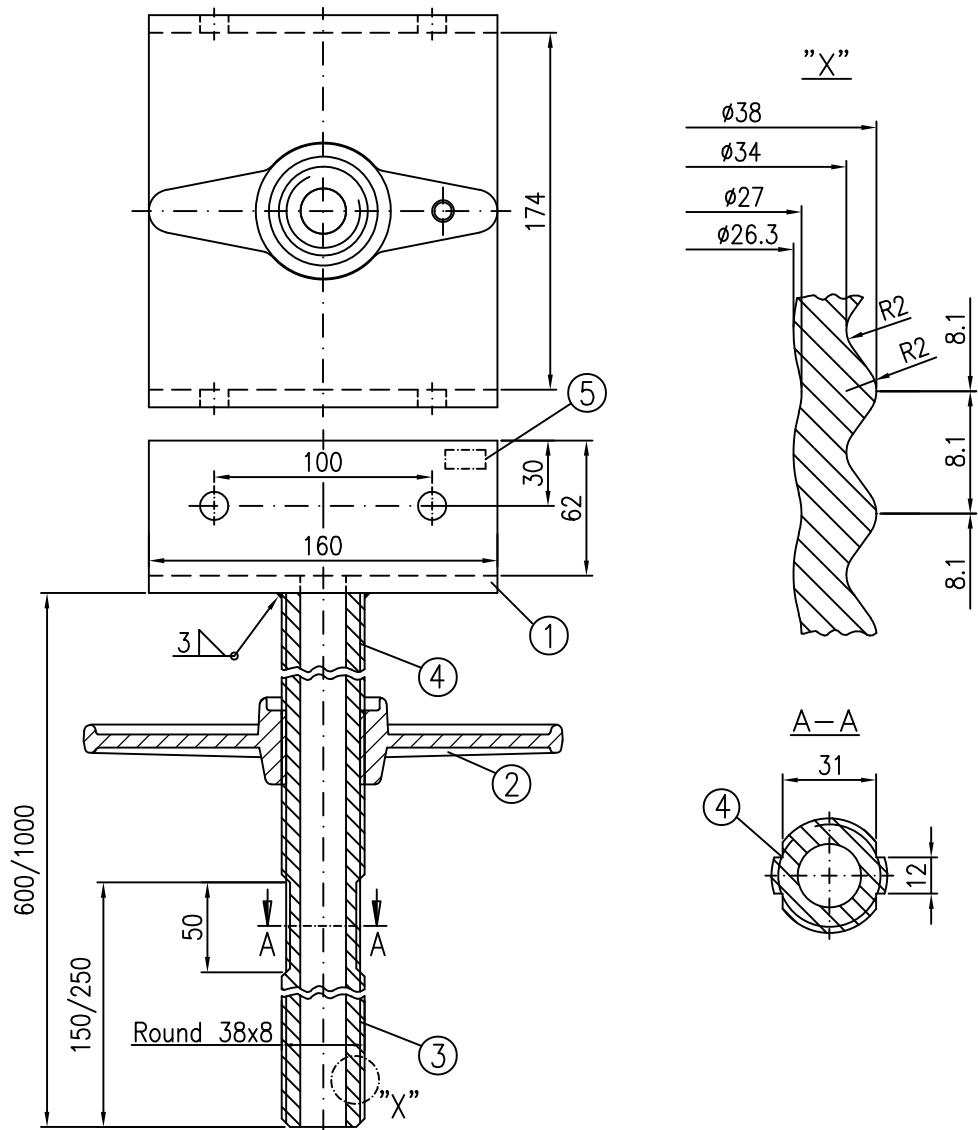
Advanced end guardrail/ Aluminium telescopic guardrail
in accordance with Z–8.1–862

A709–A136_ABM

05.2021

Annex B,
page 138

Annex B,
page 139



- ① Steel metal t=8mm

② Wing nut

③ Thread rolled onto circular hollow section $\varnothing 38 \times 4.5$

④ Thread with notches to limit collar nut travel

⑤ Marking

galvanised
- DIN EN 10025-S235JR

EN 1562-EN GJMW-400-S

EN 1562-EN-GJMB-450-6

EN 1563-EN-GJS-400-15

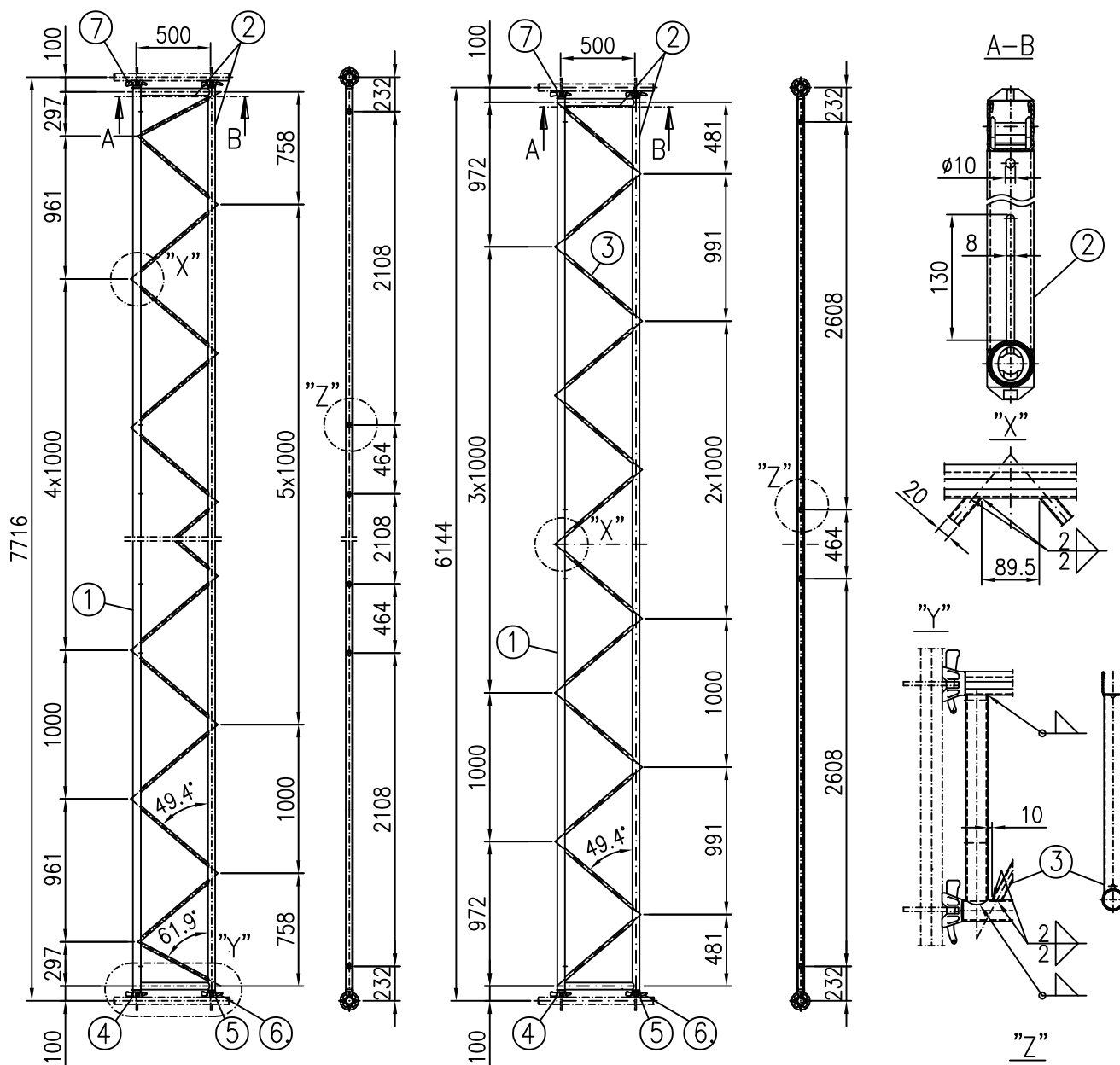
EN 10293-GE240+N

EN 1562-EN-GJMW-360-12

EN 10025-S235JR

DIN EN 10219-S235JRH

Dimens. [m]	Weight [kg]
0.60	6.0
1.00	8.0



- ① U-profile 48x52x2.5 (III)
alternatively: U-profile 48x52x2.5 (IV)
- ② Circular hollow section $\varnothing 48.3 \times 3.2$ (III)
alternatively: Circular hollow section $\varnothing 48.3 \times 2.7$ (IV)
- ③ Rectangular hollow section 40x20x2
- ④ Connection of U-ledger (I)
alternatively: Connection of U-ledger 4.0 (II)
- ⑤ Connection of tube ledger (I)
alternatively: Connection of tube ledger 4.0 (II)
- ⑥ Wedge 6 mm
- ⑦ Marking

see Annex B, page 32
see Annex B, page 147
DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219-S460MH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
see Annex B, page 5
see Annex B, page 152
see Annex B, page 4
see Annex B, page 151
see Annex B, page 3

galvanised; all welding seams $a=3 \text{ mm}$

allowed combination			Dimens. [m]	Weight [kg]
I	x	x	6.14	61.1
II	-	x	7.71	75.9

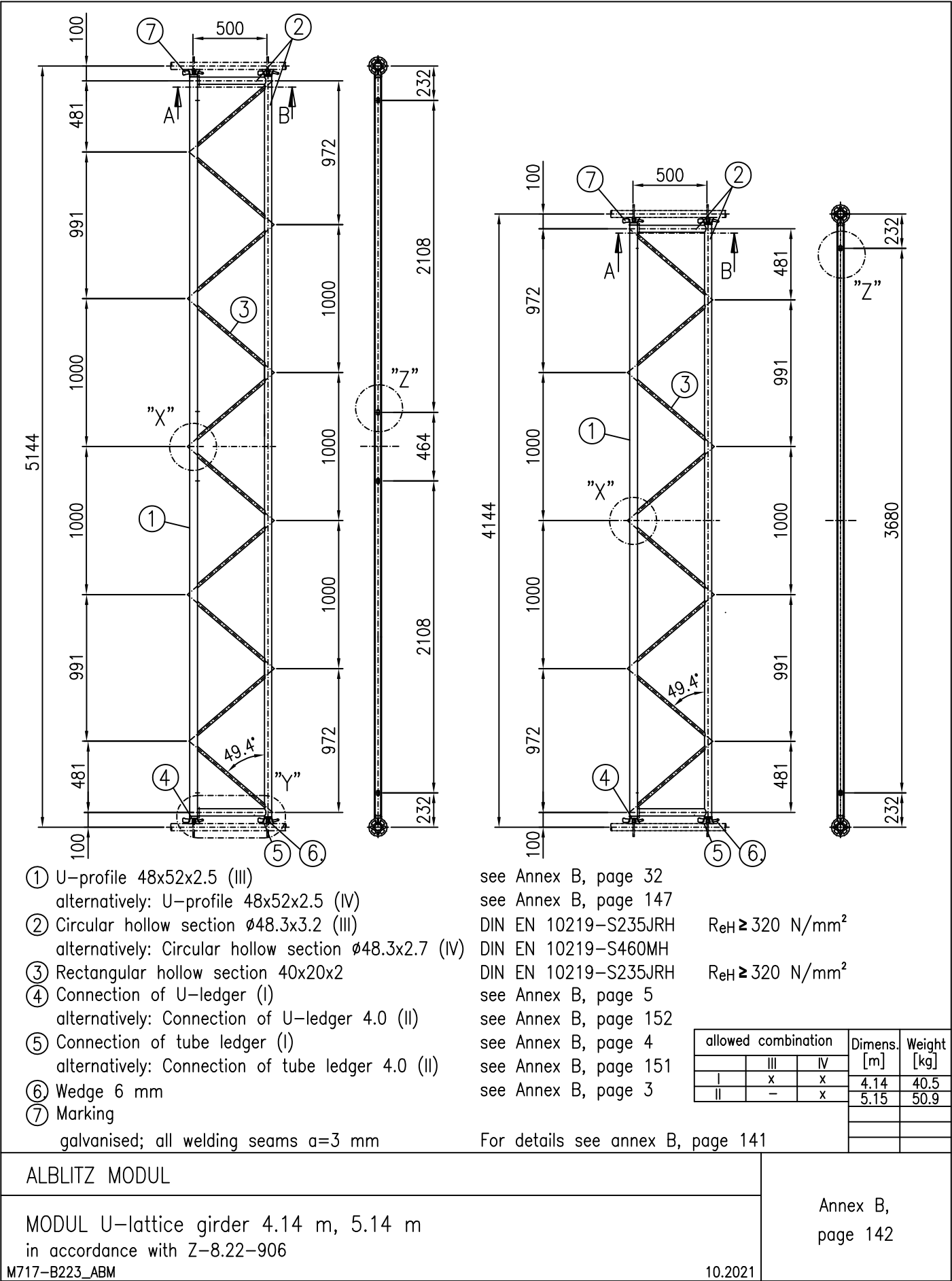
ALBLITZ MODUL

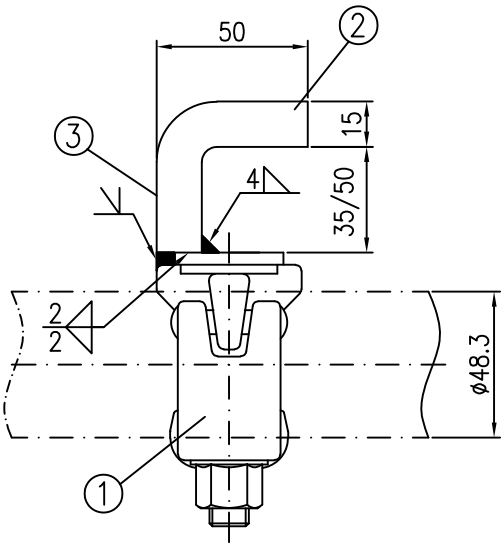
MODUL U-lattice girder 6.14 m; 7.71 m
in accordance with Z-8.22-906

M717-B222_ABW

10.2021

Annex B,
page 141





- ① Halfcoupler, class B

② Flat 40x15

③ Marking
- DIN EN 74-2

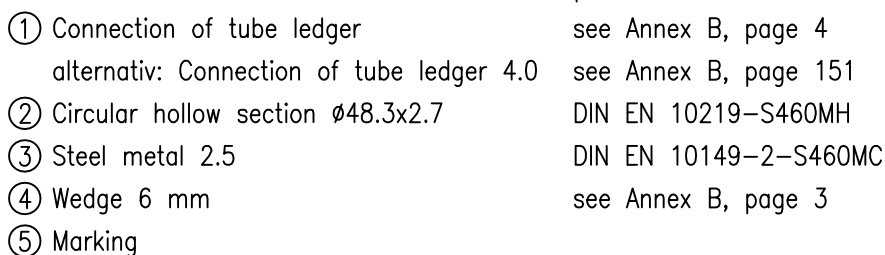
DIN EN 10025-S235JR

galvanised

Clearance [mm]	Weight [kg]
35	0.9
50	1.0

ALBLITZ MODUL	Annex B, page 143
Claw coupler in accordance with Z-8.22-906	
M718-B246_ABM	

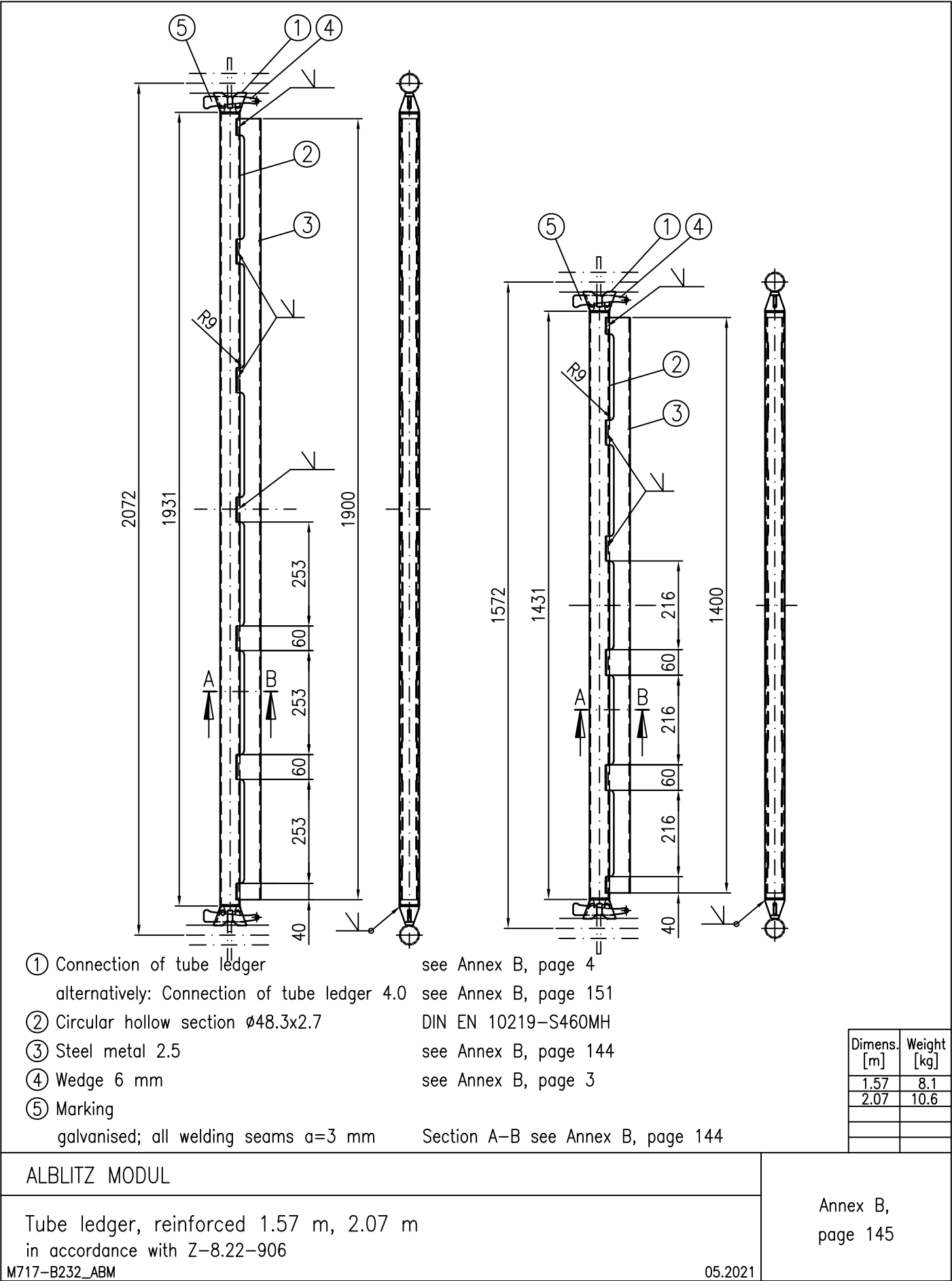
05.2021

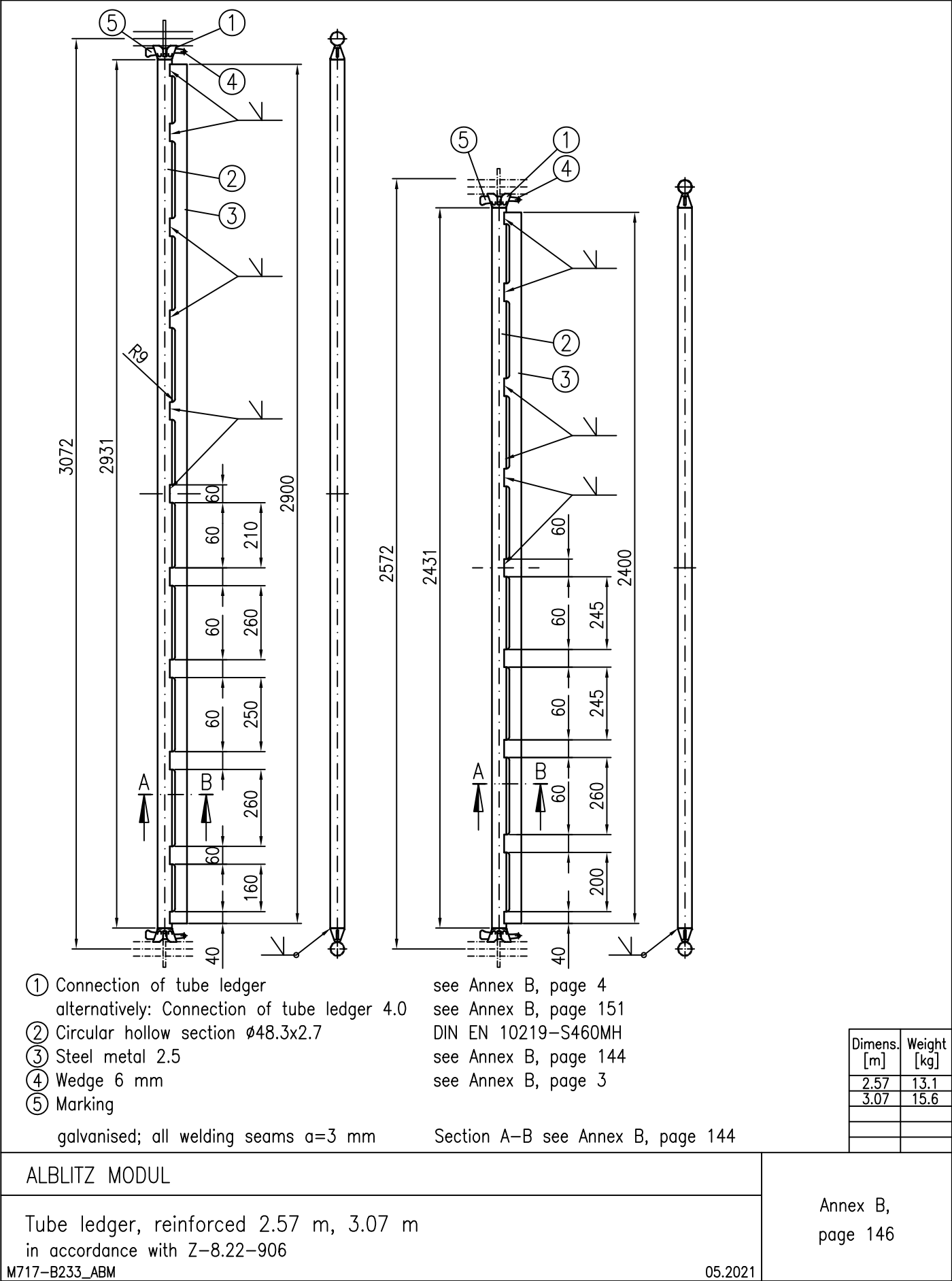


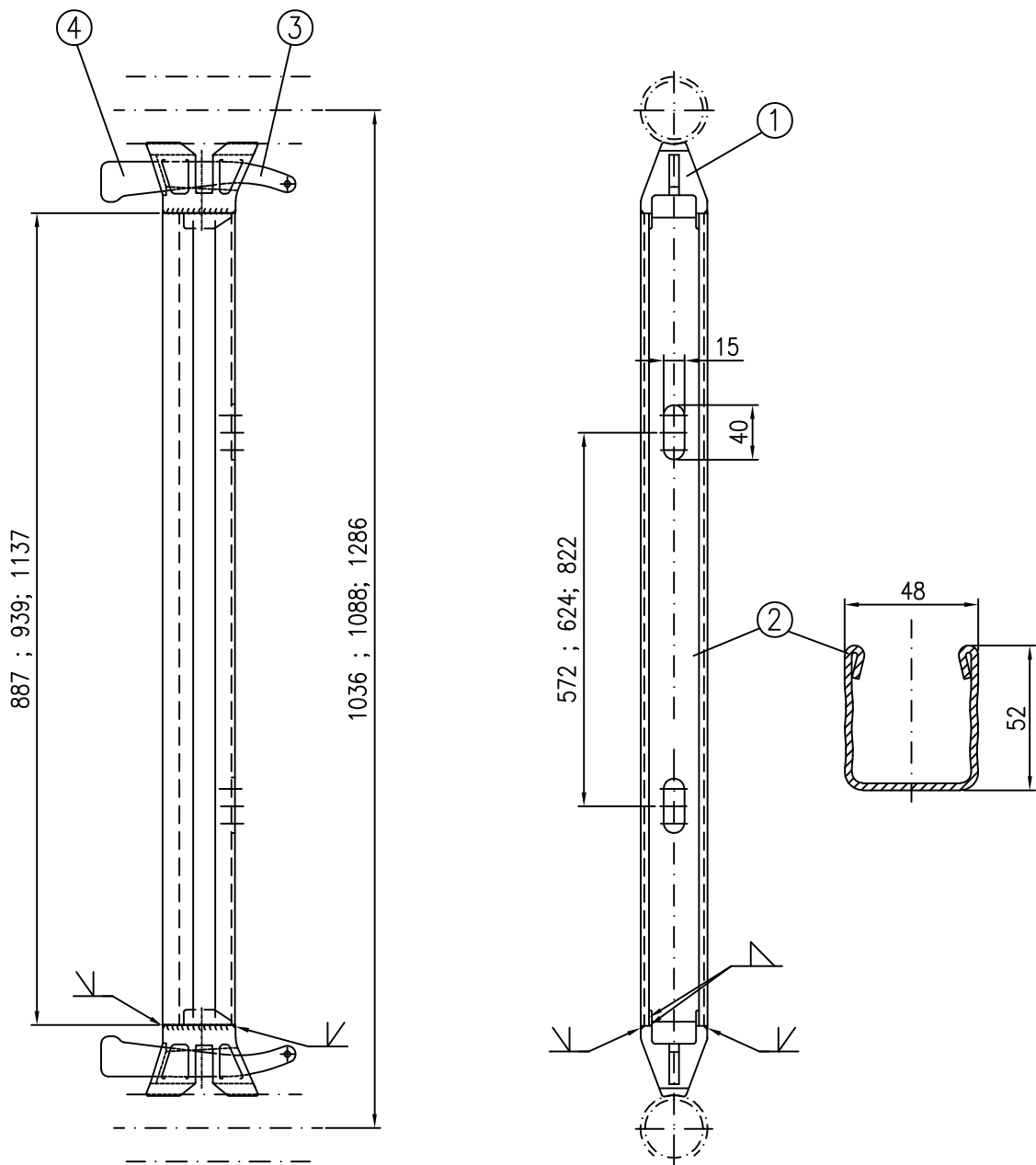
Dimens. [m]	Weight [kg]
1.09	5.9
1.29	6.9
1.40	7.6

Annex B,
page 144

09.2023







- ① Connection of U-ledge
alternatively: Connection of U-ledge 4.0

see Annex B, page 5
see Annex B, page 152
- ② U-profile 48x52x2.5

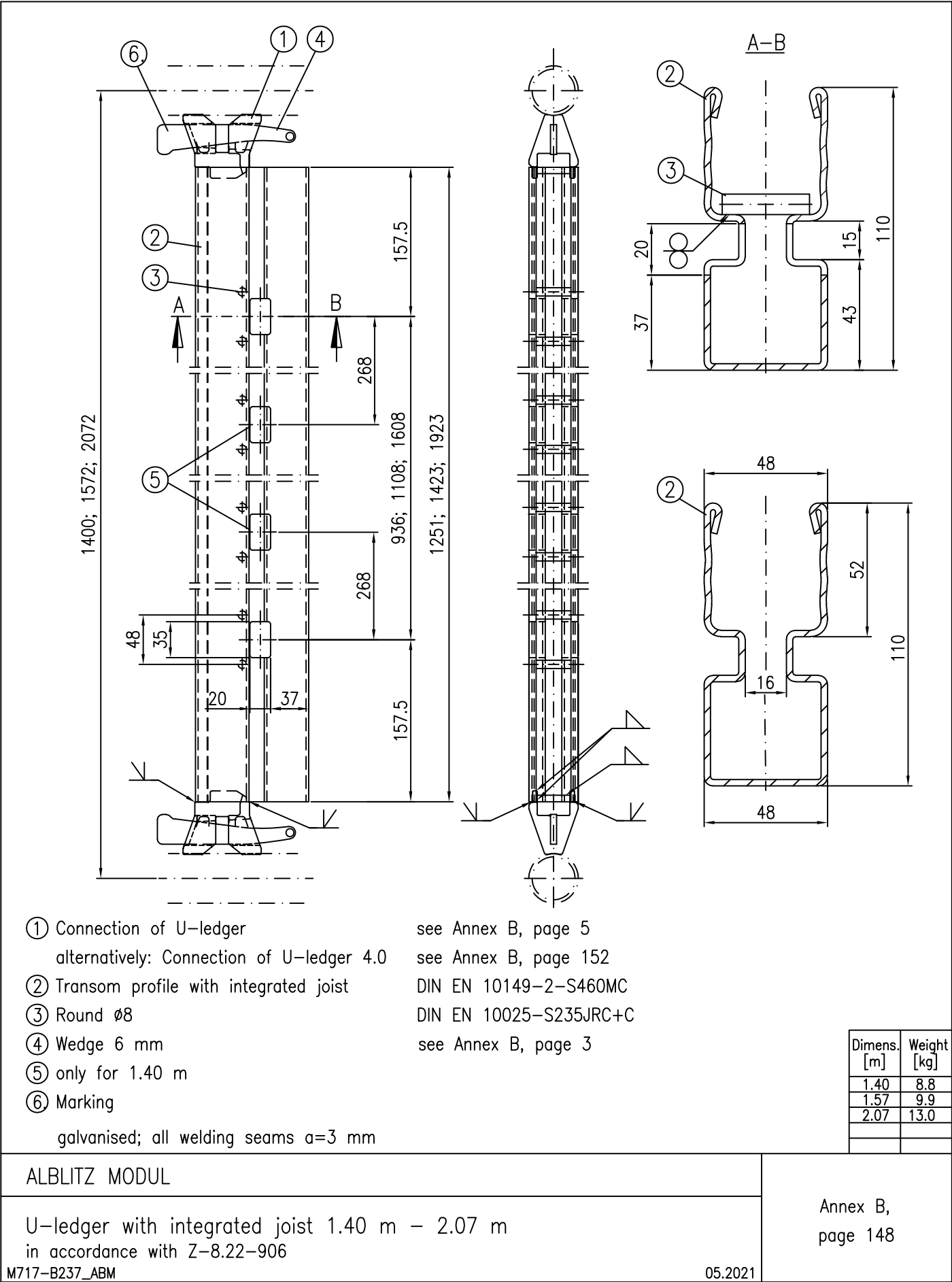
DIN EN 10149-2-S460MC
- ③ Wedge 6 mm

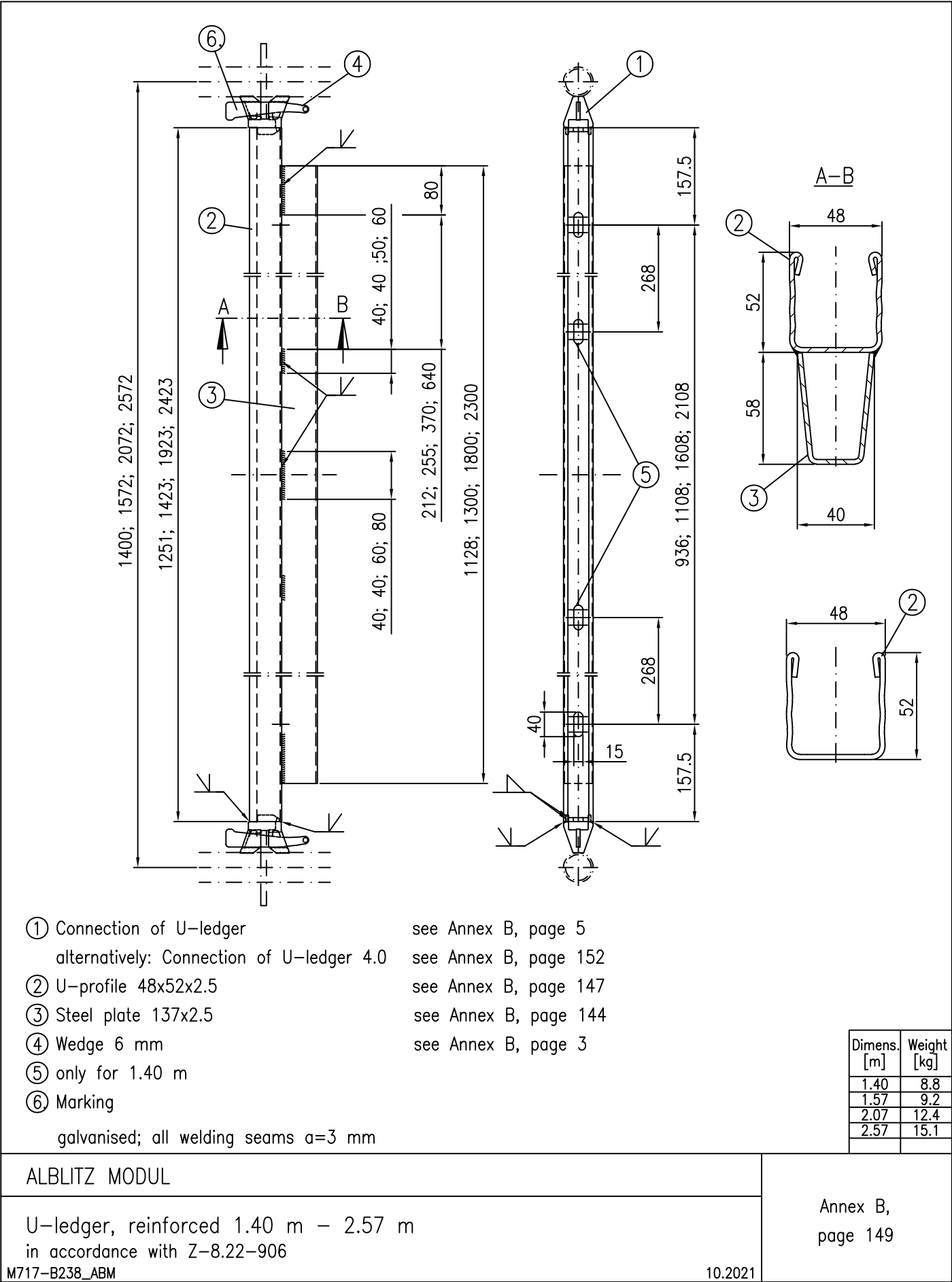
see Annex B, page 3
- ④ Marking

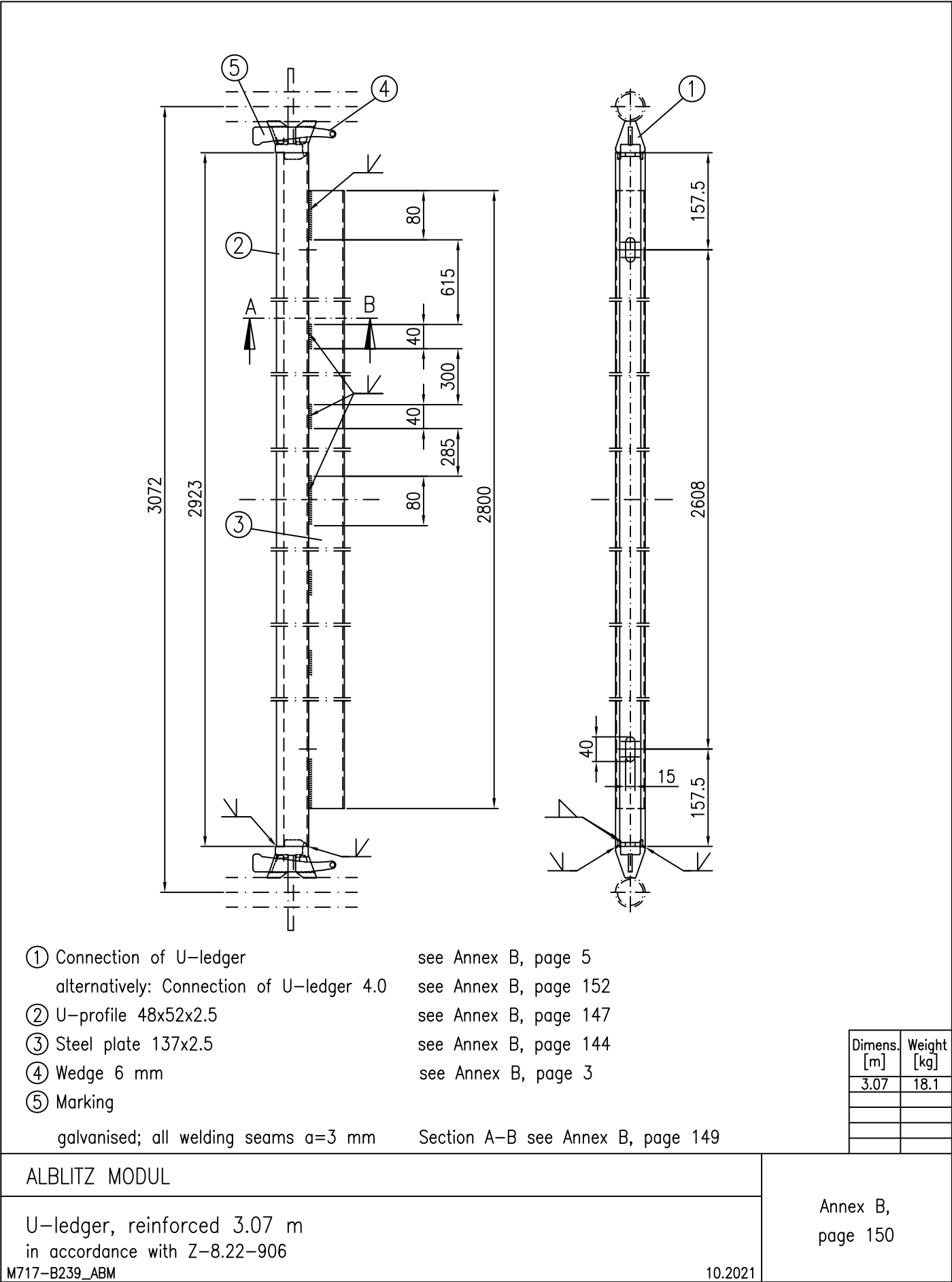
galvanised; all welding seams a=3 mm

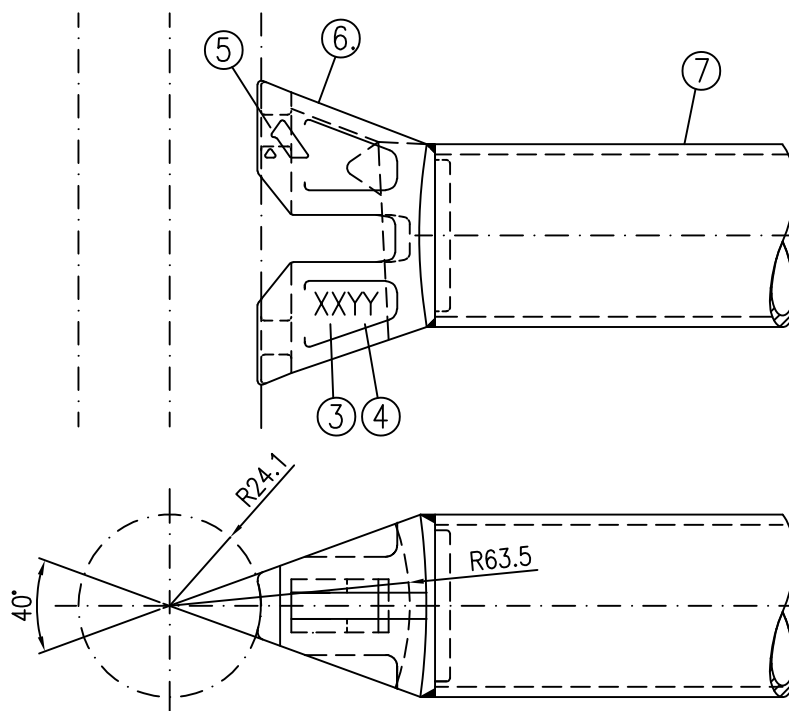
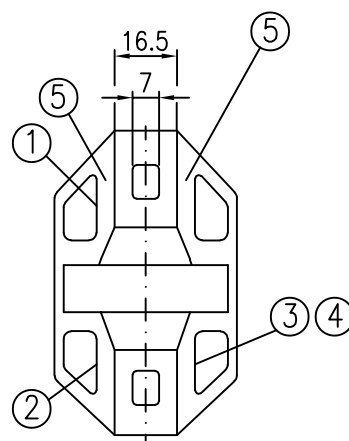
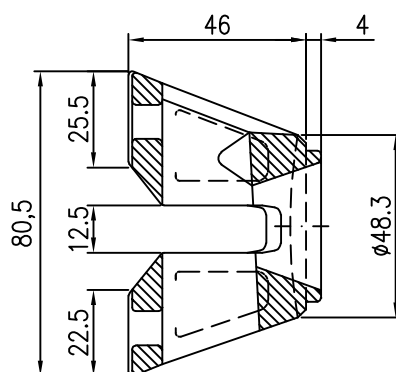
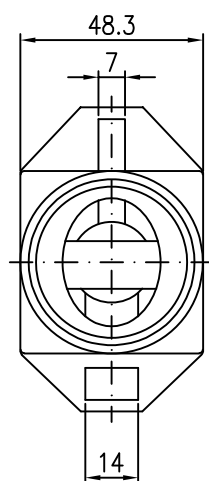
Dimens. [m]	Weight [kg]
1.04	4.2
1.09	4.4
1.29	5.1



ALBLITZ MODUL	Annex B, page 147
U-ledge 1.04 m; 1.09 m; 1.29 m in accordance with Z-8.22-906	
M717-B236_ABW	









- ① ZZZ = abbreviated approval number
- ②  = Company logo of foundry
- ③ XX = Calendar week and
- ④ YY = Year of manufacturing (e.g. 4020=CW40/2020)
- ⑤  = ALFIX manufacturer's logo
- ⑥ Cast steel
- ⑦ Circular hollow section $\varnothing 48.3 \times 2.7$

Material in accordance with the documents filed at DIBt

see Annex B, page 155

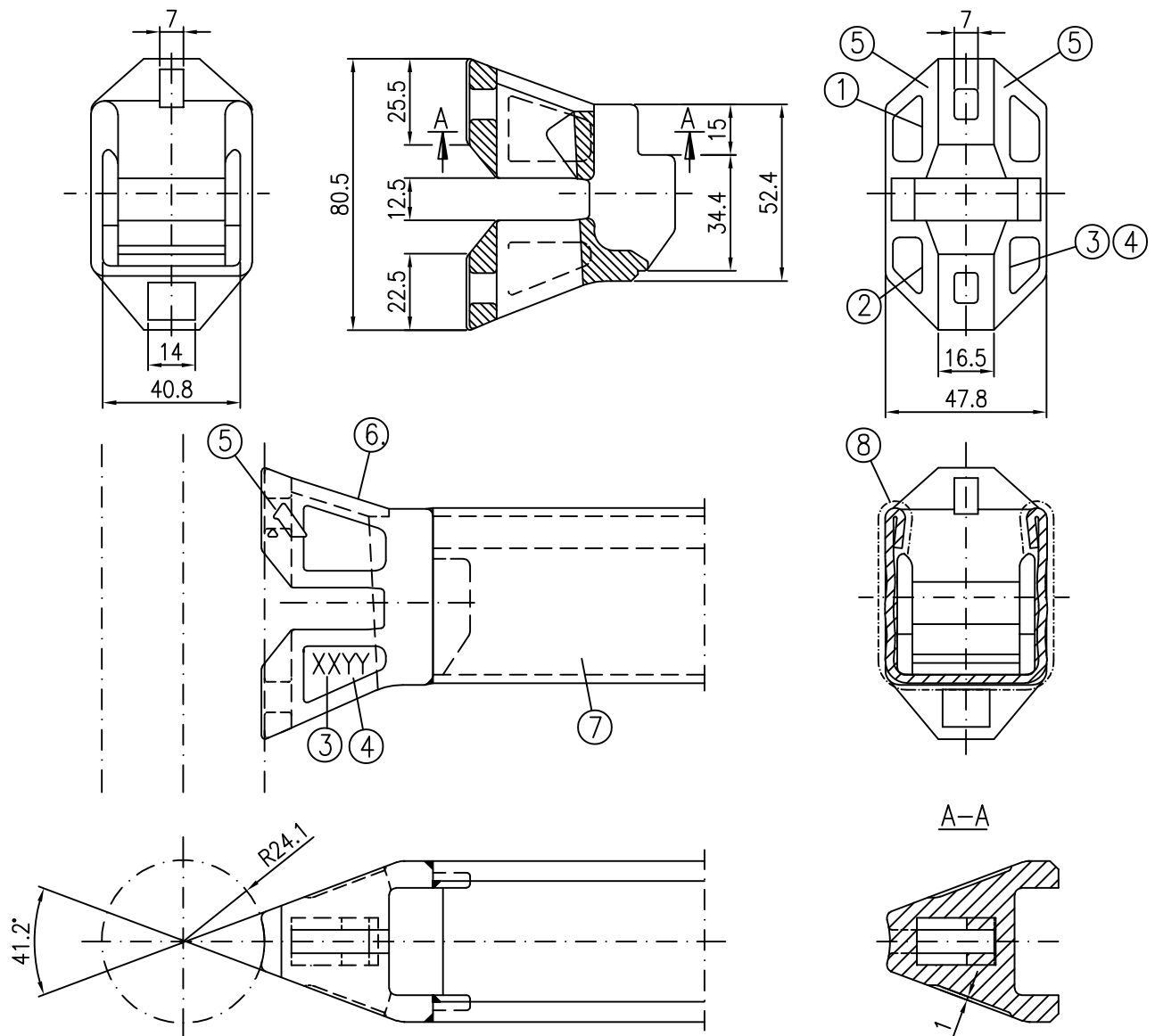
ALBLITZ MODUL

Connection of tube ledger 4.0
in accordance with Z-8.22-906

M717-B224_ABM

09.2021

Annex B,
page 151

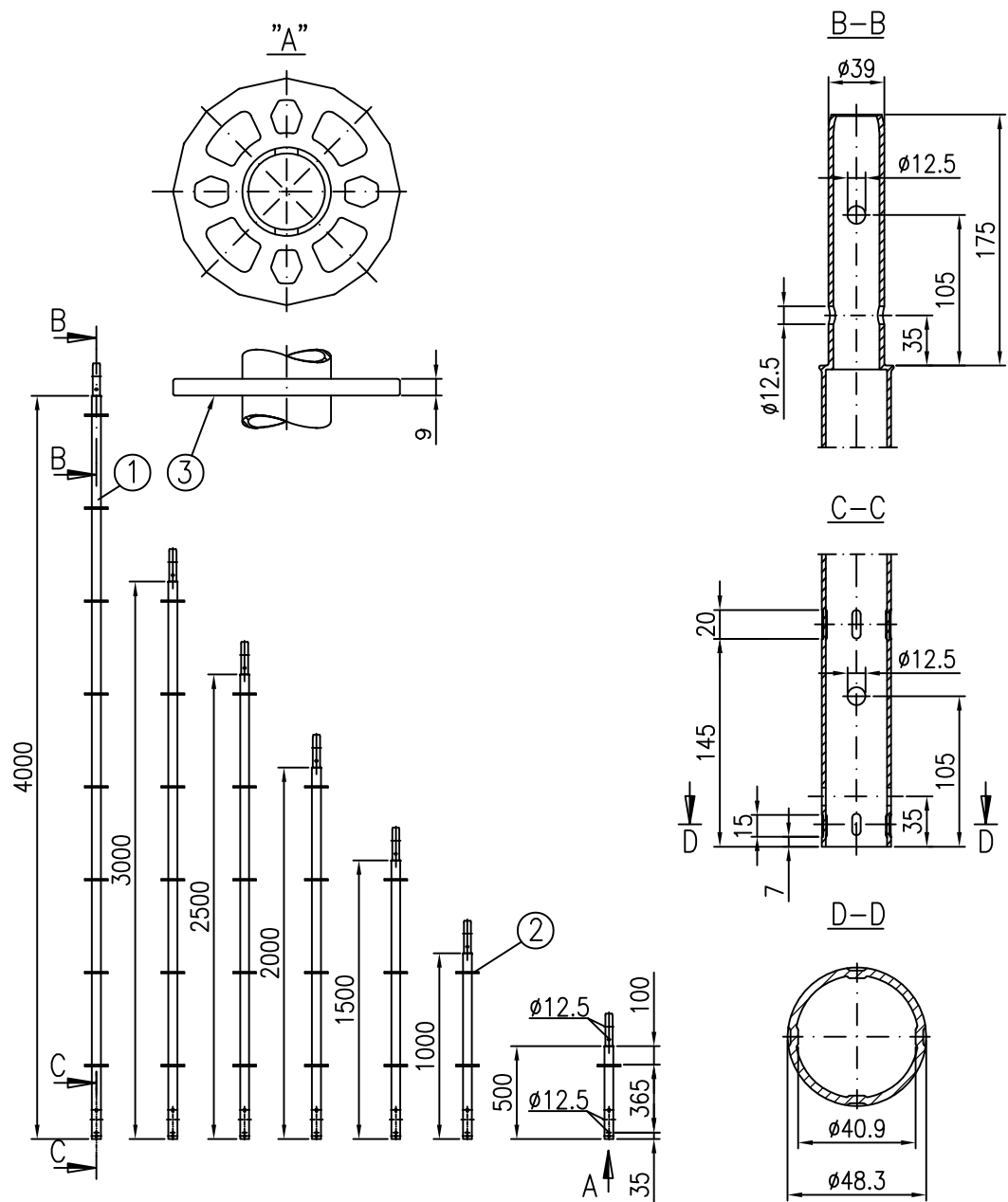


- ① ZZZ = abbreviated approval number
- ② = Company logo of foundry
- ③ XX = Calendar week and
- ④ YY = Year of manufacturing (e.g. 4020=CW40/2020)
- ⑤ = ALFIX manufacturer's logo
- ⑥ Cast steel
- ⑦ U-profile 48x52x2.5
- ⑧ Welding section

Material in accordance with the documents filed at DIBt
Material in accordance with the documents filed at DIBt

ALBLITZ MODUL	Annex B, page 152
Connection of U-ledger 4.0 in accordance with Z-8.22-906	
M717-B225_ABM	

10.2021

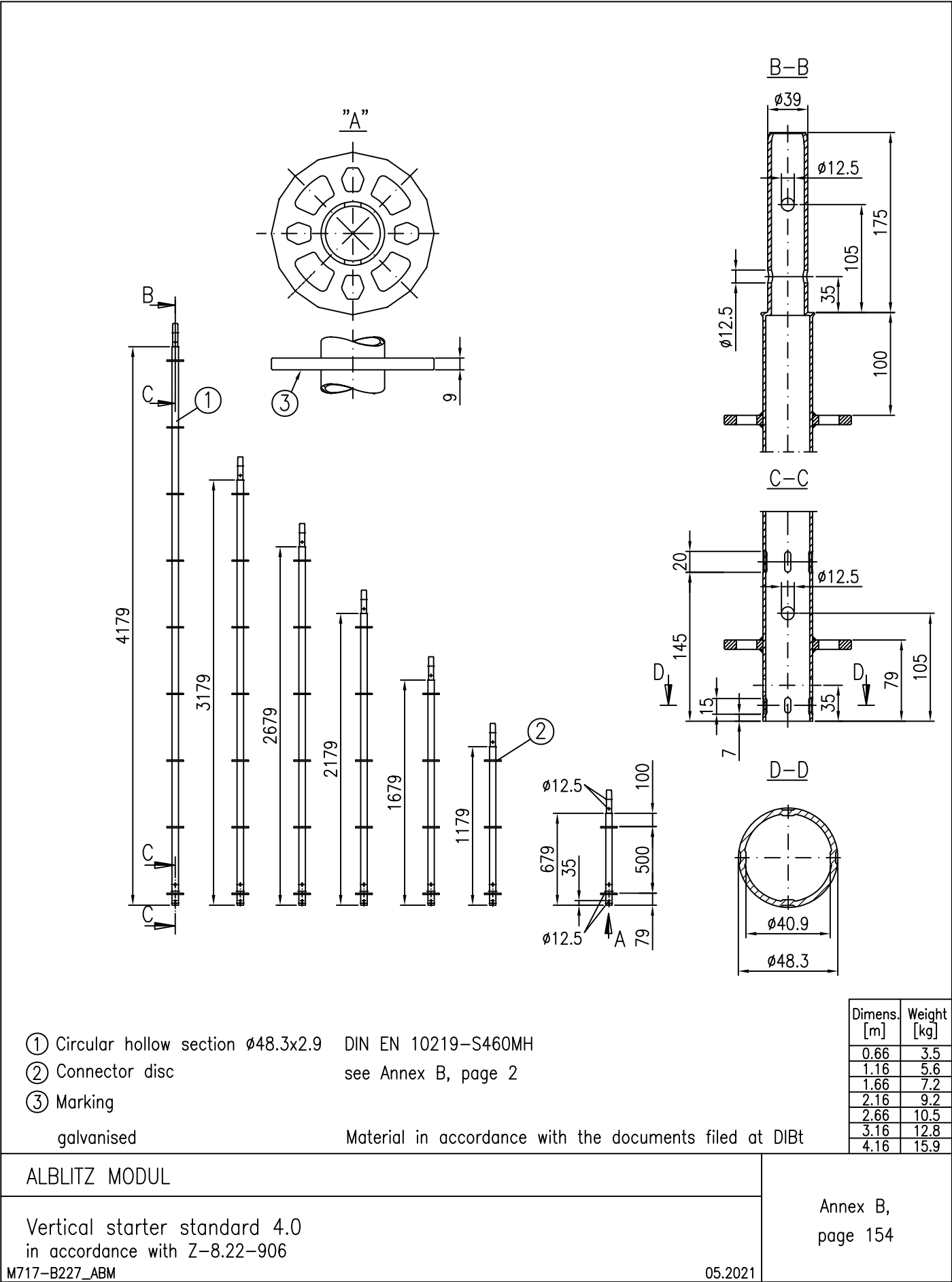


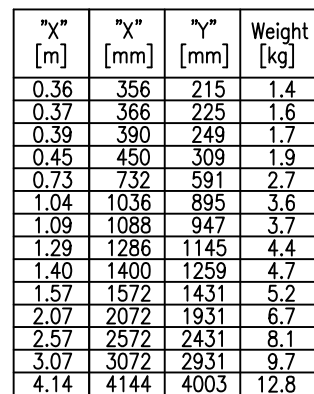
- ① Circular hollow section $\varnothing 48.3 \times 2.9$ DIN EN 10219-S460MH
- ② Connector disc see Annex B, page 2
- ③ Marking

galvanised Material in accordance with the documents filed at DIBt

Dimens. [m]	Weight [kg]
0.50	1.8
1.00	4.6
1.50	6.6
2.00	8.7
2.50	10.7
3.00	12.8
4.00	16.0

ALBLITZ MODUL	Annex B, page 153
Standard 4.0 in accordance with Z-8.22-906	
M717-B226_ABm	

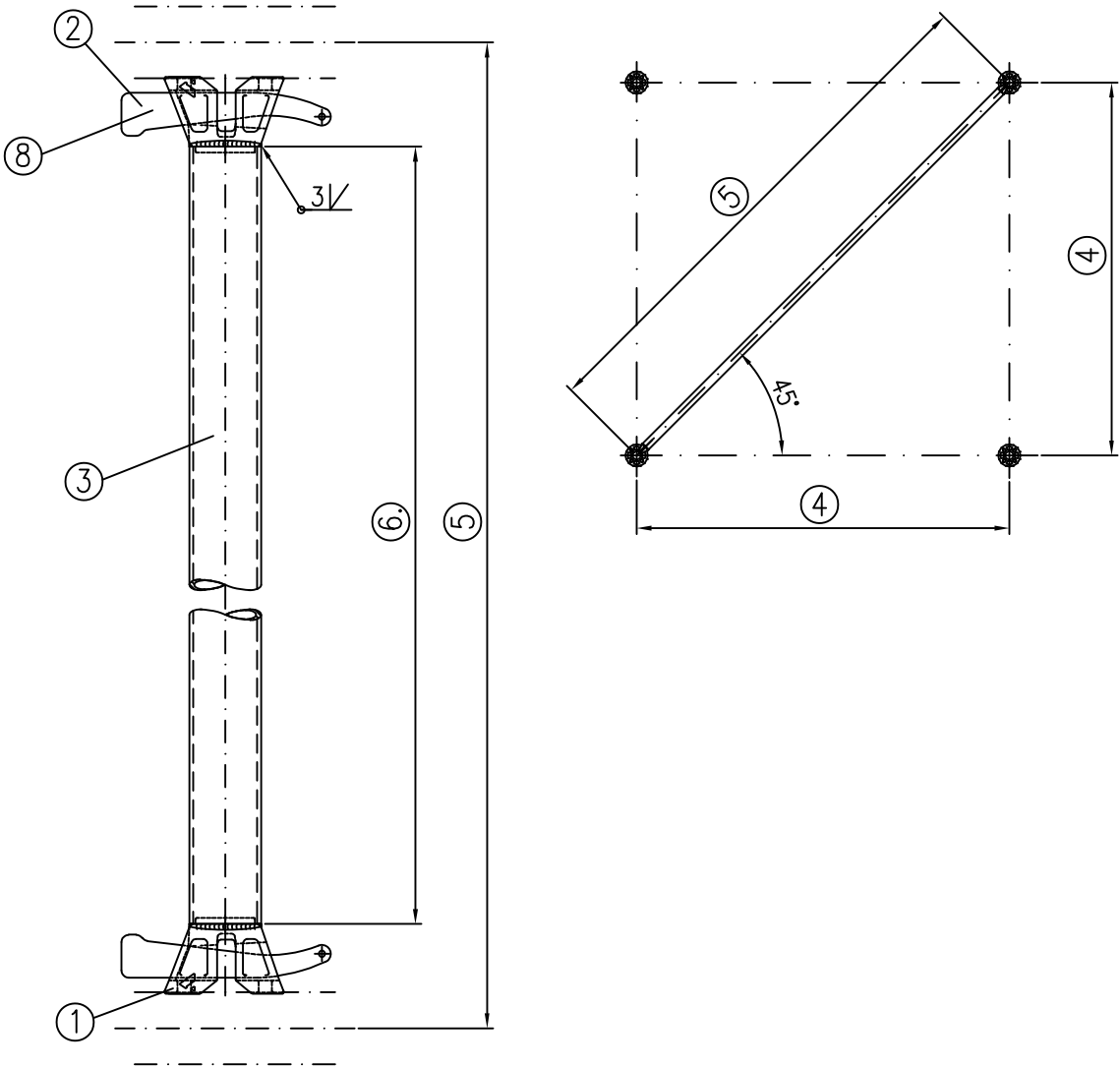




- ALBLITZ MODUL

05.2021

Annex B,
page 155



- ① Connection of tube ledger 4.0

② Wedge 6 mm

③ Circular hollow section $\varnothing 48.3 \times 2.7$

④ Bay width

⑤ Bay-diagonal brace

⑥ Length pos. 3

⑦ Weight

⑧ Marking
- see Annex B, page 151

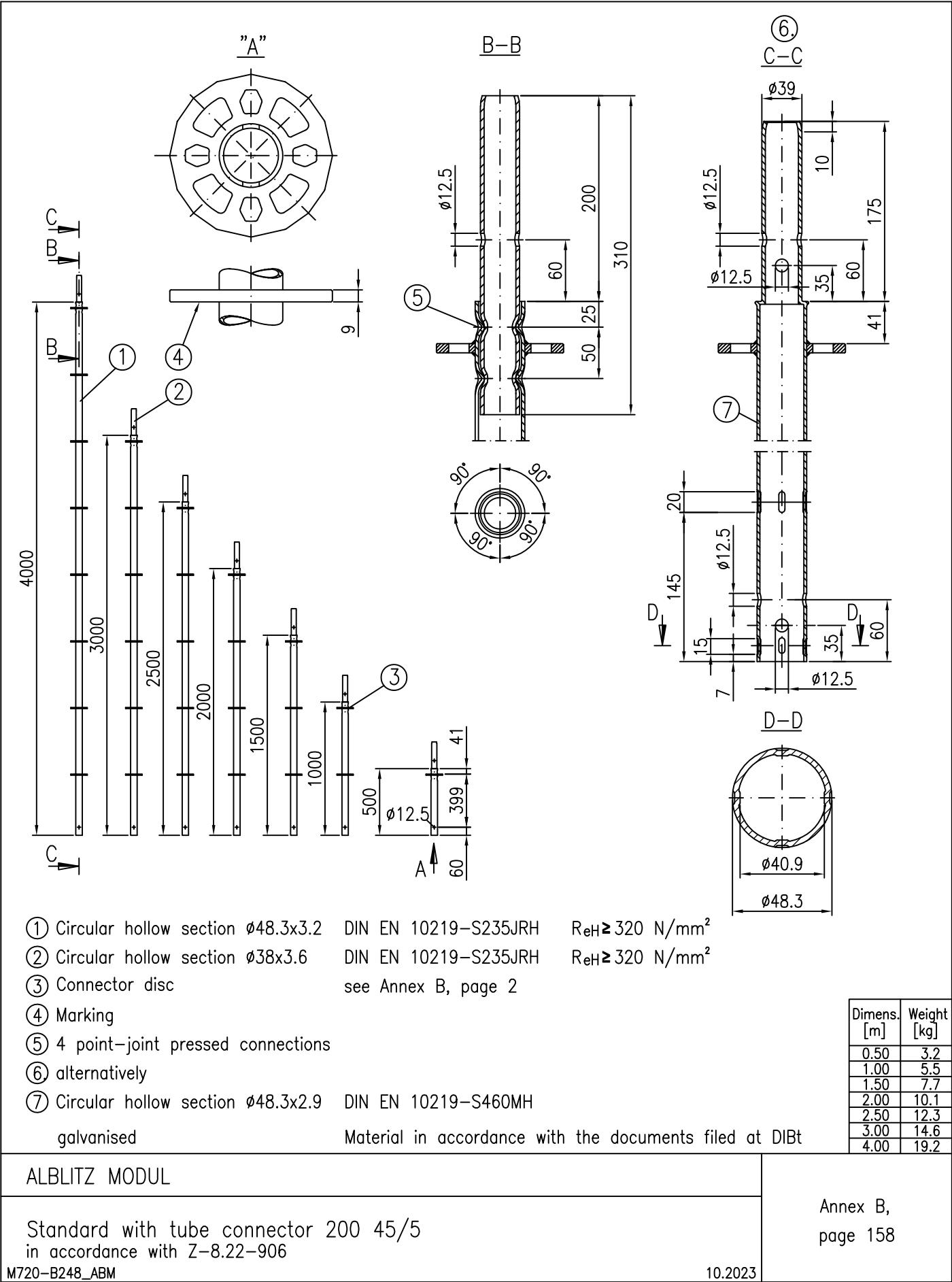
see Annex B, page 3

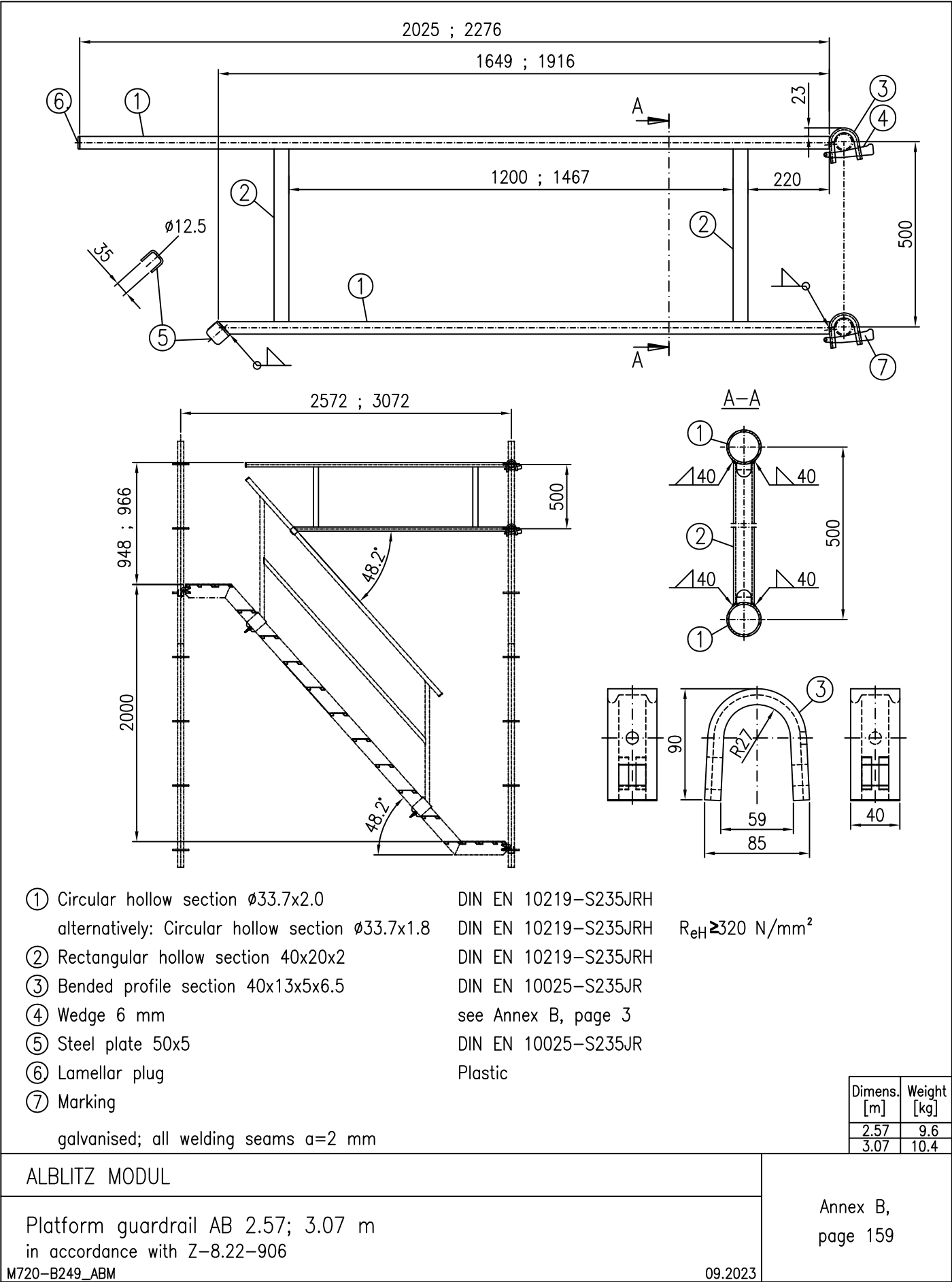
DIN EN 10219–S460MH
- galvanised

④	④	⑤	⑥	⑦
[m]	[mm]	[mm]	[mm]	[kg]
0.73	732	1035	894	3.6
1.09	1088	1539	1398	5.1
1.29	1286	1819	1678	5.9
1.40	1400	1980	1839	6.4
1.57	1572	2223	2082	7.1
2.07	2072	2930	2789	9.2
2.57	2572	3637	3496	11.3
3.07	3072	4344	4203	13.4

ALBLITZ MODUL	Annex B, page 156
Horizontal diagonal ledger 4.0 in accordance with Z–8.22–906	
M717–B230_ABW	

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Product marking code key

XX Ü 906/932 AF XX

XX = Supplier number

Ü = Mark of conformity Ü

906/932 = abbreviated approval number

AF = ALFIX manufacturer's logo

XX = Year of manufacturing

Year	XX
2015	15
2016	16
2017	17
2018	18
2019	19
2020	20
etc.	etc.

For further marking codes, please refer to annex B, pages 2, 4–7, 151, 152

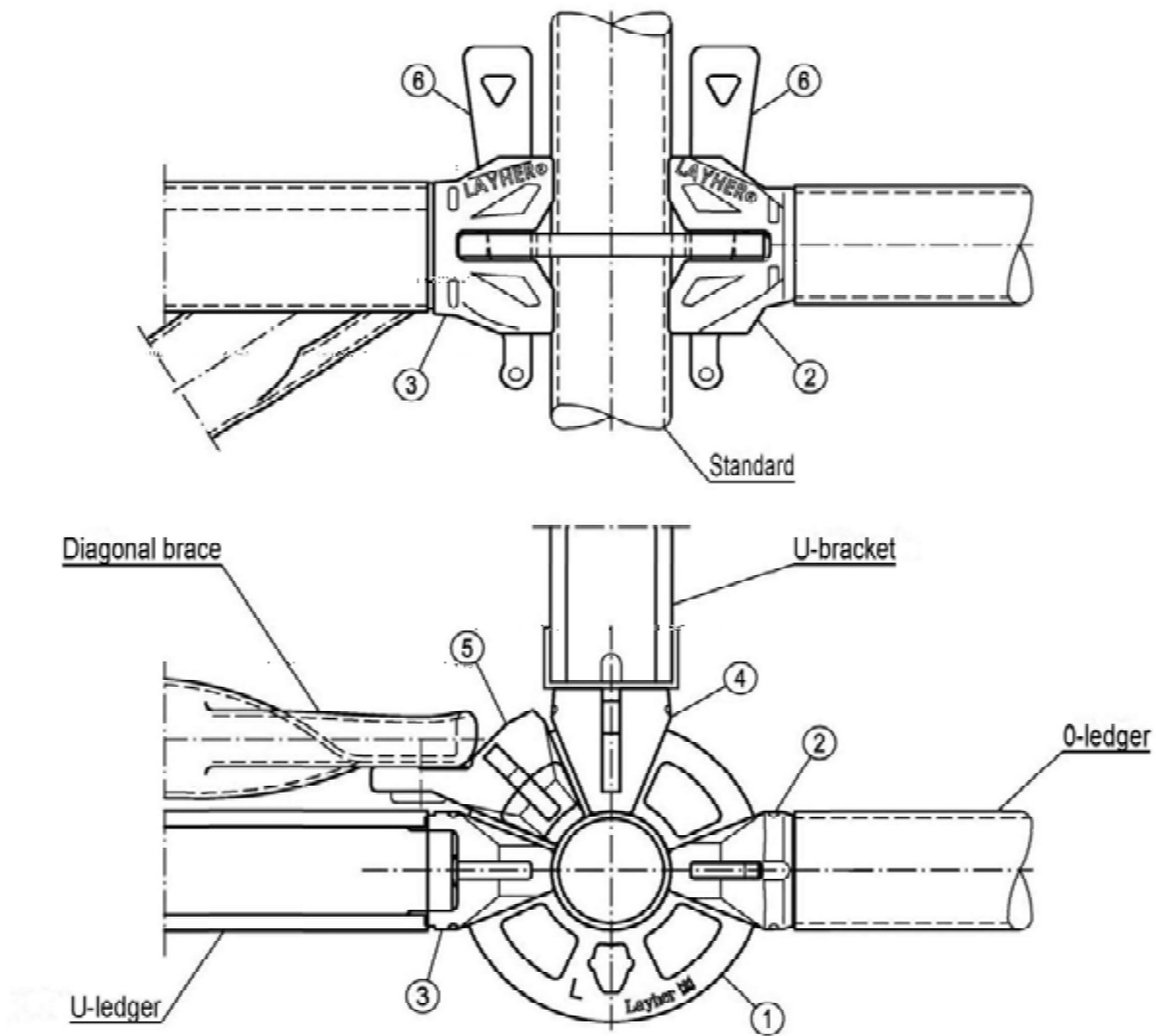
ALBLITZ MODUL

Product marking code key
in accordance with Z–8.22–906

M716–B220_ABW

05.2021

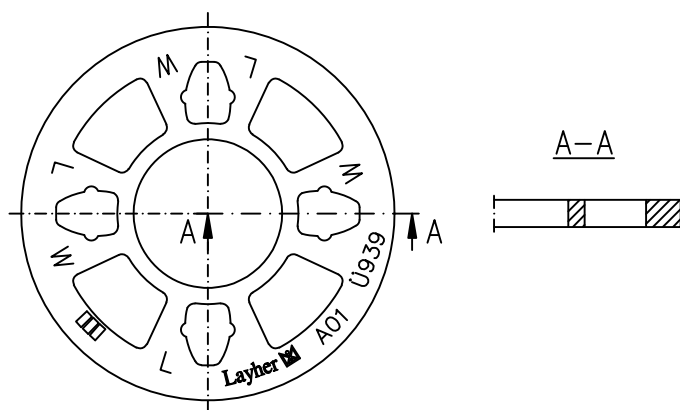
Annex B,
page 160



		"Lightweight design"	"K2000+ design"
①	Connector disc (in accordance with Annex B,	page 165)	page 171)
②	Connector head for O-ledger (in accordance with Annex B	page 166)	page 172)
③	Connector head for U-ledger (in accordance with Annex B,	page 167)	page 173)
④	Connector head for U-bracket (in accordance with Annex B,	page 168)	page 174)
⑤	Connector head for diagonal brace (in accordance with Annex B,	page 169)	page 175)
⑥	Wedge (in accordance with Annex B,	page 170)	page 176)

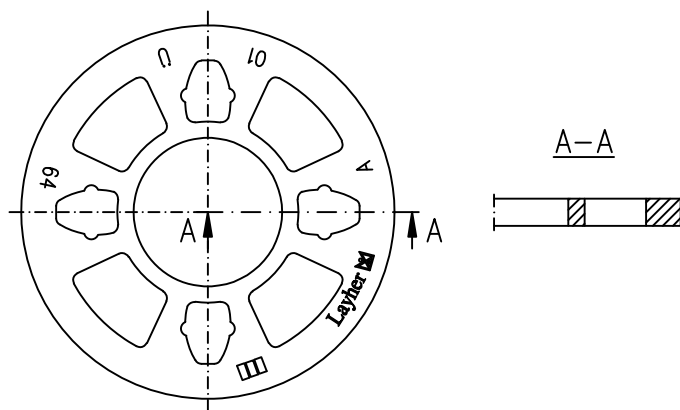
Corrosion protection: hot-dip galvanization in accordance with EN ISO 1461

ALBLITZ MODUL	Annex B, page 161
Overview nodes "lightweight design" and "K2000+ design" in accordance with Z-8.22-949 ABM721-B00105.2021	



"Lightweight design"

Connector disc die-cut \varnothing 124
in accordance with Annex B, page 165



"K2000+ design"

Connector disc die-cut \varnothing 124
in accordance with Annex B, page 171

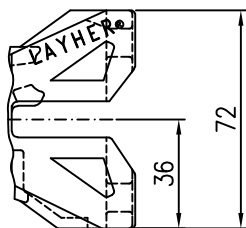
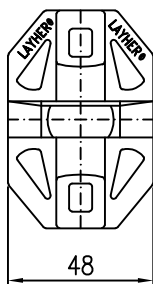
ALBLITZ MODUL

Overview connector discs "Lightweight design" and "K2000+ design"
in accordance with Z-8.22-949

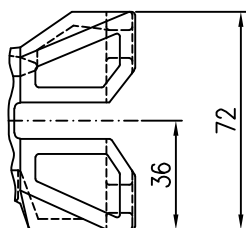
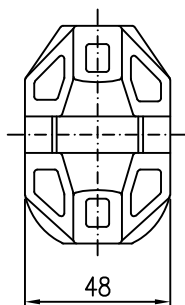
ABM721-B002

05.2021

Annex B,
page 162

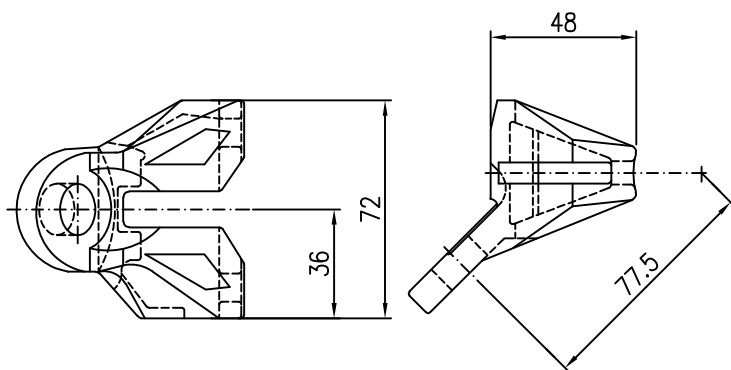


Ledger connector head:
"Lightweight design"
with recesses on the sides and
ring-shaped end faces, 72 mm high
in accordance with Annex B, pages 166, 167, 168



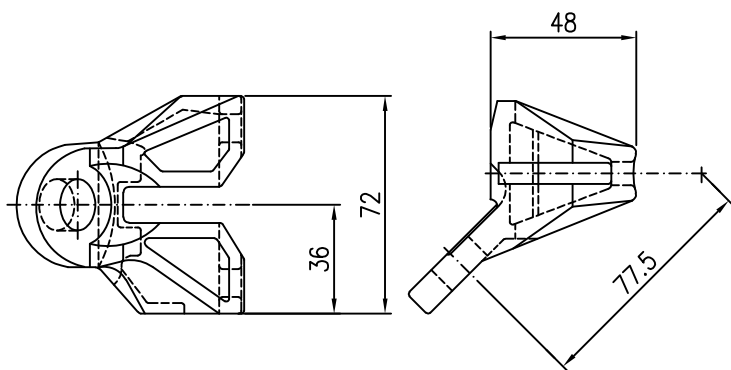
Ledger connector head:
"K2000+ design"
with recesses on the sides and
ring-shaped end faces, 72 mm high
in accordance with Annex B, pages 172, 173, 174

ALBLITZ MODUL		Annex B, page 163
Overview connector heads for ledgers "Lightweight design" and "K2000+ design" in accordance with Z-8.22-949		
ABM721-B003	05.2021	



"Lightweight design"

only in connection with
diagonal brace from tube $\varnothing 48.3$ mm
head 72 mm in height,
in accordance with Annex B, page 169



"K2000+ design"

only in connection with
diagonal brace from tube $\varnothing 48.3$ mm
head 72 mm in height,
in accordance with Annex B, page 175

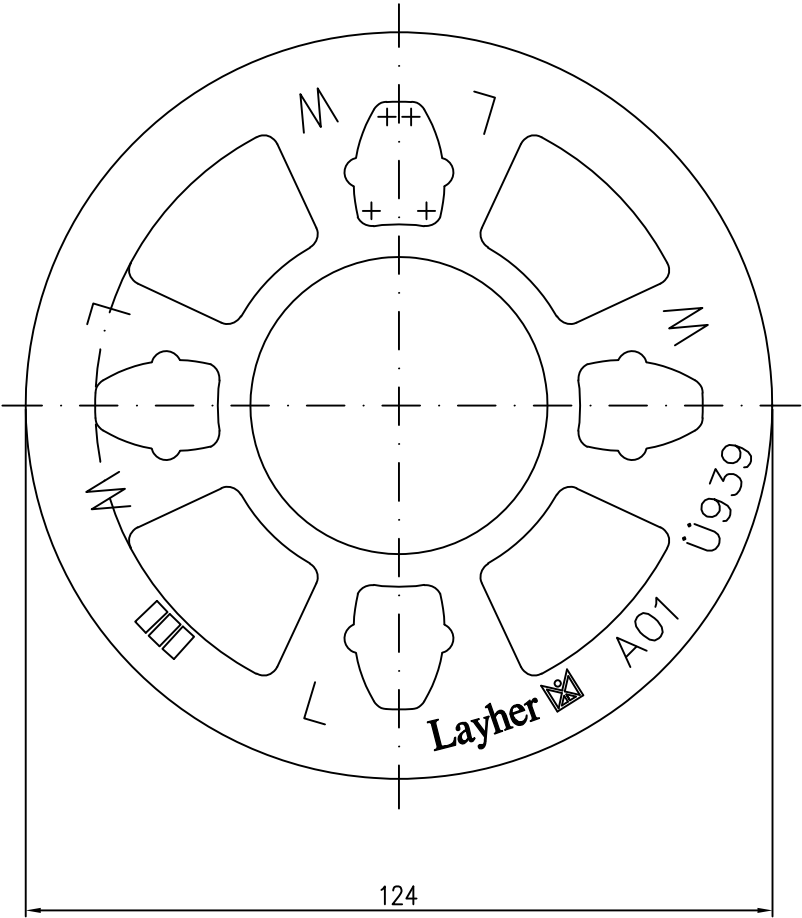
ALBLITZ MODUL

Overview connector heads for diagonal braces "Lightweight design" and "K2000+ design"
in accordance with Z-8.22-949

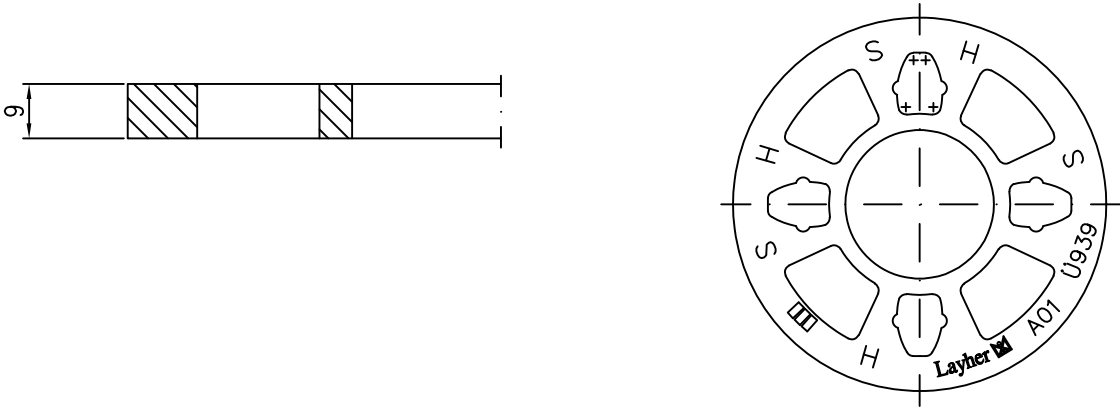
ABM721-B004

05.2021

Annex B,
page 164



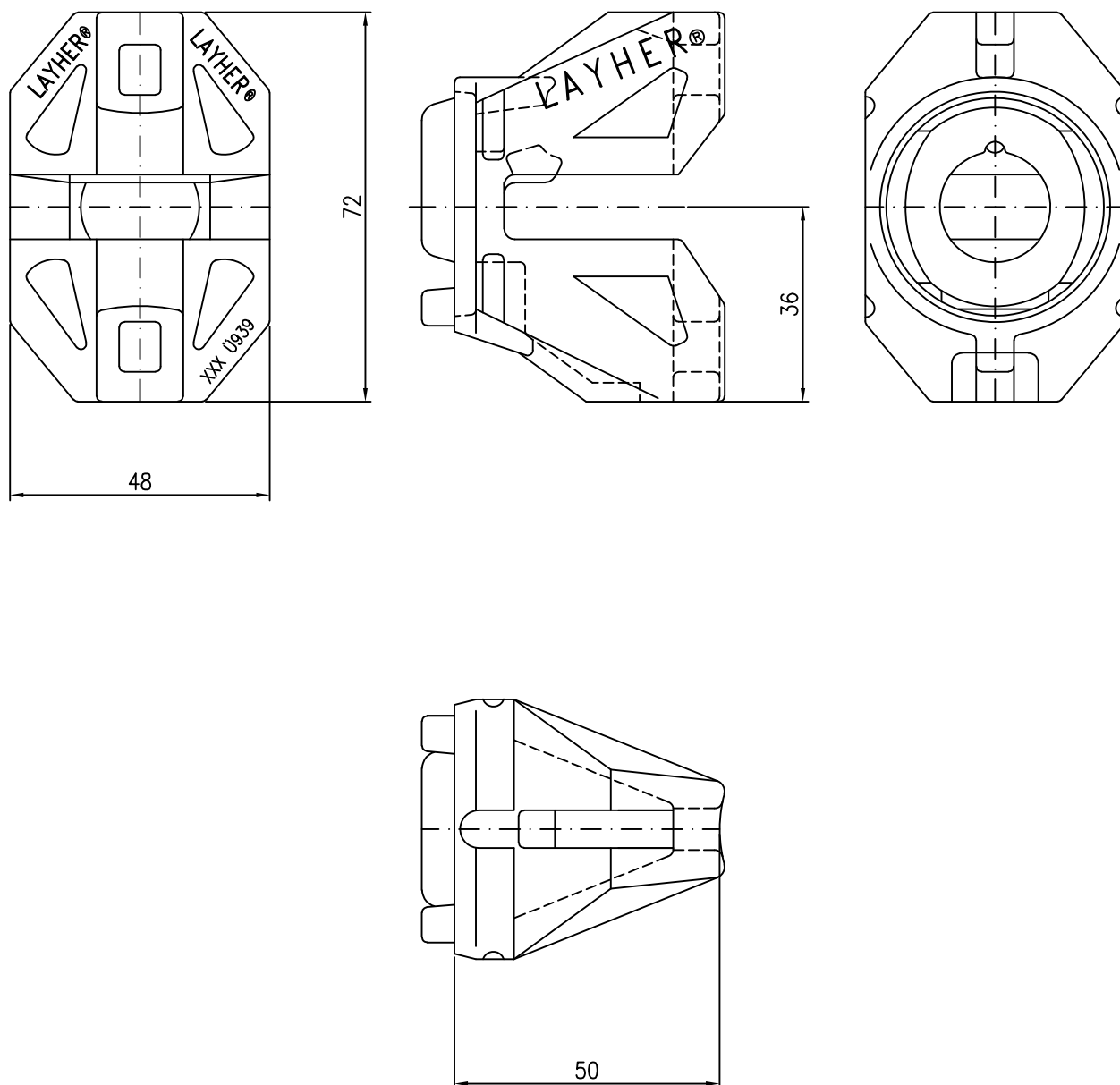
Alternatively with HS embossing



Manufactured as of April 2013

ALBLITZ MODUL		Annex B, page 165
Connector disc die-cut Ø 124 mm "Lightweight design" in accordance with Z-8.22-939 ABM721-B005		

02.2023



Manufactured as of April 2013

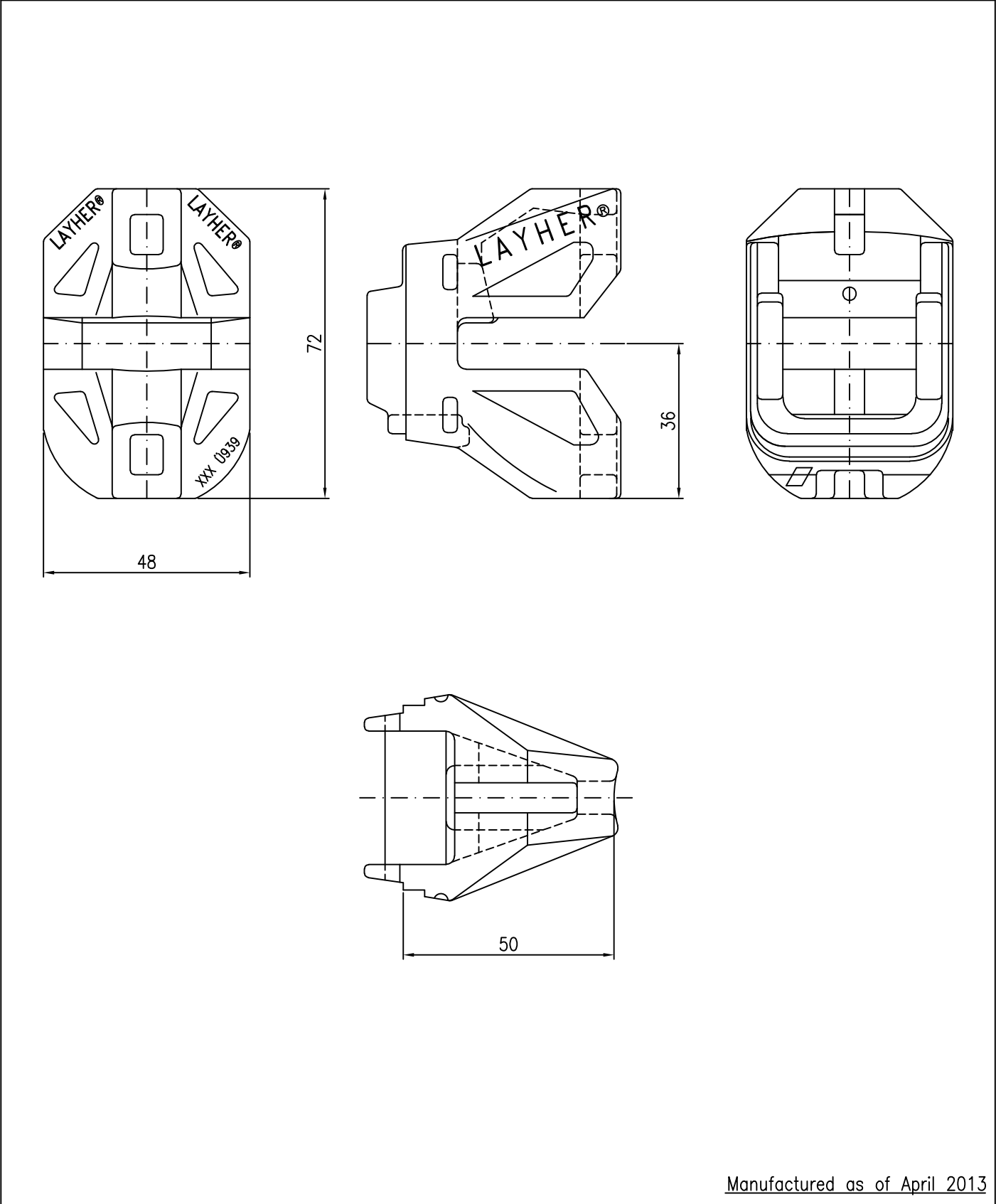
ALBLITZ MODUL

Connector head for O-ledger "Lightweight design"
in accordance with Z-8.22-939

ABM721-B006

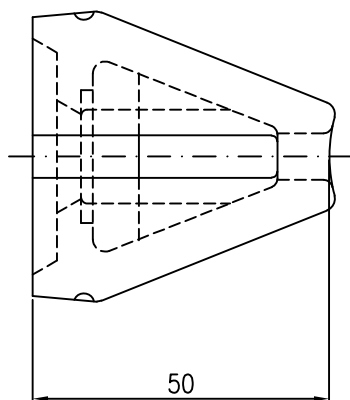
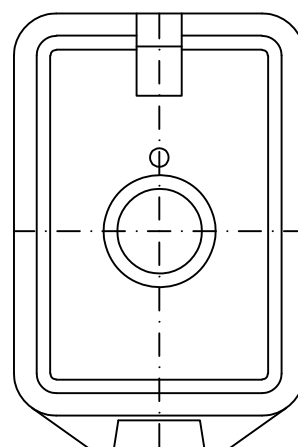
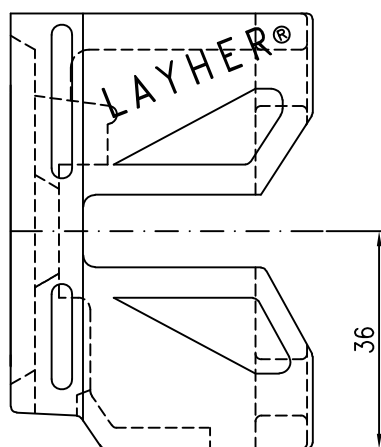
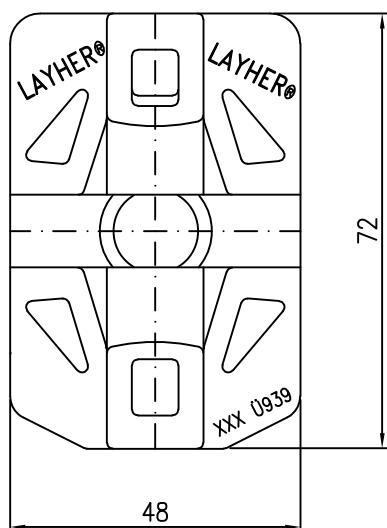
05.2021

Annex B,
page 166



Manufactured as of April 2013

ALBLITZ MODUL		Annex B, page 167
Connector head for U-ledge "Lightweight design" in accordance with Z-8.22-939		
ABM721-B007	05.2021	



Manufactured as of April 2013

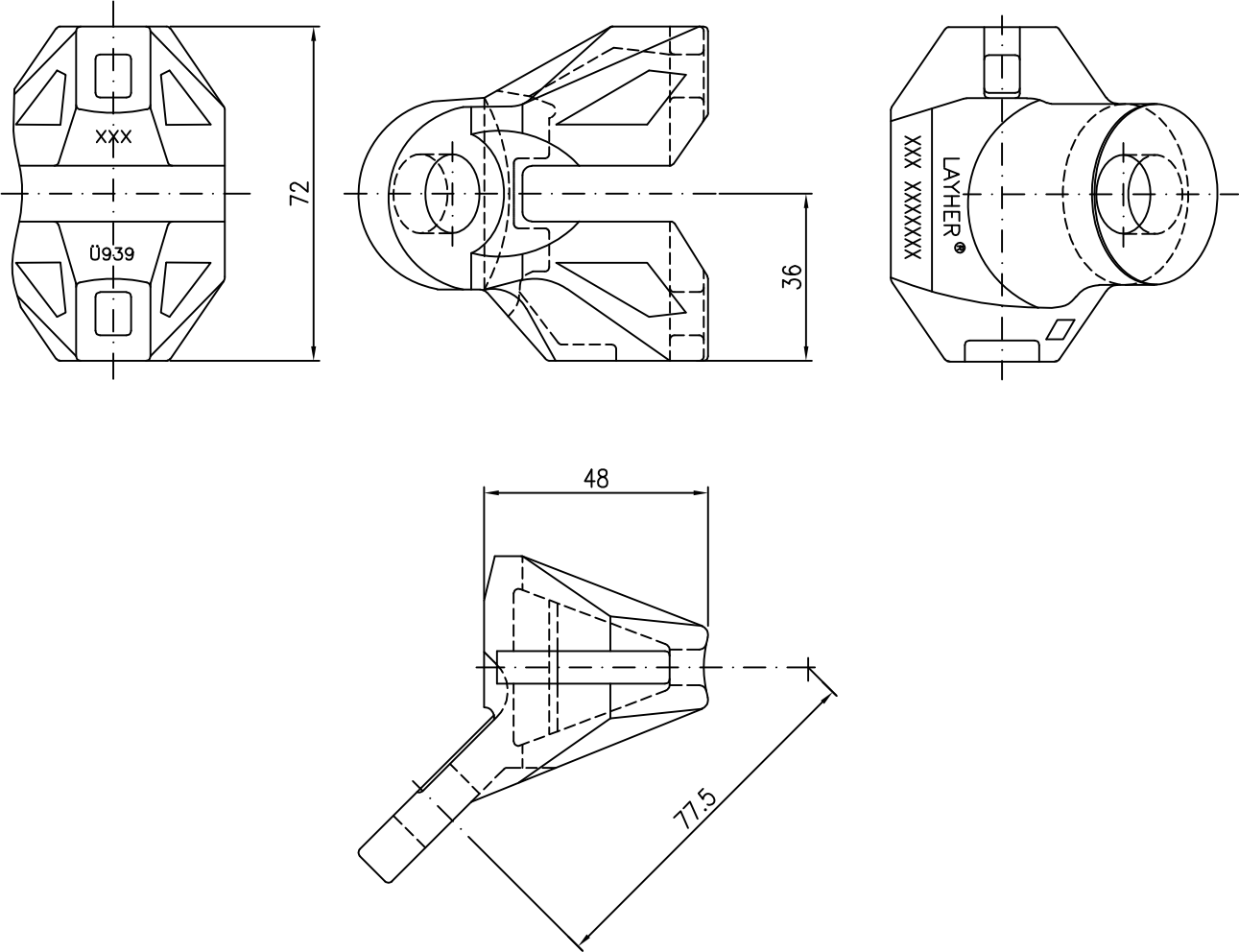
ALBLITZ MODUL

Connector head for U-bracket "Lightweight design"
in accordance with Z-8.22-939

ABM721-B008

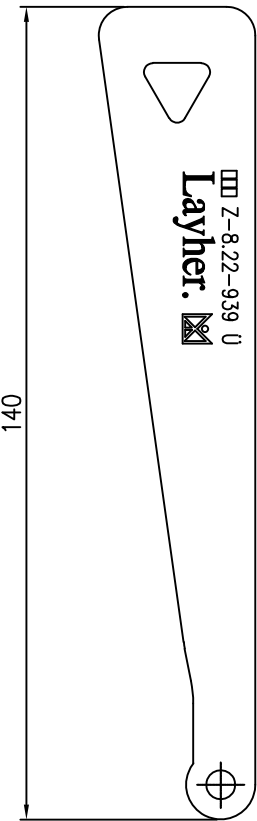
05.2021

Annex B,
page 168



Manufactured as of April 2013

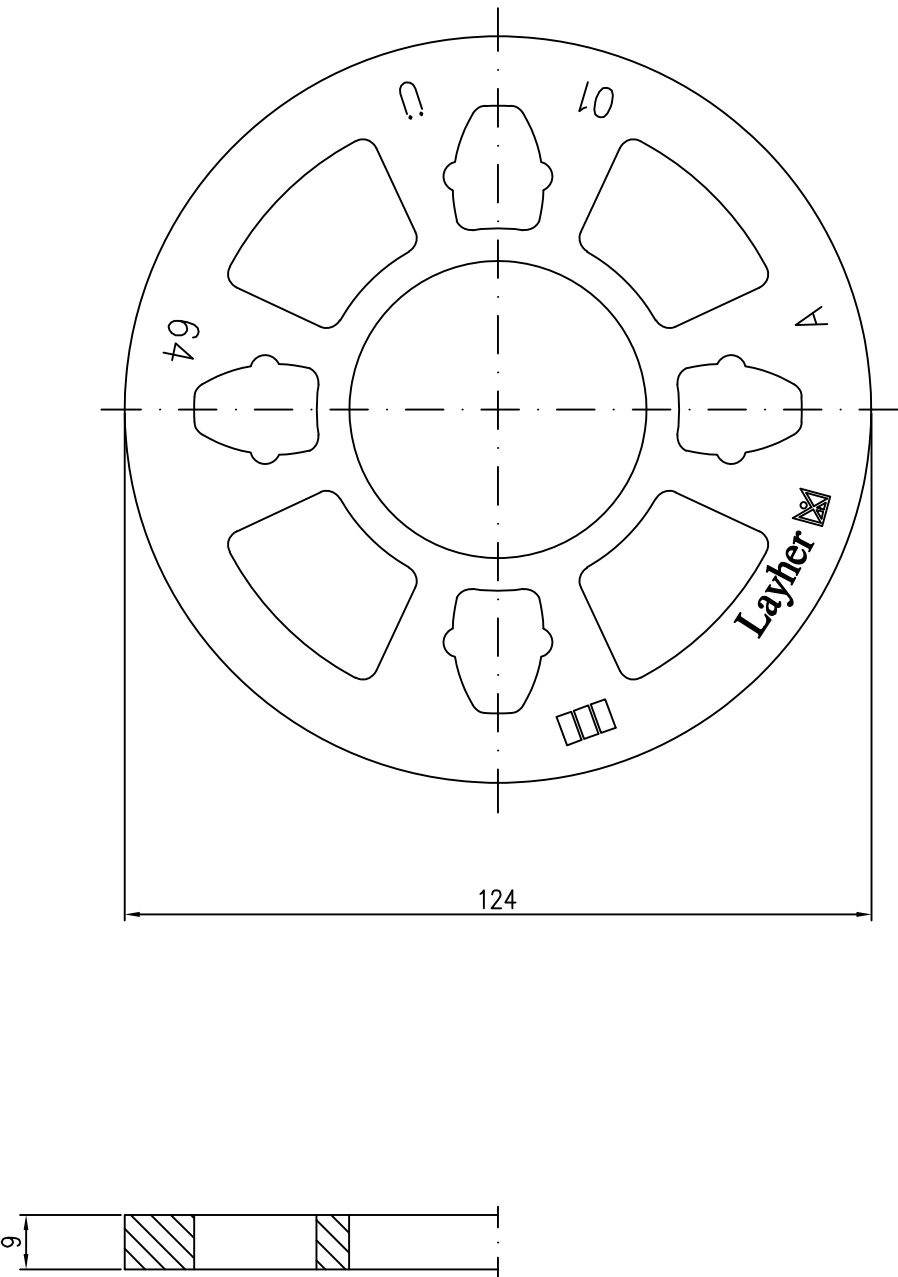
ALBLITZ MODUL		Annex B, page 169
Connector head for diagonal brace "Lightweight design" in accordance with Z-8.22-939		
ABM721-B009	05.2021	



Manufactured as of April 2013

ALBLITZ MODUL		Annex B, page 170
Wedge "Lightweight design" in accordance with Z-8.22-939 ABM721-B010		

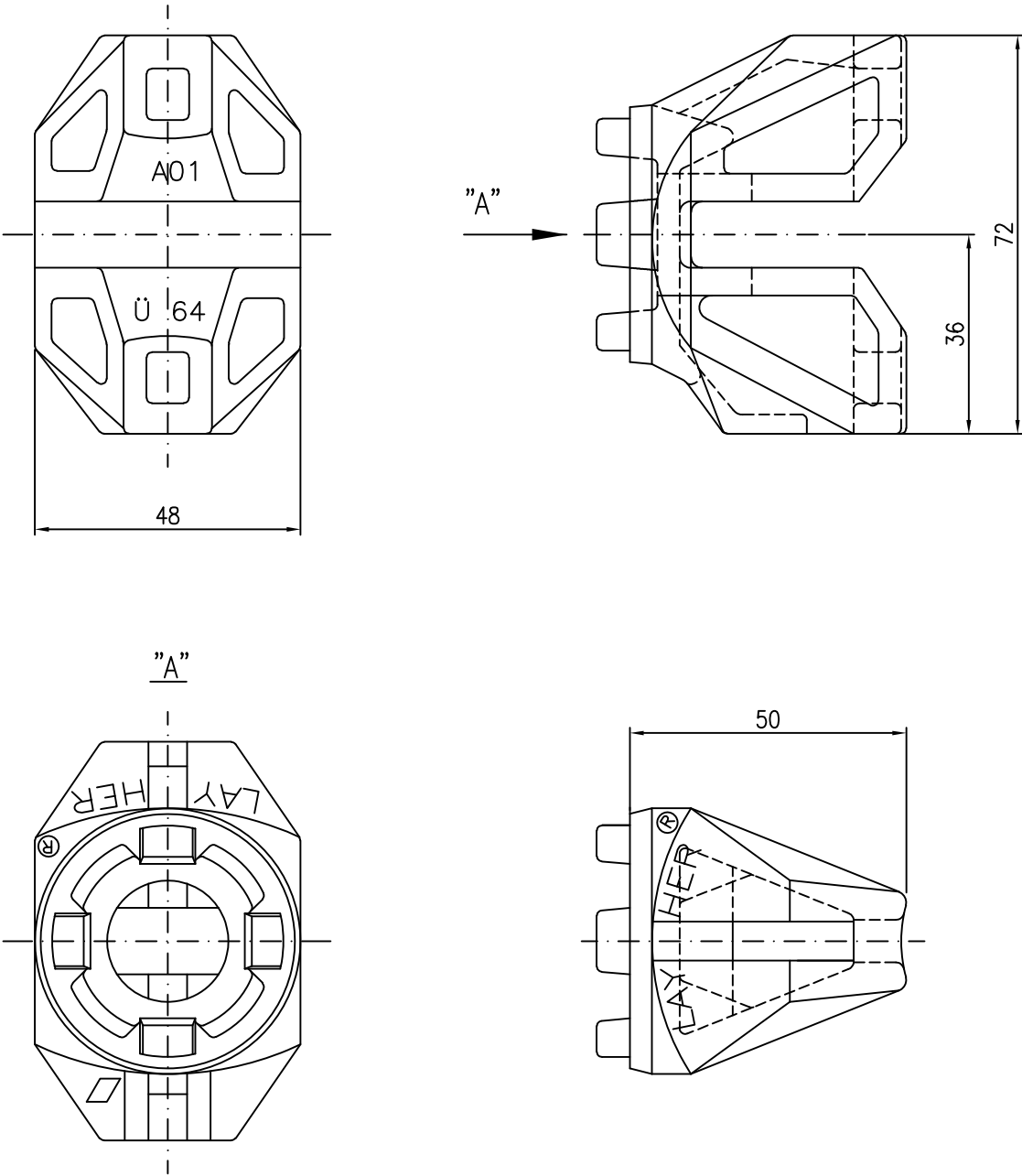
05.2021



Manufactured as of 2000

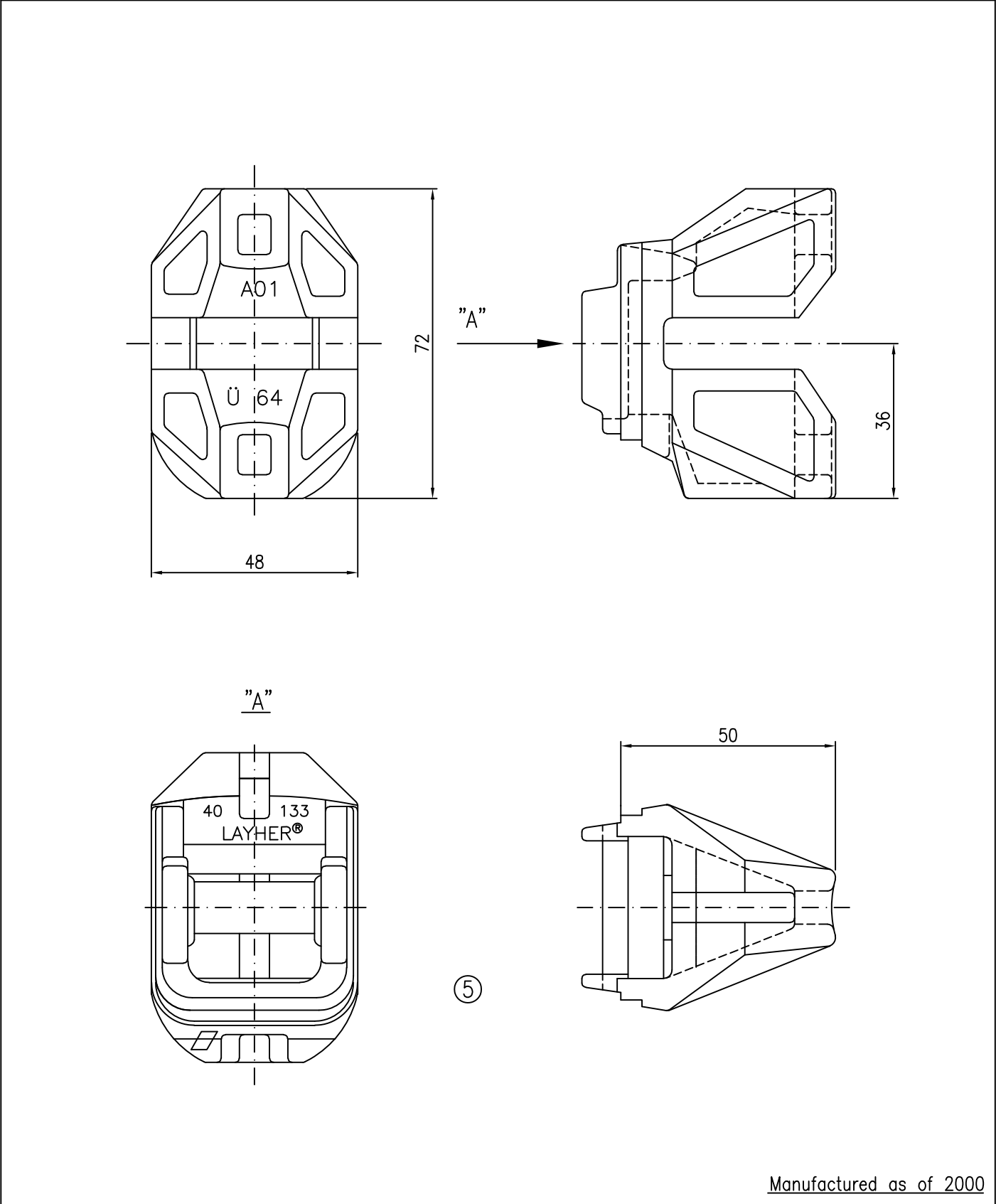
ALBLITZ MODUL		Annex B, page 171
Connector disc die-cut Ø 124 "K2000+ design" in accordance with Z-8.22-64 ABM710-B105		

05.2021

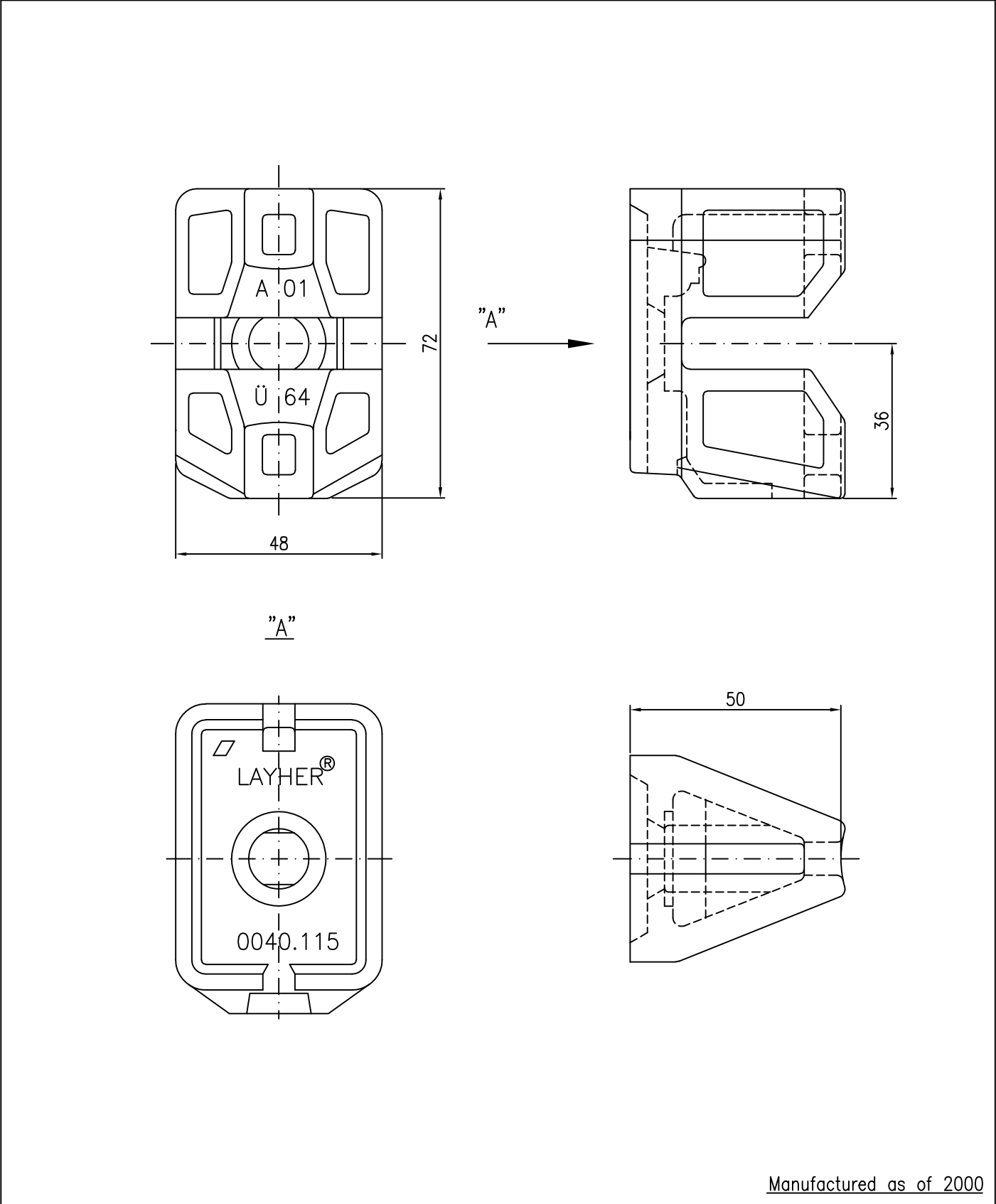


Manufactured as of 2000

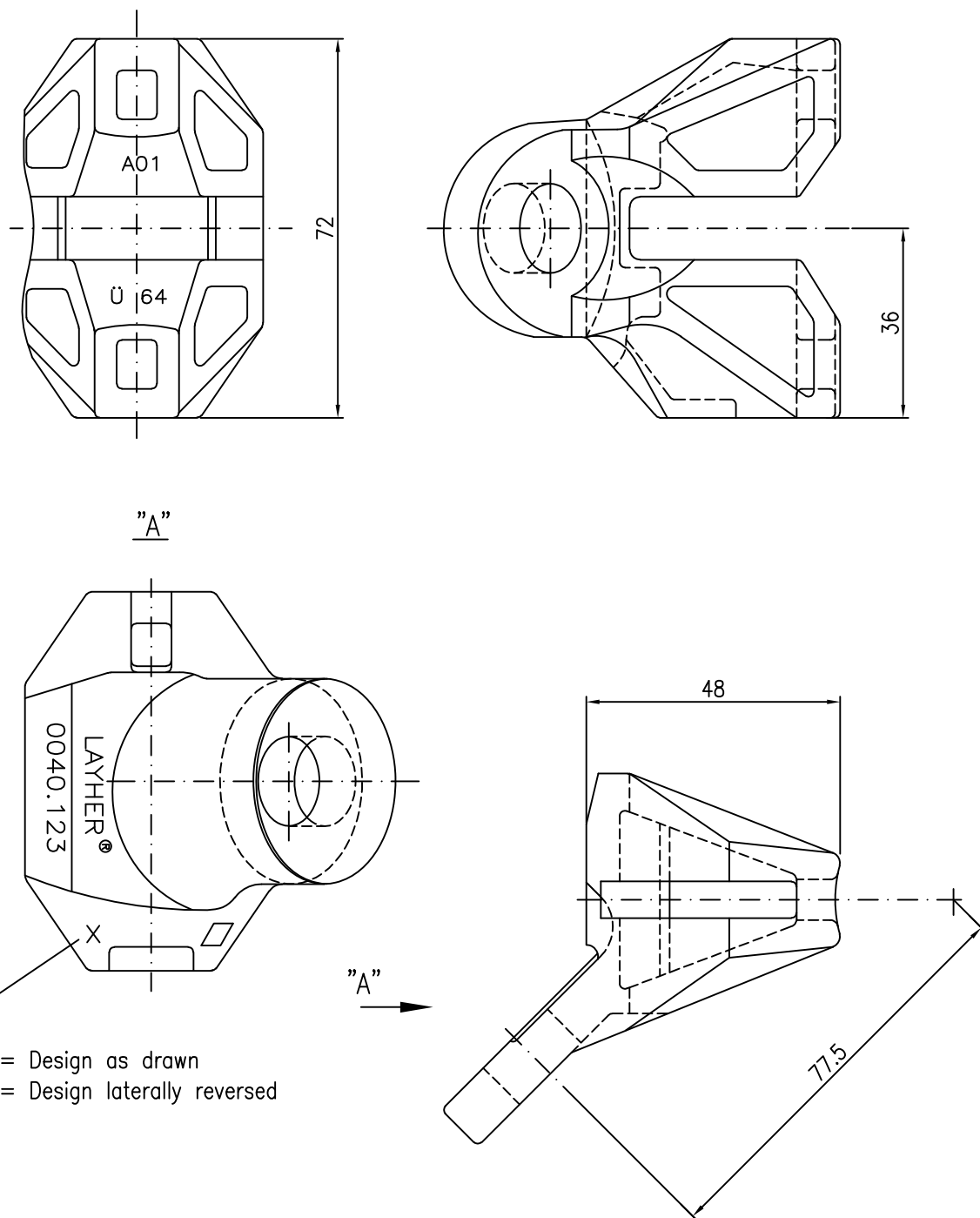
ALBLITZ MODUL	
Connector disc O-ledger "K2000+ design" in accordance with Z-8.22-64 ABM710-B106	Annex B, page 172
05.2021	



ALBLITZ MODUL	
Connector head for U-ledge "K2000+ design" in accordance with Z-8.22-64 ABM710-B107	Annex B, page 173
05.2021	



ALBLITZ MODUL	
Connector head for U-bracket "K2000+ design" in accordance with Z-8.22-64 ABM710-B108	Annex B, page 174
05.2021	



Manufactured as of 2000

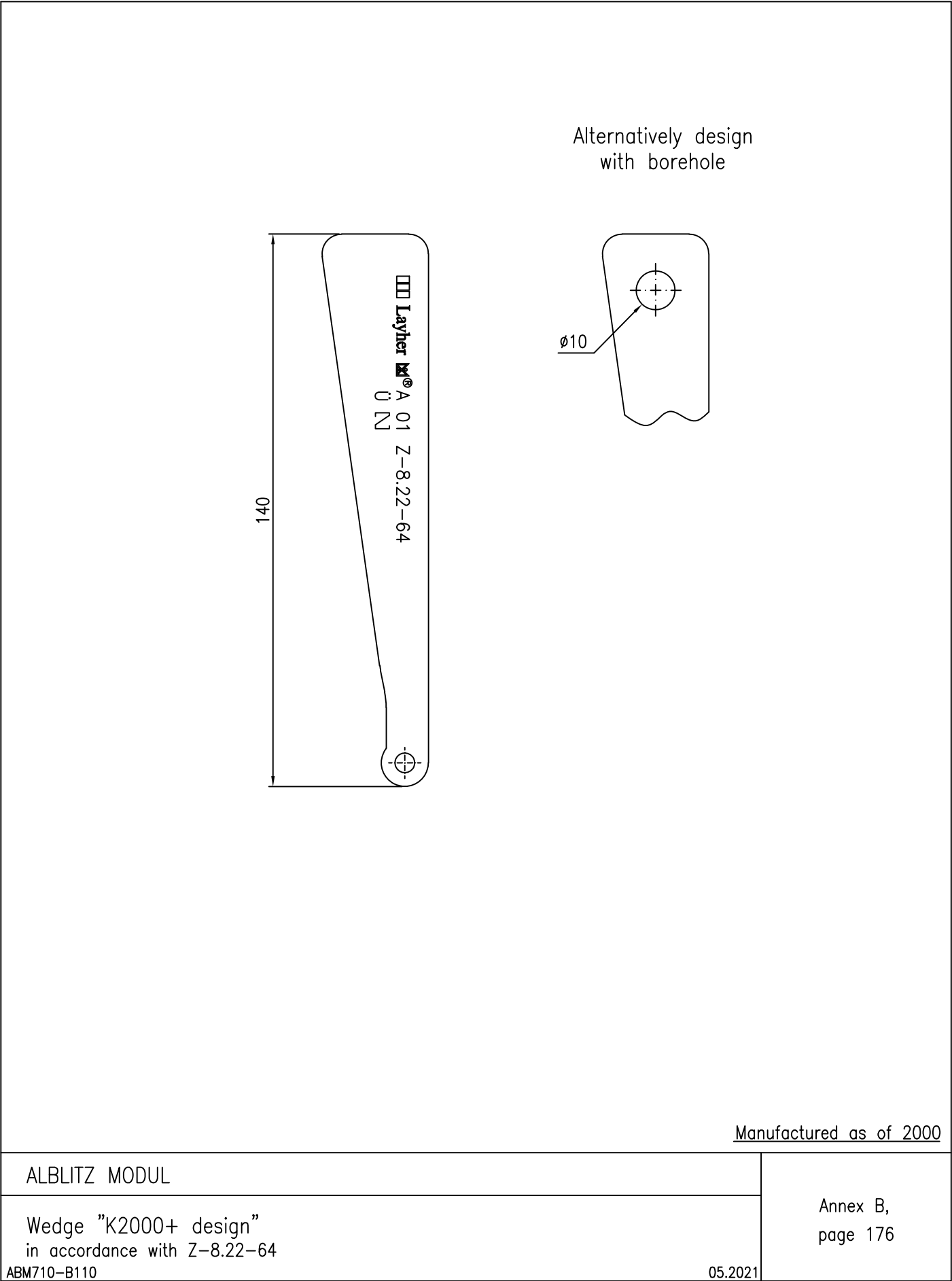
ALBLITZ MODUL

Connector head for diagonal brace "K2000+ design"
in accordance with Z-8.22-64


ABM710-B109

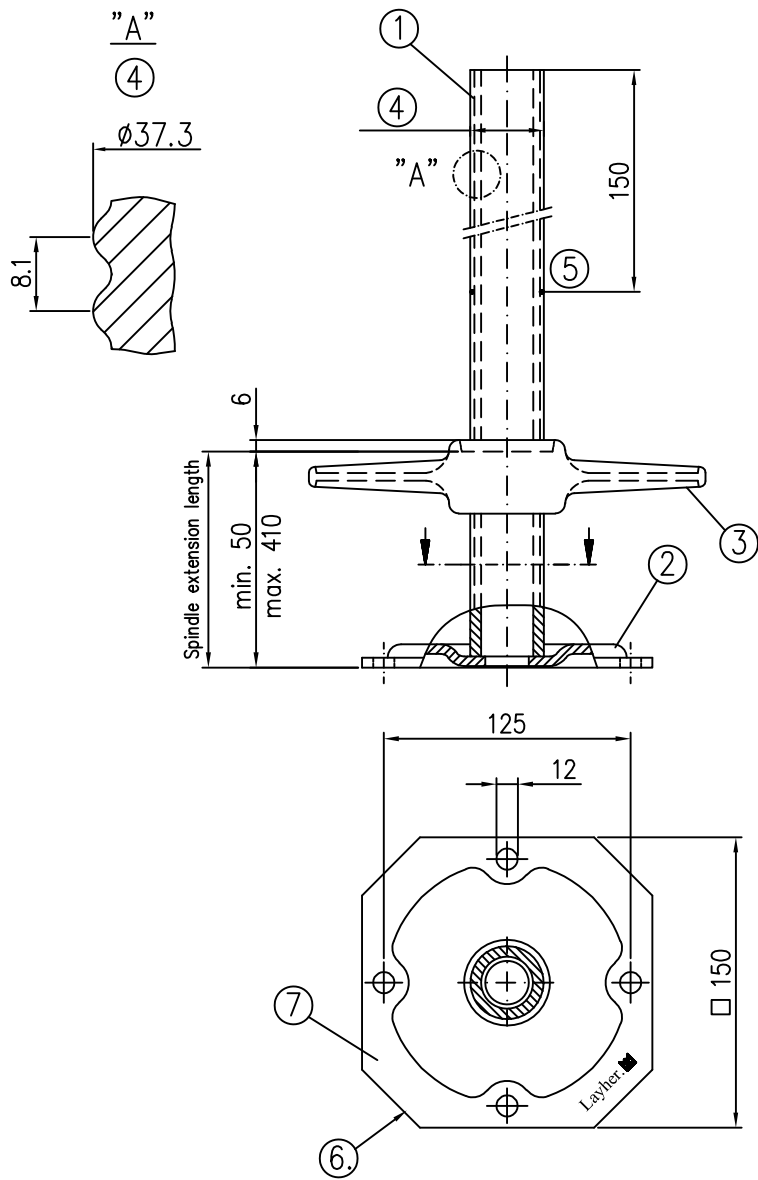
05.2021

Annex B,
page 175



ALBLITZ MODUL		Annex B, page 177
Product marking code key in accordance with Z-8.22-949		
ABM721-B034		

<div><div><div><div><div><div>□□□</div><div>Layher. </div><div>LAYHER®</div><div>LY</div></div><div>Upstream supplier</div><div>registered logotype</div><div>registered trademark</div><div>Month, see "Month code" below or calendar day (3 digit)</div><div>Year, see "Year code" below</div></div></div><div><div><div>A</div><div>01</div><div>Approval number</div></div><div><div>Ü</div><div>Mark of conformity</div></div></div></div><div><div><div>Z-8.22-939</div><div>Modular scaffolding system "Layher Allround LW"</div><div>abbreviated approval number</div></div><div><div>Z-8.22-64</div><div>Modular scaffolding system "Layher Allround"</div><div>abbreviated approval number</div></div><div><div>Z-8.1-919</div><div>Scaffolding system "Layher Allround STAR"</div><div>abbreviated approval number</div></div><div><div>Z-8.1-16.2</div><div>Scaffolding system "Layher SpeedyScaf 70 S"</div><div>abbreviated approval number</div></div></div></div>		<div><div>Month code:</div><div>A = January B = February C = March D = April E = May F = June G = July H = August K = September L = October M = November N = December</div></div> <div><div>Year code:</div><div>01 = 1989 02 = 1990 03 = 1991 .. = 12 = 2000 13 = 2001 14 = 2002 15 = 2003 .. = 25 = 2013 26 = 2014 27 = 2015 28 = 2016 29 = 2017 30 = 2018 31 = 2019 32 = 2020 33 = 2021 34 = 2022 35 = 2023 36 = 2024 37 = 2025 .. = 99 = 2087</div></div>
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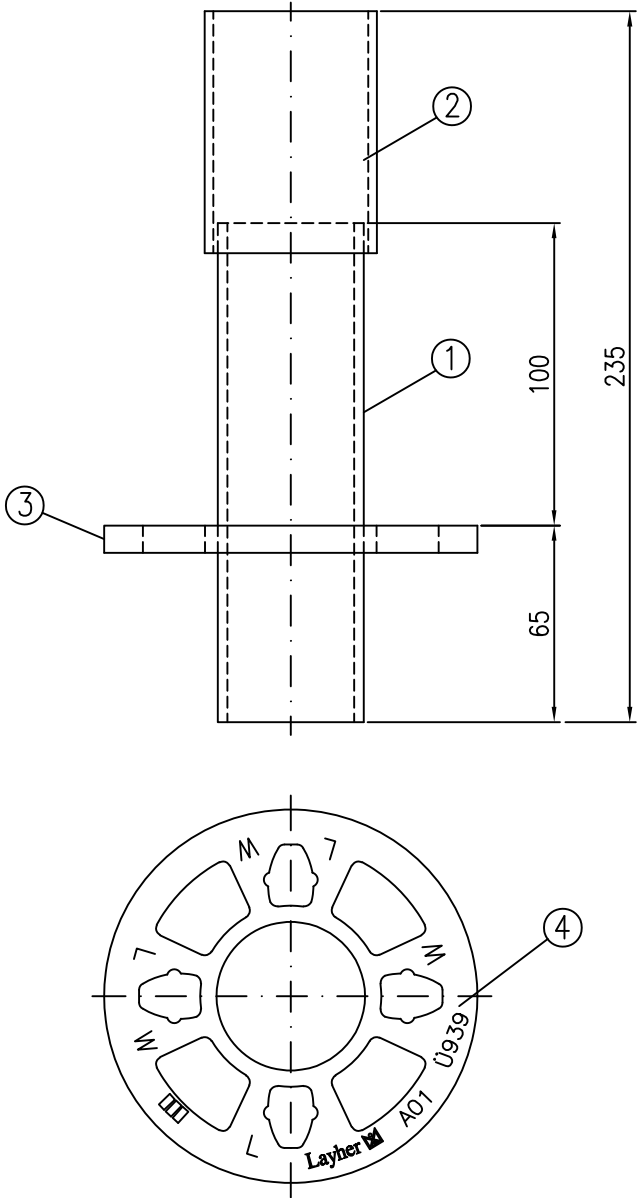


- ① Tube
- ② Base plate
- ③ Spindle nut
- ④ Special thread $\varnothing 38 \times 8.1$
- ⑤ Thread with notches to limit collar nut travel
- ⑥ Base plate according to EN 74-3
- ⑦ Marking

Weight [kg]
3.6

ALBLITZ MODUL	Annex B, page 178
Base jack 60 in accordance with Z-8.1-16.2	
ABS710-A002_ABM	

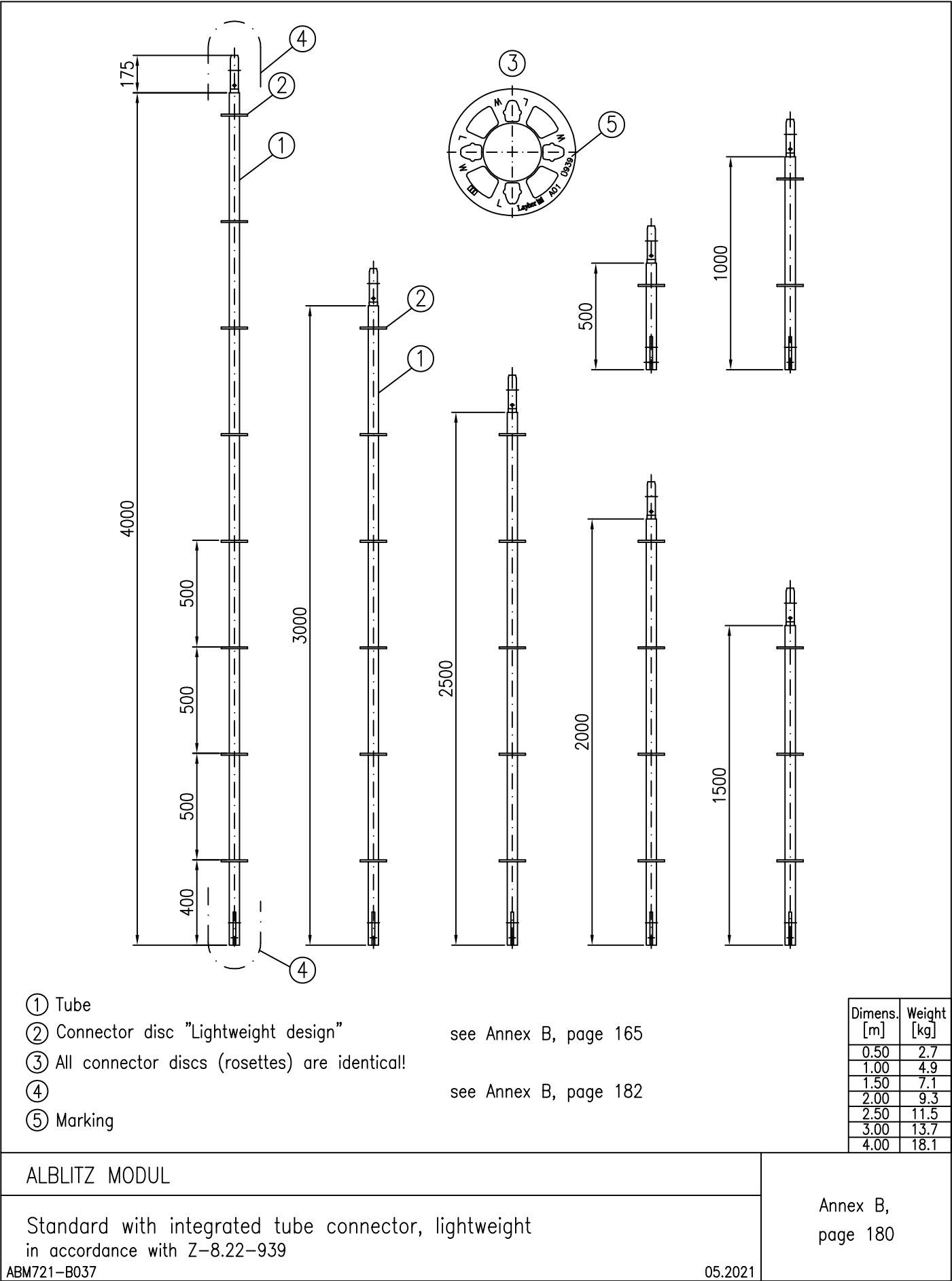
05.2021

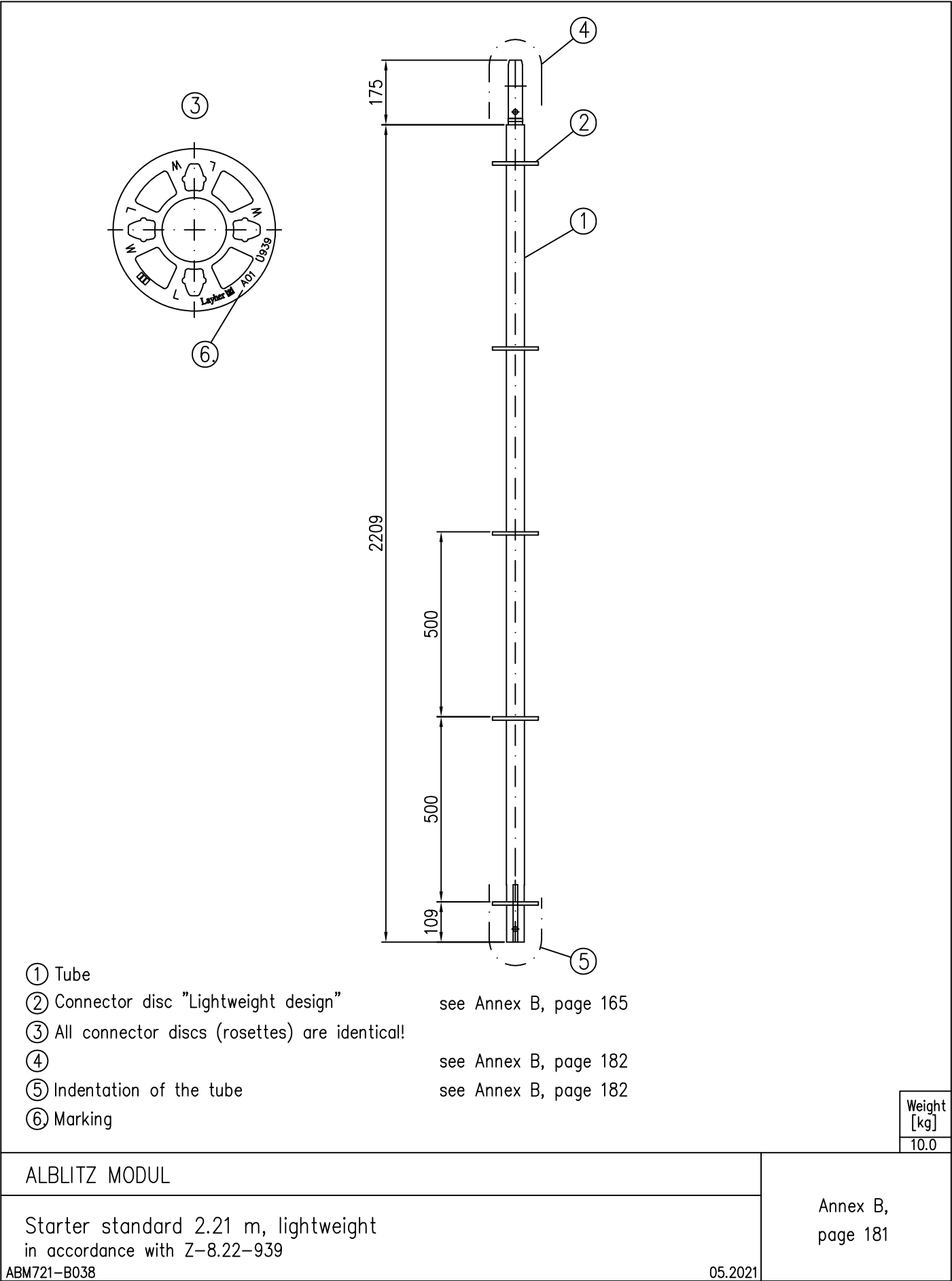


- ① Tube
- ② Tube
- ③ Connector disc "Lightweight design" see Annex B, page 165
- ④ Marking

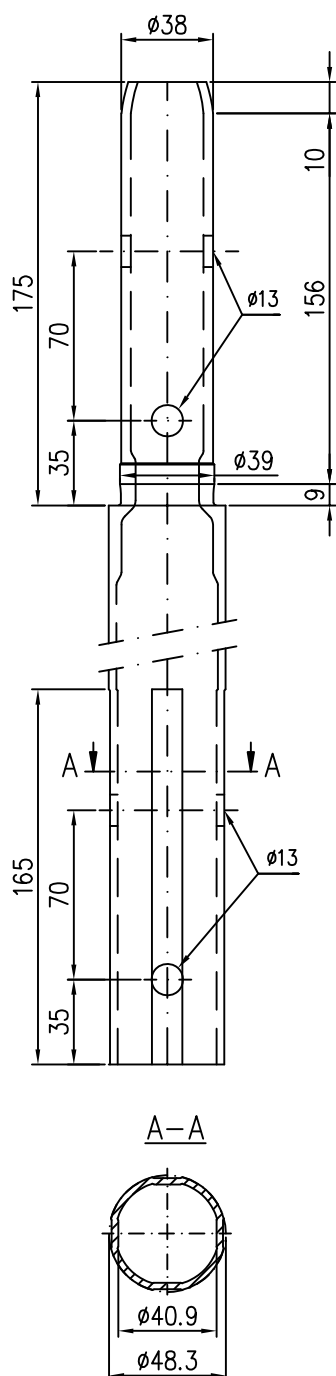
Weight [kg]
1.4

ALBLITZ MODUL	Annex B, page 179
Starter piece, lightweight in accordance with Z-8.22-939 ABM721-B036	

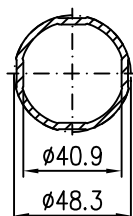




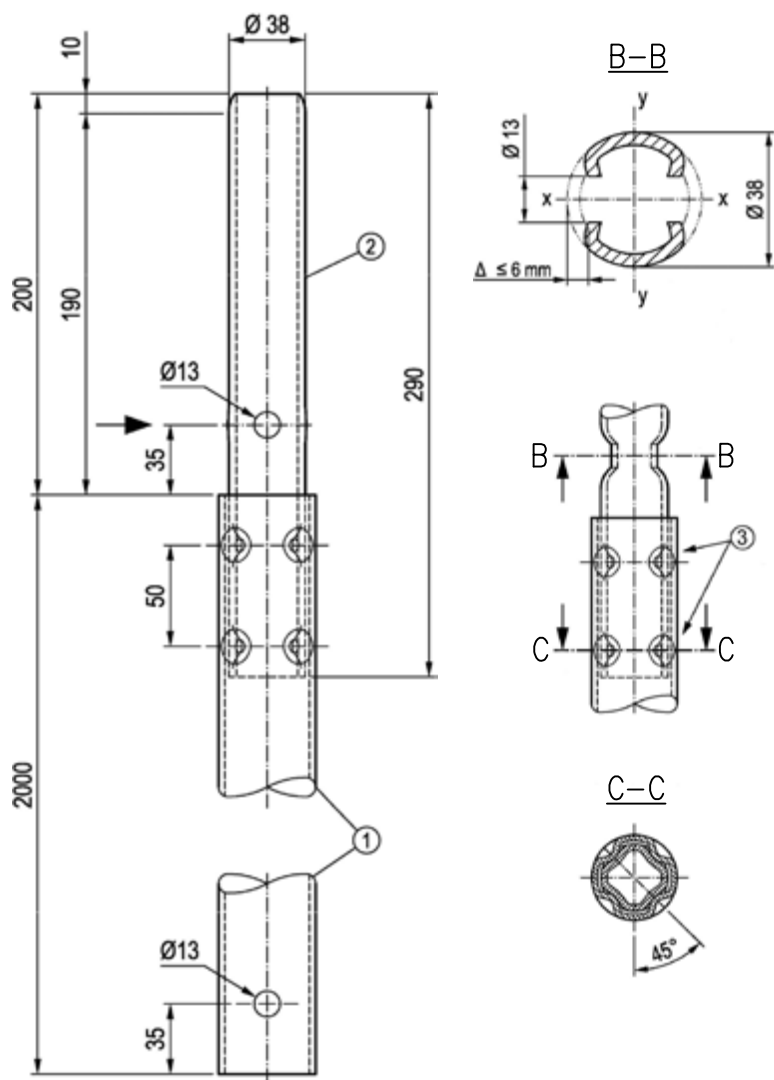
Lightweight



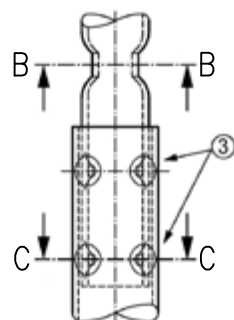
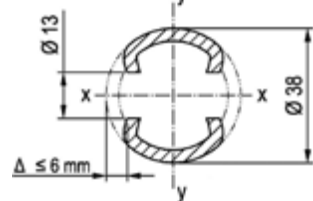
A-A



K2000+



B-B



C-C



Cross-section properties section B-B

$$\begin{aligned} A &= 2.74 \text{ cm}^2 \\ W_{x,pl} &= 3.75 \text{ cm}^2 \\ W_{y,pl} &= 2.20 \text{ cm}^2 \end{aligned}$$

- ① Tube
- ② Tube connector
- ③ Tube connector pressed-in

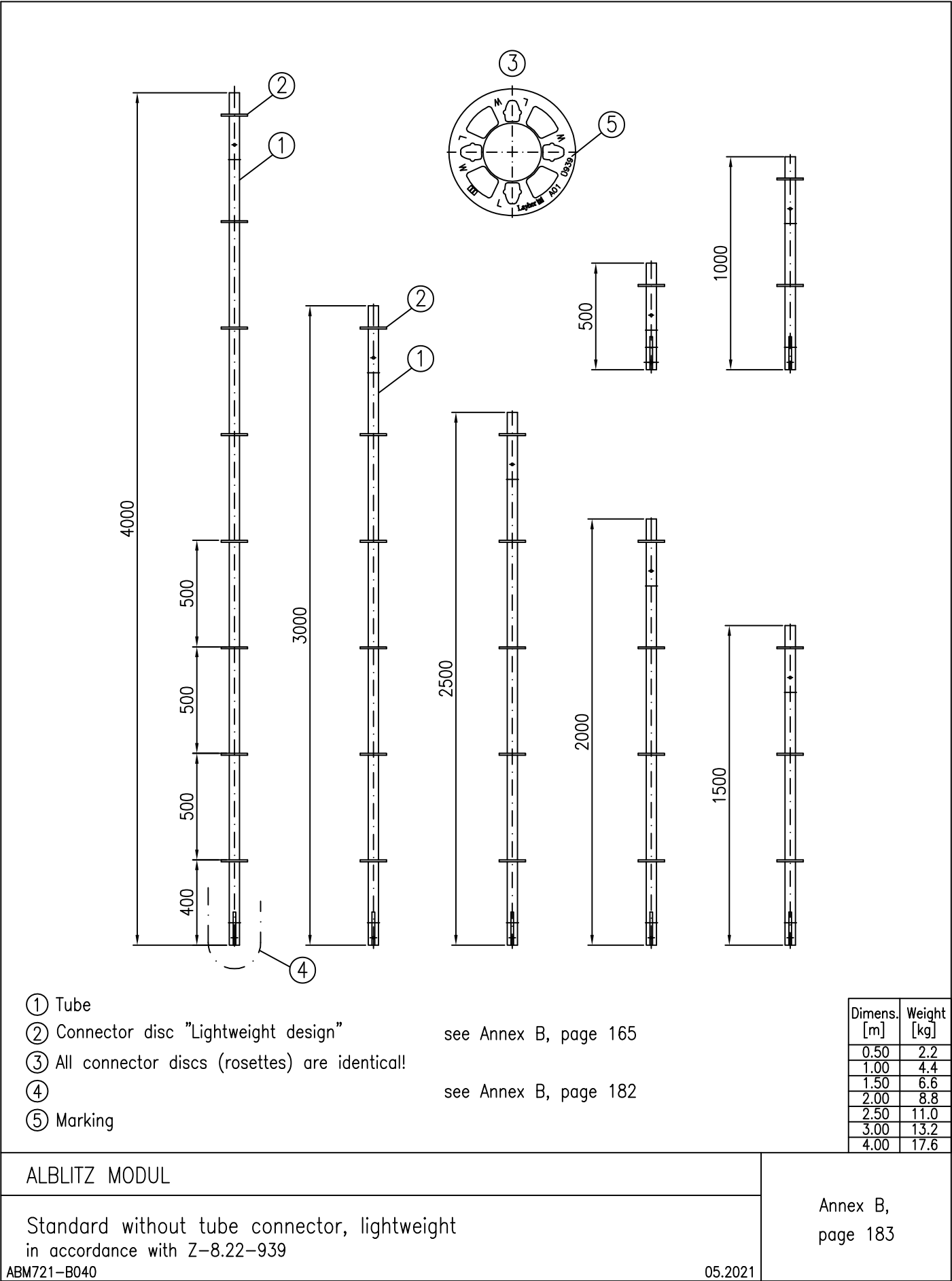
ALBLITZ MODUL

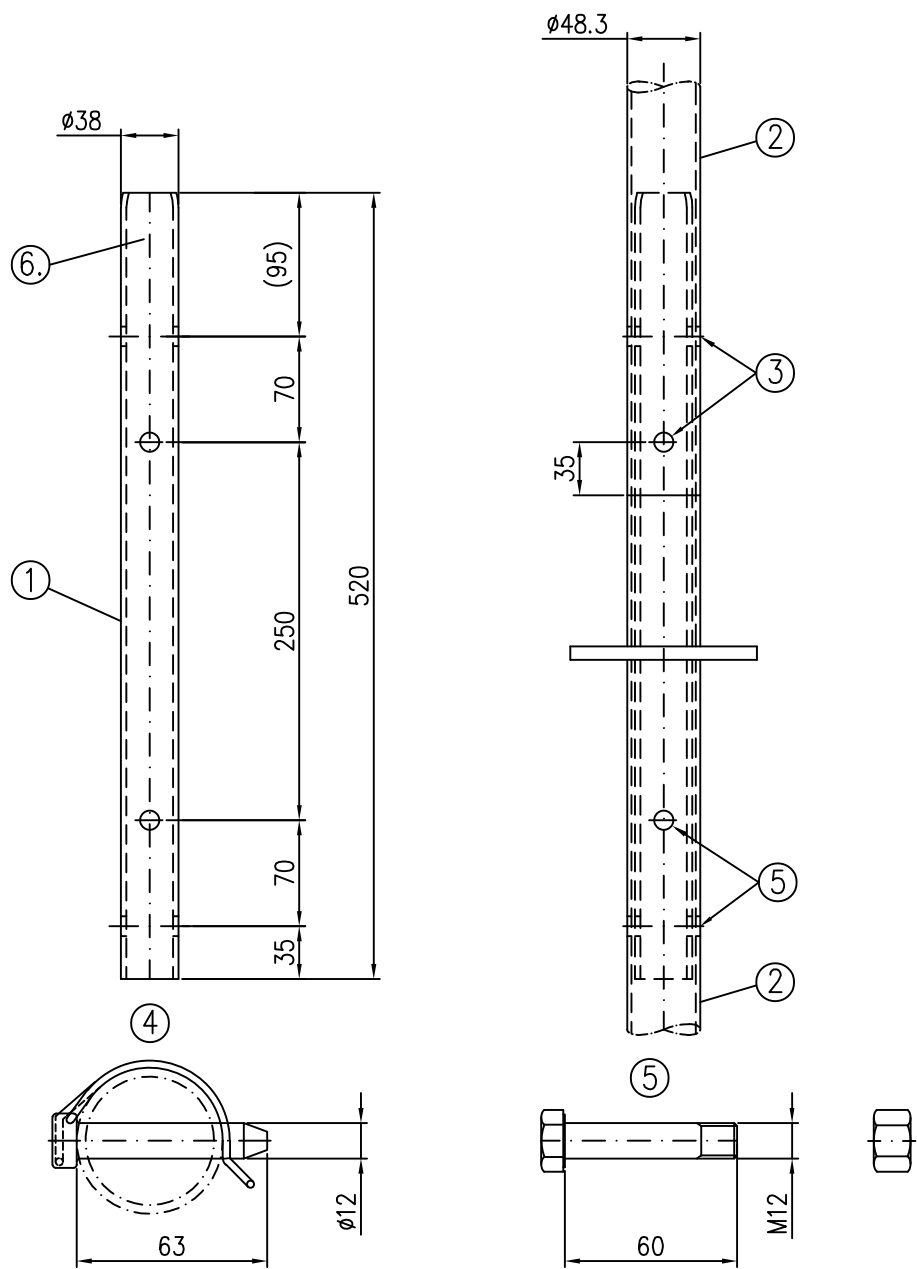
Detailed view: Standard with integrated tube connector, lightweight / Standard with in accordance with Z-8.22-939/Z-8.22-64 pressed-in tube connector "K200+ design"

ABM721-B039

10.2023

Annex B,
page 182

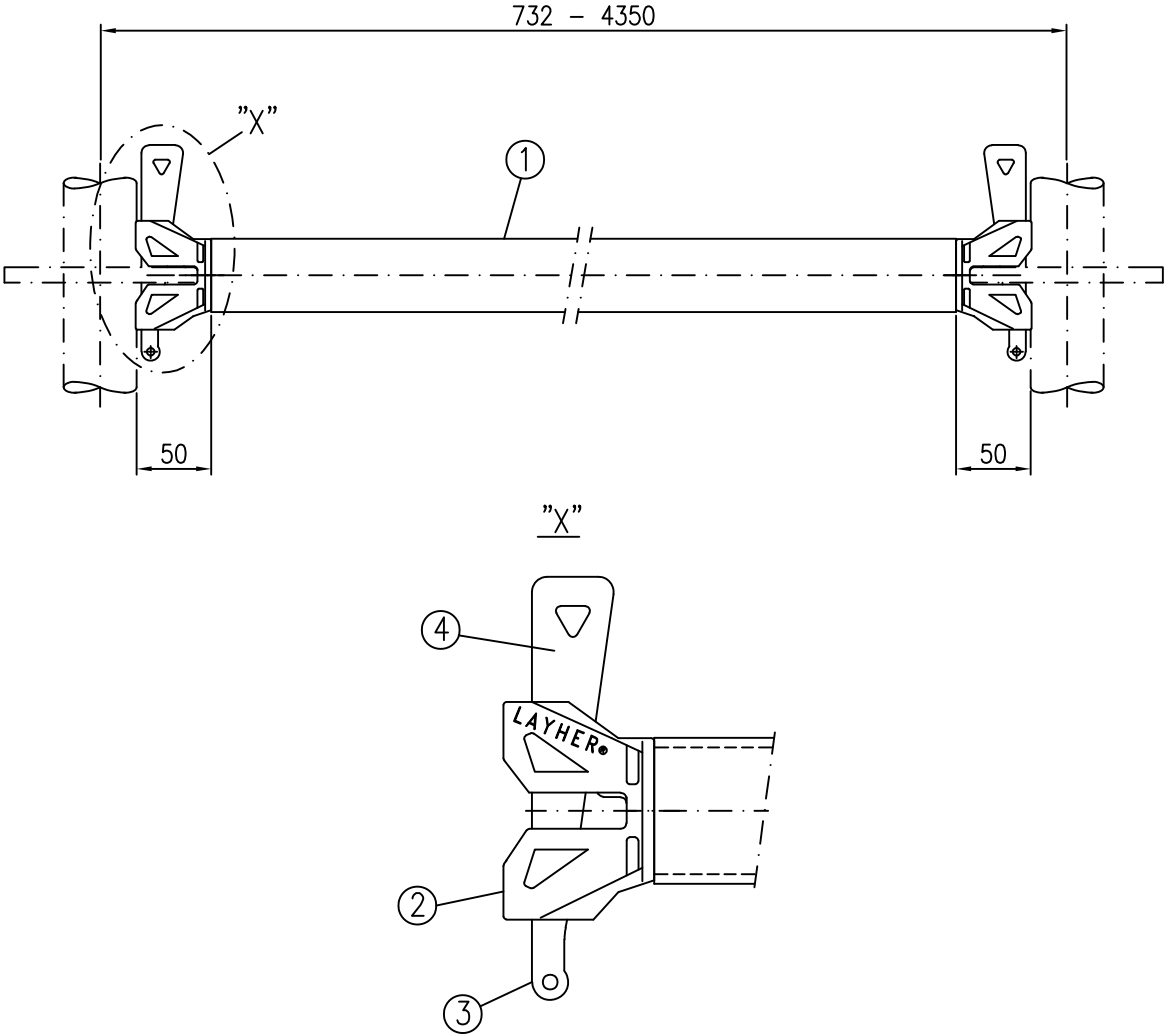




- ① Tube connector
- ② Standard
- ③ For connecting the standards among each other, ④ or ⑤ can be used.
- ④ Tube linchpin
- ⑤ Special bolt M12x60 with nut
- ⑥ Marking

Weight [kg]
1.6

ALBLITZ MODUL	Annex B, page 184
Tube connector for standard in accordance with Z-8.22-939	
ABM721-B041	



- ① Tube

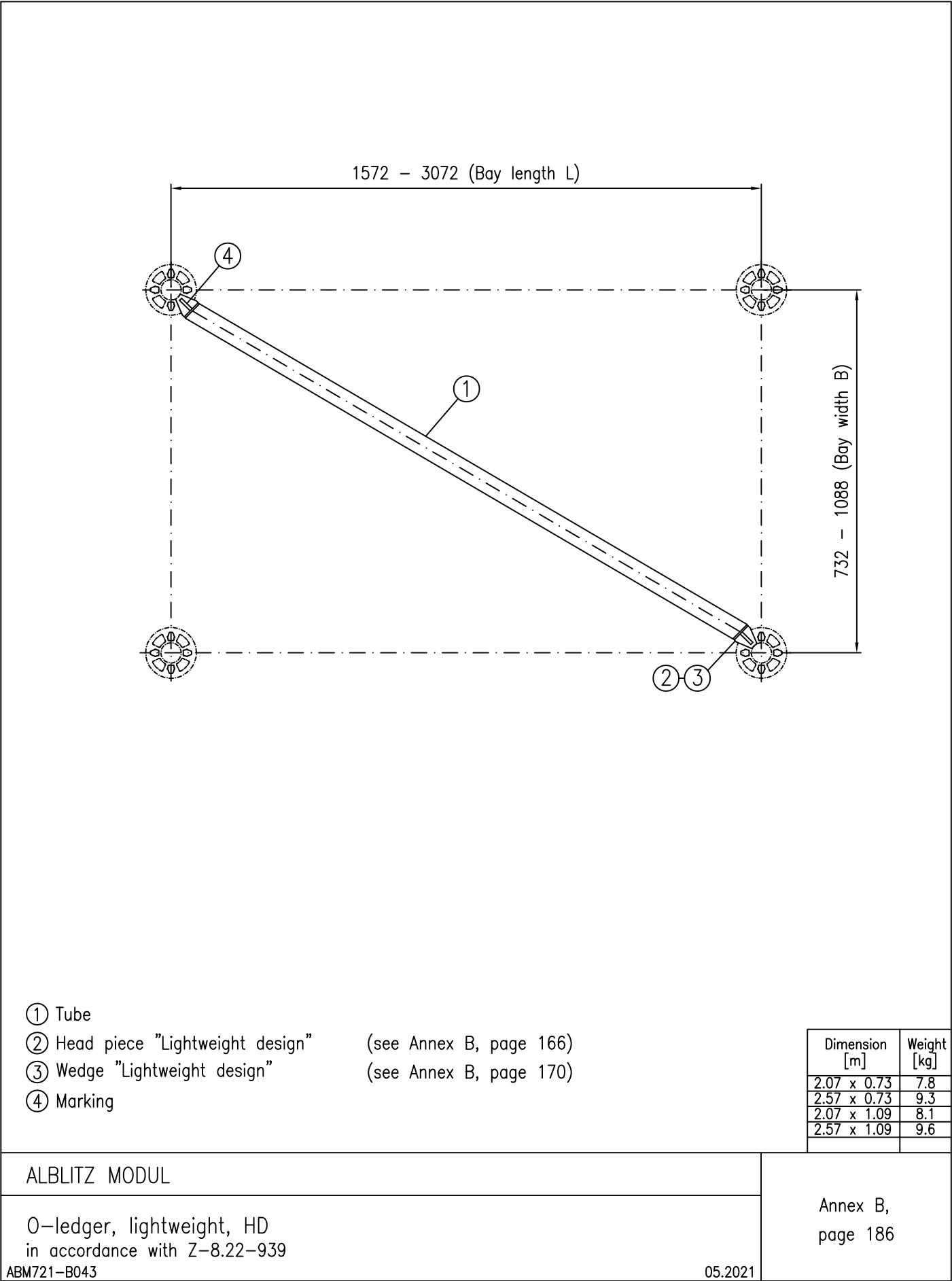
② Head piece "Lightweight design" (see Annex B, page 166)

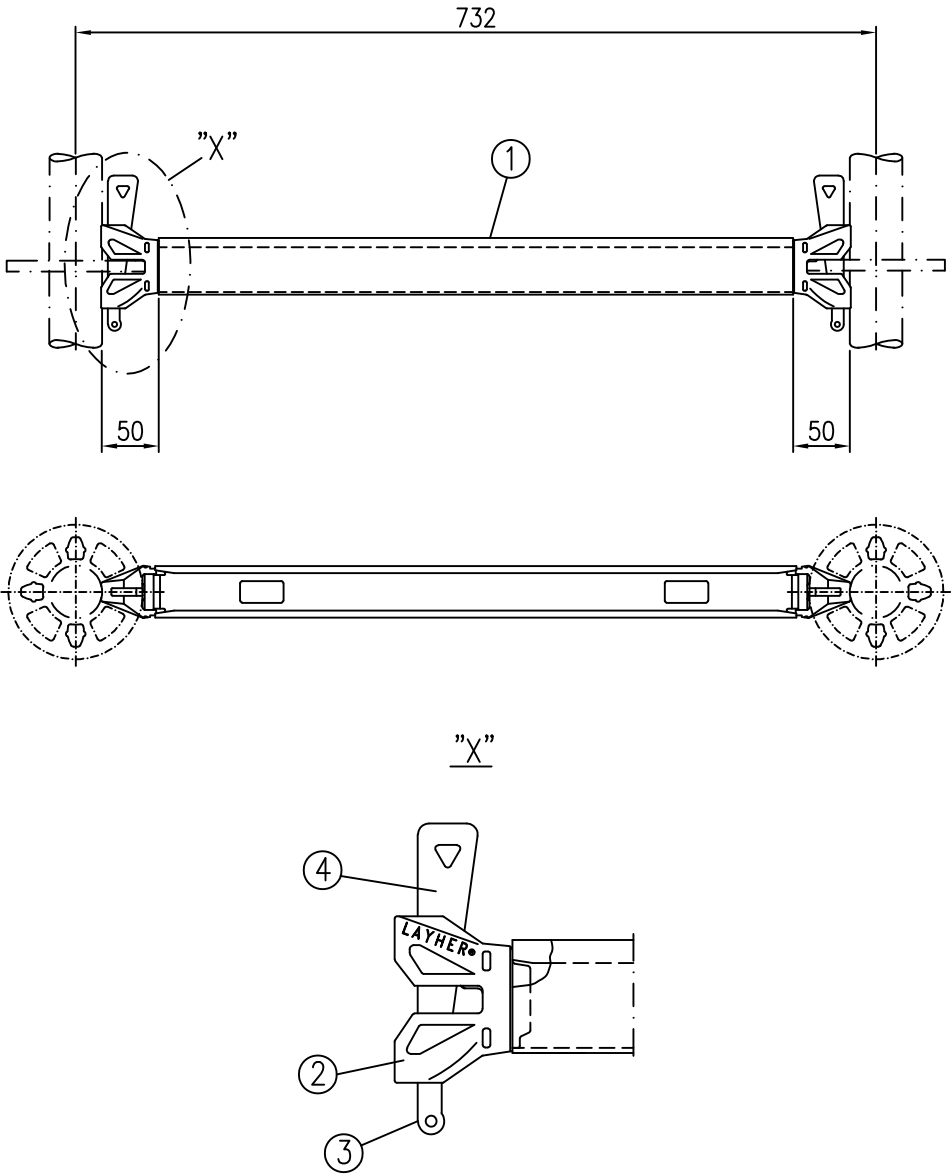
③ Wedge "Lightweight design" (see Annex B, page 170)

④ Marking

Dimens. [m]	Weight [kg]
0.73	2.9
1.09	4.0
1.57	5.5
2.07	7.0
2.57	8.5
3.07	10.1
4.14	13.4

ALBLITZ MODUL	Annex B, page 185
O-ledge, lightweight 0.73 – 4.35 m in accordance with Z-8.22-939	
ABM721-B04205.2021	





- ① U-profile

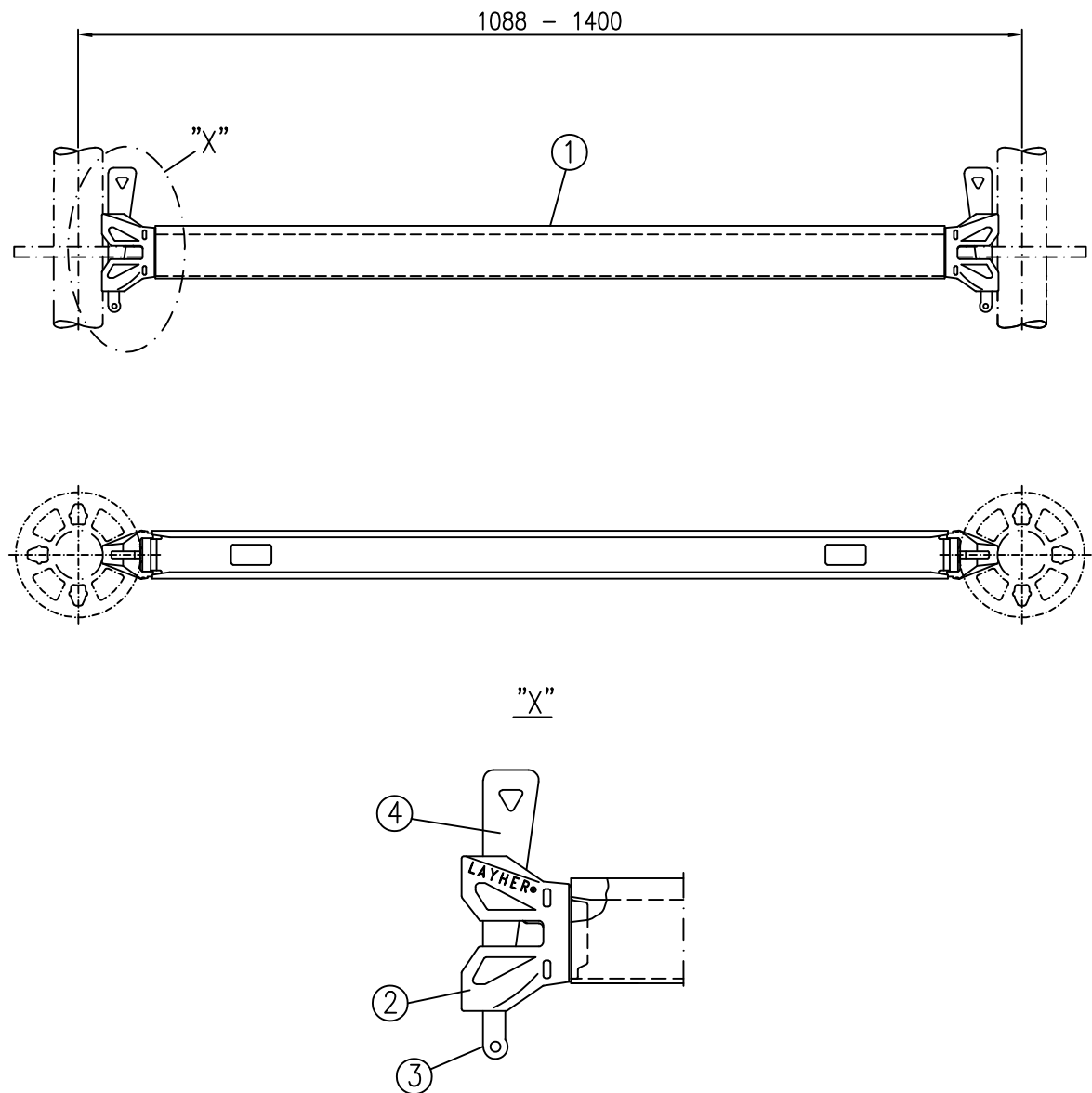
(see Annex B, page 190)
- ② Head piece "Lightweight design"

(see Annex B, page 167)
- ③ Wedge "Lightweight design"

(see Annex B, page 170)
- ④ Marking

Weight [kg]
3.1

ALBLITZ MODUL	Annex B, page 187
U-ledge, lightweight 0.73 m T14 in accordance with Z-8.22-939	
ABM721-B044	



- ① U-profile

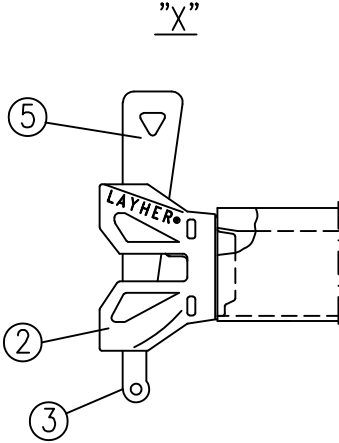
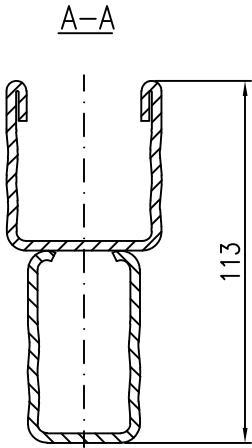
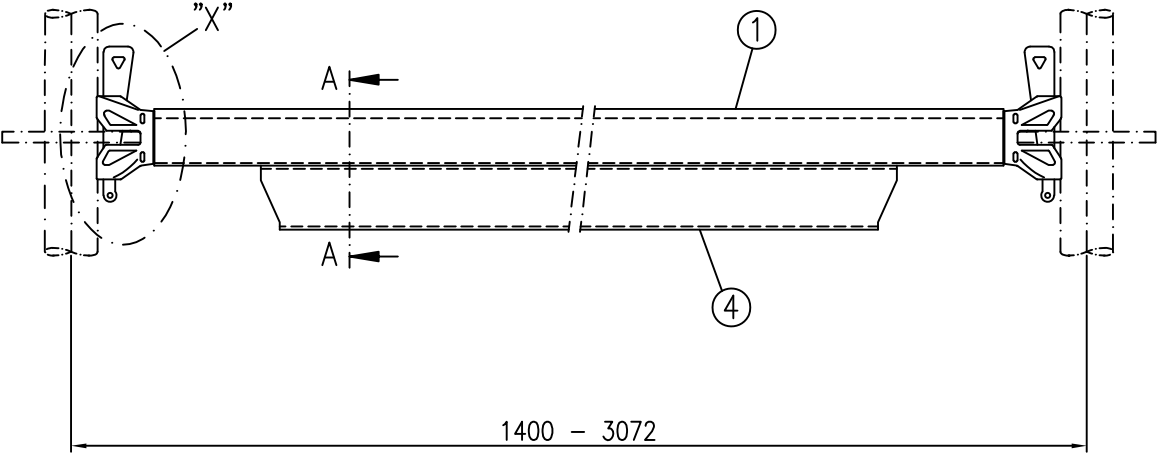
(see Annex B, page 190)
- ② Head piece "Lightweight design"

(see Annex B, page 167)
- ③ Wedge "Lightweight design"

(see Annex B, page 170)
- ④ Marking

Dimens. [m]	Weight [kg]
1.09	4.4
1.40	5.4

ALBLITZ MODUL	Annex B, page 188
U-ledge, lightweight 1.09 – 1.40 m T14 in accordance with Z-8.22-939	
ABM721-B045	



- ① U-profile

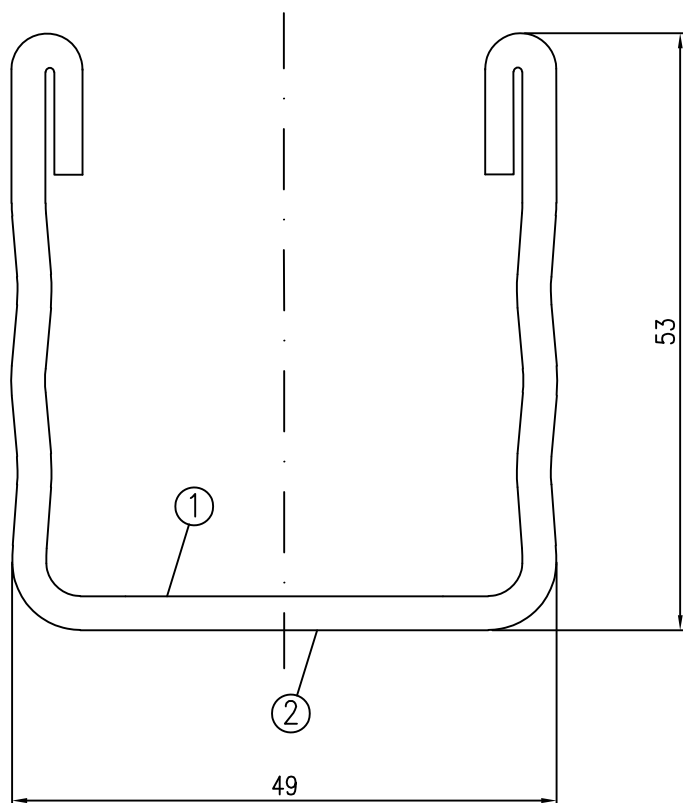
(see Annex B, page 190)
- ② Head piece "Lightweight design"

(see Annex B, page 167)
- ③ Wedge "Lightweight design"

(see Annex B, page 170)
- ④ U-profile
- ⑤ Marking

Dimens. [m]	Weight [kg]
1.40	8.9
1.57	9.4
2.07	12.7
2.57	15.7
3.07	19.0

ALBLITZ MODUL		Annex B, page 189
U-ledge, lightweight 1.40 – 3.07 m T14, reinforced in accordance with Z-8.22-939		
ABM721-B046	05.2021	



- ① U-profile 49 x 53 x 2.5 Material, please refer to component drawings
② Marking

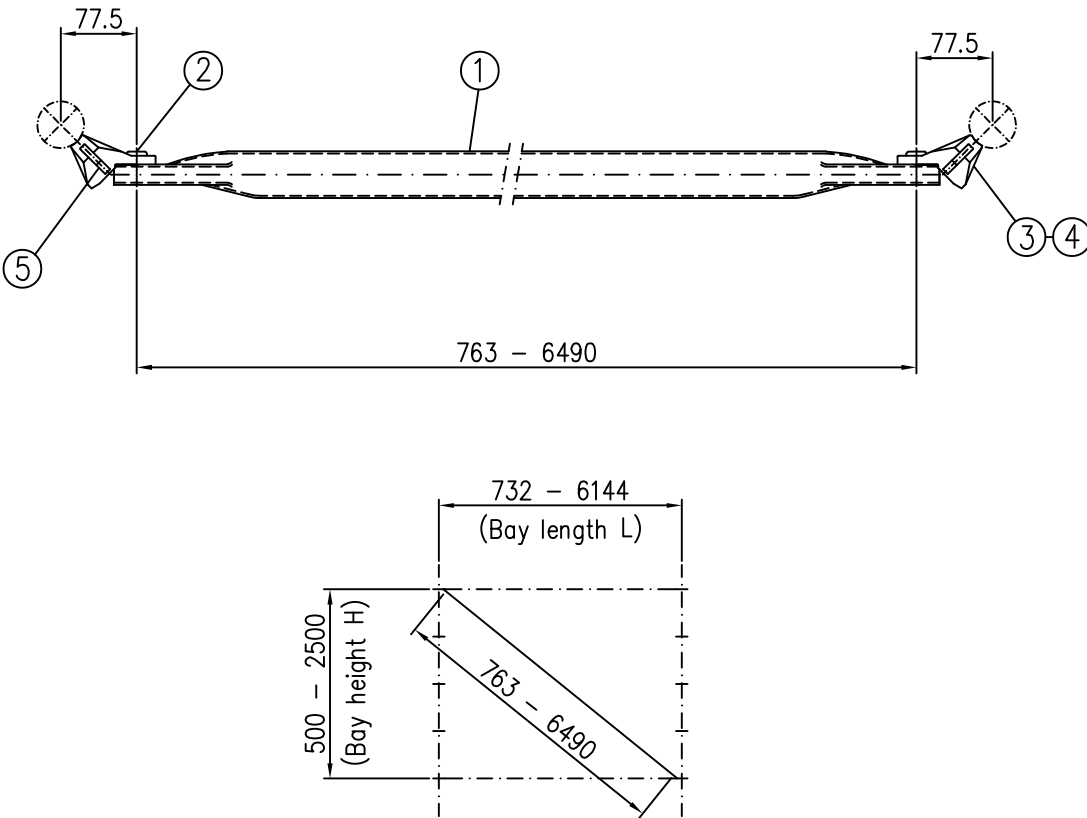
ALBLITZ MODUL

U-profile 53 T10
in accordance with Z-8.1-16.2

ABS716-A023_ABM

05.2021

Annex B,
page 190

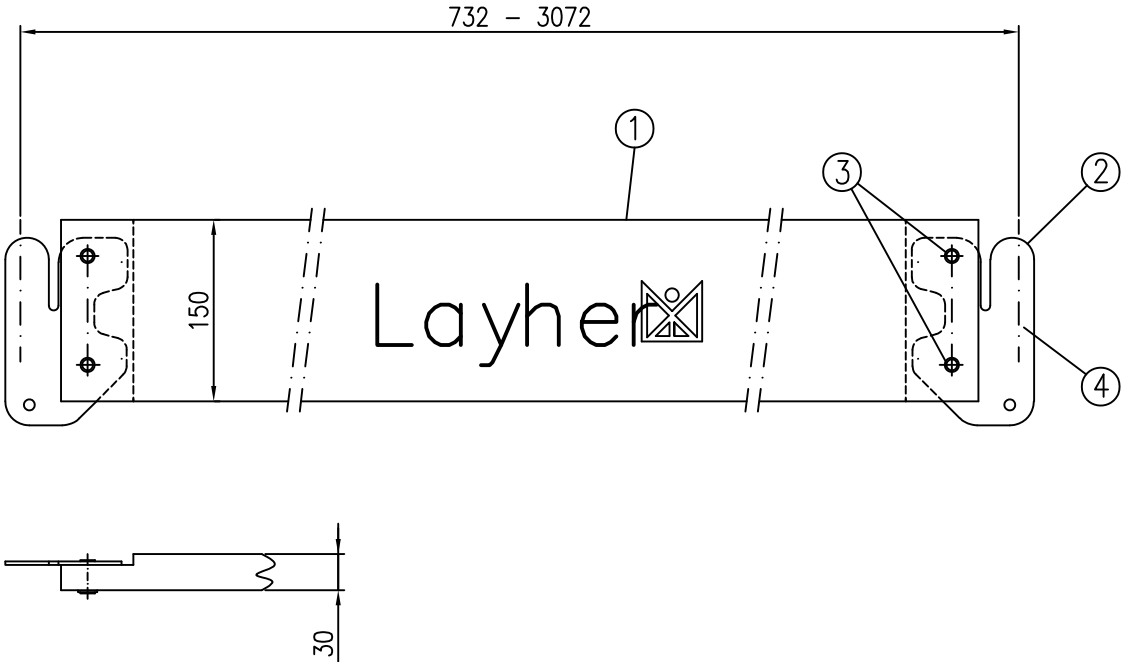


- ① Tube
- ② Cylinder head rivet
- ③ Head piece "Lightweight design" (see Annex B, page 169)
- ④ Wedge "Lightweight design" (see Annex B, page 170)
- ⑤ Marking

Dimension [m]	Weight [kg]
2.07 x 2.00	8.9
2.57 x 2.00	9.5
2.07 x 1.50	8.2
2.57 x 1.50	9.5

ALBLITZ MODUL	Annex B, page 191
Diagonal brace "Lightweight design" in accordance with Z-8.22-939 ABM721-B048	

05.2021

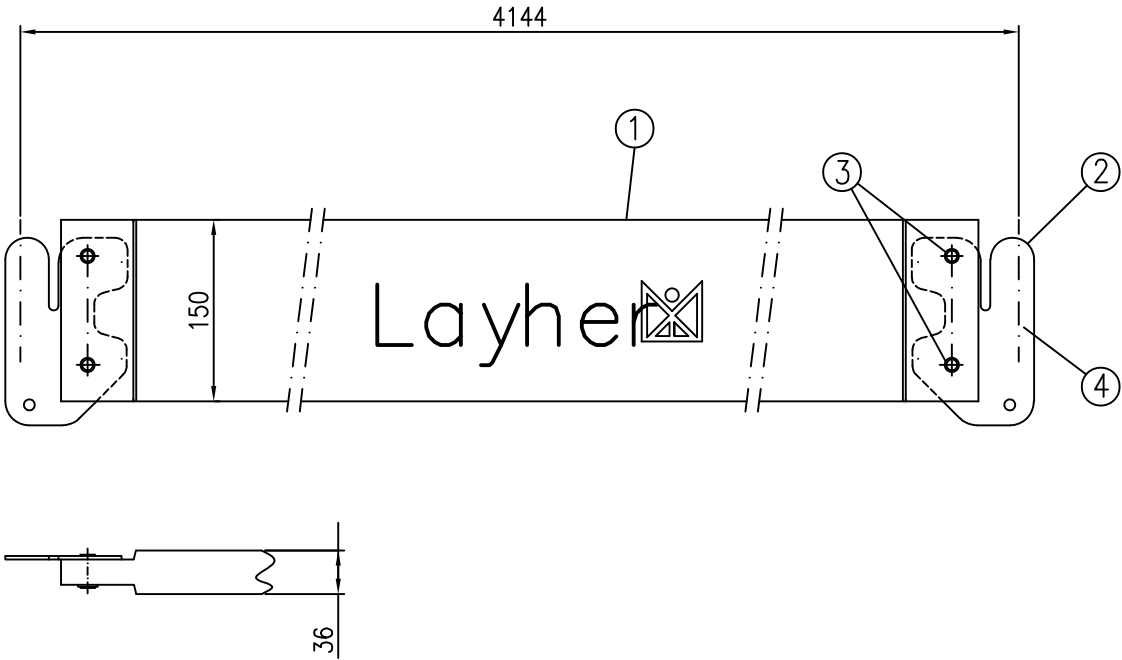


- ① Wood
- ② Fitting
- ③ Flat-head rivet
- ④ Marking

Dimens. [m]	Weight [kg]
0.73	1.5
1.09	2.5
1.57	3.5
2.07	4.6
2.57	5.7
3.07	7.1

ALBLITZ MODUL	Annex B, page 192
U-toeboard, wood 0.73 – 3.07 m in accordance with Z–8.22–939 ABM710–B038	

05.2021

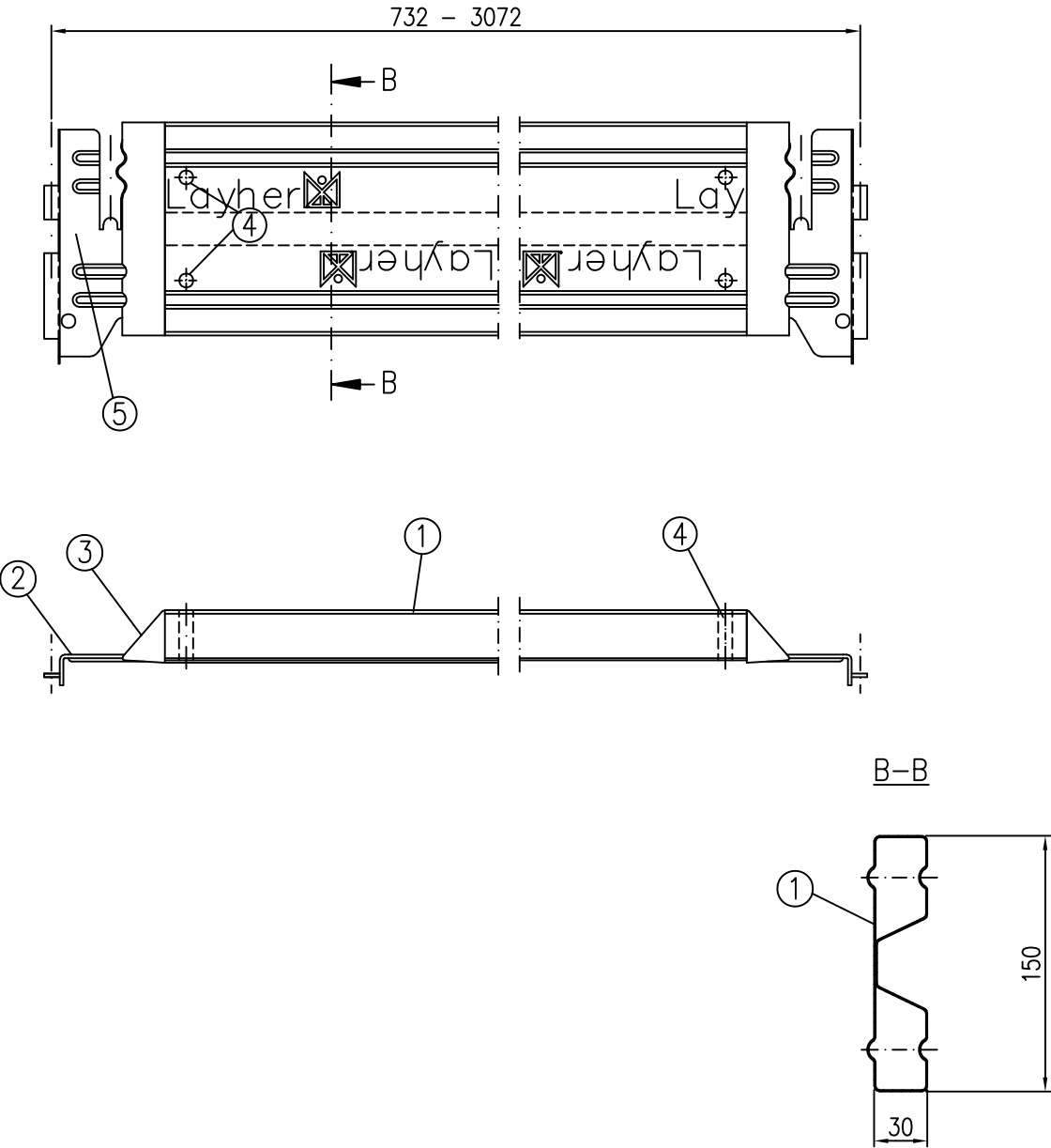


- ① Wood
- ② Fitting
- ③ Flat-head rivet
- ④ Marking

Weight [kg]
7.5

ALBLITZ MODUL	Annex B, page 193
U-toeboard, wood 4.14 m in accordance with Z-8.22-939	
ABM721-B050	

05.2021



- ① Profiled sheet metal
- ② Fitting
- ③ Plastic head piece
- ④ Tubular rivet
- ⑤ Marking

Dimens. [m]	Weight [kg]
0,73	1.8
1,09	2.5
1,57	3.4
2,07	4.4
2,57	5.4
3,07	6.3

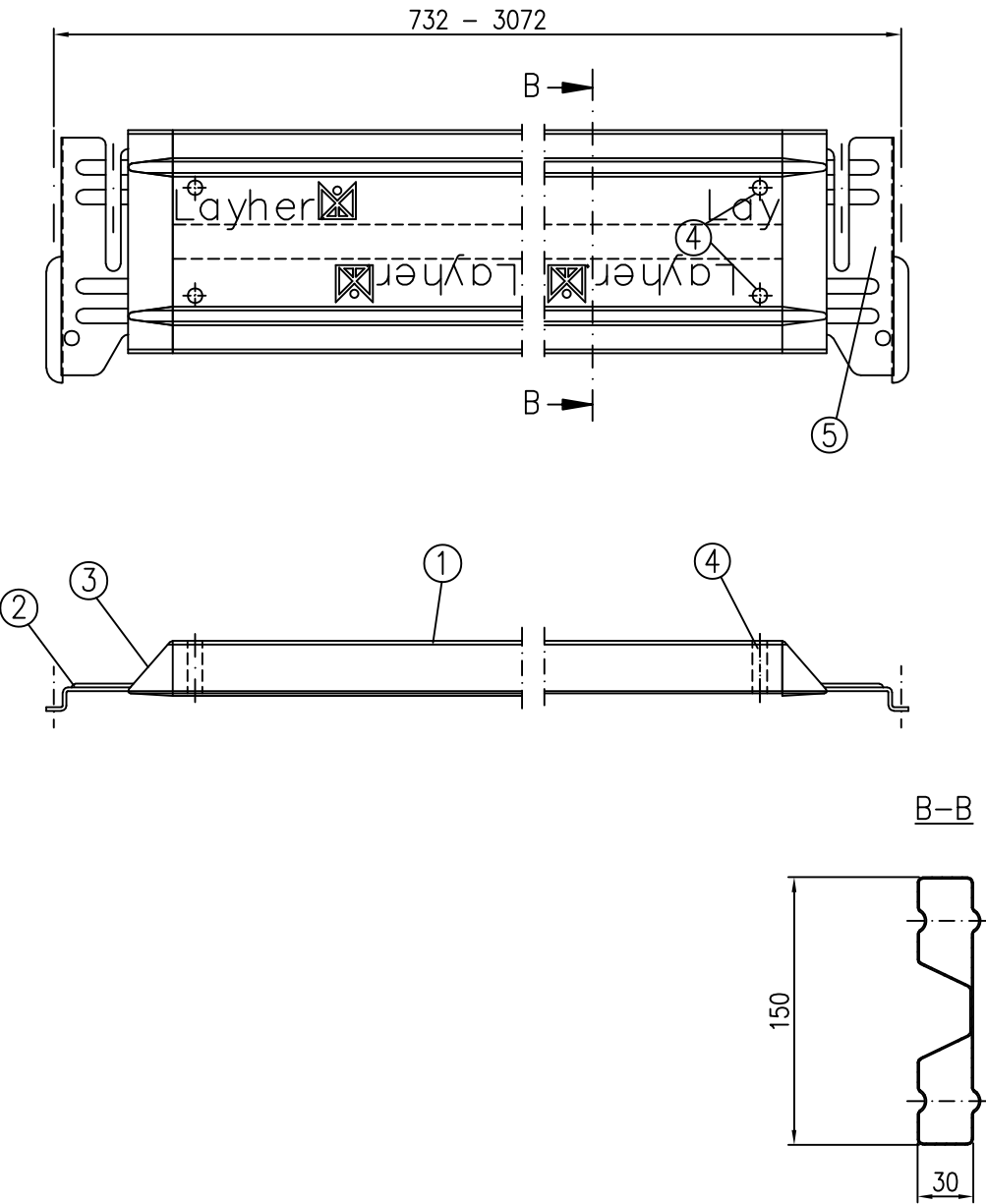
ALBLITZ MODUL

U-toeboard, steel 0.73 – 3.07 m T17
in accordance with Z-8.22-939

ABM721-B051

Annex B,
page 194

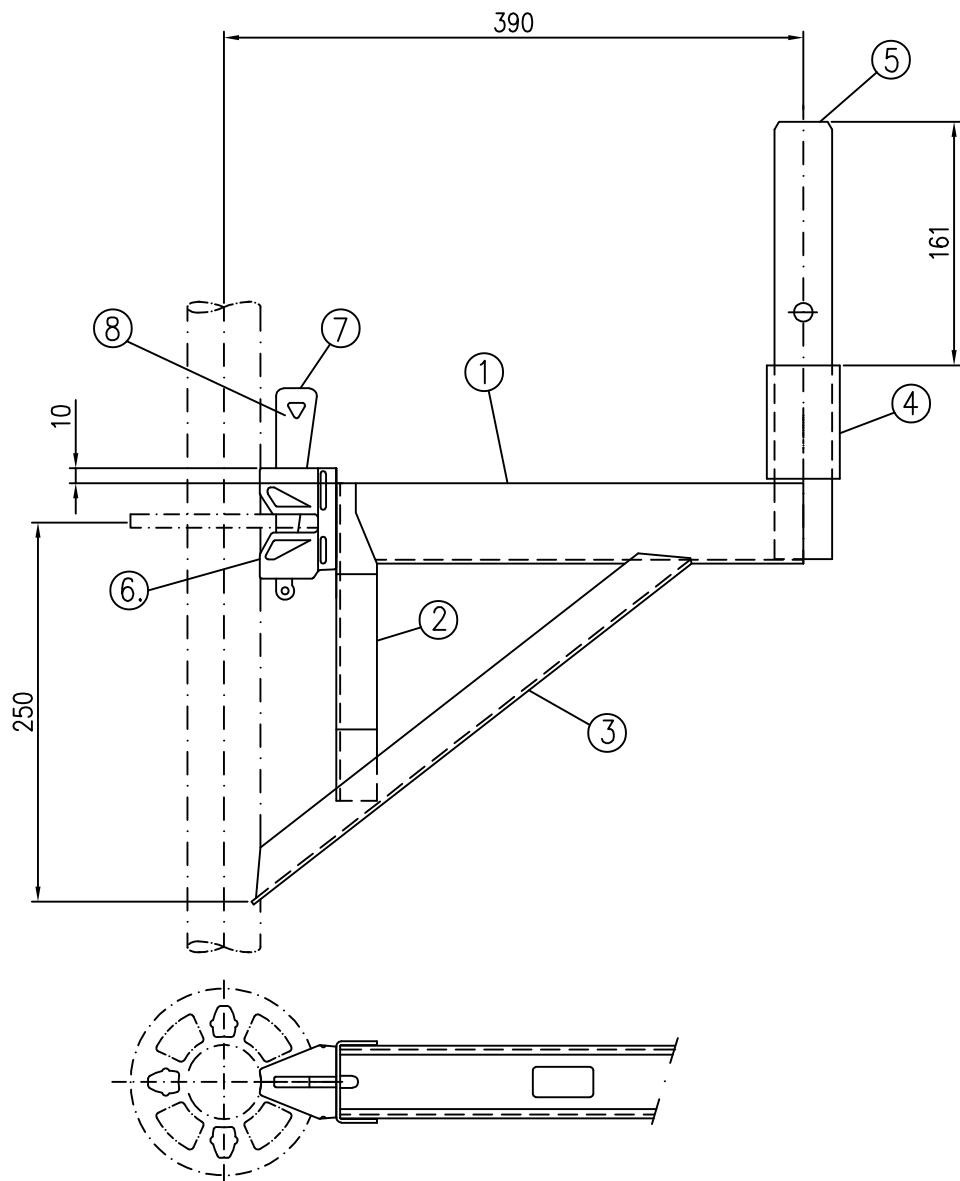
05.2021



- ① Profiled sheet metal
- ② Fitting
- ③ Plastic head piece
- ④ Tubular rivet
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	1.8
1.09	2.5
1.57	3.4
2.07	4.4
2.57	5.4
3.07	6.3

ALBLITZ MODUL	Annex B, page 195
U-toeboard, steel 0.73 – 3.07 m in accordance with Z-8.22-939 ABM710-B039	



- ① U-profile

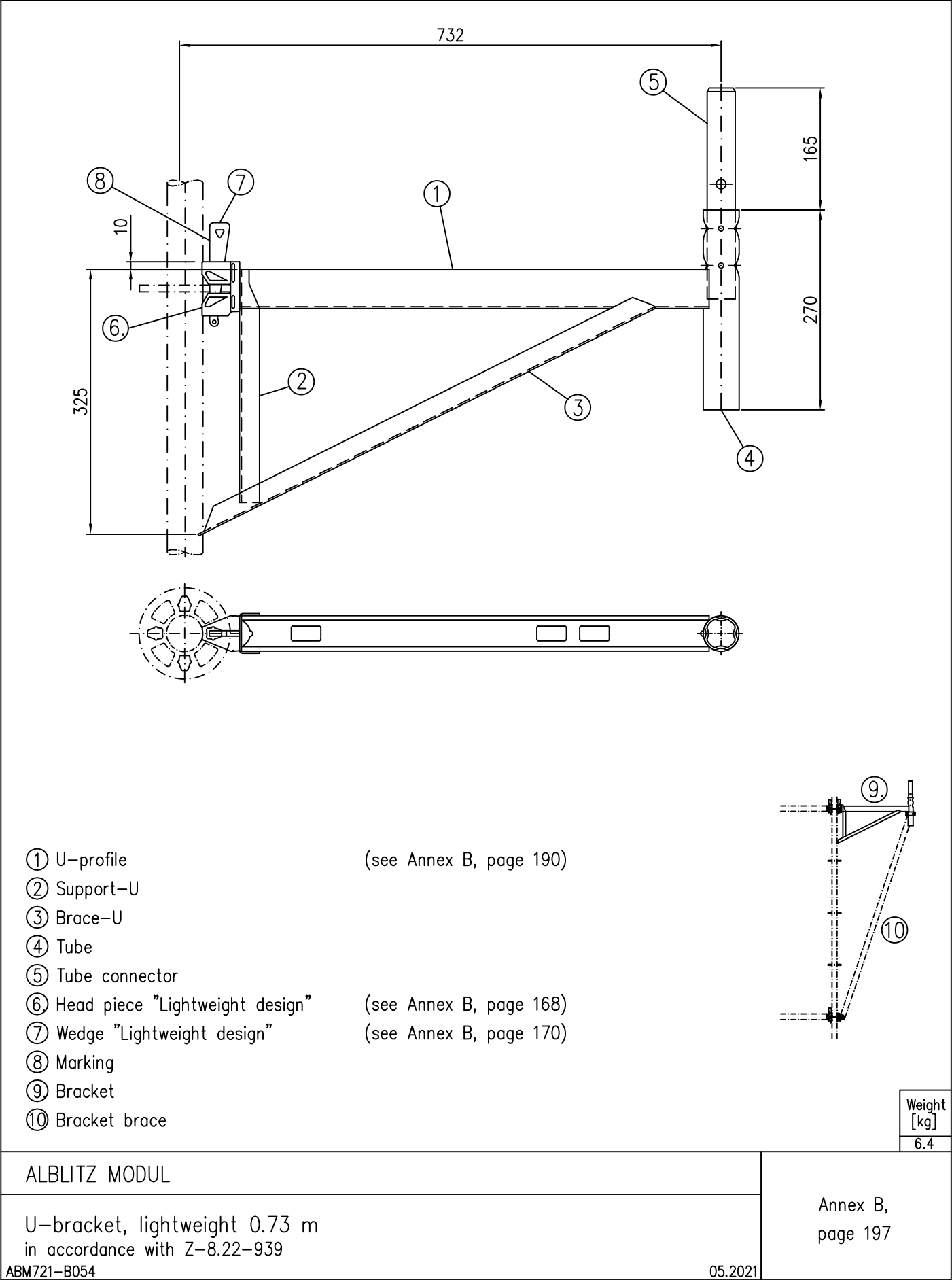
(see Annex B, page 190)
- ② Support-U
- ③ Brace-U
- ④ Tube
- ⑤ Tube connector
- ⑥ Head piece "Lightweight design"

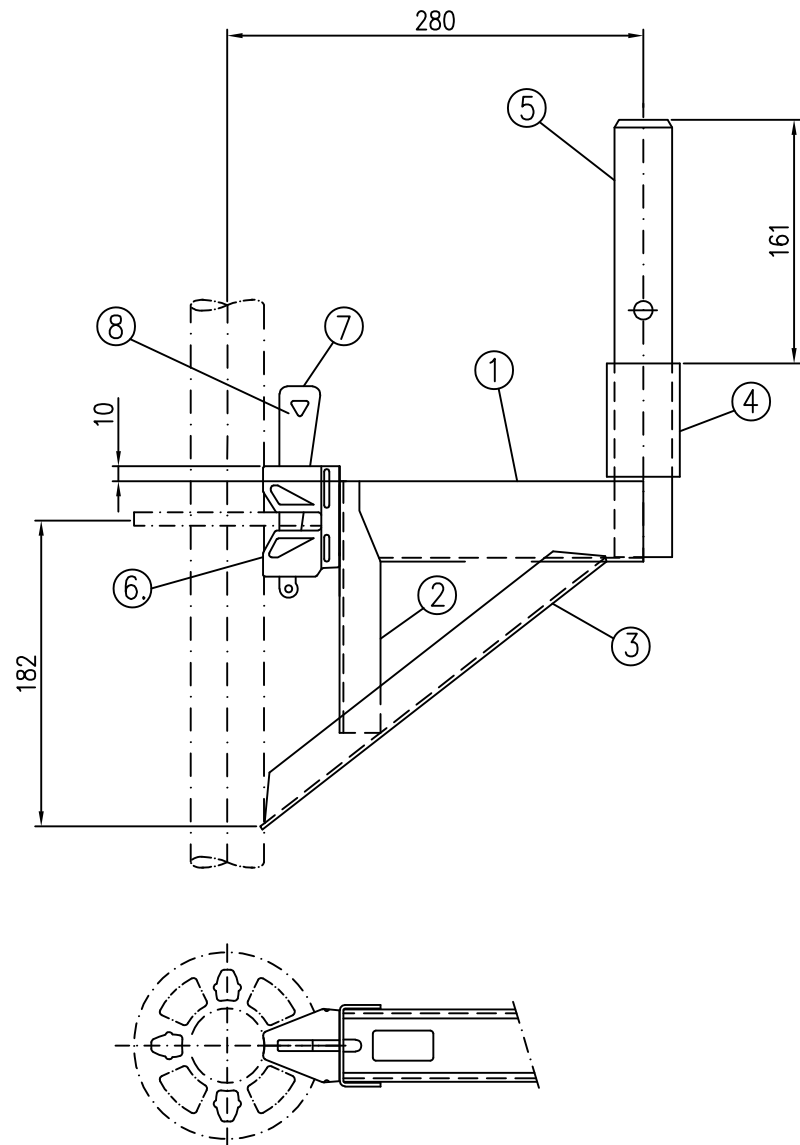
(see Annex B, page 168)
- ⑦ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑧ Marking

Weight [kg]
3.9

ALBLITZ MODUL	Annex B, page 196
U-bracket, lightweight 0.39 m in accordance with Z-8.22-939	
ABM721-B05305.2021	





- ① U-profile

(see Annex B, page 190)
- ② Support-U
- ③ Brace-U
- ④ Tube
- ⑤ Tube connector
- ⑥ Head piece "Lightweight design"

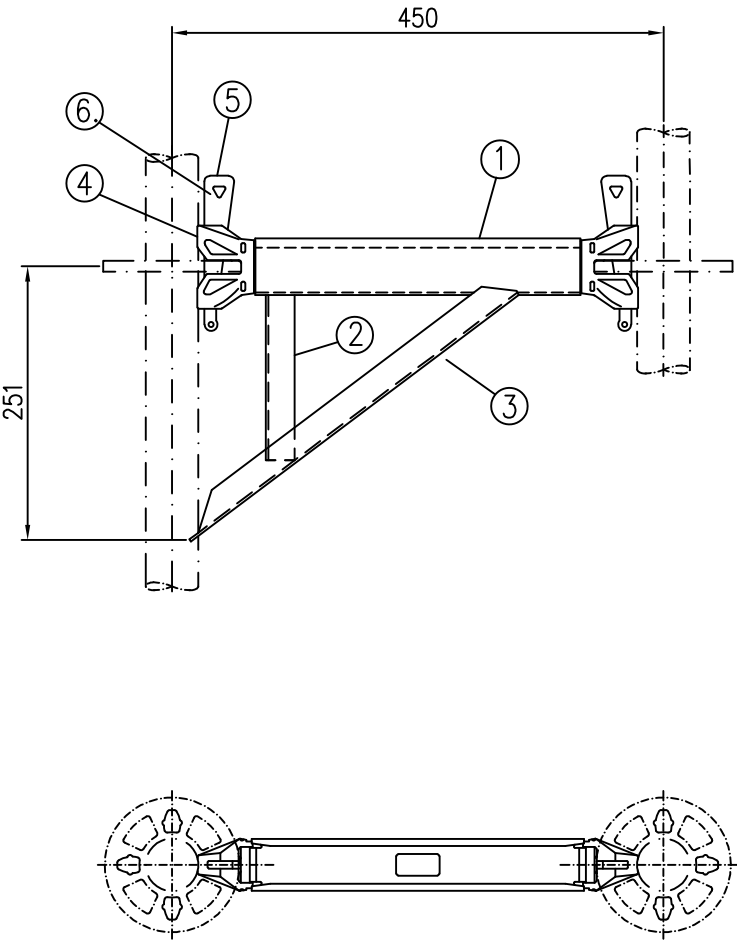
(see Annex B, page 168)
- ⑦ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑧ Marking

Weight [kg]
3.4

ALBLITZ MODUL	Annex B, page 198
U-bracket, lightweight 0.28 m in accordance with Z-8.22-939	
ABM721-B055	

05.2021



- ① U-profile

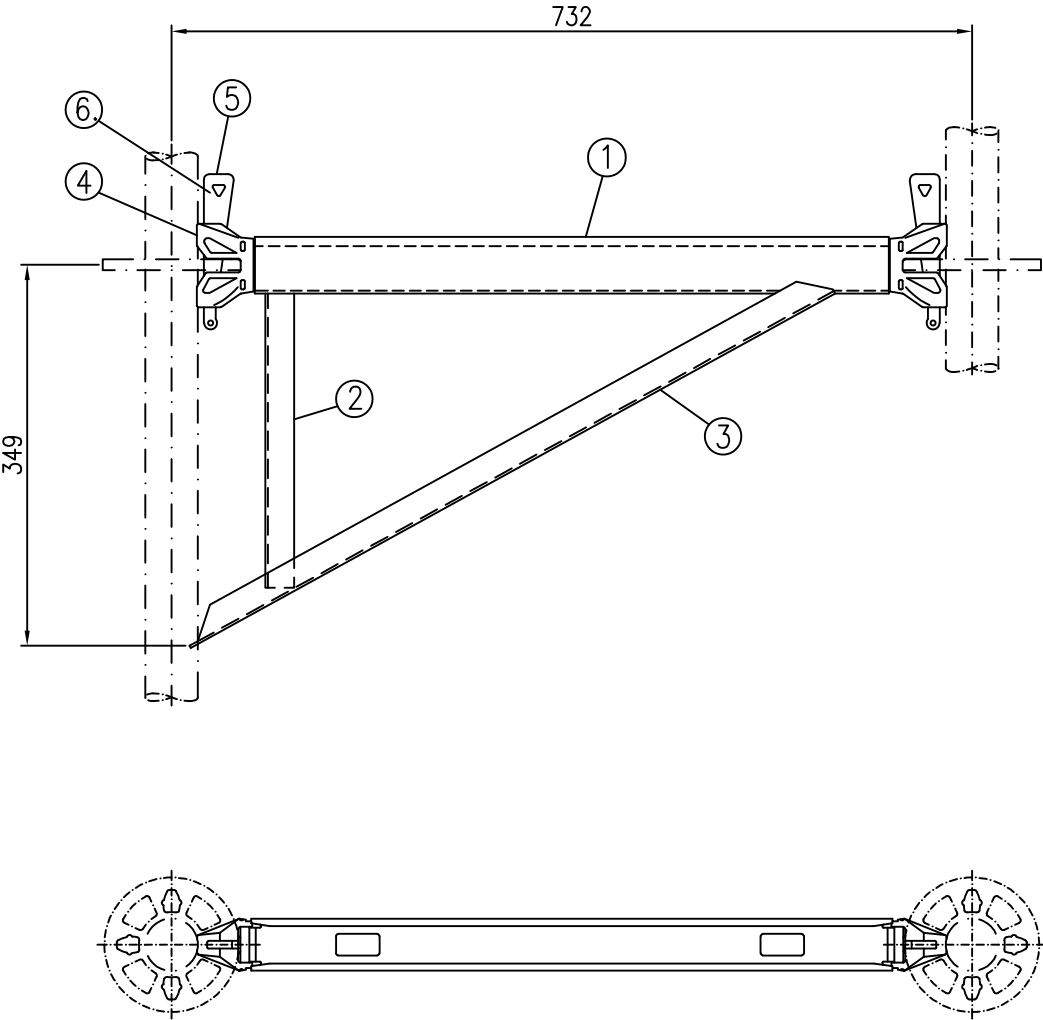
(see Annex B, page 190)
- ② Support-U
- ③ Brace-U
- ④ Head piece "Lightweight design"

(see Annex B, page 167)
- ⑤ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑥ Marking

Weight [kg]
3.1

ALBLITZ MODUL	Annex B, page 199
U-bracket, lightweight 0.45 m with 2 wedge heads in accordance with Z-8.22-939	
ABM721-B05605.2021	



- ① U-profile

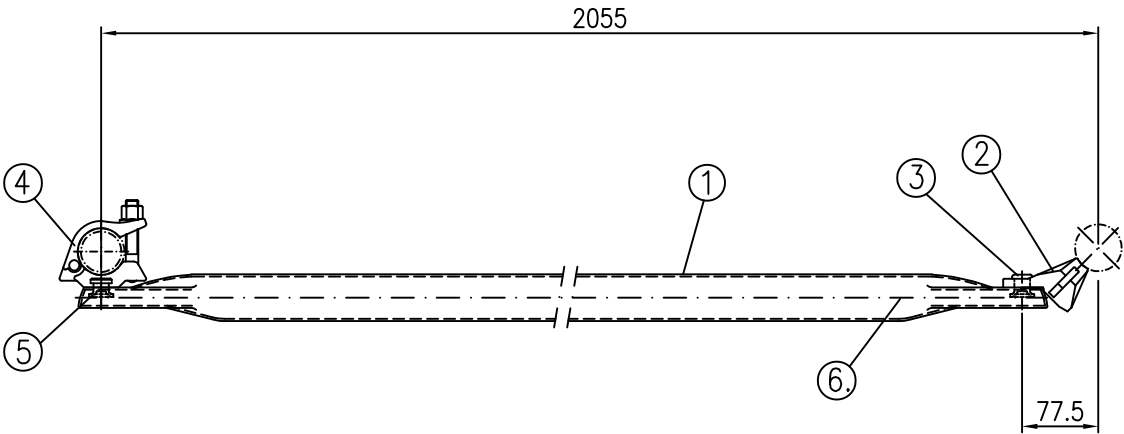
(see Annex B, page 190)
- ② Support-U
- ③ Brace-U
- ④ Head piece "Lightweight design"

(see Annex B, page 167)
- ⑤ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑥ Marking

Weight [kg]
5.0

ALBLITZ MODUL		Annex B, page 200
U-bracket, lightweight 0.73 m with 2 wedge heads in accordance with Z-8.22-939		
ABM721-B057	05.2021	



- ① Tube

② Head piece + Wedge "Lightweight design"

③ Cylinder head rivet

④ Halfcoupler with screw top

⑤ Cylinder head rivet

⑥ Marking
- (see Annex B, pages 169 + 170)

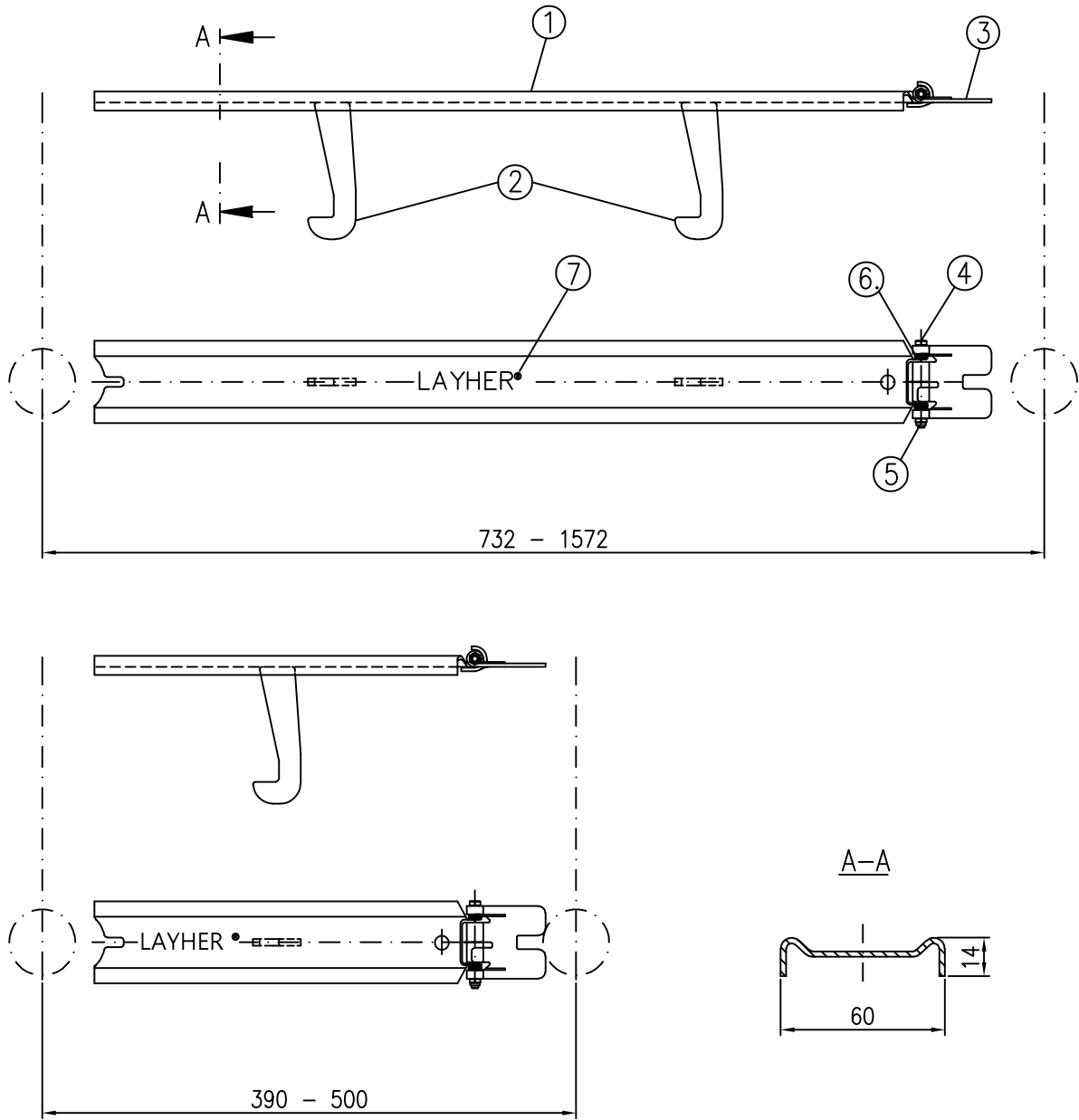
swivel, riveted

in accordance with approval Z-8.331-882

swivel, riveted

Weight [kg]
8.8

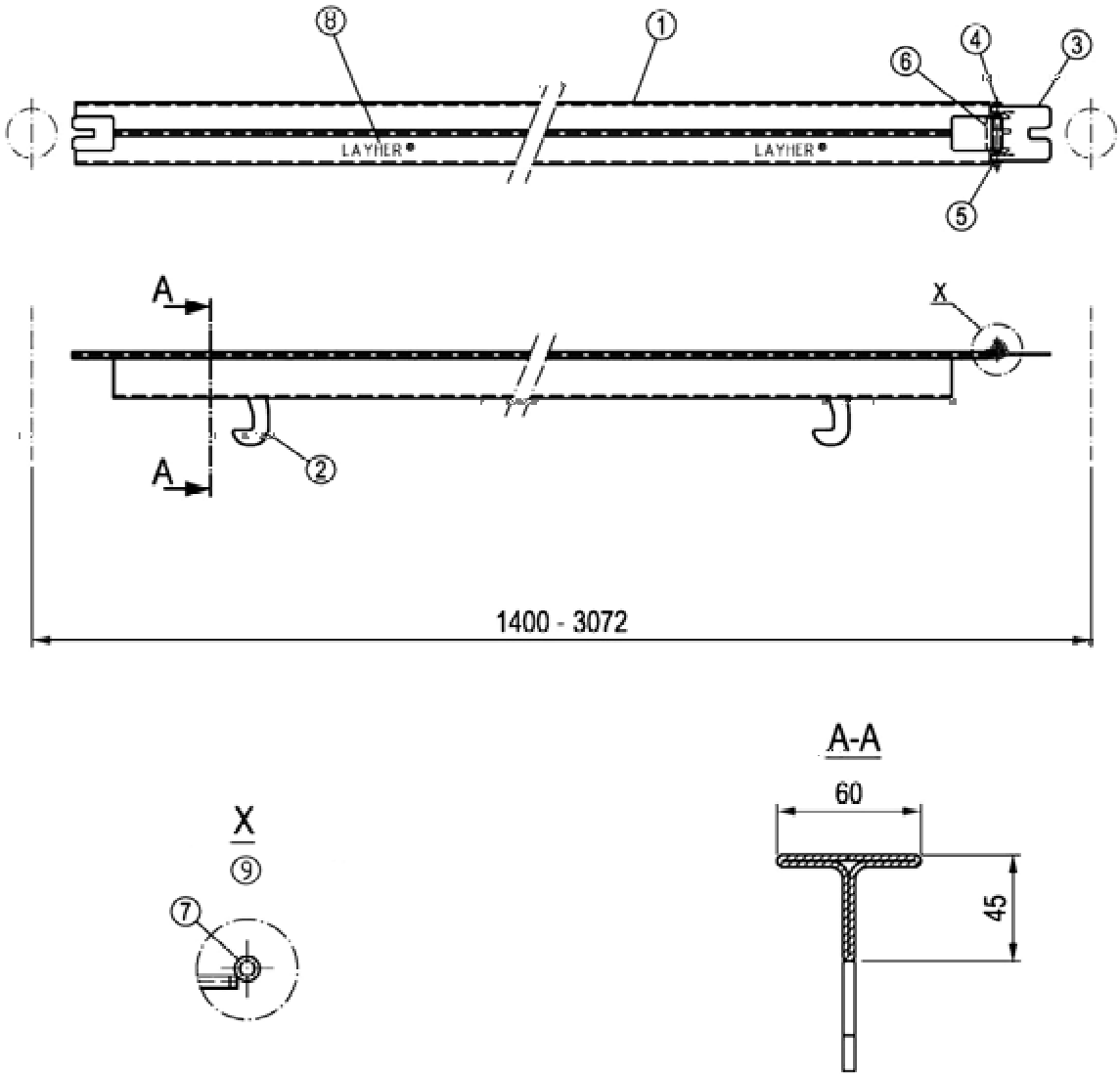
ALBLITZ MODUL	Annex B, page 201
Bracket brace 2.05 m "Lightweight design" in accordance with Z-8.22-939	
ABM721-B05802.2023	



- ① Rail
- ② Locking hook
- ③ Safety cap
- ④ Hexagon bolt
- ⑤ Locknut
- ⑥ Leg spring
- ⑦ Marking

Dimens. [m]	Weight [kg]
0.39	0.6
0.45	0.7
0.73	1.3
1.09	1.8
1.57	3.0

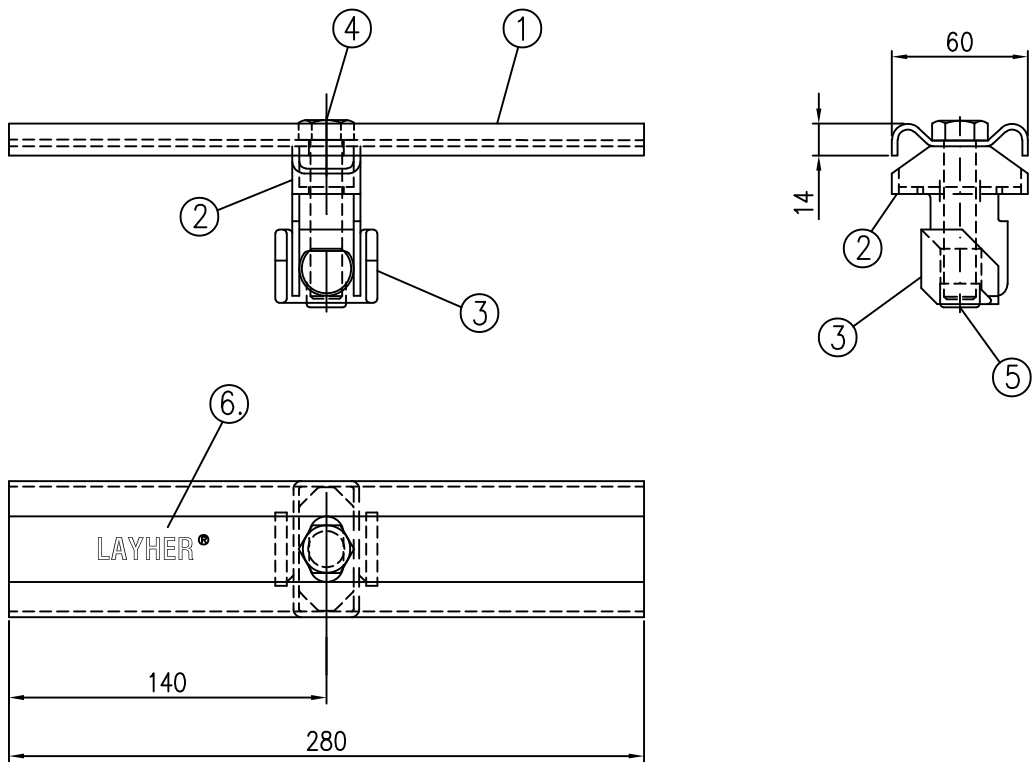
ALBLITZ MODUL	Annex B, page 202
U-deck lift-off preventer T8 0.39 – 1.57 m in accordance with Z-8.22-939 ABM721-B059	



- ① T-profile
- ② Locking hook
- ③ Safety cap
- ④ Hexagon bolt
- ⑤ Locknut
- ⑥ Leg spring
- ⑦ Tube
- ⑧ Marking
- ⑨ (without safety flap and galvanized leg spring)

Dimens. [m]	Weight [kg]
1.40	5.3
1.57	5.9
2.07	7.9
2.57	9.9
3.07	11.9

ALBLITZ MODUL	Annex B, page 203
U-deck lift-off preventer T9 1.40 – 3.07 m in accordance with Z-8.22-939	
ABM721-B060	

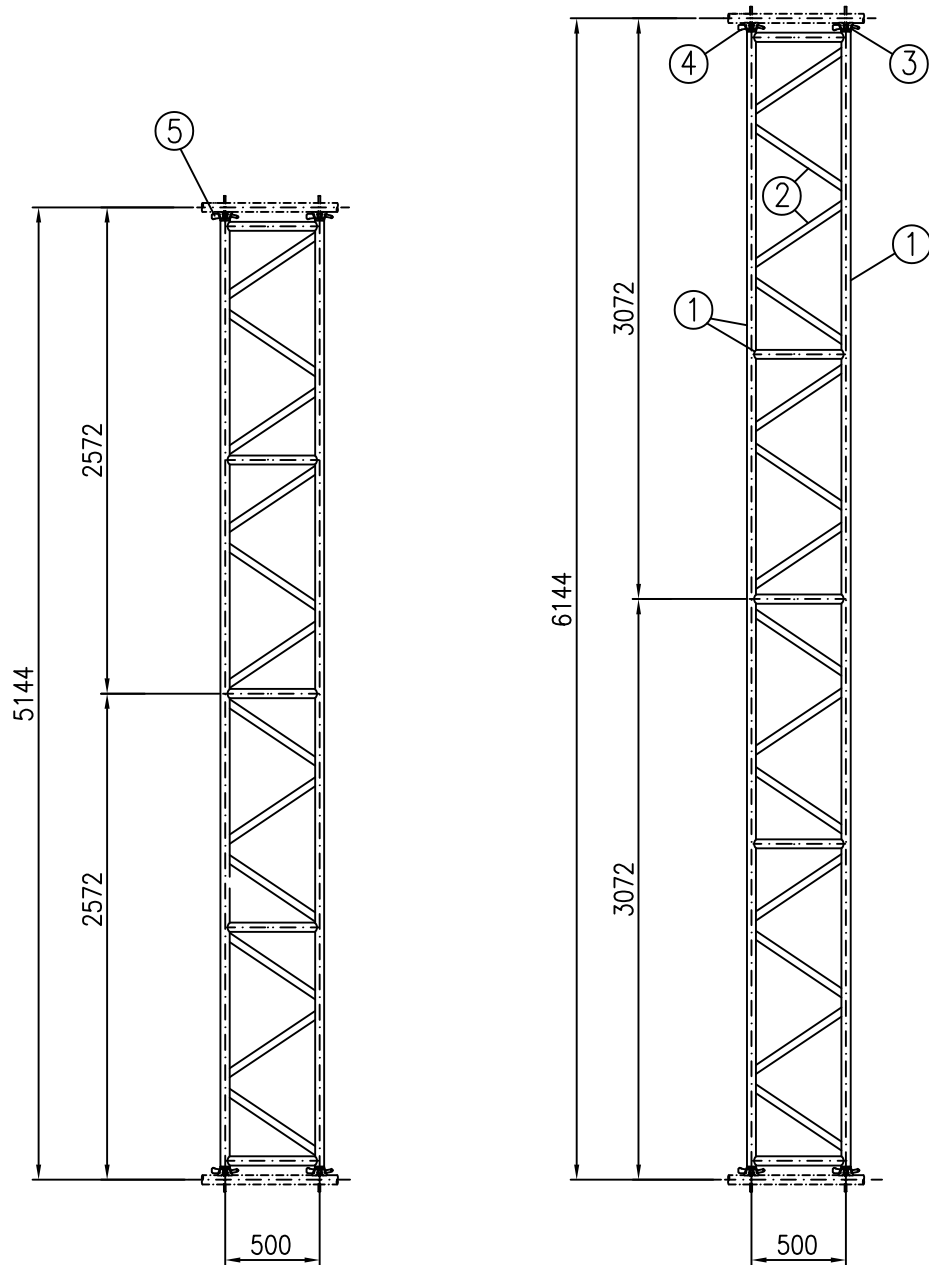


- ① Rail
- ② Rectangular tube
- ③ Clamp slider
- ④ Hexagon bolt
- ⑤ Blind rivet
- ⑥ Marking

Weight [kg]
1.0

ALBLITZ MODUL	Annex B, page 204
Universal U-deck lift-off preventer in accordance with Z-8.22-939 ABS720-A066_ABM	

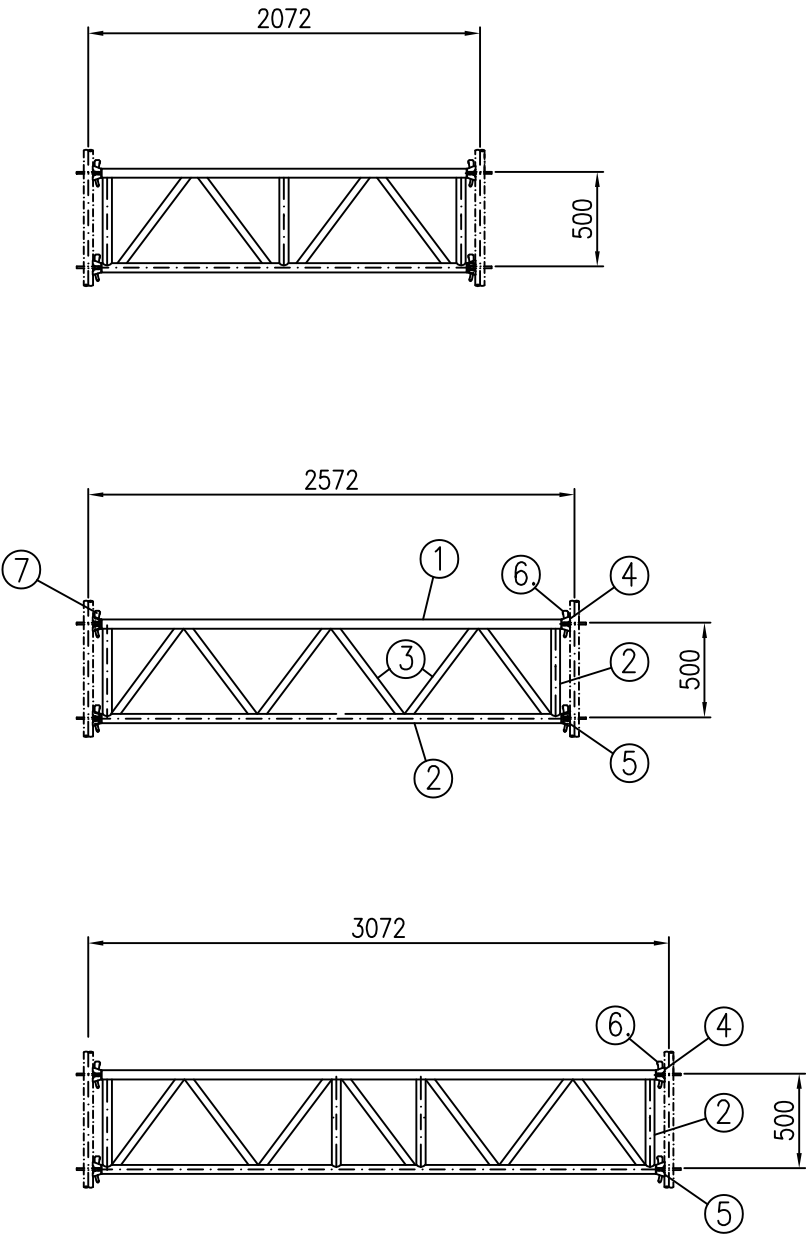
05.2021



- ① Tube
- ② Rectangular tube
- ③ Head piece "Lightweight design" (see Annex B, page 166)
- ④ Wedge "Lightweight design" (see Annex B, page 170)
- ⑤ Marking

Dimens. [m]	Weight [kg]
5.14	51.2
6.14	59.2

ALBLITZ MODUL	Annex B, page 205
0-lattice girder, lightweight 5.14; 6.14 x 0.5 m in accordance with Z-8.22-939	
ABM721-B06205.2021	



- ① U-profile

(see Annex B, page 190)
- ② Tube
- ③ Rectangular tube
- ④ Head piece "Lightweight design"

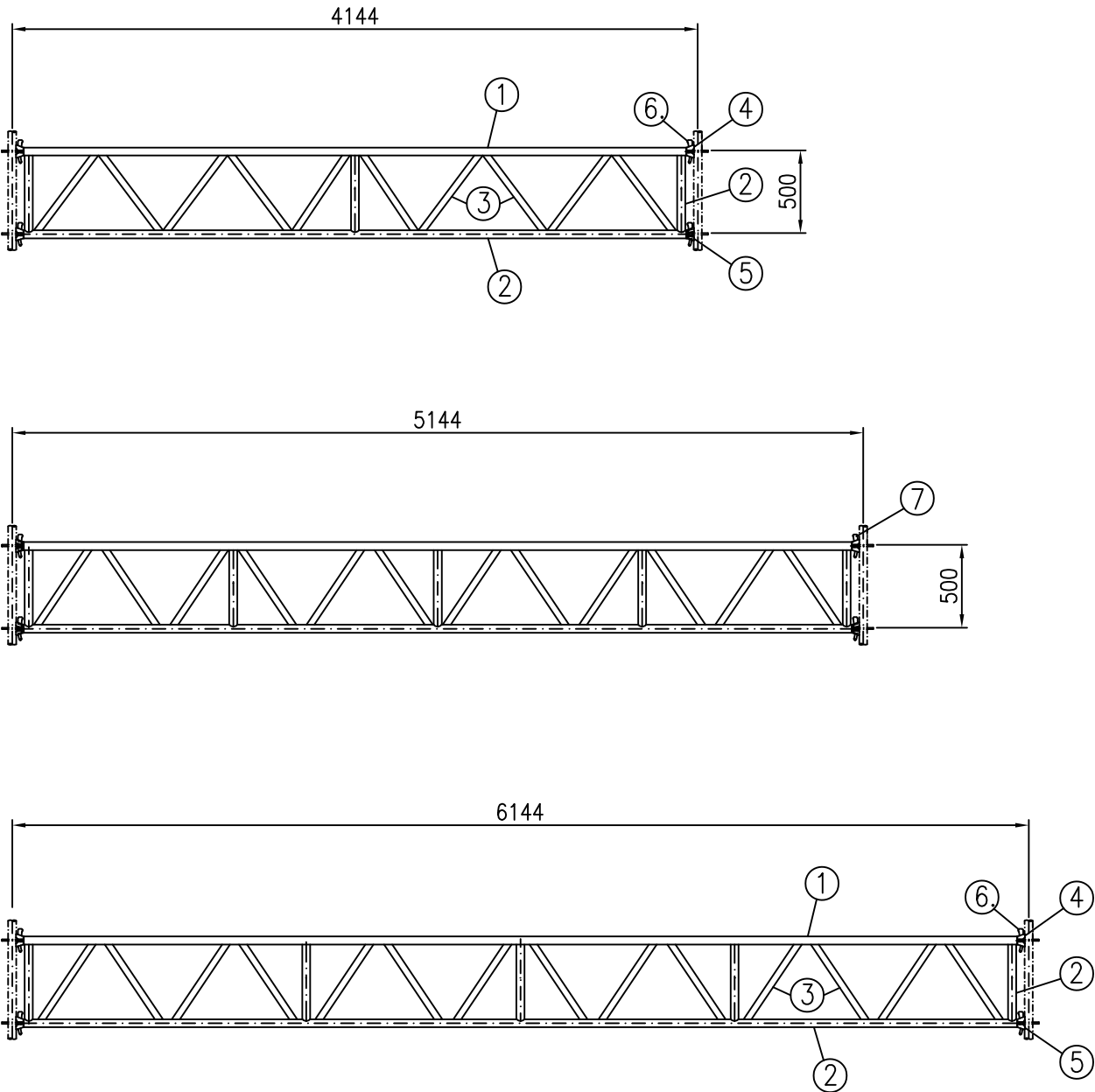
(see Annex B, page 167)
- ⑤ Head piece "Lightweight design"

(see Annex B, page 166)
- ⑥ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑦ Marking

Dimens. [m]	Weight [kg]
2.07	21.4
2.57	24.9
3.07	31.9

ALBLITZ MODUL	Annex B, page 206
U-lattice girder, lightweight 2.07 – 3.07 x 0.5 m in accordance with Z-8.22-939	
ABM721-B06305.2021	



- ① U-profile

(see Annex B, page 190)
- ② Tube
- ③ Rectangular tube
- ④ Head piece "Lightweight design"

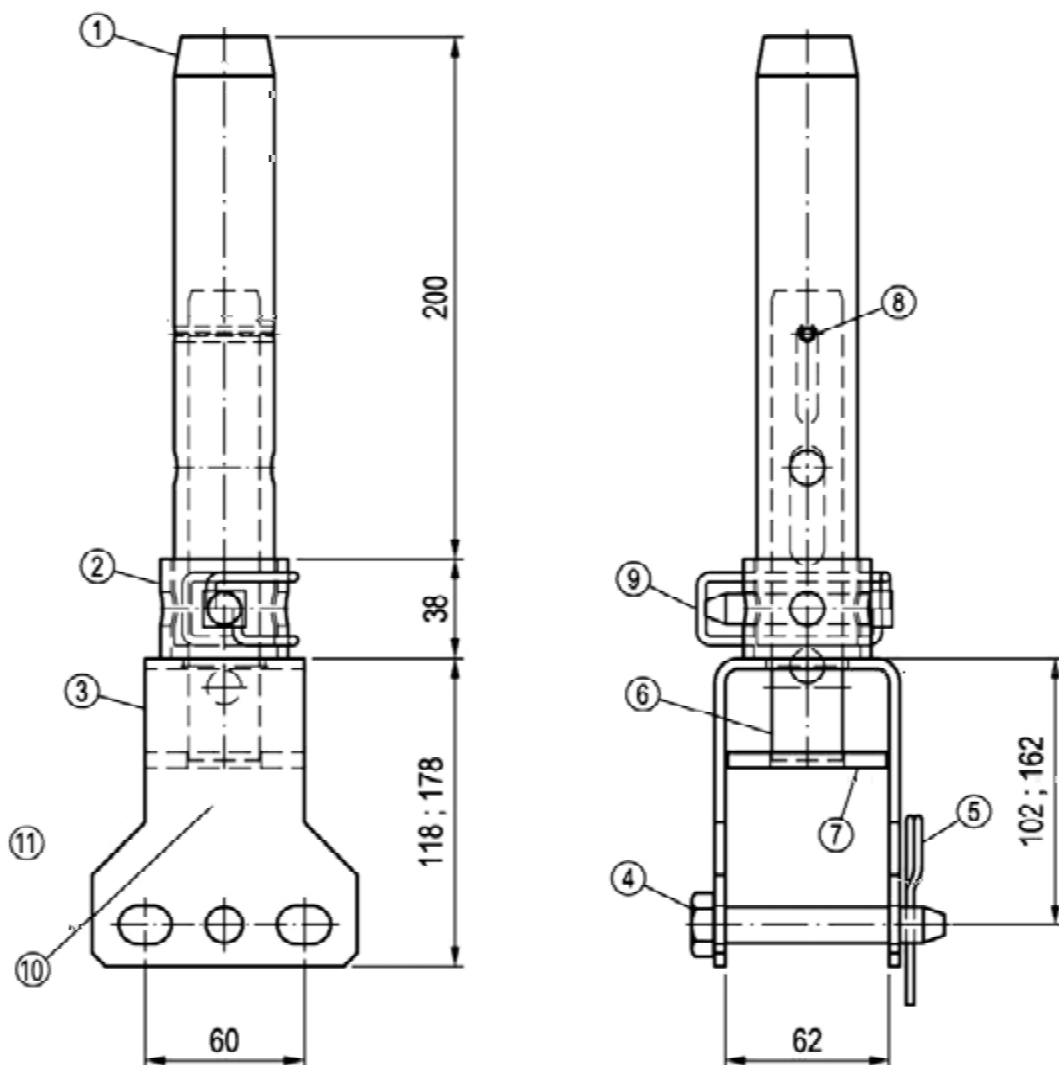
(see Annex B, page 167)
- ⑤ Head piece "Lightweight design"

(see Annex B, page 166)
- ⑥ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑦ Marking

Dimens. [m]	Weight [kg]
4.14	40.0
5.14	51.2
6.14	60.5

ALBLITZ MODUL	Annex B, page 207
U-lattice girder, lightweight 4.14 – 6.14 x 0.5 m in accordance with Z-8.22-939	
ABM721-B06405.2021	



- ① Tube connector
- ② Tube
- ③ U-bracket
- ④ Bolt
- ⑤ Locking pin
- ⑥ Tube (inner face)
- ⑦ Plate
- ⑧ Spring pin
- ⑨ Tube linchpin
- ⑩ Marking
- ⑪ Figure does not show bolt and locking pin!

Weight [kg]
2.1

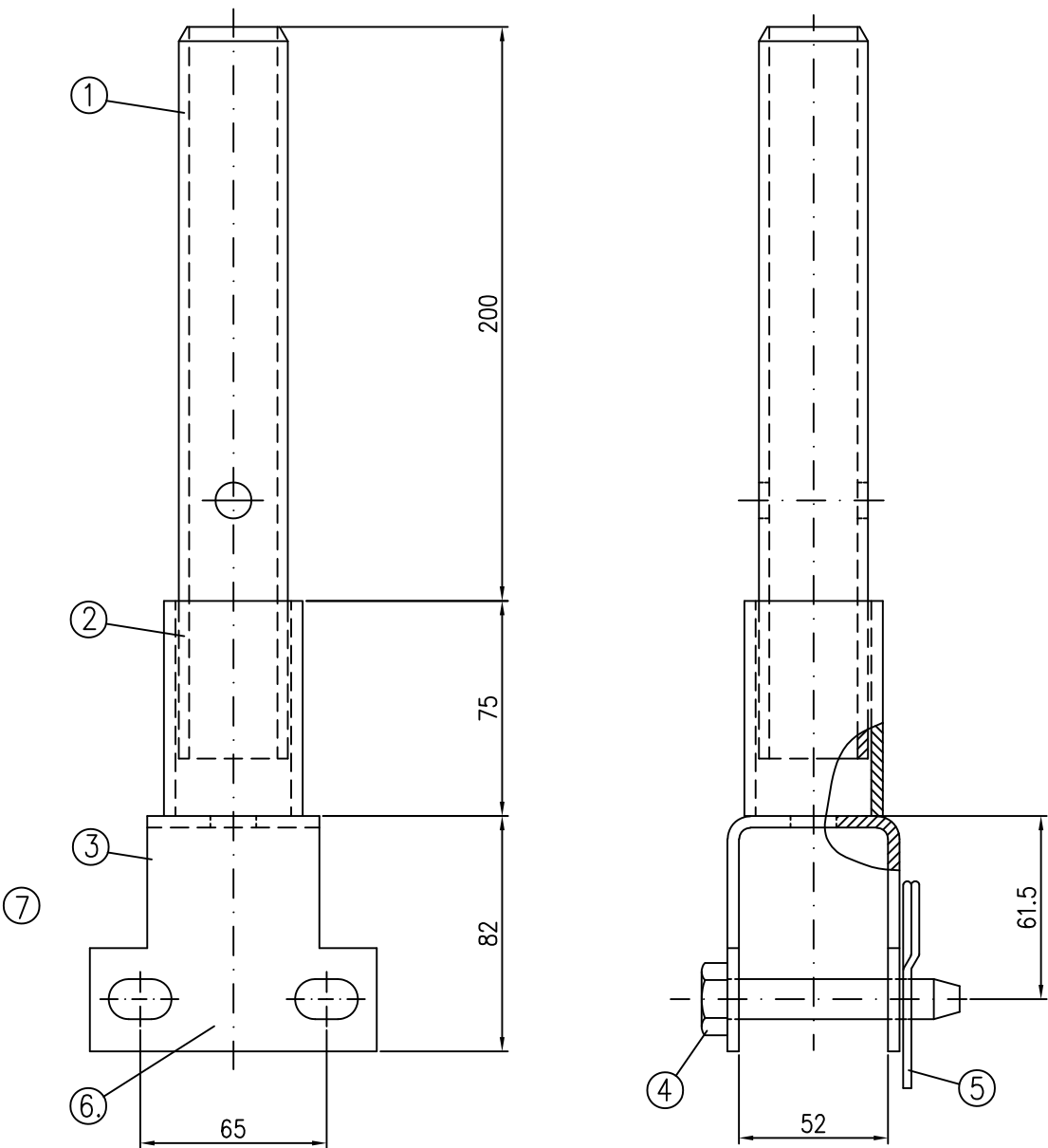
ALBLITZ MODUL

Plug-in tube connector for U-profile
in accordance with Z-8.22-939

ABM721-B065

05.2021

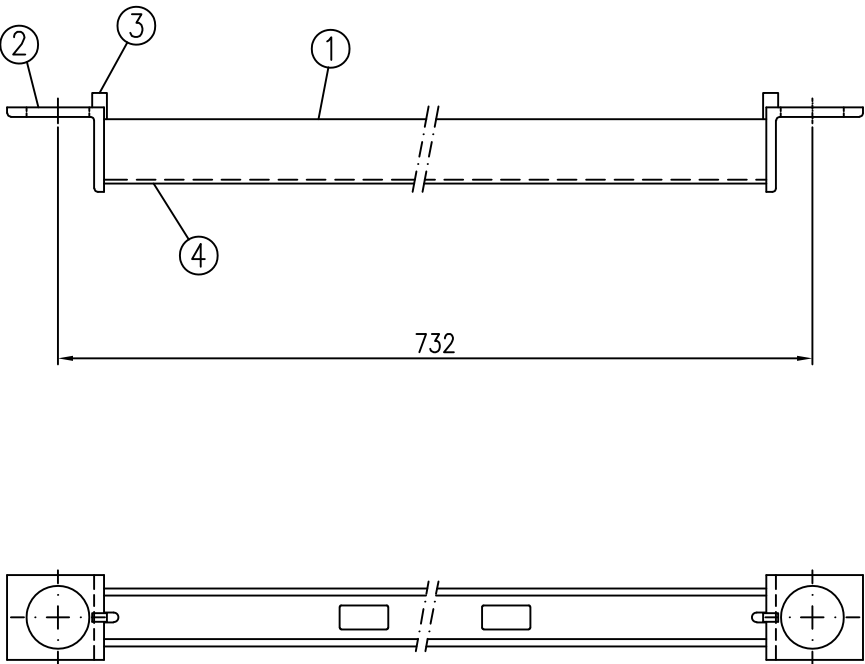
Annex B,
page 208



- ① Tube connector
- ② Tube
- ③ U-bracket
- ④ Bolt
- ⑤ Locking pin
- ⑥ Marking
- ⑦ Figure does not show bolt and locking pin!

Weight [kg]
1.8

ALBLITZ MODUL	Annex B, page 209
Tube connector for lattice girder in accordance with Z-8.22-939	
ABM710-B04205.2021	



- ① U-profile

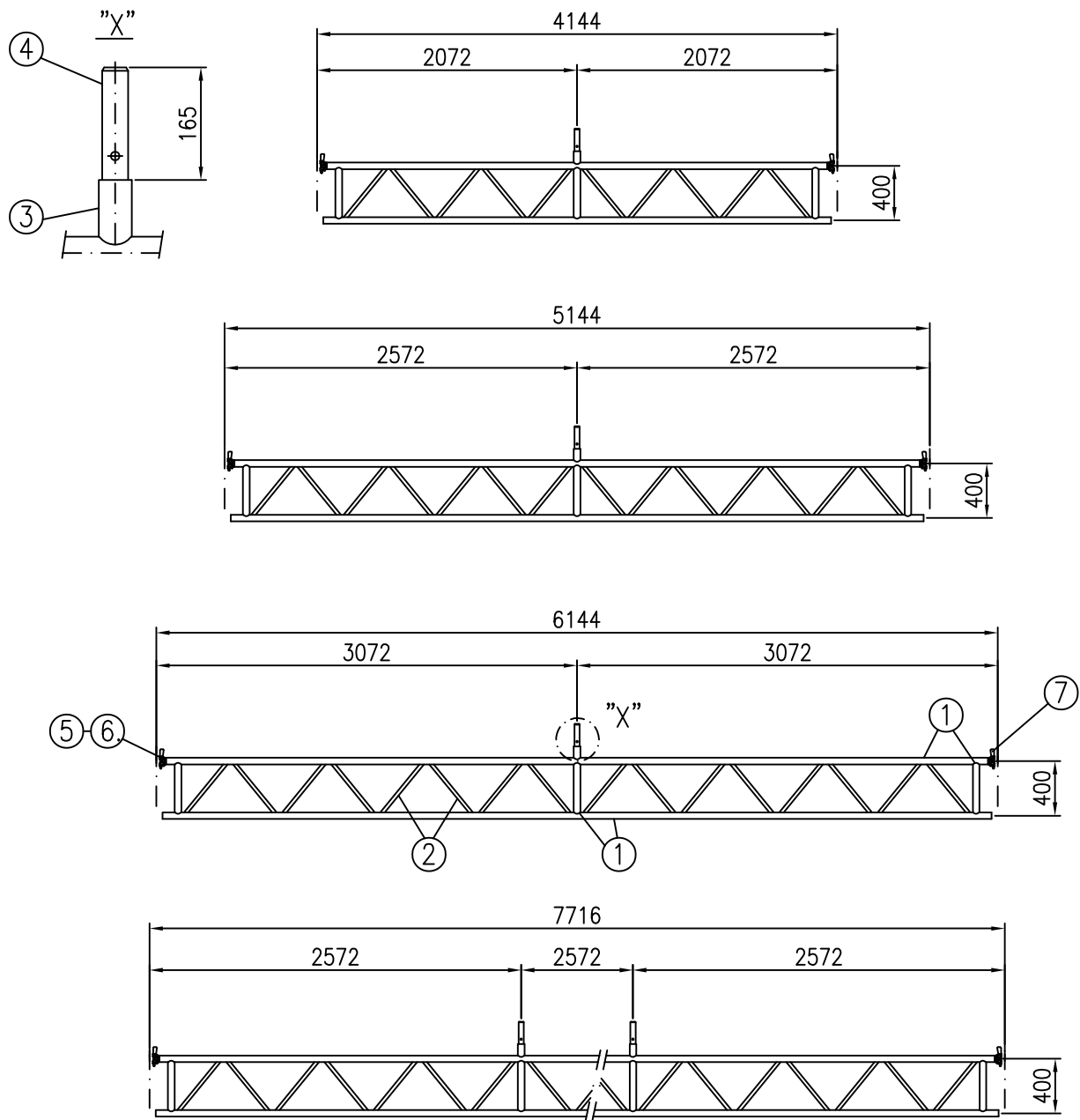
② Angle

③ Steel-flat

④ Marking
- (see Annex A, page 190)

Weight [kg]
3.2

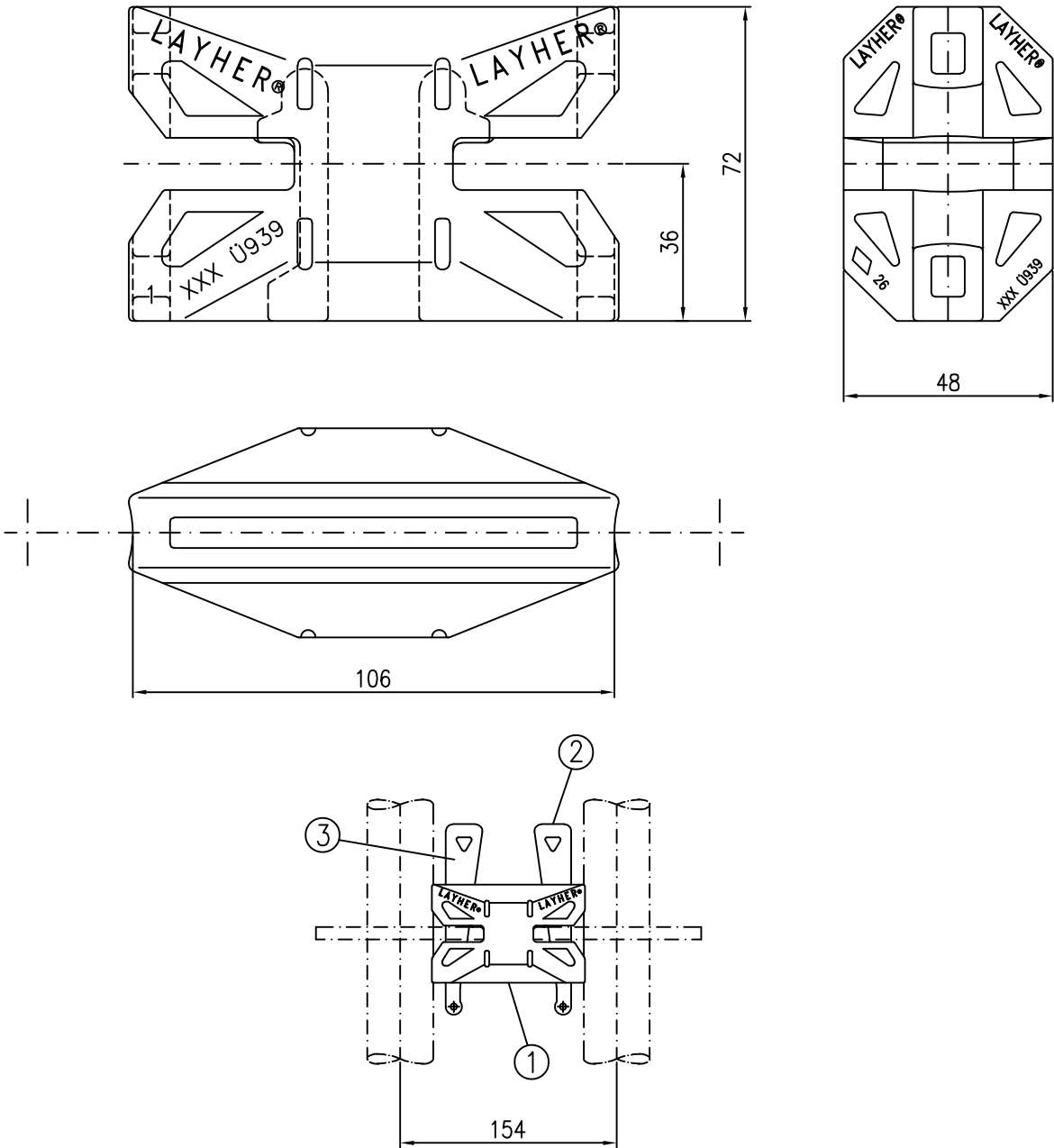
ALBLITZ MODUL		Annex B, page 210
U-lattice girder ledger, lightweight 0.73 m in accordance with Z-8.22-939		
ABM721-A067	05.2021	



- ① Tube
- ② Rectangular tube
- ③ Tube
- ④ Tube connector
- ⑤ Head piece "Lightweight design" (see Annex B, page 166)
- ⑥ Wedge "Lightweight design" (see Annex B, page 170)
- ⑦ Marking

Dimens. [m]	Weight [kg]
4.14	38.1
5.14	47.3
6.14	56.5
7.71	70.7

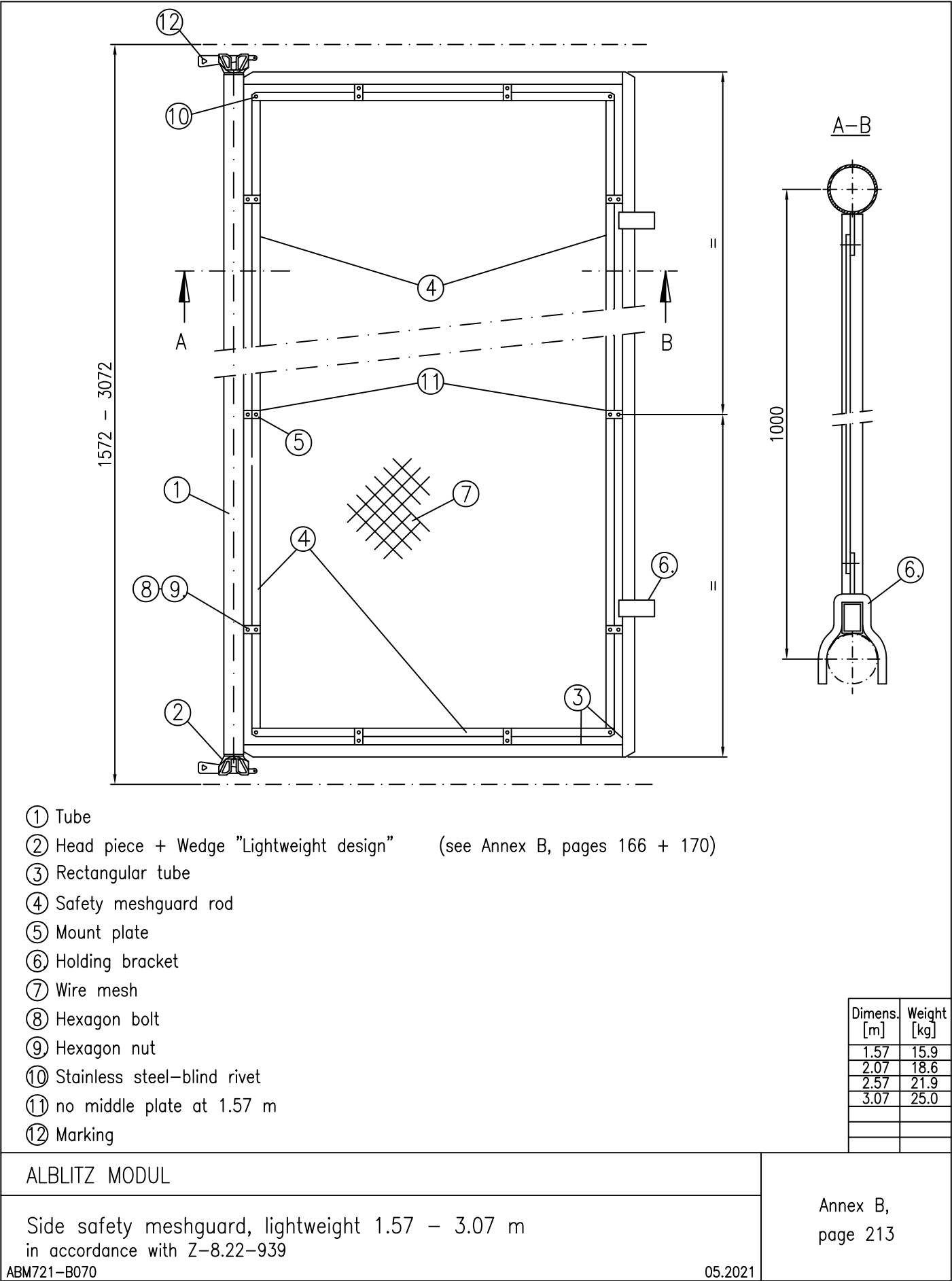
ALBLITZ MODUL	Annex B, page 211
0-lattice girder 4.14 – 7.71 x 0.4 m "Lightweight design" in accordance with Z-8.22-939	
ABM721-B06802.2023	

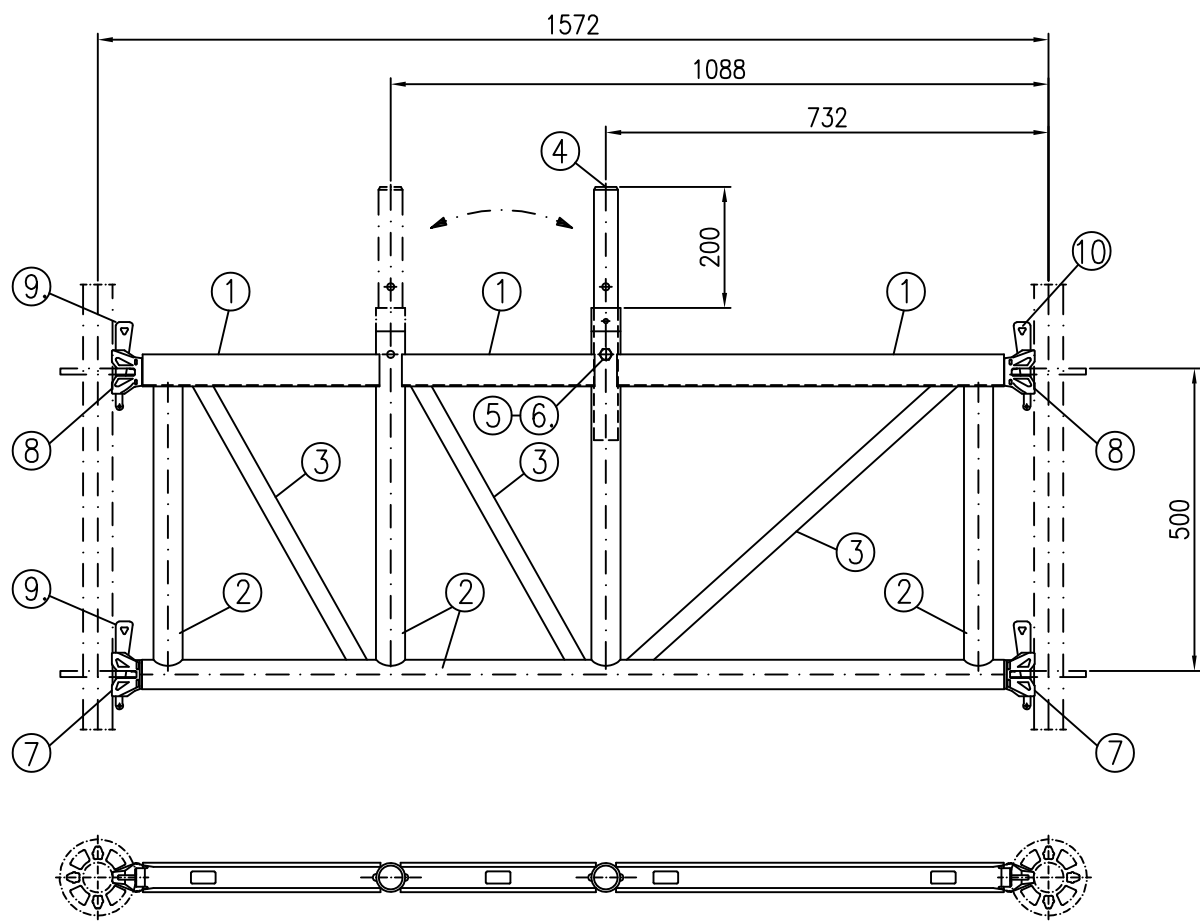


- ① Wedge head, double
- ② Wedge "Lightweight design" (see Annex B, page 170)
- ③ Marking

Weight [kg]
1.2

ALBLITZ MODUL	Annex B, page 212
Double wedge head coupler "Lightweight design" in accordance with Z-8.22-939 ABM721-B069	





- ① U-profile

(see Annex B, page 190)
- ② Tube
- ③ Rectangular tube
- ④ Tube connector
- ⑤ Hexagon bolt
- ⑥ Hexagon nut
- ⑦ Head piece "Lightweight design"

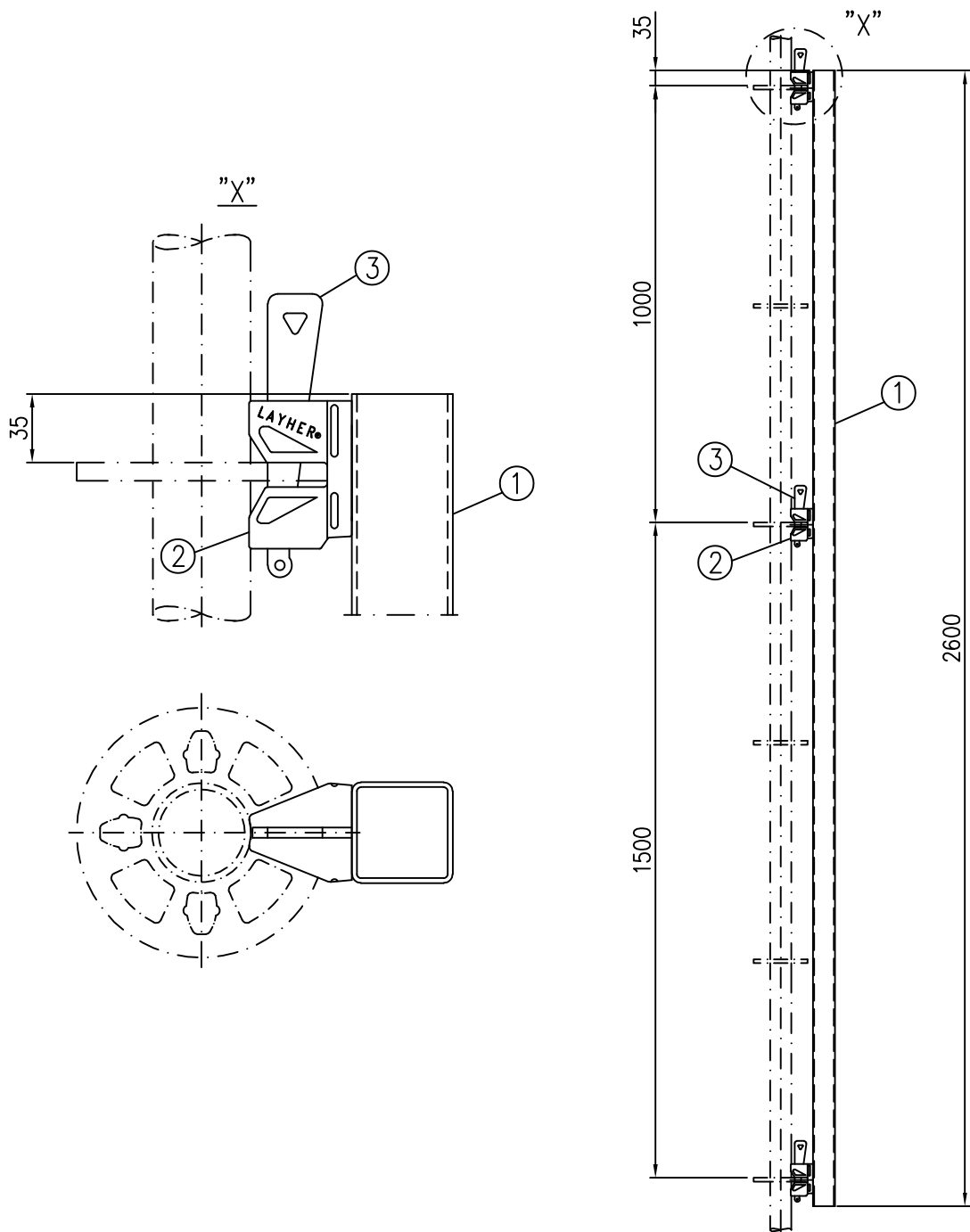
(see Annex B, page 166)
- ⑧ Head piece "Lightweight design"

(see Annex B, page 167)
- ⑨ Wedge "Lightweight design"

(see Annex B, page 170)
- ⑩ Marking

Weight [kg]
20.9

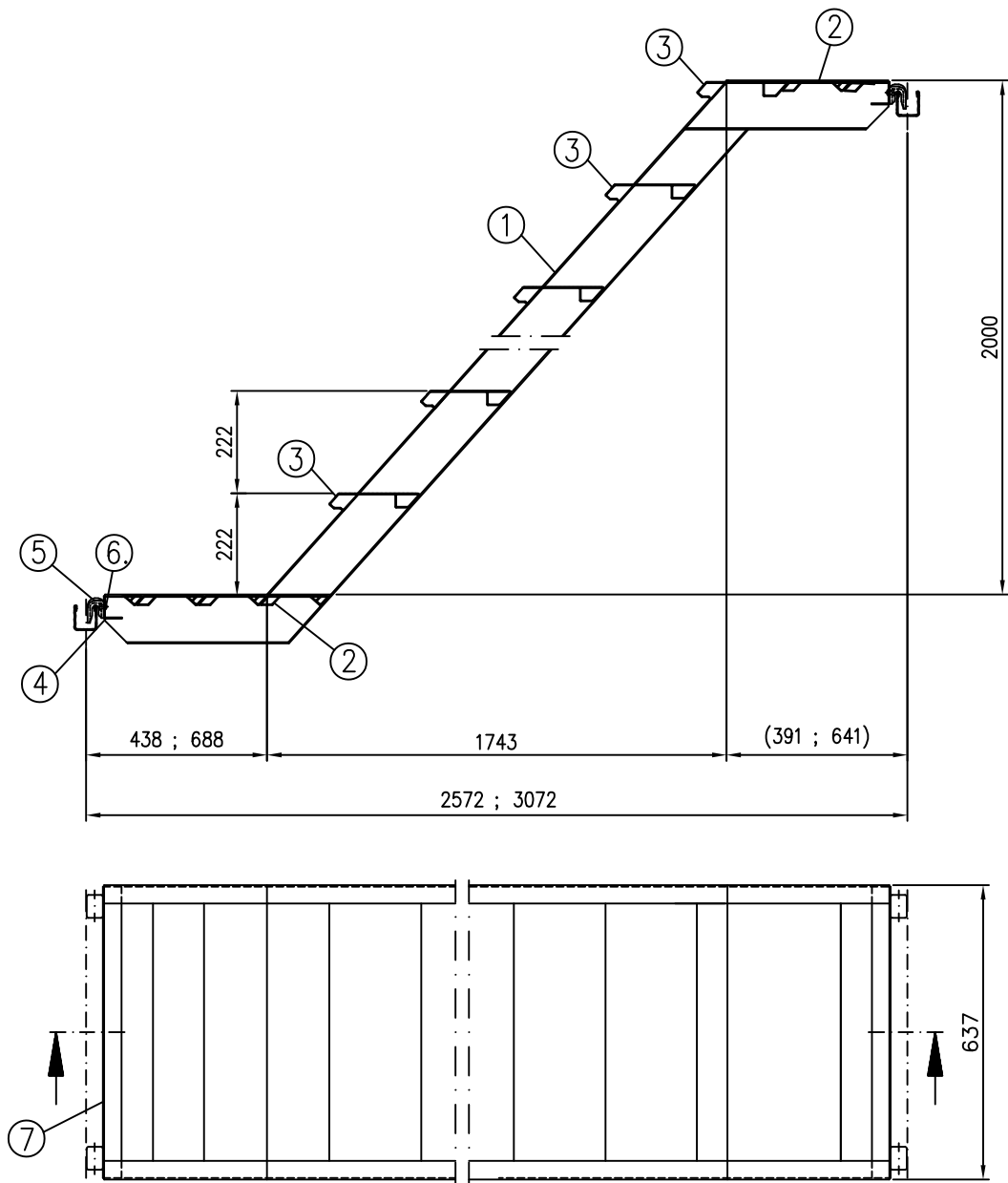
ALBLITZ MODUL	Annex B, page 214
U-passageway girder, lightweight 1.57 m in accordance with Z-8.22-939 ABM721-B071	



- ① Square tube
- ② Head piece "Lightweight design" (see Annex B, page 168)
- ③ Wedge "Lightweight design" (see Annex B, page 170)

Weight [kg]
11.6

ALBLITZ MODUL	Annex B, page 215
Reinforcing post 2.6 m "Lightweight design" in accordance with Z-8.22-939 ABM721-B07205.2021	



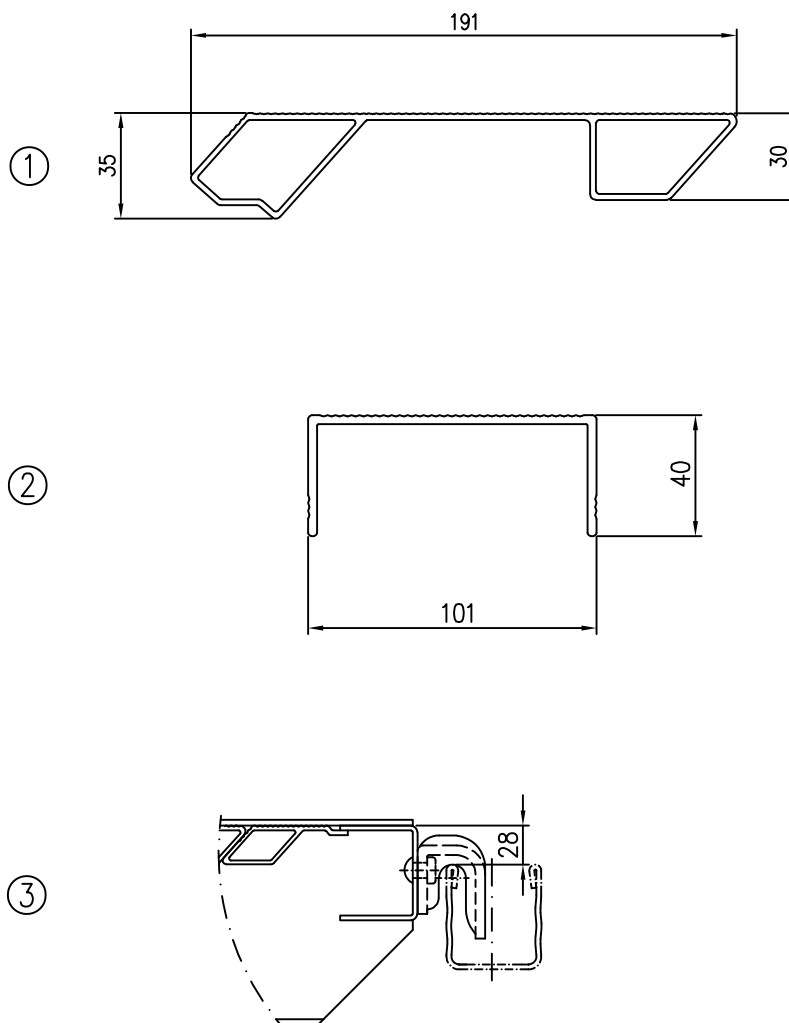
- ① Komfort stairway stringer
- ② Stairway step
- ③ Komfort stairway step
- ④ U-head piece
- ⑤ Claw
- ⑥ Flat-head rivet
- ⑦ Marking

Detailed view stairway step; Stairway stringer with suspension see Annex B, page 217

Maximum load capacity: 2.0 kN/m²

Dimens. [m]	Weight [kg]
2.57	27.0
3.07	32.0

ALBLITZ MODUL		Annex B, page 216
U-comfort stairway 2.57; 3.07 x 2.00 x 0.64 m in accordance with Z-8.22-939		
ABS720-A106_ABM	05.2021	



- ① Detailed view Komfort stairway step
- ② Detailed view Komfort stairway stringer
- ③ Detailed view U-suspension

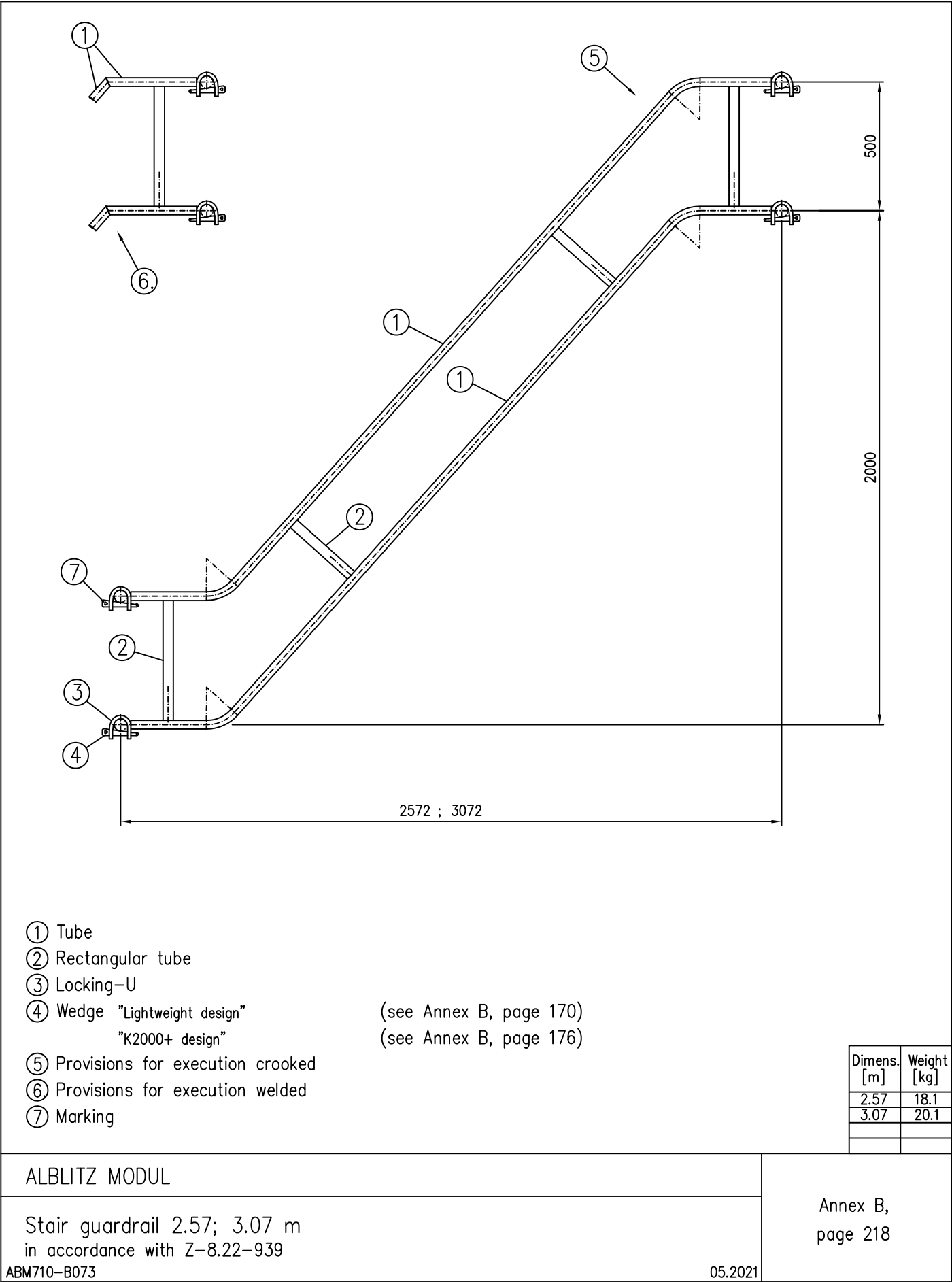
ALBLITZ MODUL

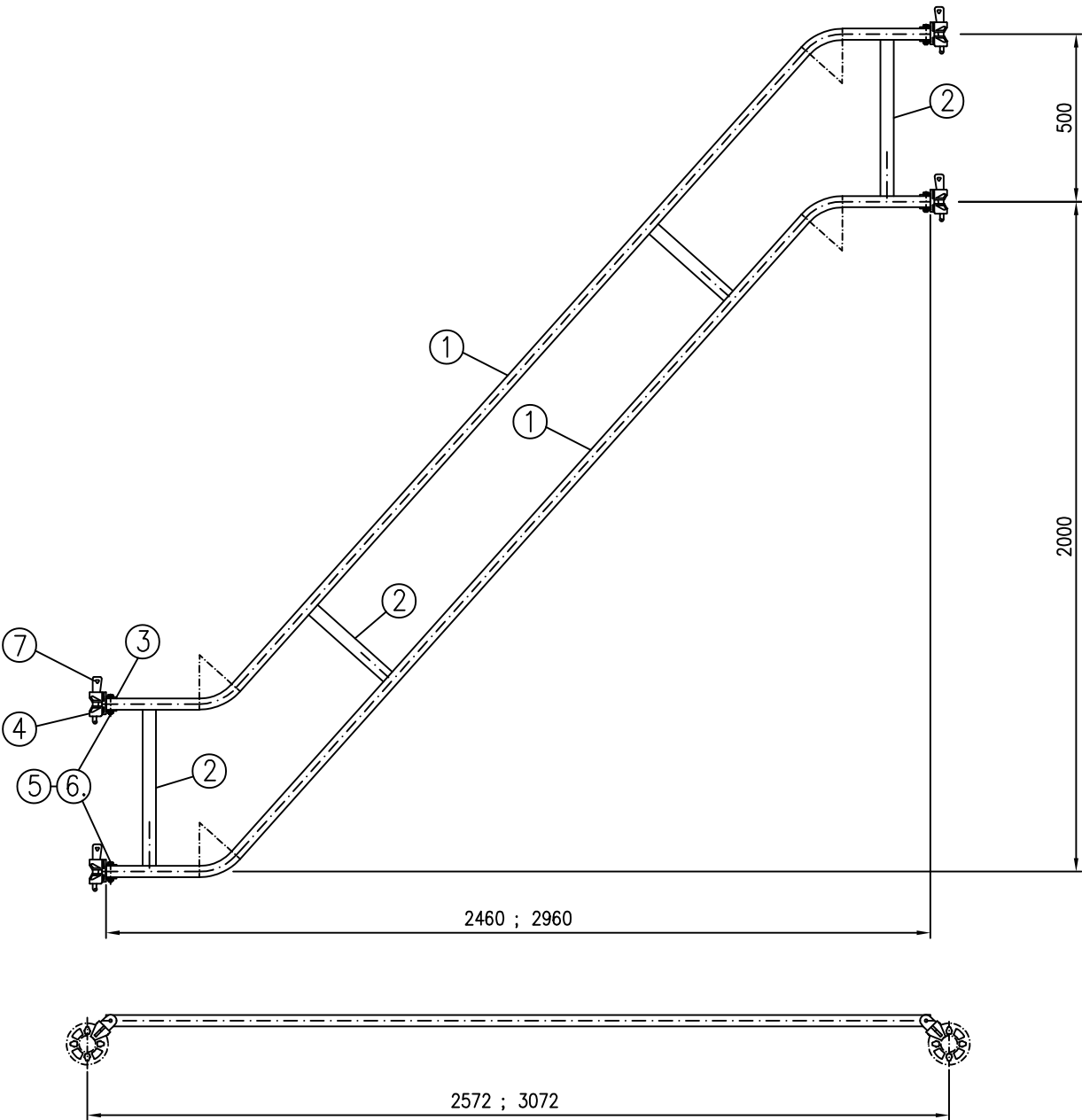
Detailed view Komfort stairway
in accordance with Z-8.22-939

ABM721-B074

05.2021

Annex B,
page 217

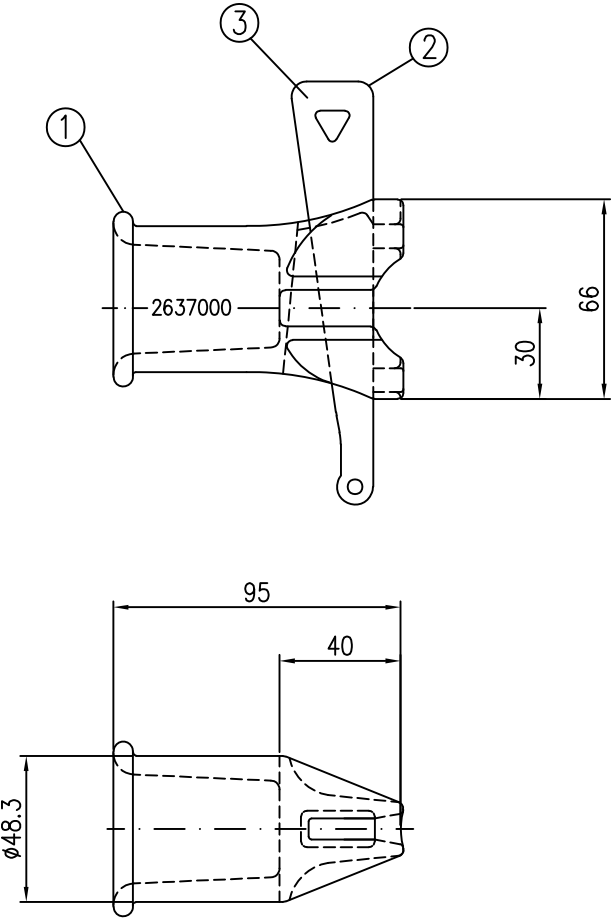




- ① Tube
- ② Rectangular tube
- ③ Lug
- ④ Head piece + Wedge "Lightweight design" (see Annex B, page 168 + 170)
- ⑤ Hexagon bolt
- ⑥ Locknut
- ⑦ Marking

Dimens. [m]	Weight [kg]
2.57	18.0
3.07	21.0

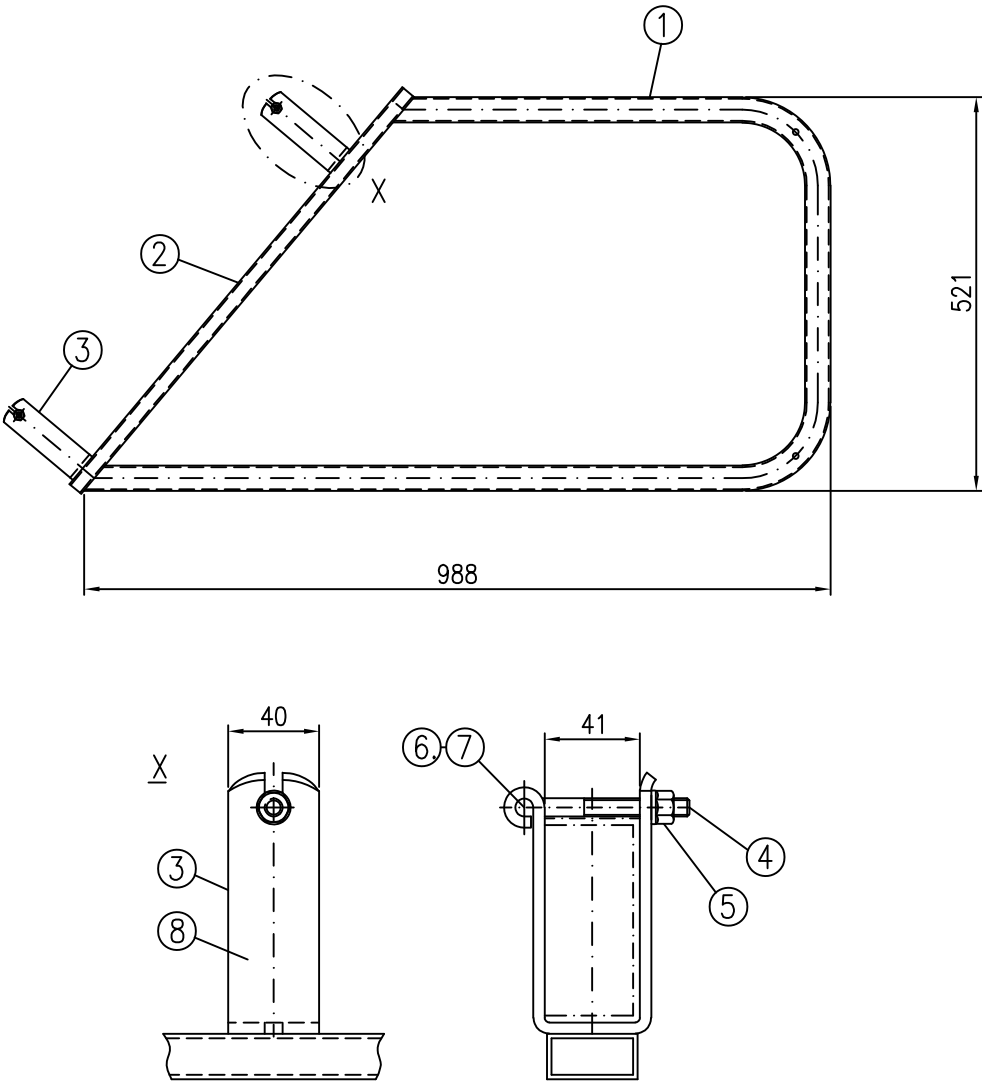
ALBLITZ MODUL	Annex B, page 219
KK stair guardrail 2.57 m; 3.07 m "Lightweight design" in accordance with Z-8.22-939	
ABM721-B07605.2021	



- ① Head piece
- ② Wedge "Lightweight design" (see Annex B, page 170)
Wedge "K2000+ design" (see Annex B, page 176)
- ③ Marking

Weight [kg]
0.7

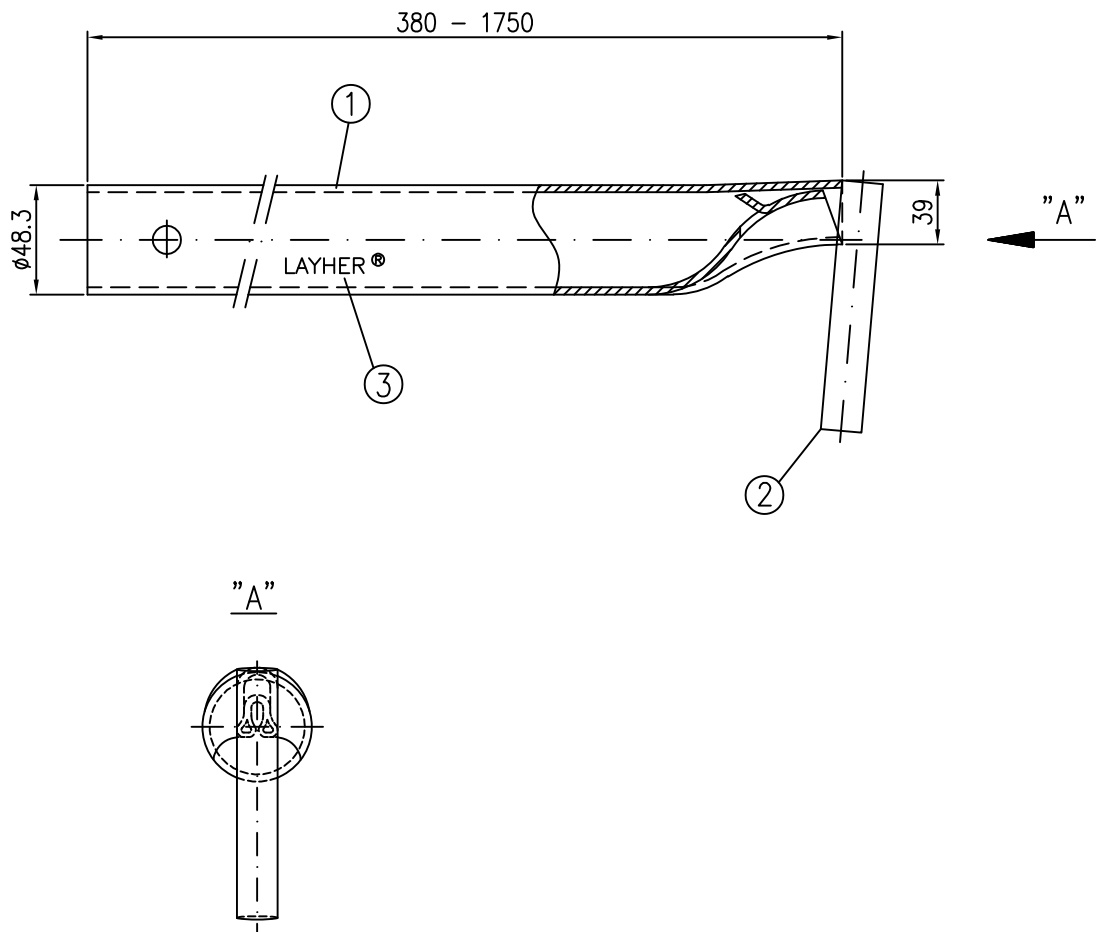
ALBLITZ MODUL	Annex B, page 220
Stair guardrail holder in accordance with Z-8.22-939	
ABM710-B07405.2017	



- ① Tube
- ② Rectangular tube
- ③ U-bracket
- ④ Eyebolt
- ⑤ Collar nut
- ⑥ Hexagon bolt
- ⑦ Locknut
- ⑧ Marking

Weight [kg]
6.2

ALBLITZ MODUL	Annex B, page 221
Stairway guardrail 1.0 x 0.5 m in accordance with Z-8.1-16.2 ABS717-A207_ABM	

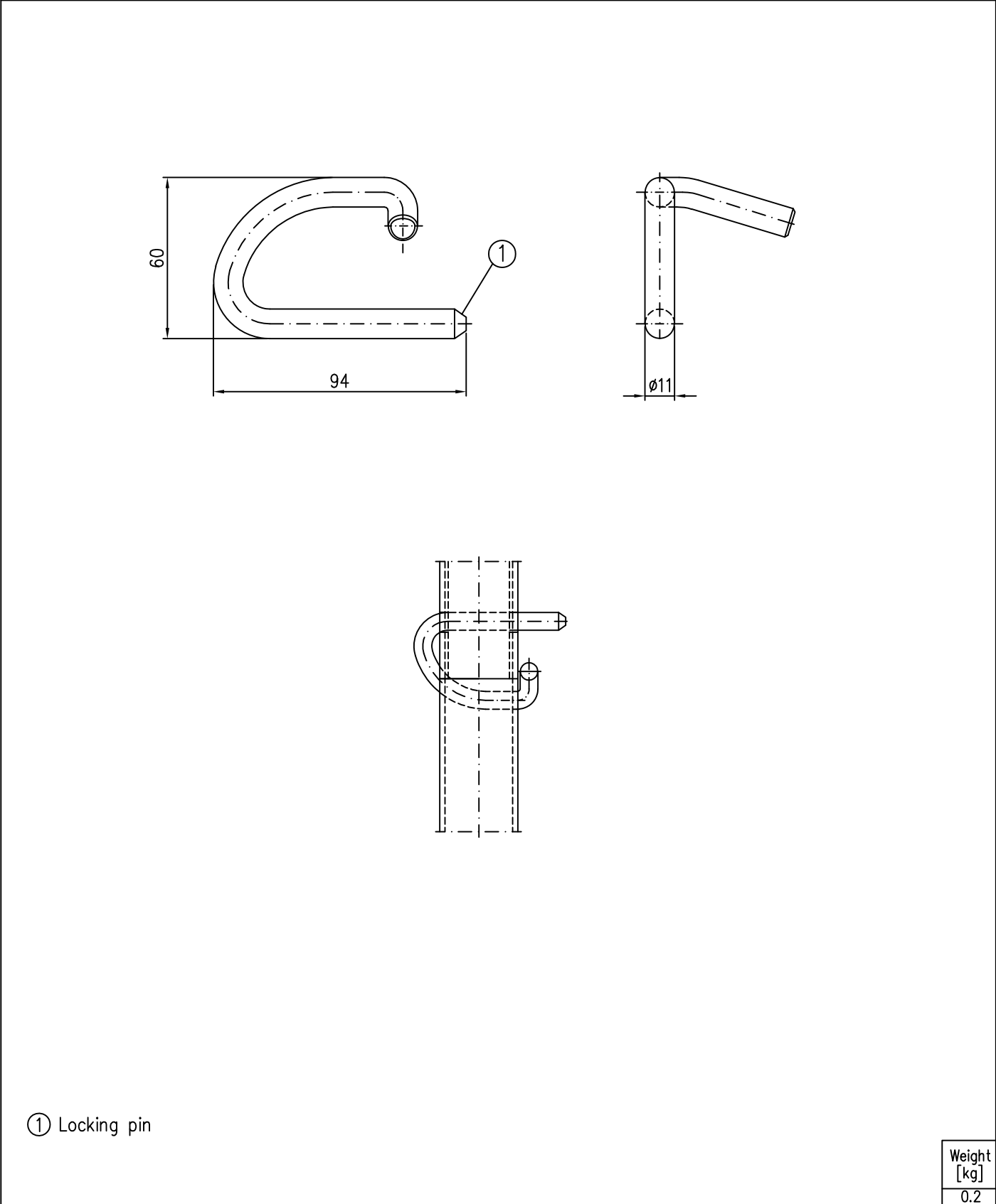


- ① Tube
- ② Hook
- ③ Marking

Dimens. [m]	Weight [kg]
0.38	1.6
0.69	2.8
0.95	3.7
1.45	5.7
1.75	5.8

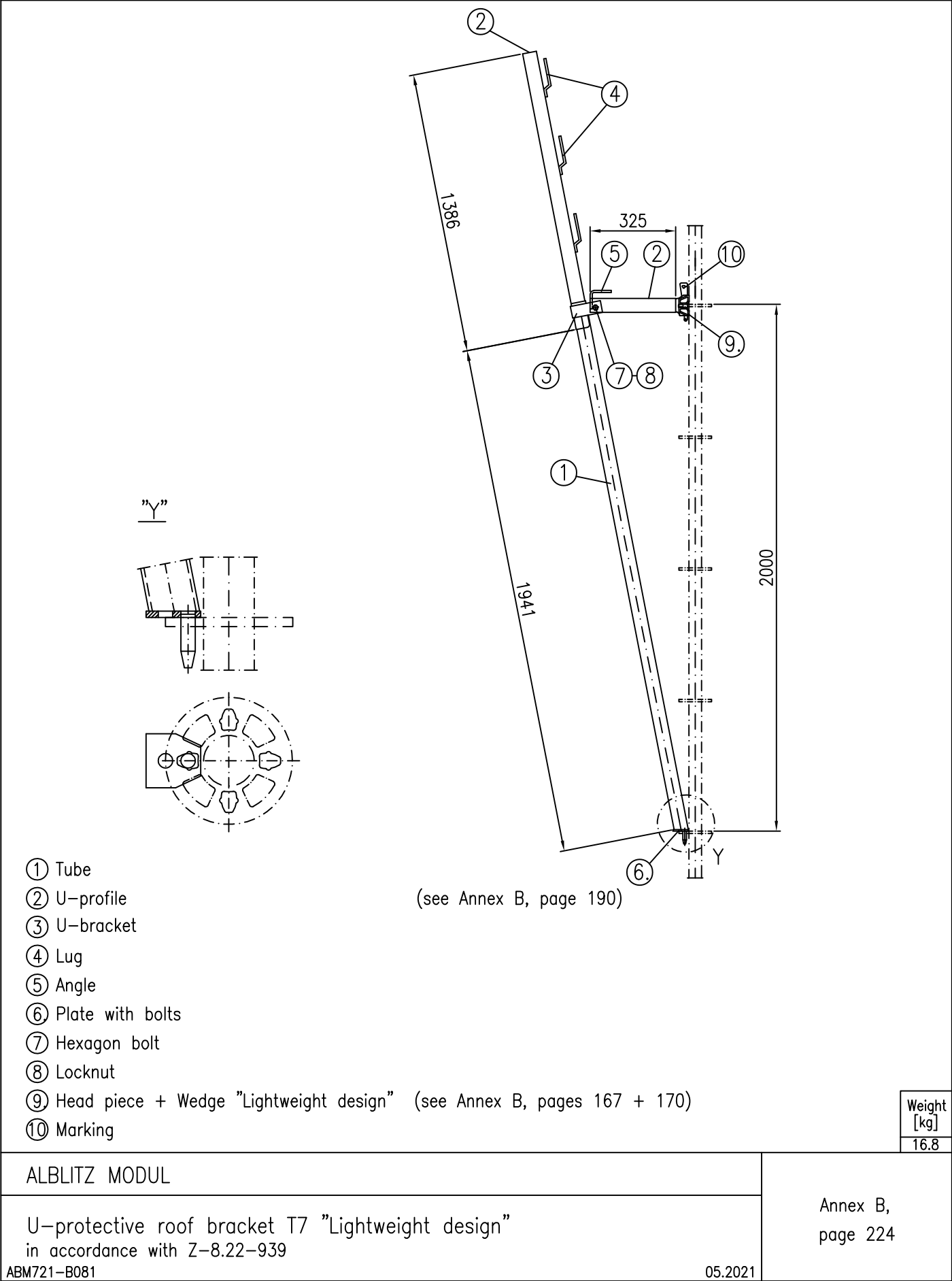
ALBLITZ MODUL	Annex B, page 222
Scaffold retainer / wall tie 0.38 – 1.75 m in accordance with Z-8.1-16.2	
ABS710-A048_ABM	

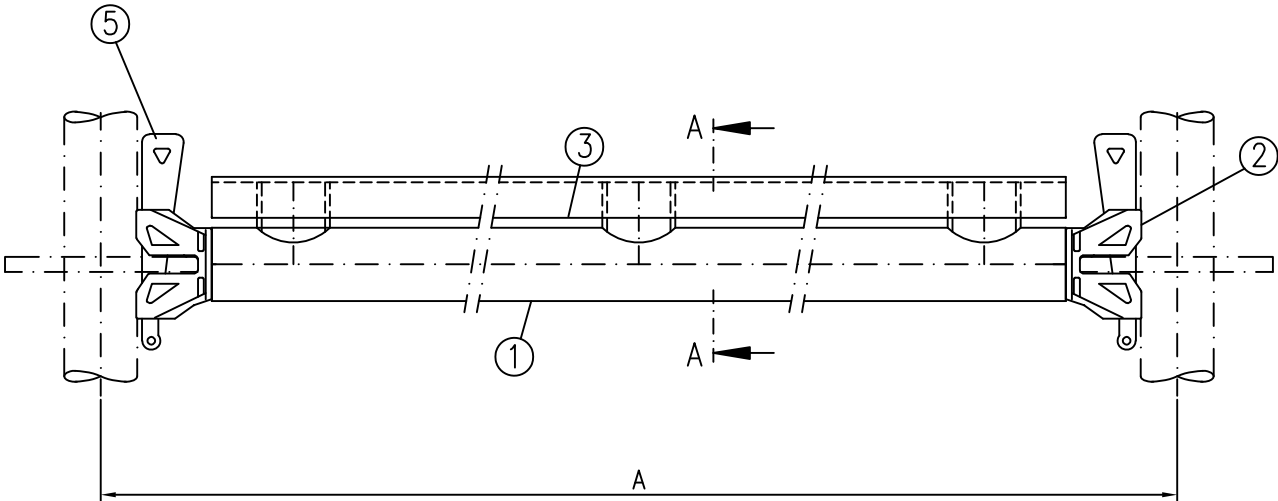
05.2021



① Locking pin

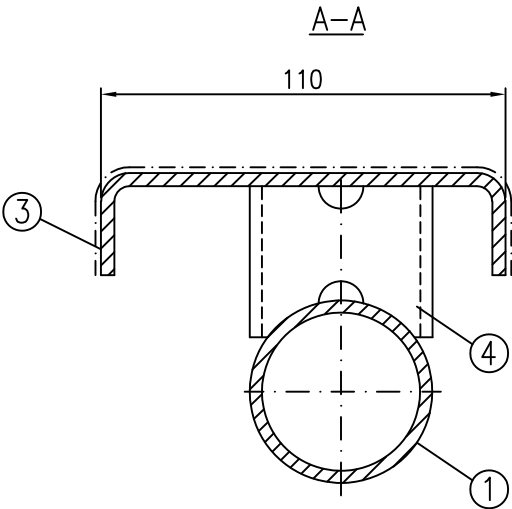
ALBLITZ MODUL		Annex B, page 223
Locking pin, red Ø 11 mm in accordance with Z-8.1-16.2		
ABS710-A009_ABM	05.2021	





Dimension A [mm]	For use up to load class	Maximum allowable p *) [kN/m²]
732	6	10.0
1088		
1286		
1400		
1572		
2072		
2572		
3072		

*) acting on the entire sheet width

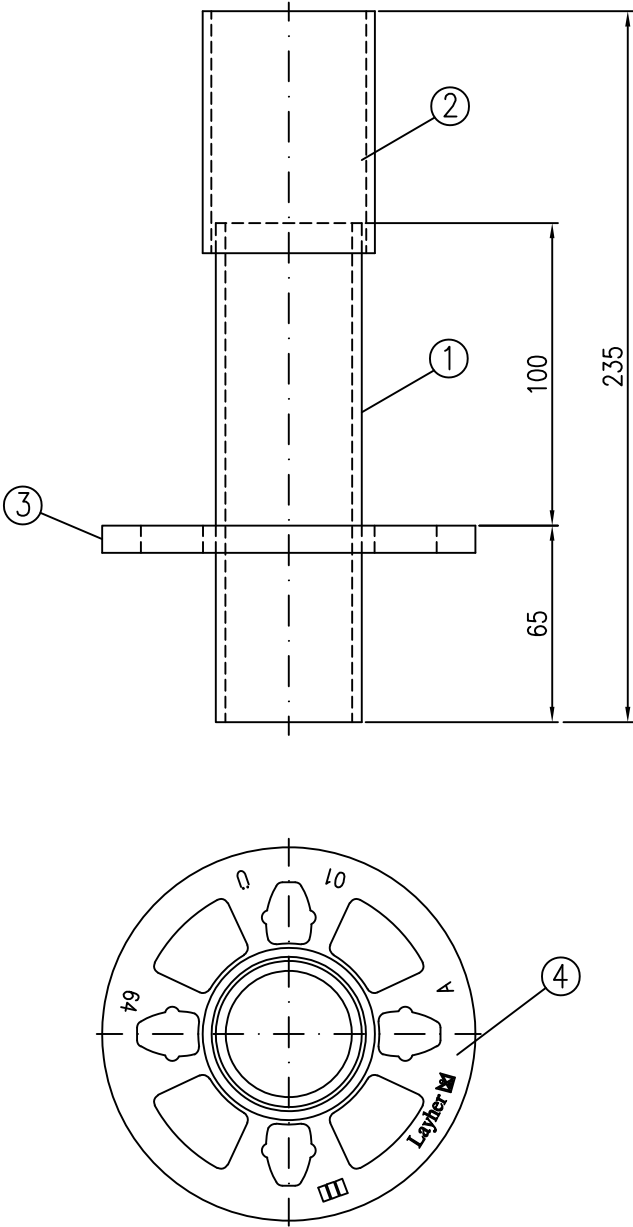


- ① Tube
- ② Head piece + Wedge "Lightweight design" (see Annex B, pages 166 + 170)
- ③ Bulb plate
- ④ Spacer tube
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	5.2
1.09	7.6
1.29	8.9
1.40	9.7
1.57	10.8
2.07	14.2
2.57	17.6

ALBLITZ MODUL	Annex B, page 225
U-ledge with gap cover, lightweight 0.73 – 3.07 m in accordance with Z–8.1–939	
ABM721–B082	

05.2021

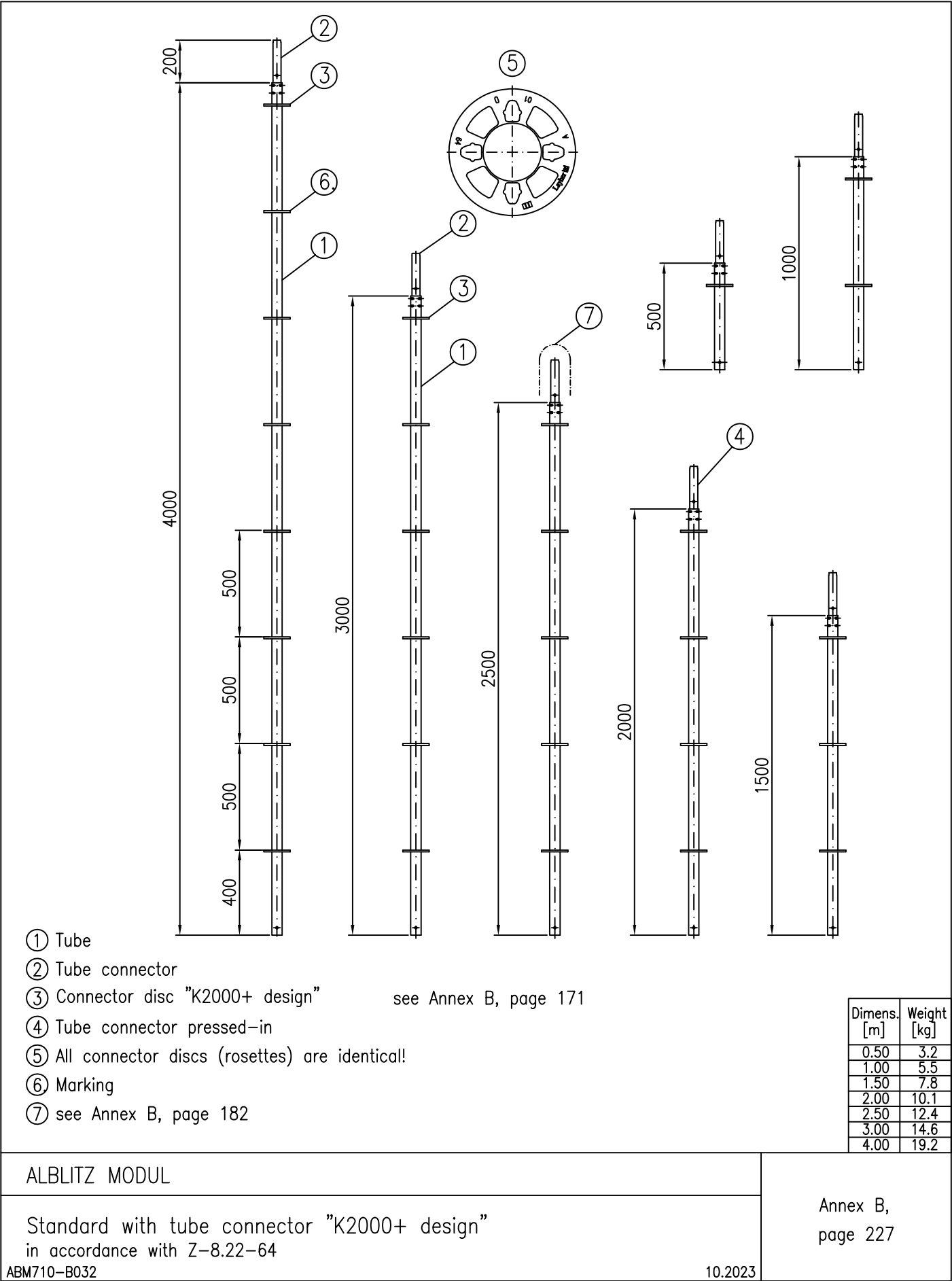


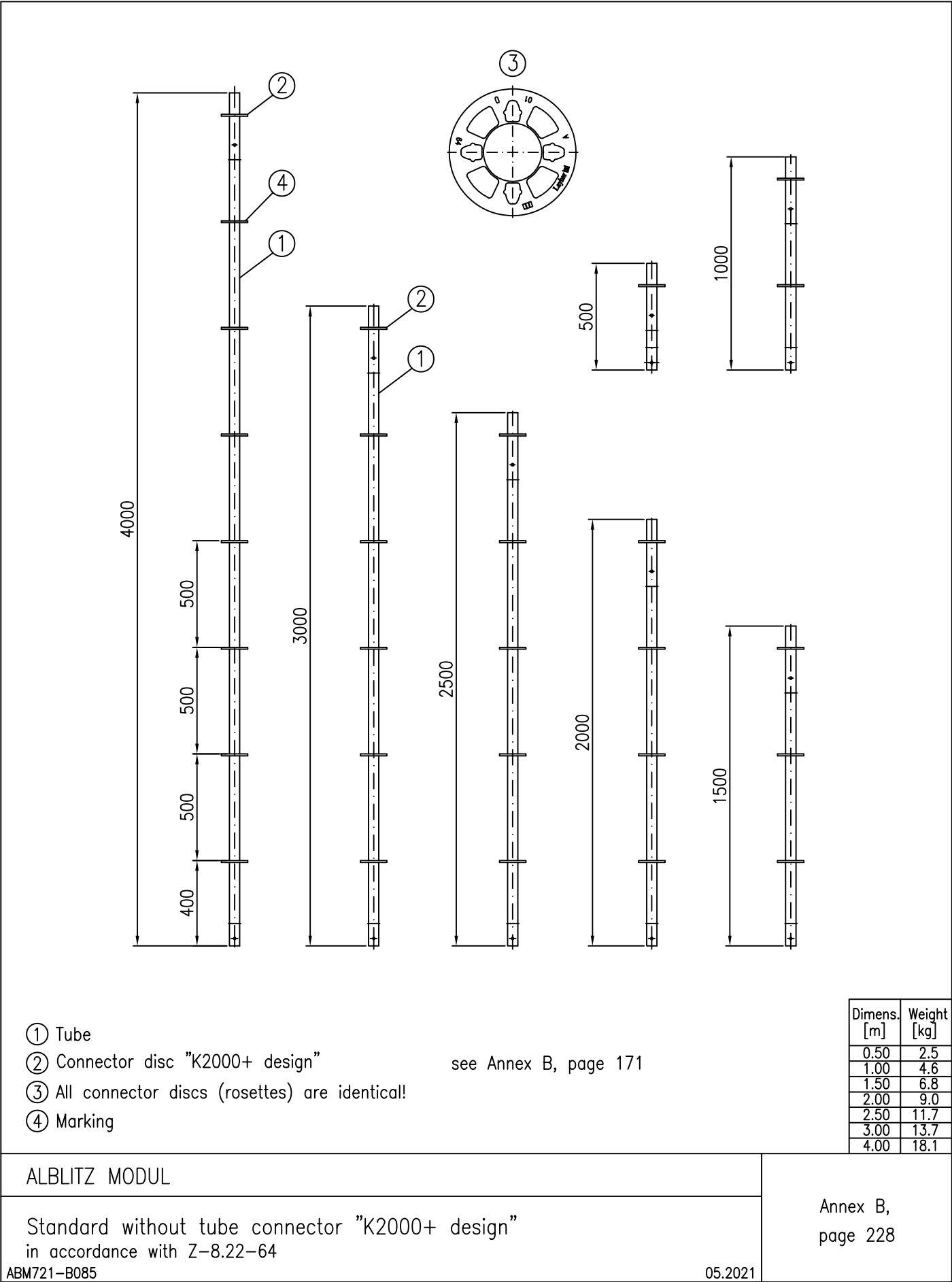
- ① Tube
 - ② Tube
 - ③ Connector disc "K2000+ design" see Annex B, page 171
 - ④ Marking
- galvanised

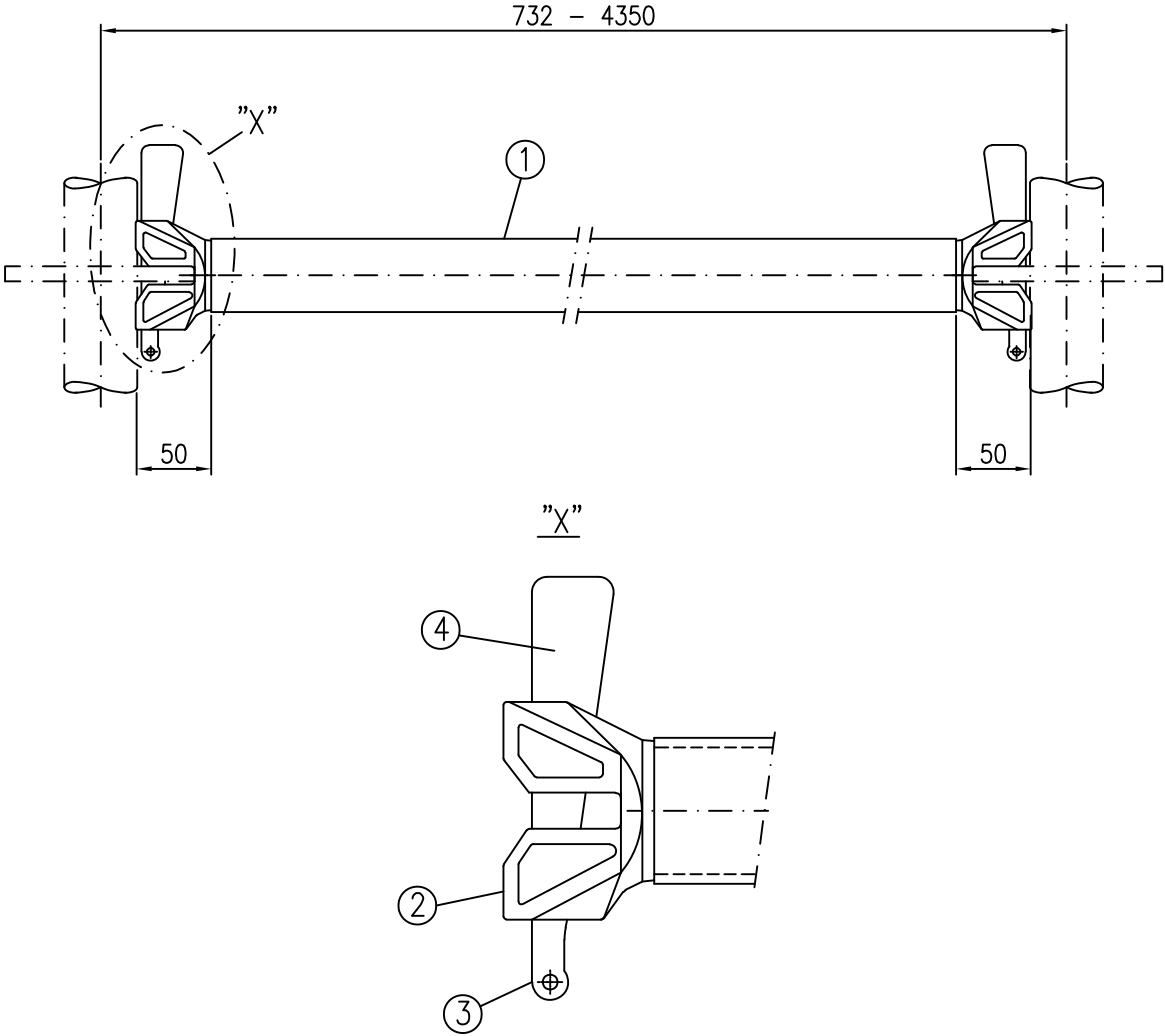
Weight [kg]
1.4

ALBLITZ MODUL	Annex B, page 226
Starter piece "K2000+ design" in accordance with Z-8.22-64 ABM710-B031	

05.2021







- ① Tube

② Head piece "K2000+ design"

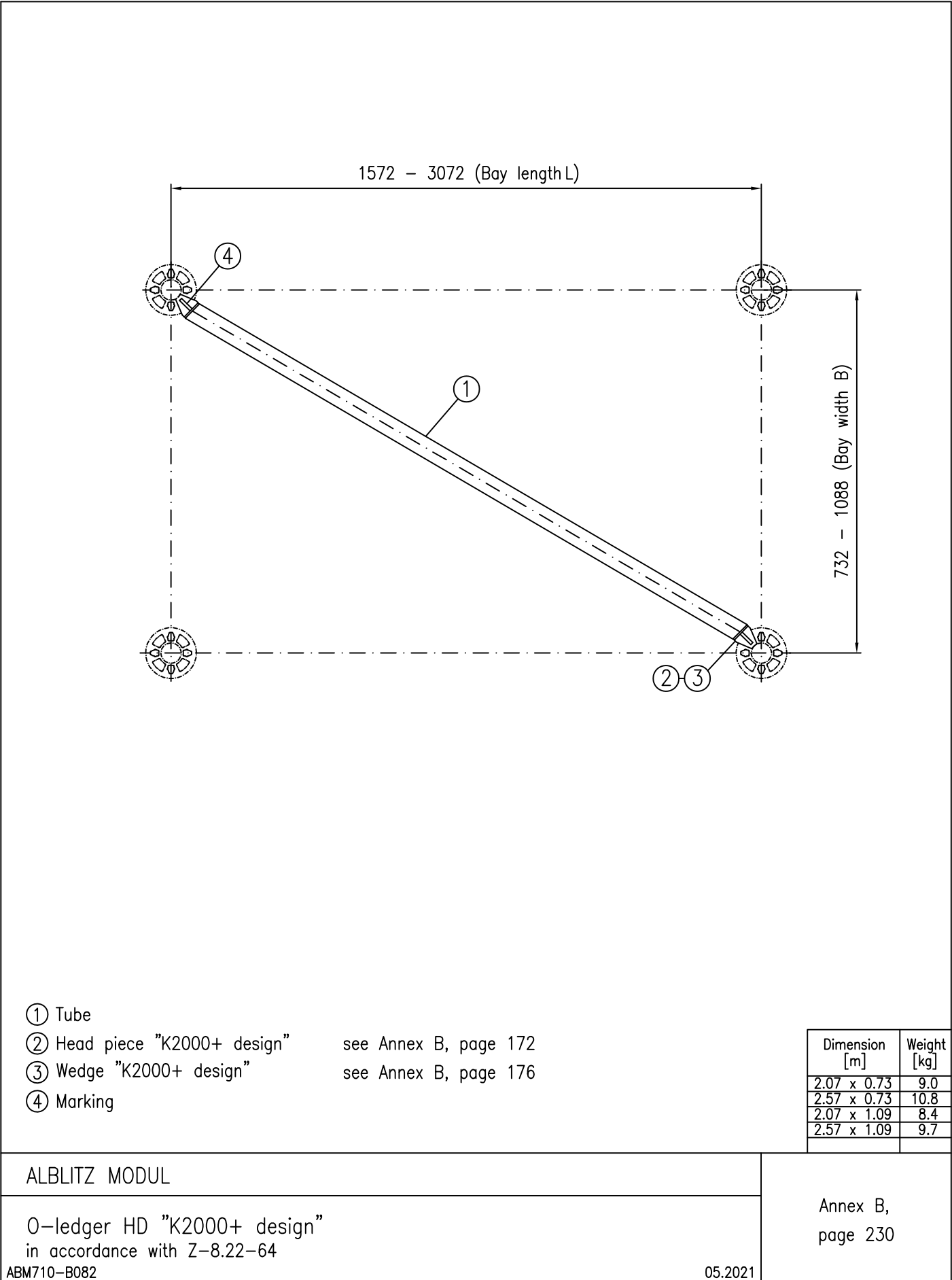
③ Wedge "K2000+ design"

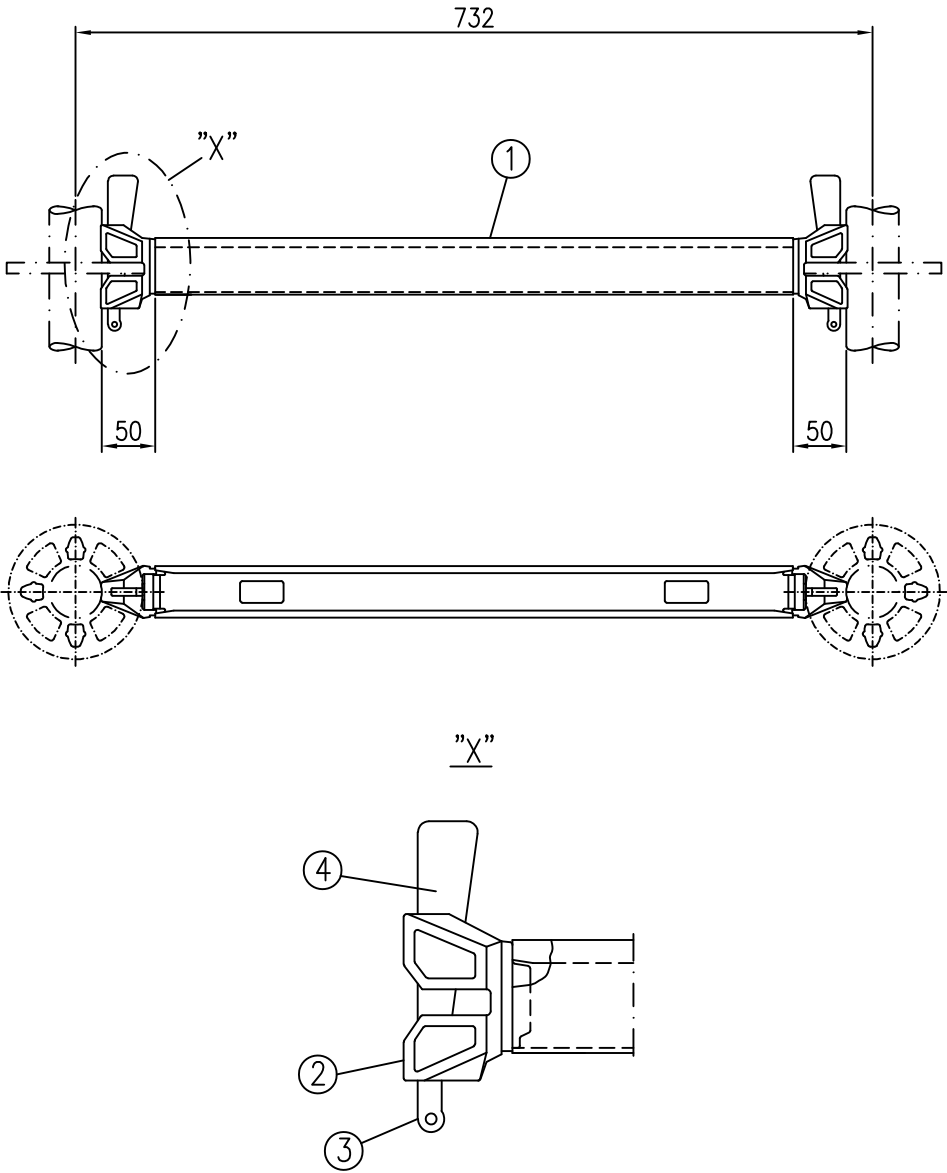
④ Marking
- see Annex B, page 172

see Annex B, page 176

Dimens. [m]	Weight [kg]
0.73	3.2
1.09	4.4
1.57	6.1
2.07	7.9
2.57	9.6
3.07	11.5

ALBLITZ MODUL	Annex B, page 229
0-ledger 0.73 – 4.35 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B03305.2021	





- ① U-profile

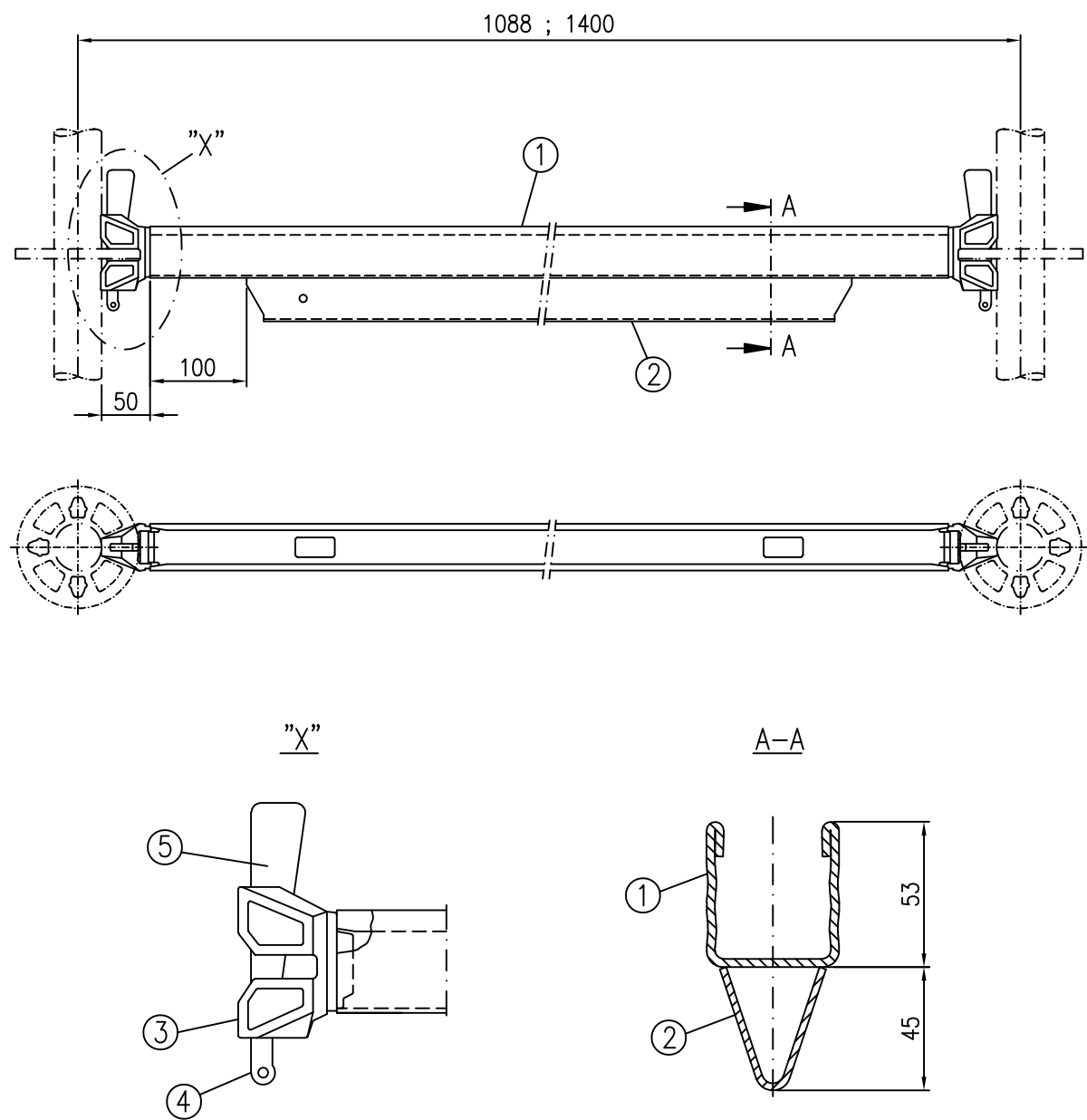
(see Annex B, pages 234, 190)
- ② Head piece "K2000+ design"

(see Annex B, page 173)
- ③ Wedge "K2000+ design"

(see Annex B, page 176)
- ④ Marking

Weight [kg]
3.1

ALBLITZ MODUL	Annex B, page 231
U-ledge 0.73 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B03405.2021	



- ① U-profile

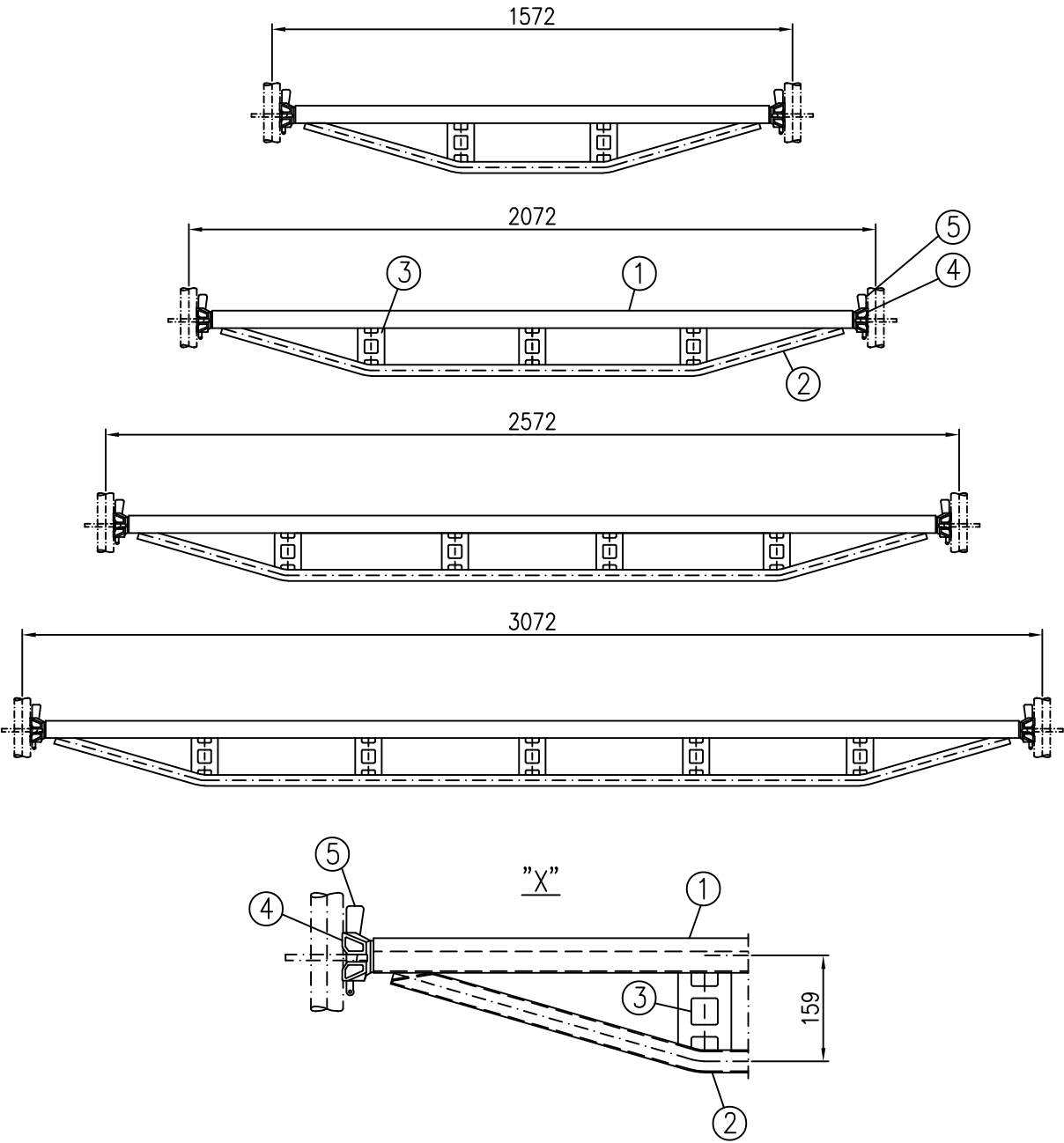
(see Annex B, pages 234, 190)
- ② Reinforcement
- ③ Head piece "K2000+ design"

(see Annex B, page 173)
- ④ Wedge "K2000+ design"

(see Annex B, page 176)
- ⑤ Marking

Dimens. [m]	Weight [kg]
1.09	5.7
1.40	7.5

ALBLITZ MODUL	Annex B, page 232
U-ledge 1.09 – 1.40 m reinforced "K2000+ design" in accordance with Z-8.22-64	
ABM721-B08905.2021	



- ① U-profile

② Tube

③ Gusset plate

④ Head piece "K2000+ design"

⑤ Wedge "K2000+ design"
- (see Annex B, pages 234, 190)

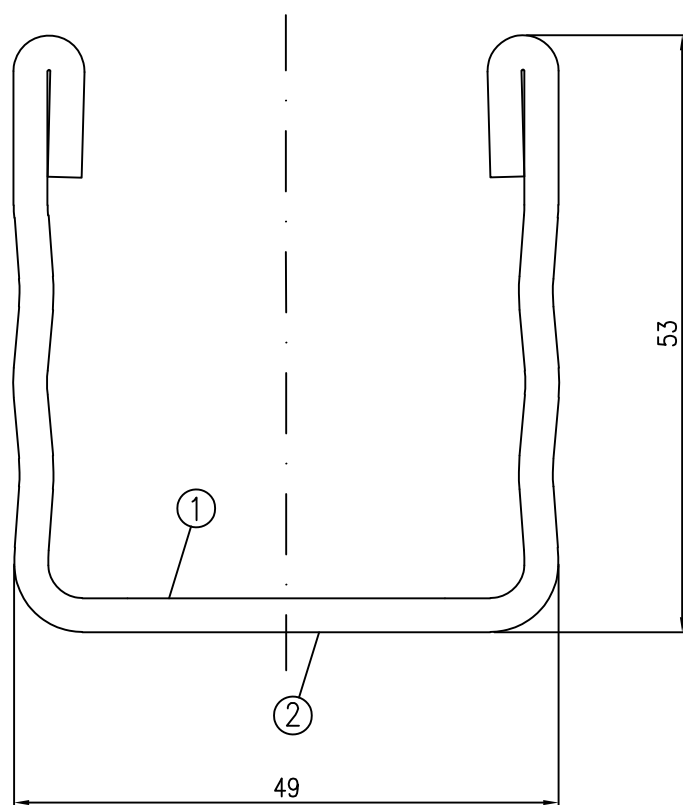
(see Annex B, page 173)

(see Annex B, page 176)

Dimens. [m]	Weight [kg]
1.57	9.4
2.07	12.1
2.57	15.2
3.07	17.6

ALBLITZ MODUL	Annex B, page 233
U-double ledger 1.57 – 3.07 m "K2000+ design" in accordance with Z-8.22-64	
ABM721-B090	

05.2021



- ① U-profile 49 x 53 x 2.5 Material, please refer to component drawings
② Marking

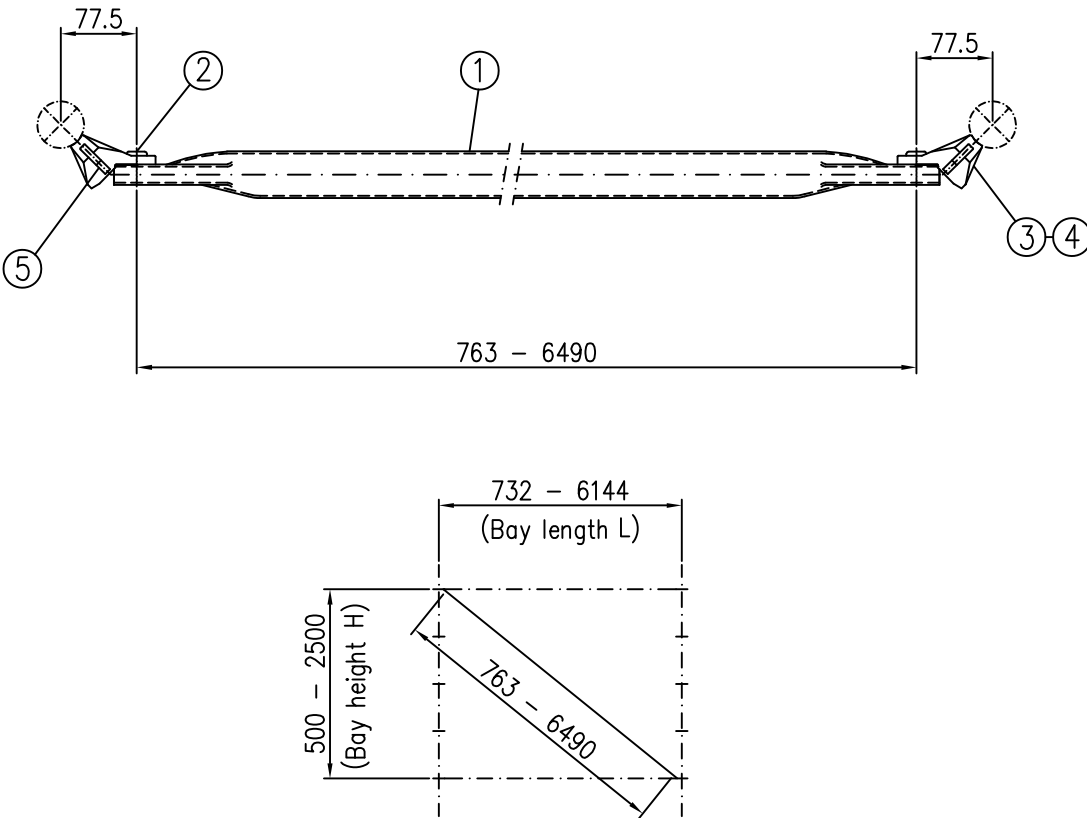
ALBLITZ MODUL

U-profile 53
in accordance with Z-8.1-16.2

ABS710-A020_ABM

05.2021

Annex B,
page 234



- ① Tube

② Cylinder head rivet

③ Head piece "K2000+ design" see Annex B, page 175

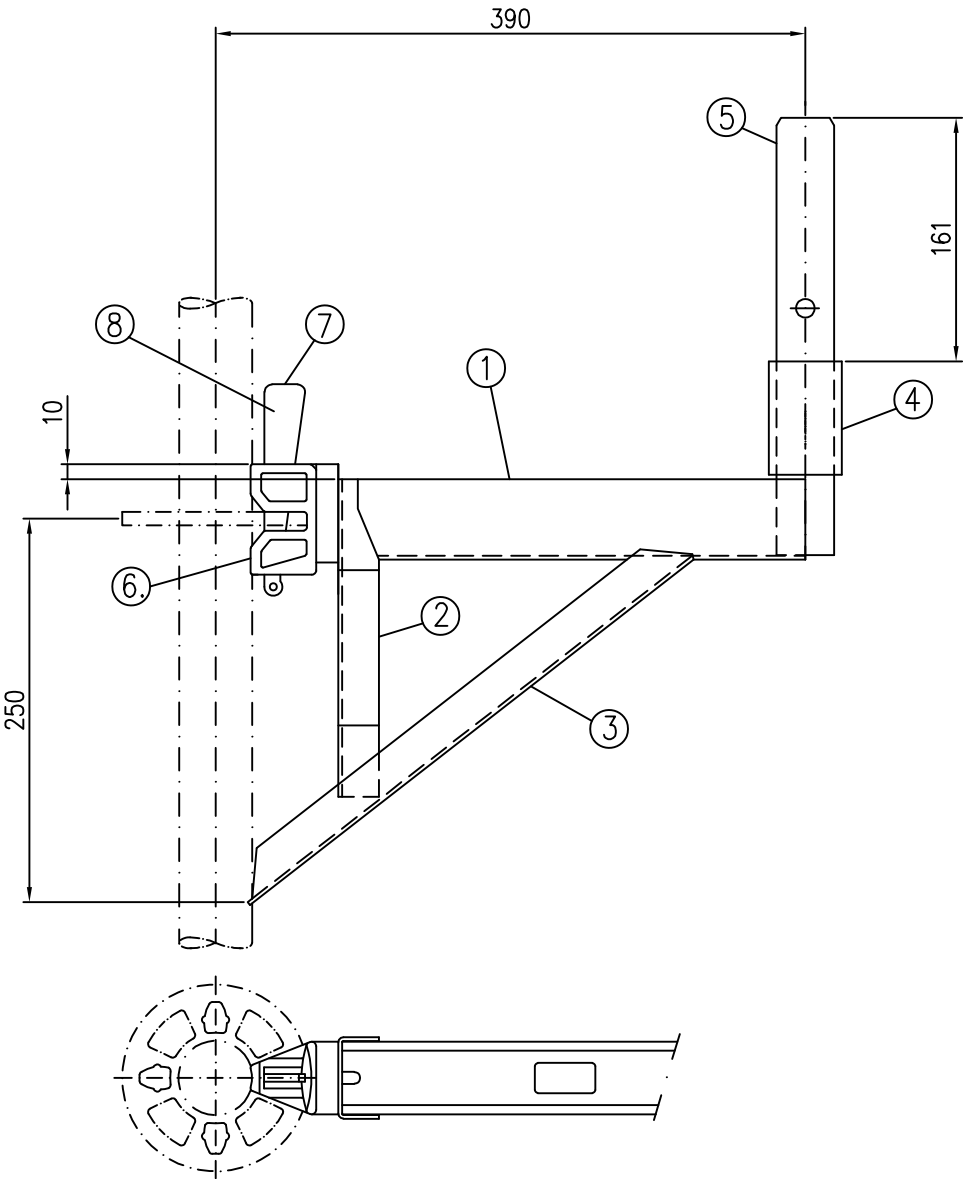
④ Wedge "K2000+ design" see Annex B, page 176

⑤ Marking

Dimension [m]	Weight [kg]
2.07 x 2.00	8.9
2.57 x 2.00	9.5
2.07 x 1.50	8.2
2.57 x 1.50	9.5

ALBLITZ MODUL	Annex B, page 235
Diagonal brace "K2000+ design" in accordance with Z-8.22-64	
ABM710-B036	

05.2021



- ① U-profile

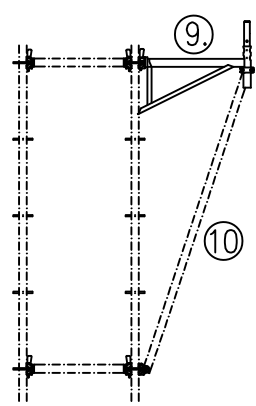
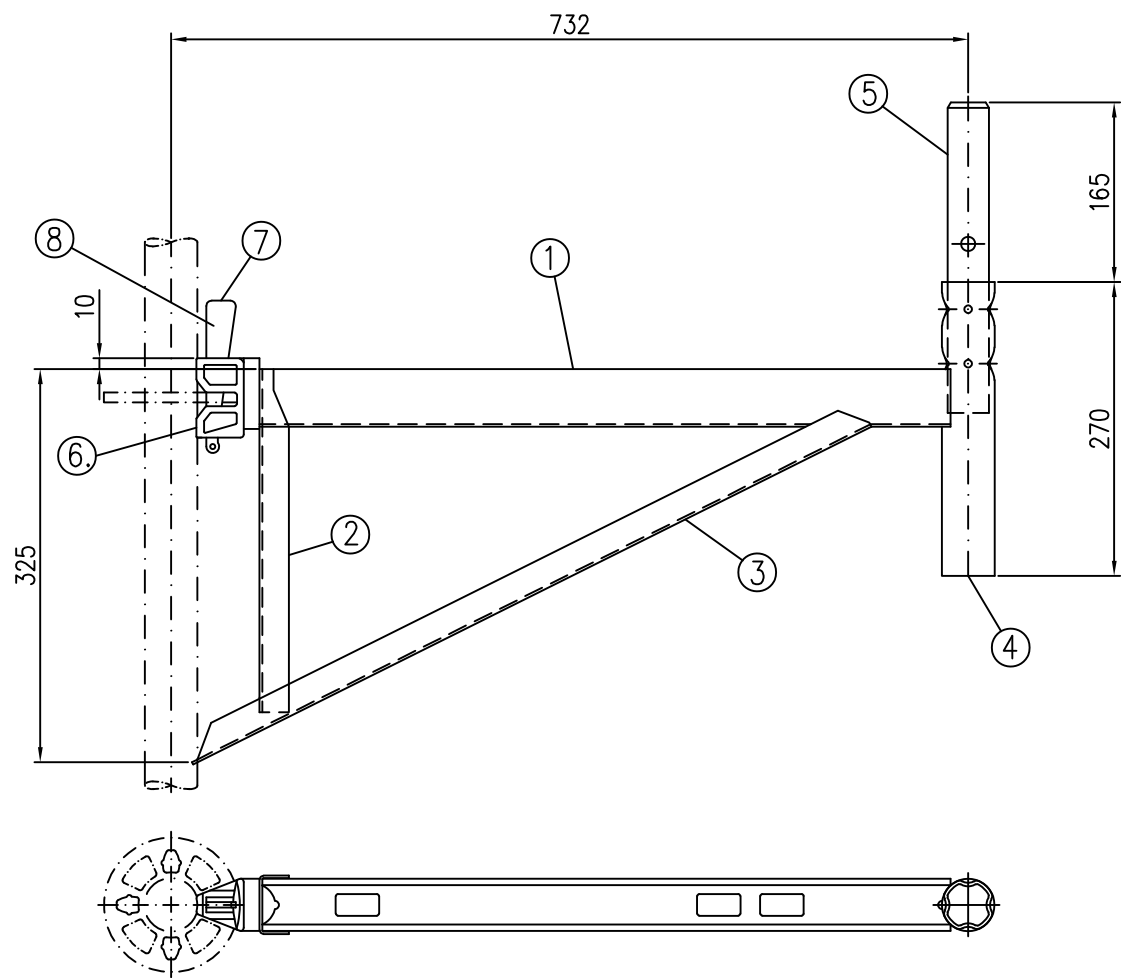
(see Annex B, pages 234, 190)
- ② Support-U
- ③ Brace-U
- ④ Tube
- ⑤ Tube connector
- ⑥ Head piece "K2000+ design"

(see Annex B, page 174)
- ⑦ Wedge "K2000+ design"

(see Annex B, page 176)
- ⑧ Marking

Weight [kg]
3.9

ALBLITZ MODUL	Annex B, page 236
U-bracket 0.39 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B04005.2021	



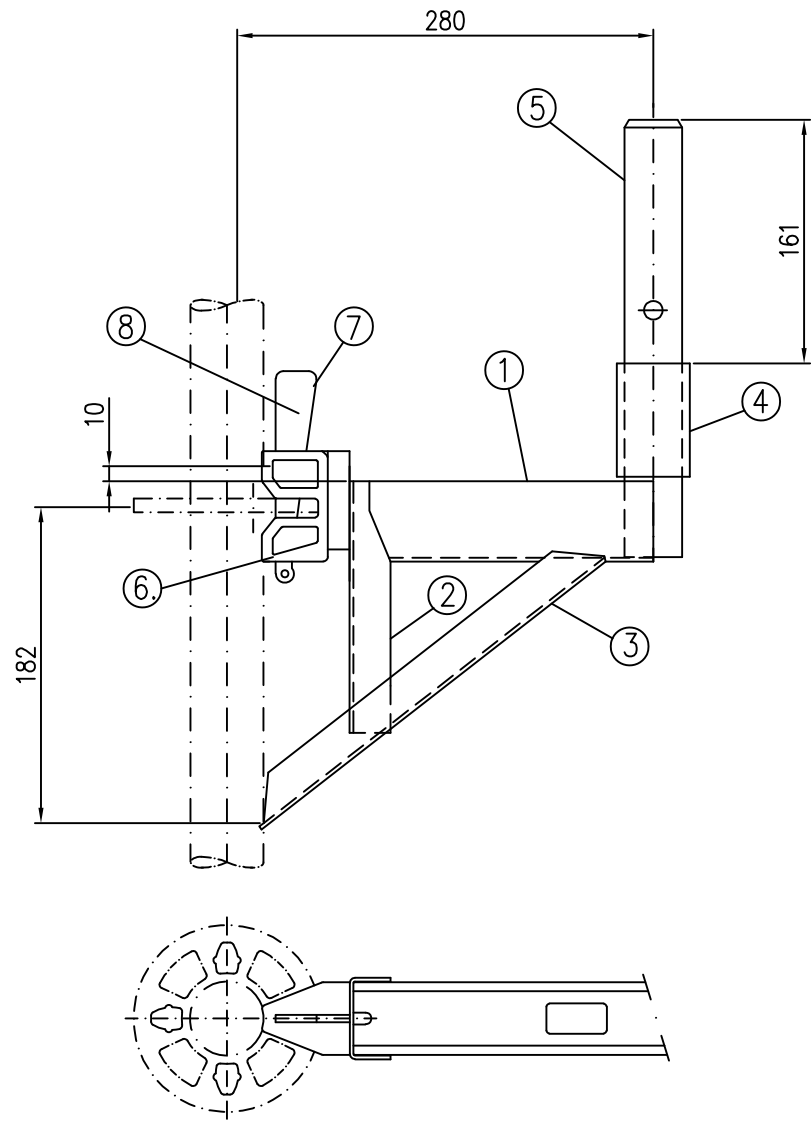
- ① U-profile
② Support-U
③ Brace-U
④ Tube
⑤ Tube connector
⑥ Head piece "K2000+ design"
⑦ Wedge "K2000+ design"
⑧ Marking
⑨ Bracket
⑩ Bracket brace

(see Annex B, pages 234, 190)

(see Annex B, page 174)
(see Annex B, page 176)

Weight [kg]
6.4

ALBLITZ MODUL	Annex B, page 237
U-bracket 0.73 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B06905.2021	



- ① U-profile

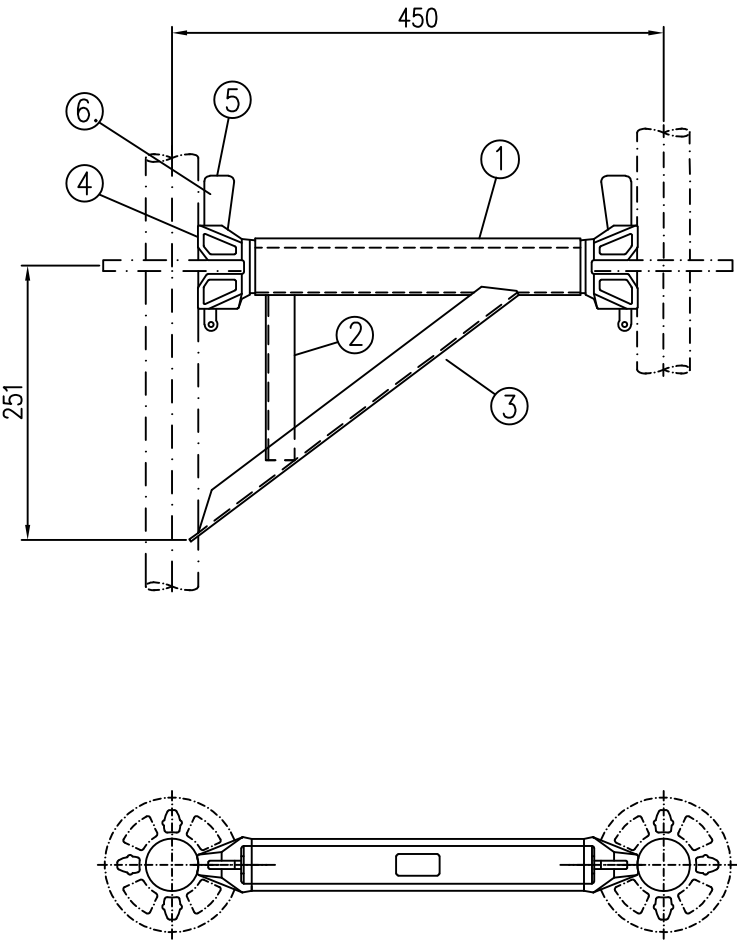
(see Annex B, pages 234, 190)
- ② Support-U
- ③ Brace-U
- ④ Tube
- ⑤ Tube connector
- ⑥ Head piece "K2000+ design"

(see Annex B, page 174)
- ⑦ Wedge "K2000+ design"

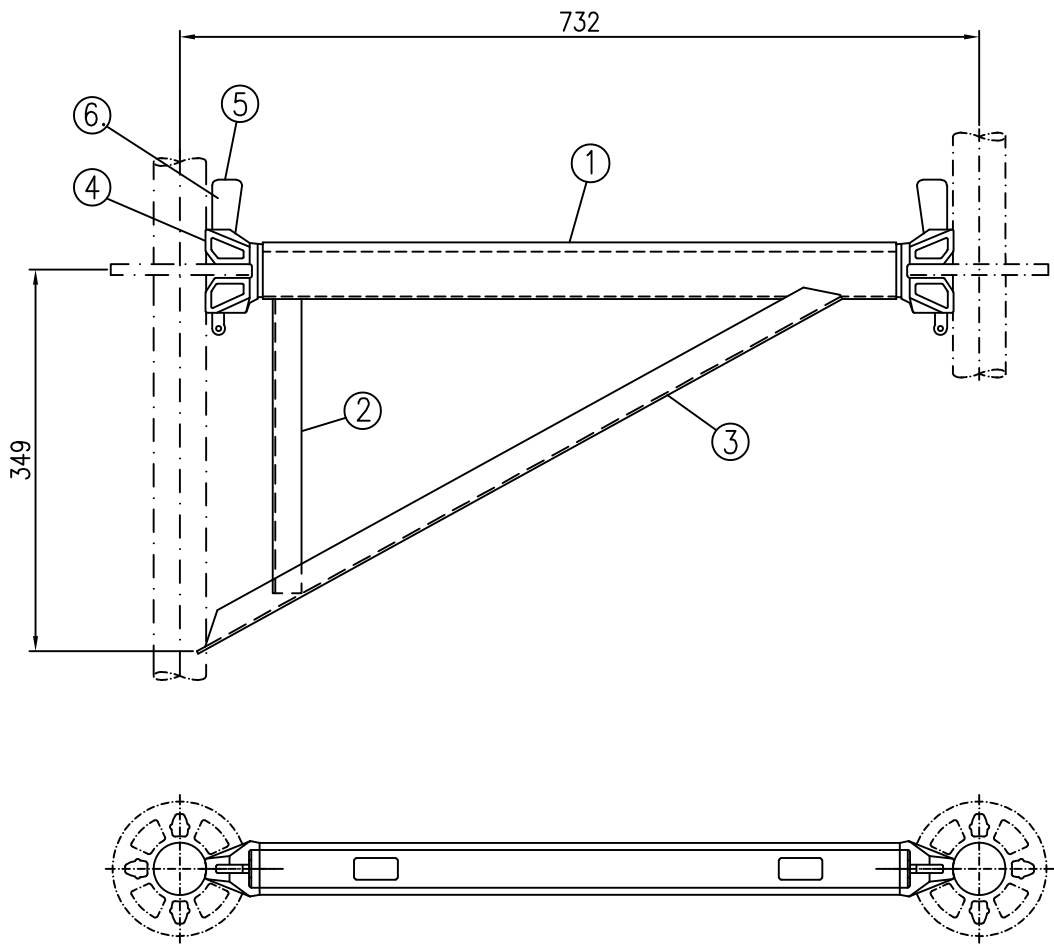
(see Annex B, page 176)
- ⑧ Marking

Weight [kg]
3.4

ALBLITZ MODUL	Annex B, page 238
U-bracket 0.28 m "K2000+ design" in accordance with Z-8.22-64	
ABM721-B09505.2021	



① U-profile	(see Annex B, pages 234, 190)	<table><tr><td>Weight [kg]</td></tr><tr><td>3.1</td></tr></table>	Weight [kg]	3.1
Weight [kg]				
3.1				
② Support-U				
③ Brace-U				
④ Head piece "K2000+ design"	(see Annex B, page 173)			
⑤ Wedge "K2000+ design"	(see Annex B, page 176)			
⑥ Marking				
ALBLITZ MODUL		Annex B, page 239		
U-bracket 0.45 m with two wedge-heads "K2000+ design" in accordance with Z-8.22-64				
ABM721-B096				
02.2023				



- ① U-profile

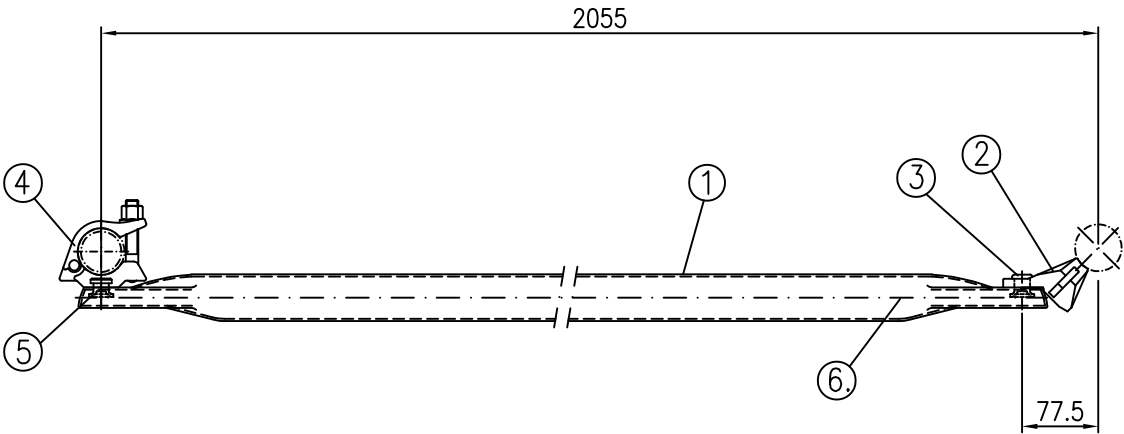
(see Annex B, pages 234, 190)
- ② Support-U
- ③ Brace-U
- ④ Head piece "K2000+ design"

(see Annex B, page 173)
- ⑤ Wedge "K2000+ design"

(see Annex B, page 176)
- ⑥ Marking

Weight [kg]
5.0

ALBLITZ MODUL	Annex B, page 240
U-bracket 0.73 m with two wedge-heads "K2000+ design" in accordance with Z-8.22-64	
ABM721-B09702.2023	



- ① Tube

② Head piece + Wedge "K2000+ design" (see Annex B, pages 175 + 176)

③ Cylinder head rivet swivel, riveted

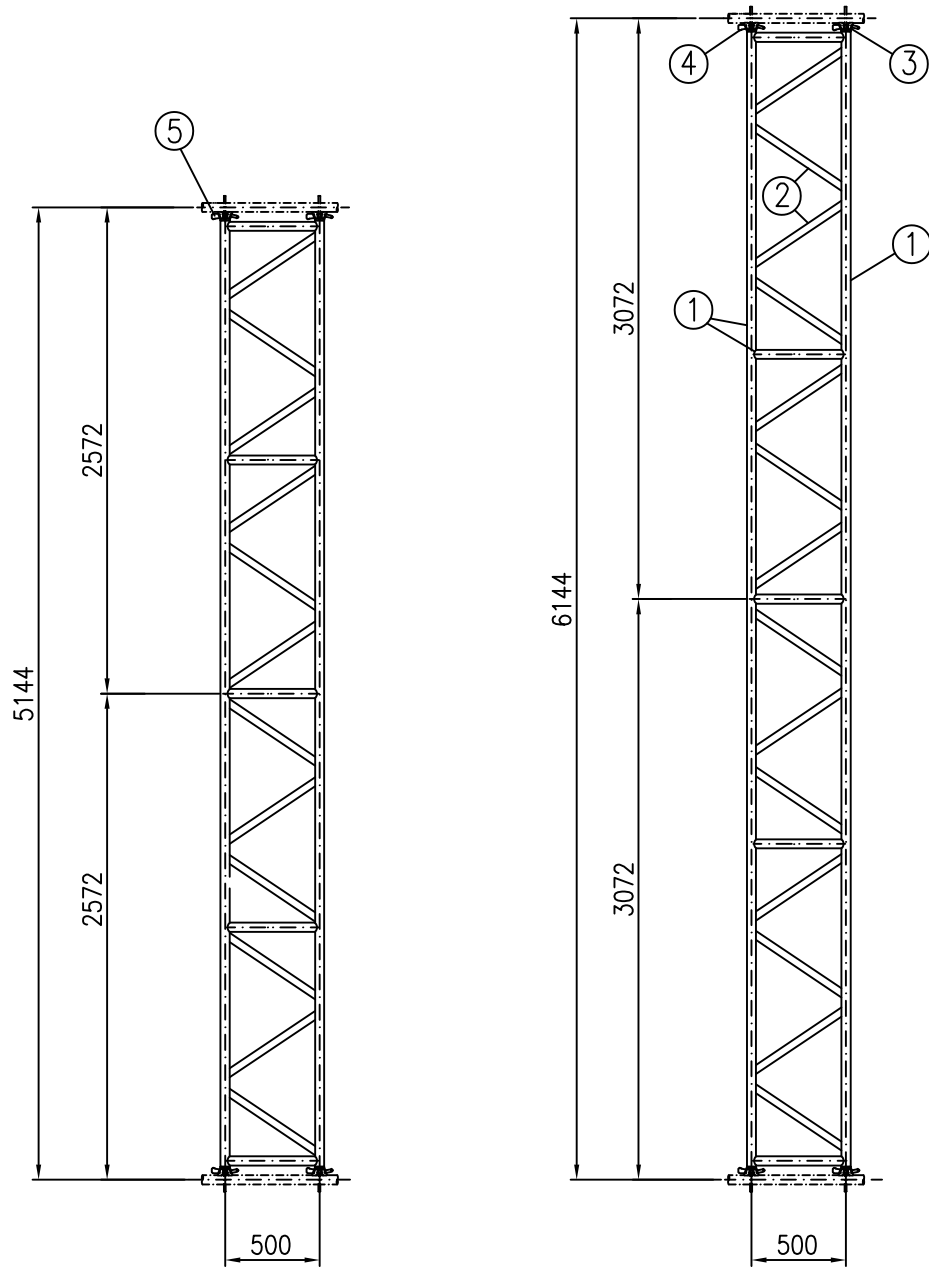
④ Halfcoupler with screw top in accordance with approval Z-8.331-882

⑤ Cylinder head rivet swivel, riveted

⑥ Marking

Weight [kg]
8.8

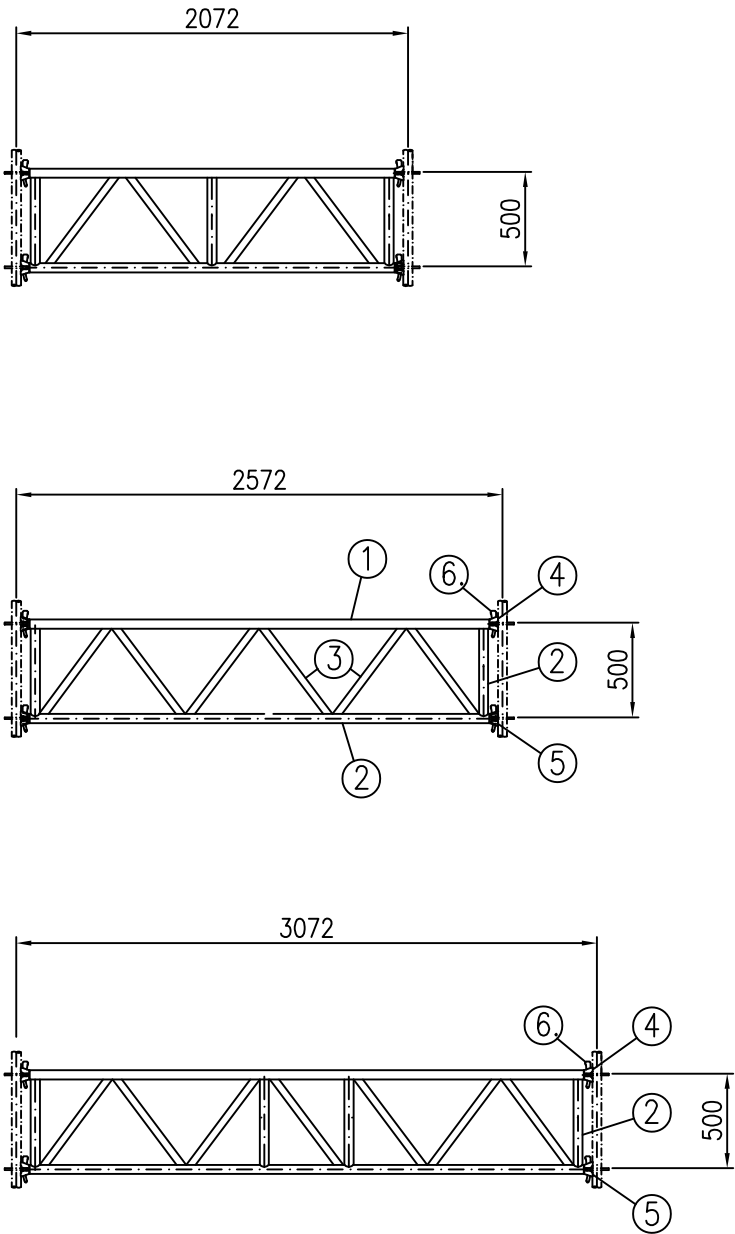
ALBLITZ MODUL	Annex B, page 241
Bracket brace 2.05 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B07005.2021	



- ① Tube
 - ② Rectangular tube
 - ③ Head piece
 - ④ Wedge
 - ⑤ Marking
- (see Annex B, page 172)
- (see Annex B, page 176)

Dimens. [m]	Weight [kg]
5.14	55.2
6.14	64.2

ALBLITZ MODUL	Annex B, page 242
0-lattice girder 5.14; 6.14 x 0.5 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B04105.2021	



- ① U-profile

② Tube

③ Rectangular tube

④ Head piece "K2000+ design"

⑤ Head piece "K2000+ design"

⑥ Wedge "K2000+ design"
- (see Annex B, pages 234, 190)

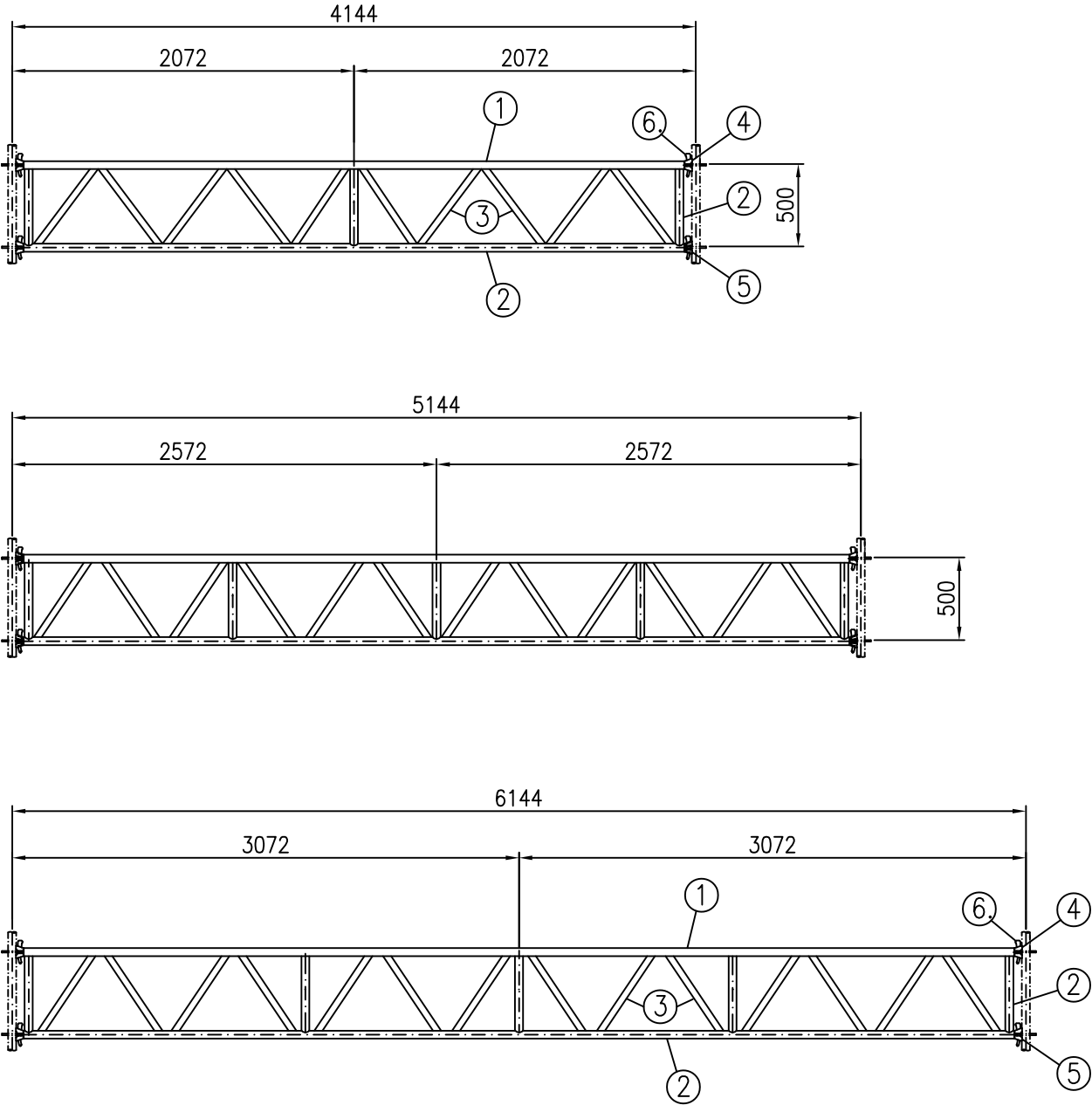
(see Annex B, page 173)

(see Annex B, page 172)

(see Annex B, page 176)

Dimens. [m]	Weight [kg]
2.07	23.4
2.57	29.5
3.07	35.6

ALBLITZ MODUL	Annex B, page 243
U-lattice girder 2.07 – 3.07 x 0.5 m "K2000+ design" in accordance with Z-8.22-64	
ABM721-B10105.2021	



- ① U-profile

② Tube

③ Rectangular tube

④ Head piece "K2000+ design"

⑤ Head piece "K2000+ design"

⑥ Wedge "K2000+ design"
- (see Annex B, pages 234, 190)

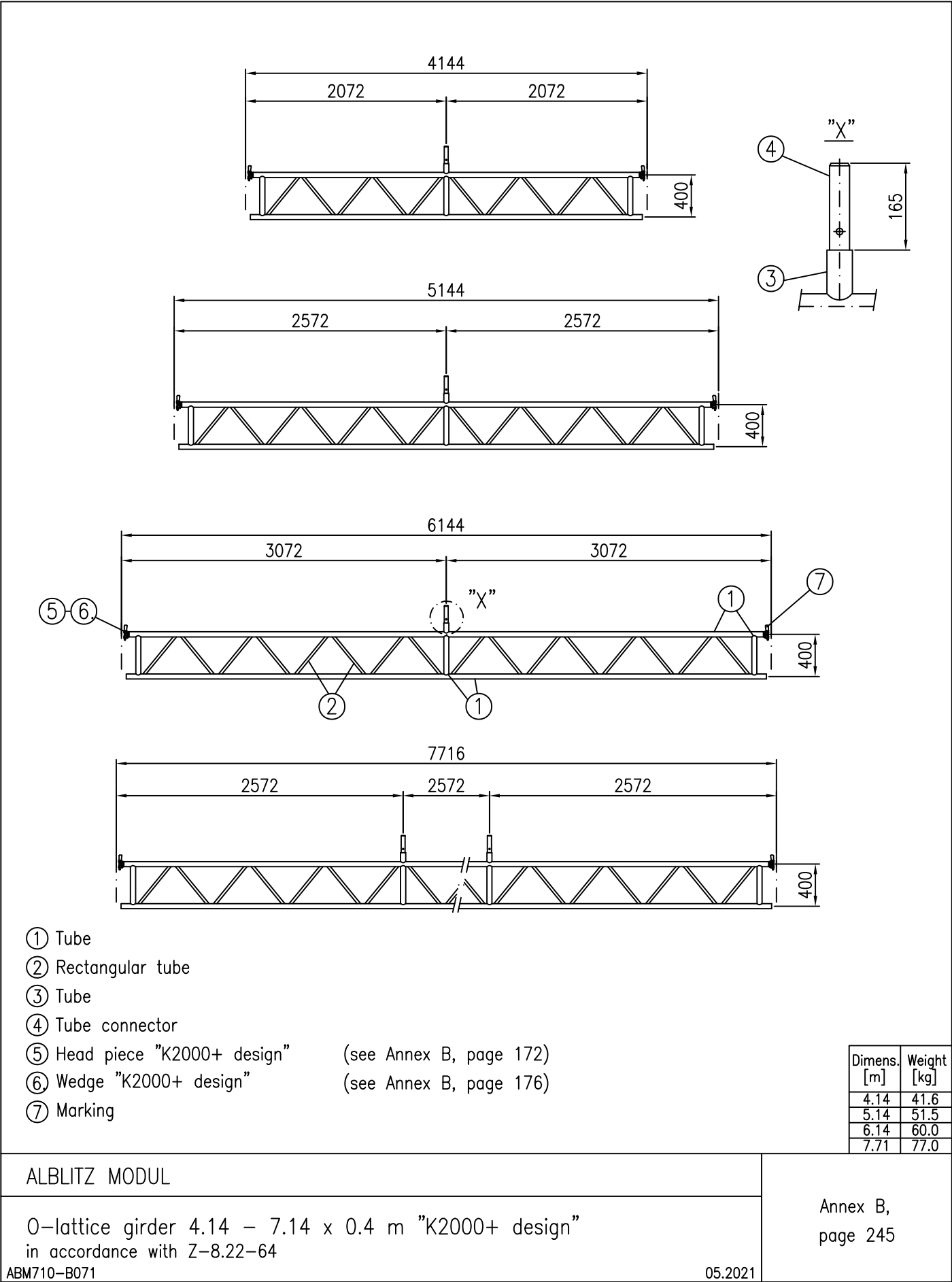
(see Annex B, page 173)

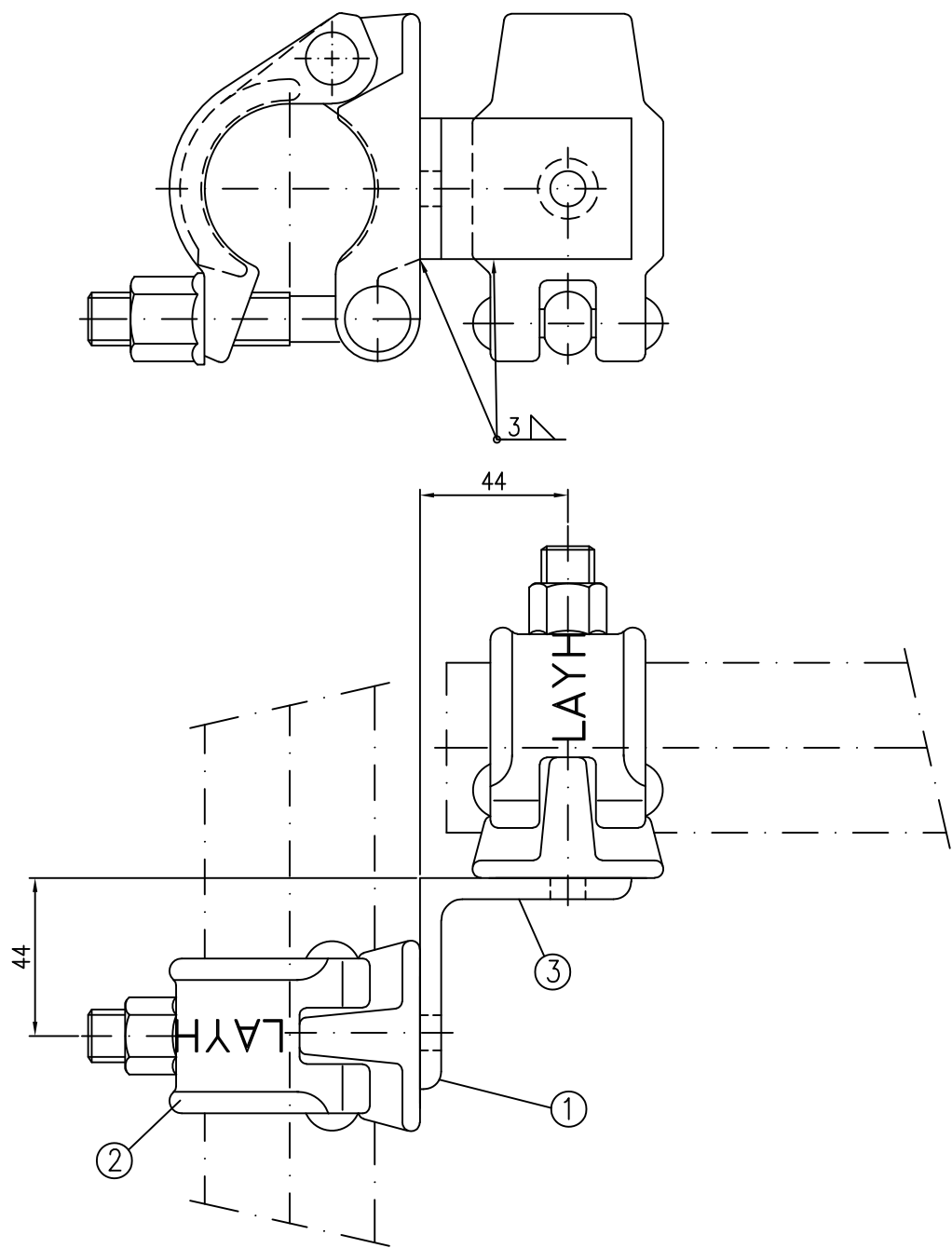
(see Annex B, page 172)

(see Annex B, page 176)

Dimens. [m]	Weight [kg]
4.14	44.0
5.14	54.1
6.14	62.5

ALBLITZ MODUL	Annex B, page 244
U-lattice girder 4.14 – 6.14 x 0.5 m "K2000+ design" in accordance with Z-8.22-64	
ABM721-B10205.2021	



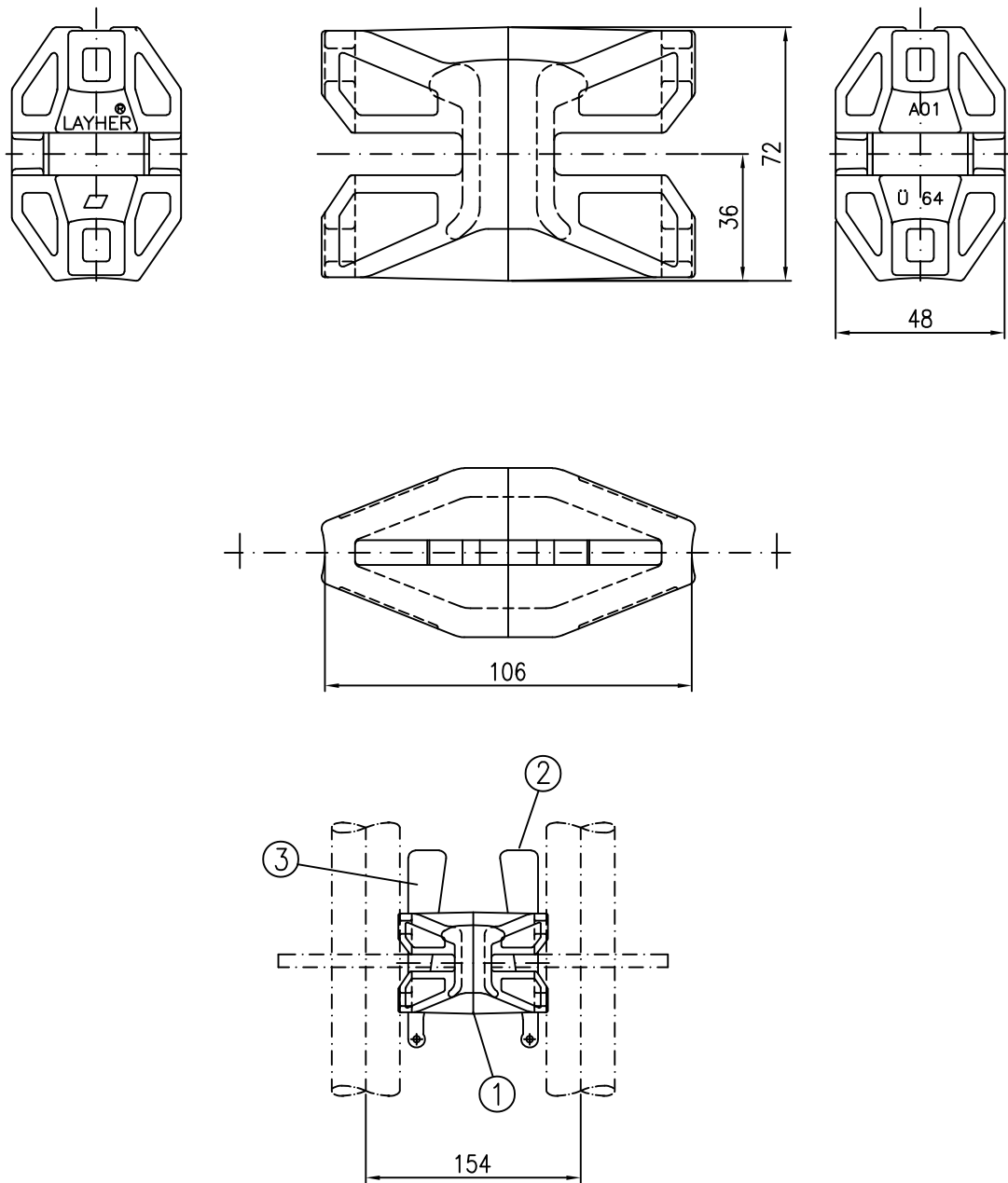


- ① Angle
- ② Halfcoupler with screw top
- ③ Marking

Weight [kg]
1.6

ALBLITZ MODUL	Annex B, page 246
Lattice girder coupler in accordance with Z-8.1-16.2 ABS710-A088_ABM	

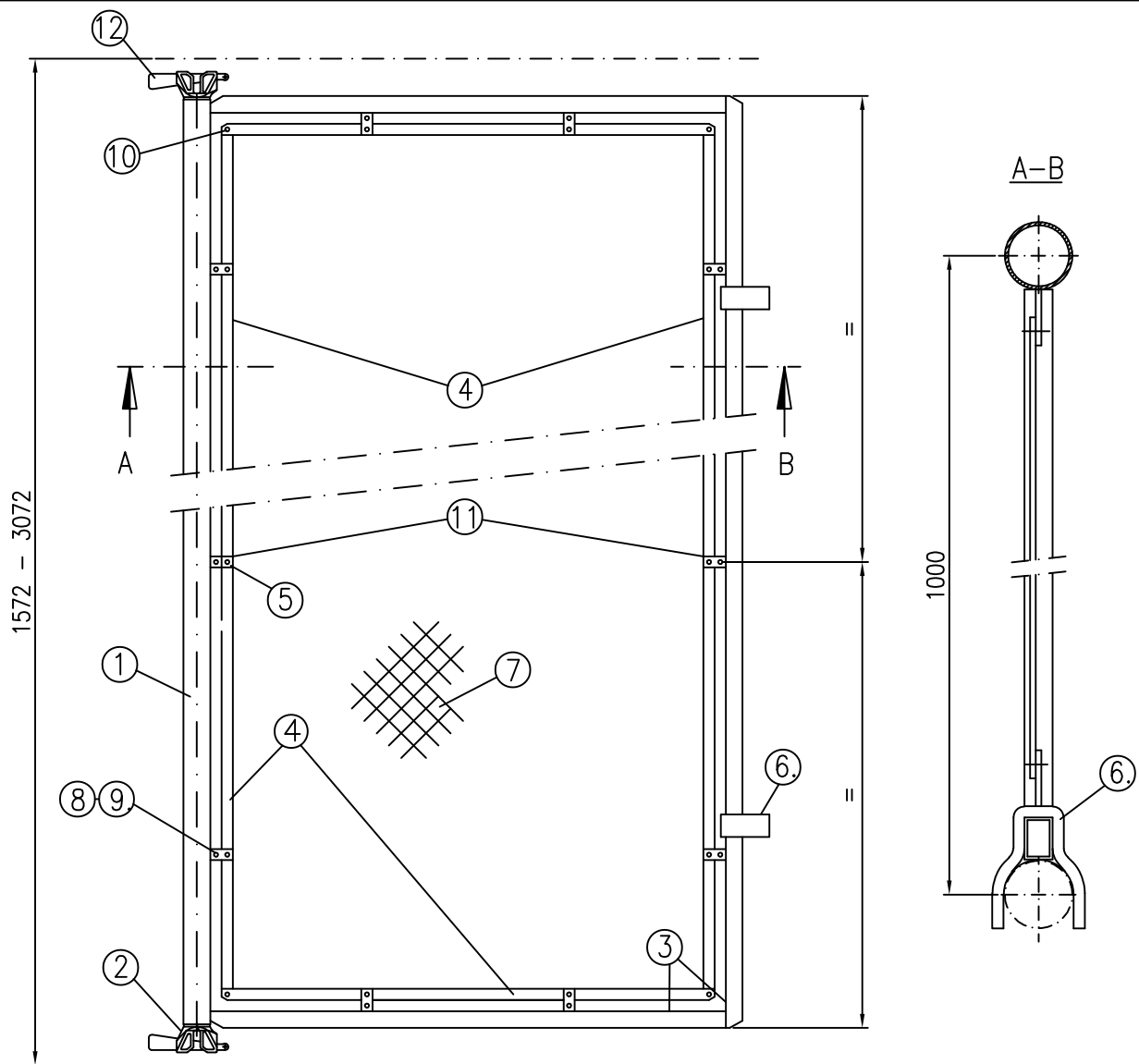
05.2021



- ① Wedge head, double
② Wedge "K2000+ design" (see Annex B, page 176)
③ Marking

Weight [kg]
1.1

ALBLITZ MODUL	Annex B, page 247
Double wedge-head coupler "K2000+ design" in accordance with Z-8.22-64 ABM721-B105	



- ① Tube
- ② Head piece + Wedge "K2000+ design" (see Annex B, pages 172 + 176)
- ③ Rectangular tube
- ④ Safety meshguard rod
- ⑤ Mount plate
- ⑥ Holding bracket
- ⑦ Wire mesh
- ⑧ Hexagon bolt
- ⑨ Hexagon nut
- ⑩ Stainless steel-blind rivet
- ⑪ no middle plate at 1.57 m
- ⑫ Marking

Dimens. [m]	Weight [kg]
1.57	16.5
2.07	19.5
2.57	23.0
3.07	26.3

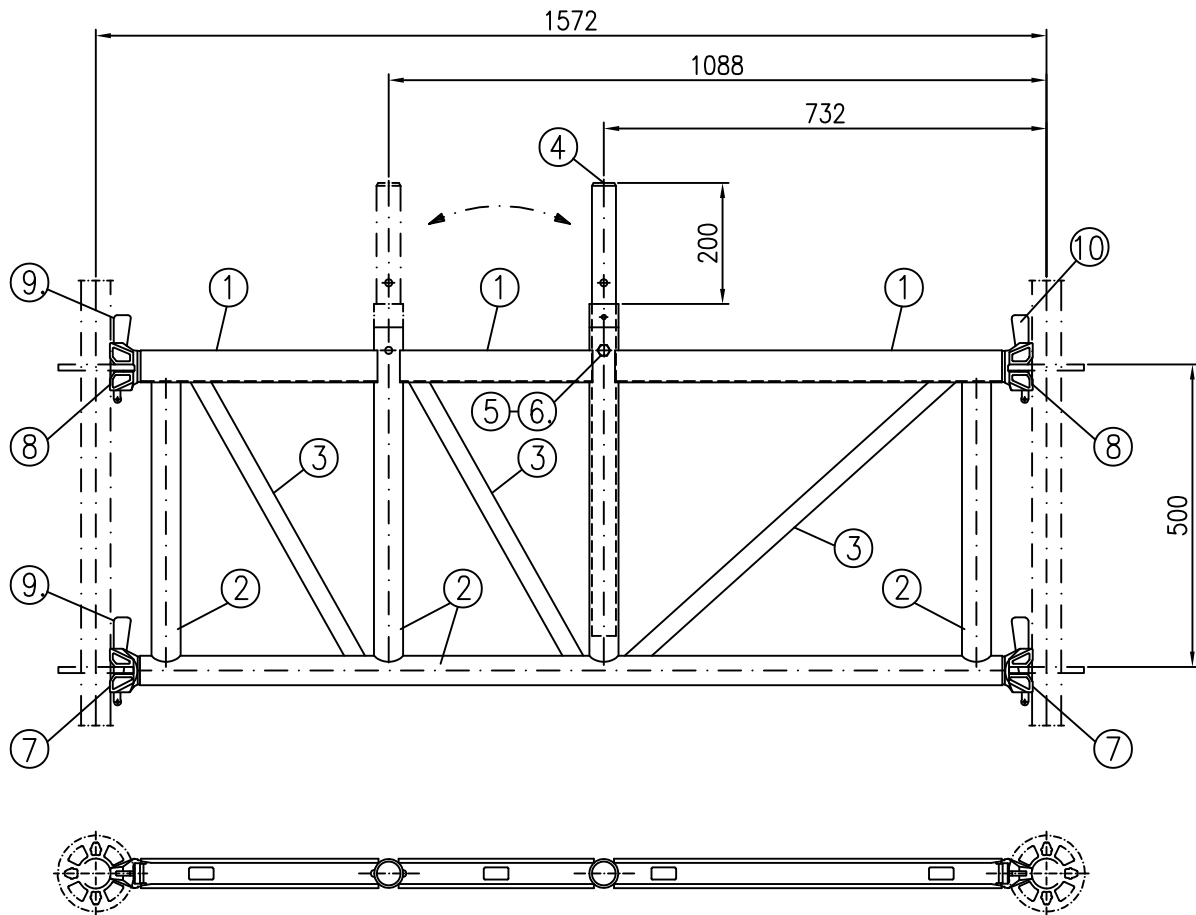
ALBLITZ MODUL

Side safety meshguard 1.57 – 3.07 m "K2000+ design"
in accordance with Z-8.22-64

ABM710-B044

05.2021

Annex B,
page 248



- ① U-profile (see Annex B, pages 234, 190)
- ② Tube
- ③ Rectangular tube
- ④ Tube connector
- ⑤ Hexagon bolt
- ⑥ Hexagon nut
- ⑦ Head piece "K2000+ design" (see Annex B, page 172)
- ⑧ Head piece "K2000+ design" (see Annex B, page 173)
- ⑨ Wedge "K2000+ design" (see Annex B, page 176)
- ⑩ Marking

Weight [kg]
21.9

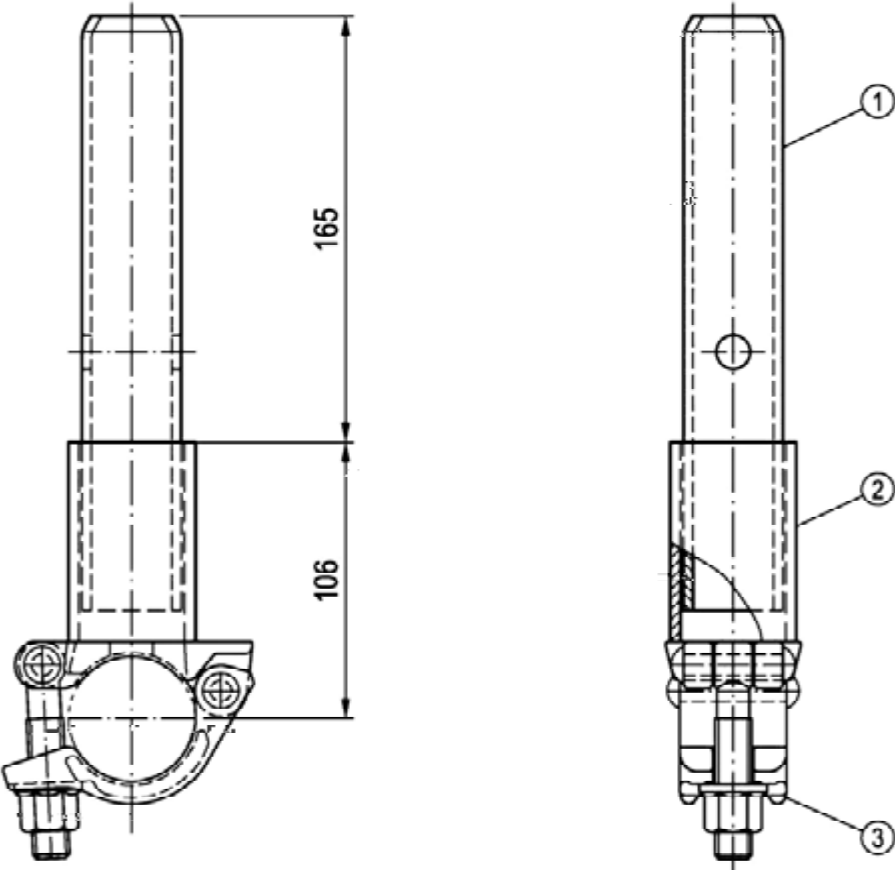
ALBLITZ MODUL

U-passageway girder 1.57 m "K2000+ design"
in accordance with Z-8.22-64

ABM710-B072

05.2021

Annex B,
page 249



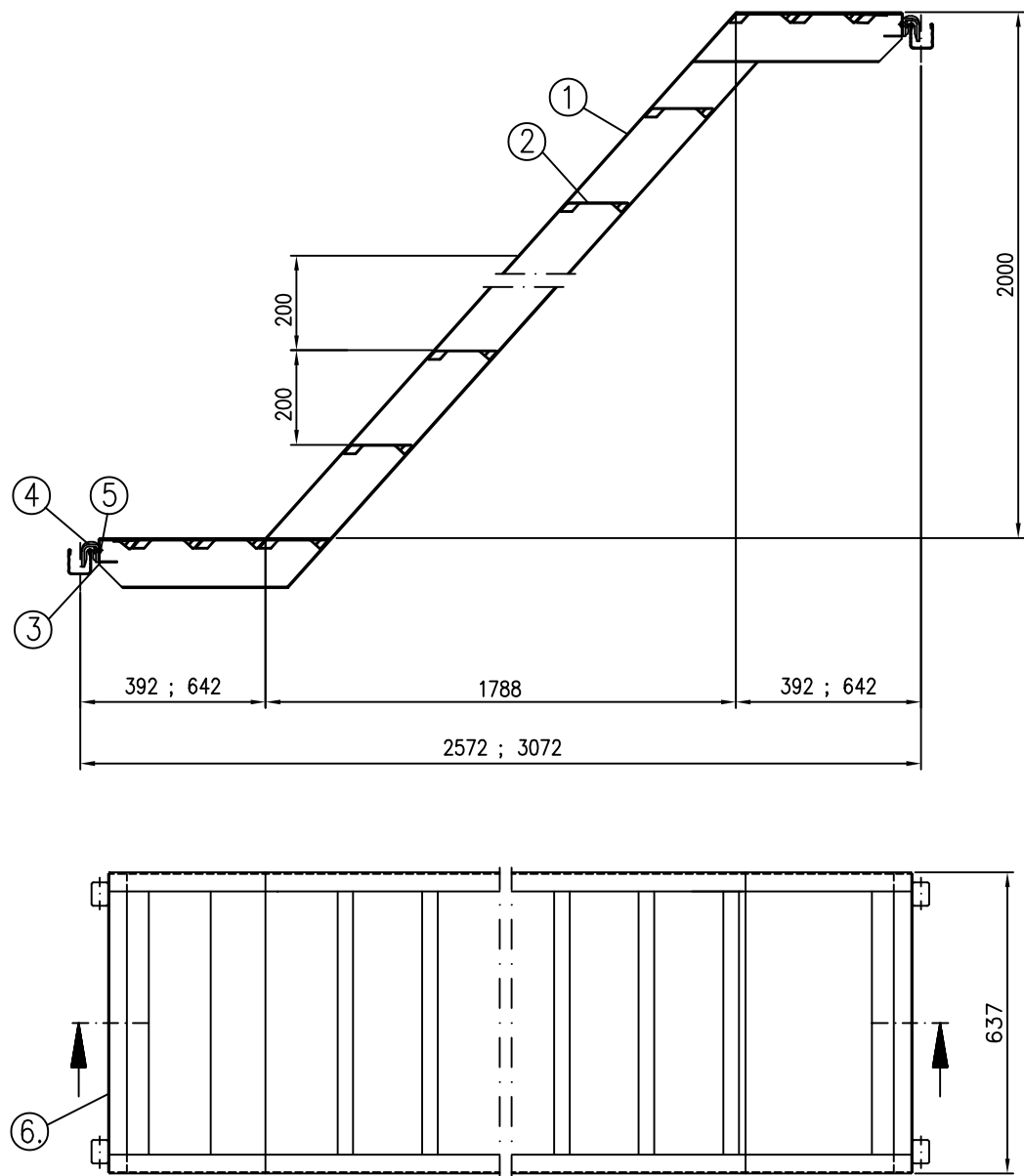
- ① Tube connector
- ② Tube
- ③ Halfcoupler with screw top

in accordance with approval Z-8.331-882

Weight [kg]
1.8

ALBLITZ MODUL	Annex B, page 250
Tube connector with halfcoupler in accordance with Z-8.22-939 ABM721-B108	

05.2021



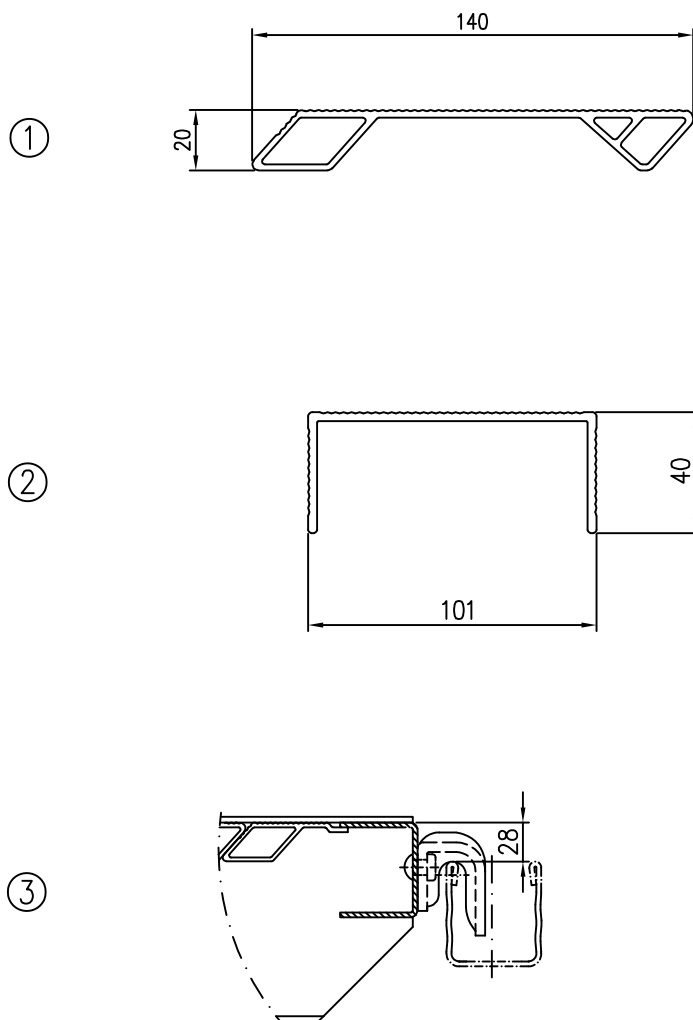
- ① Stairway stringer
- ② Stairway step
- ③ U-head piece
- ④ Claw
- ⑤ Flat-head rivet
- ⑥ Marking

Detailed view stairway step; Stairway stringer with suspension see Annex A, page 252

Maximum load capacity: 2.0 kN/m²

Dimens. [m]	Weight [kg]
2.57	21.9
3.07	26.3

ALBLITZ MODUL		Annex B, page 251
U-aluminium-platform stairway 2.57; 3.07 x 2.00 x 0.64 m in accordance with Z-8.1-16.2		
ABS710-A093_ABM	05.2021	



- ① Detailed view stairway step
- ② Detailed view stairway stringer
- ③ Detailed view suspension

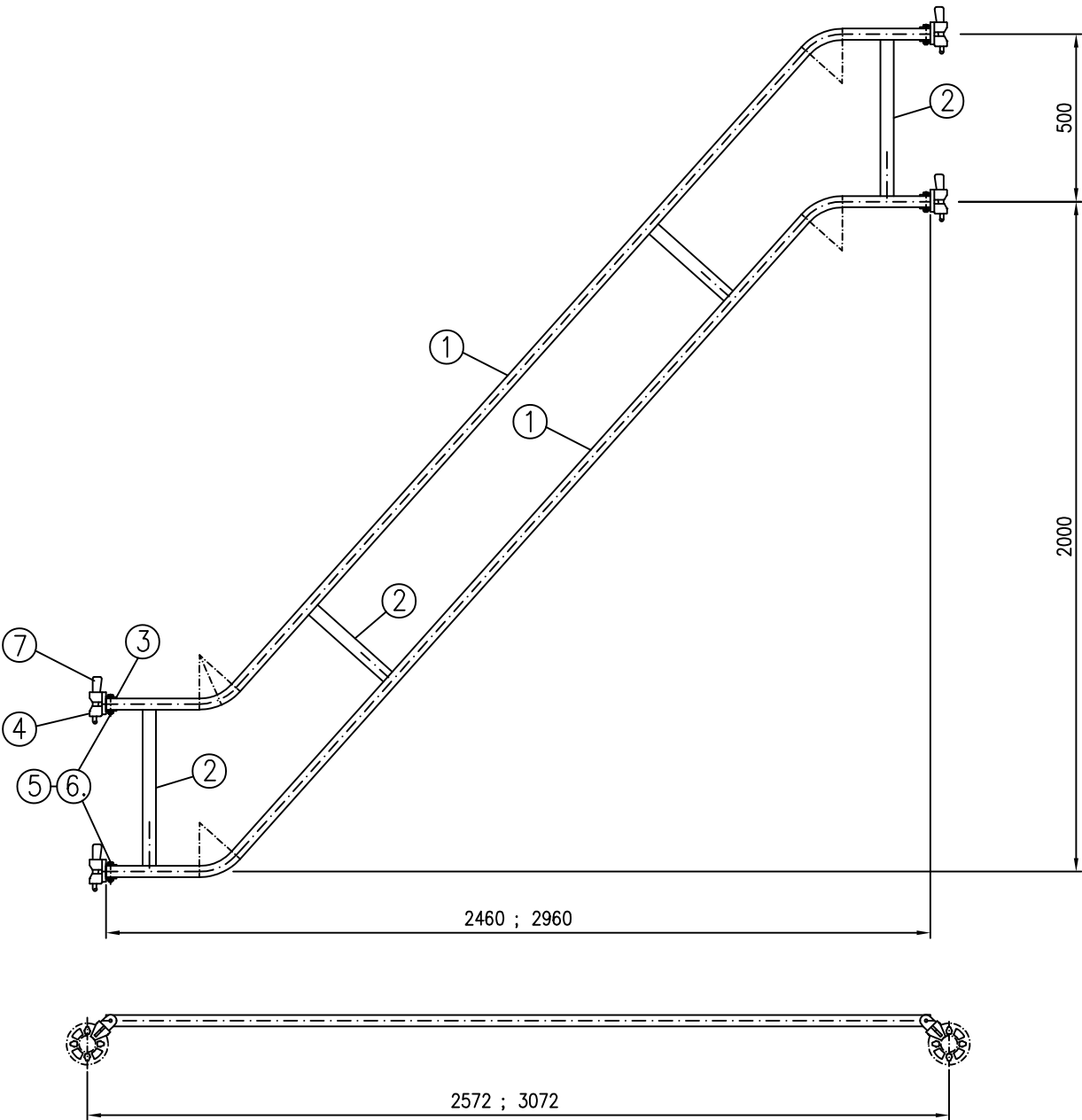
ALBLITZ MODUL

Detailed view U-aluminium-platform stairway
in accordance with Z-8.1-16.2

ABS710-A094_ABW

05.2021

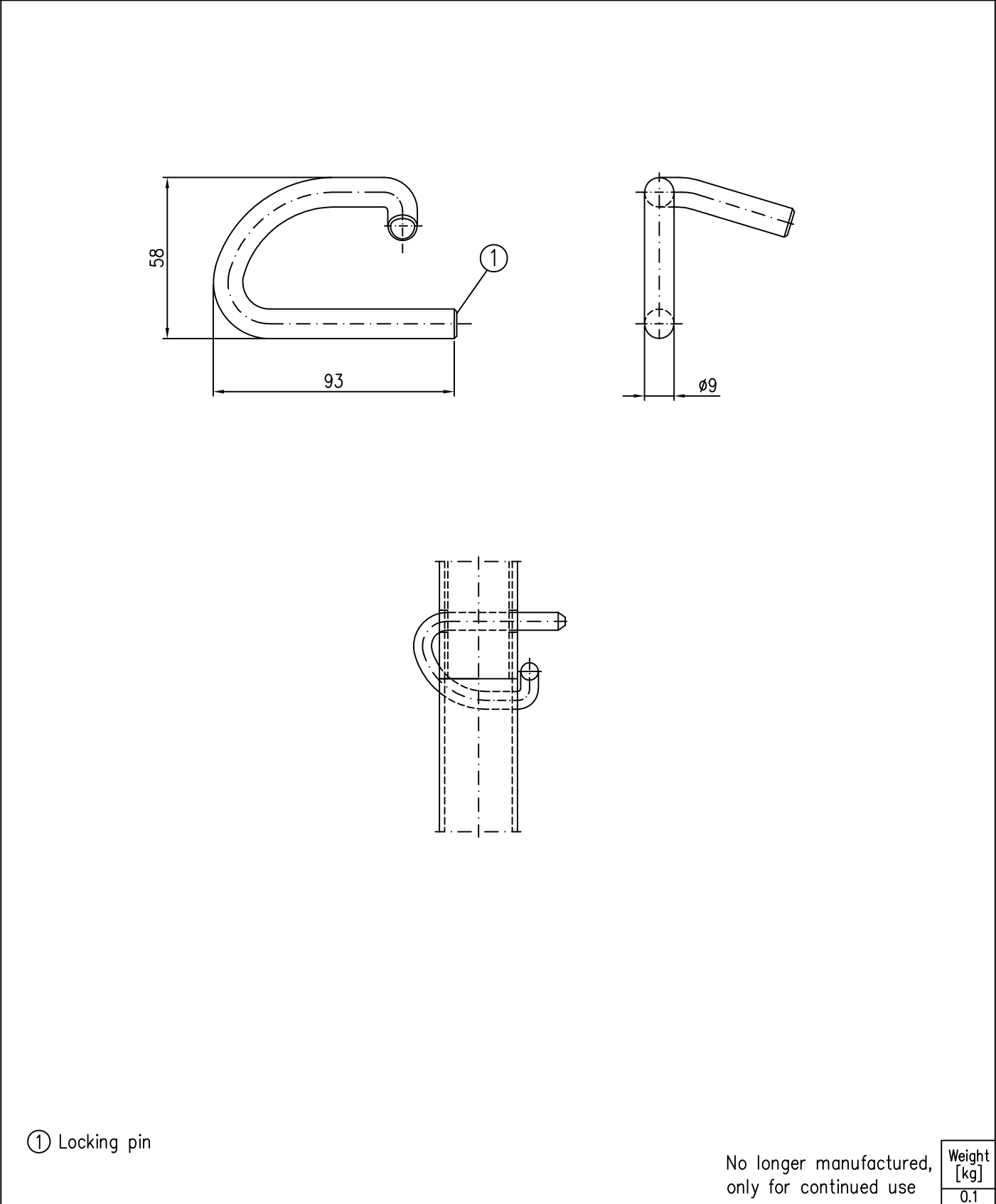
Annex B,
page 252



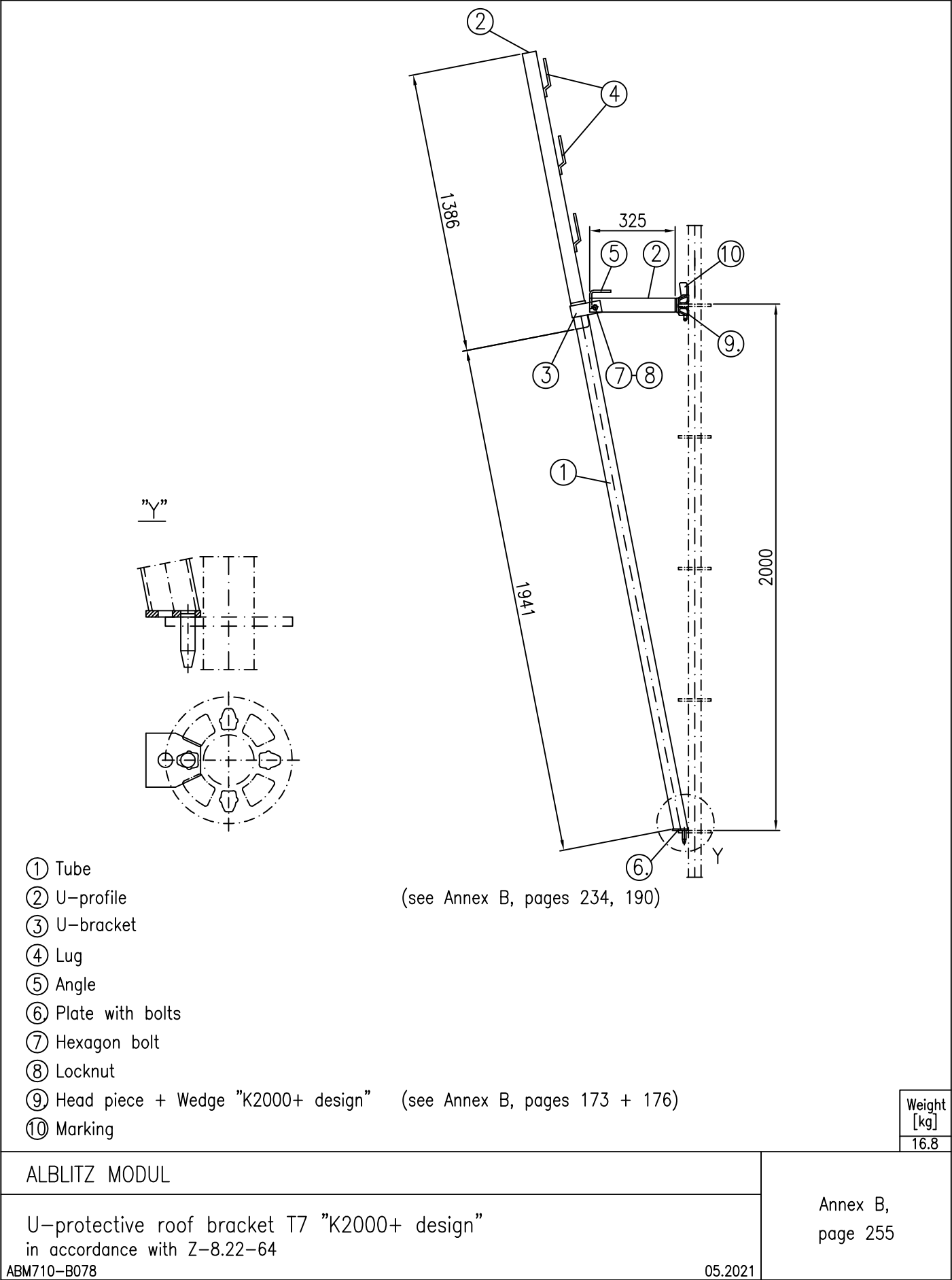
- ① Tube
- ② Rectangular tube
- ③ Lug
- ④ Head piece + Wedge "K2000+ design" (see Annex B, pages 174 + 176)
- ⑤ Hexagon bolt
- ⑥ Locknut
- ⑦ Marking

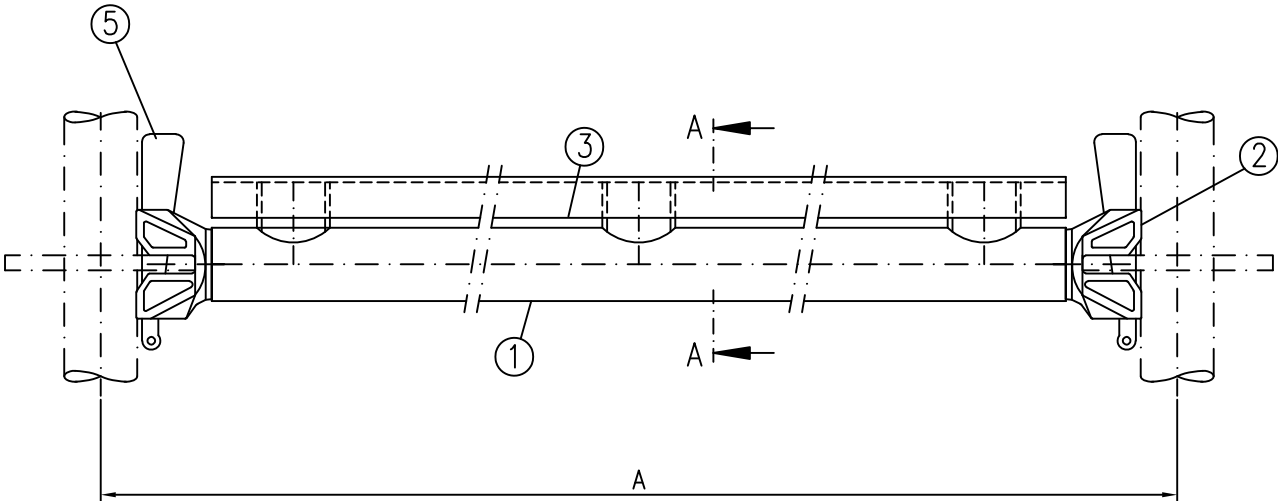
Dimens. [m]	Weight [kg]
2.57	18.0
3.07	21.0

ALBLITZ MODUL	Annex B, page 253
KK stair guardrail 2.57; 3.07 m "K2000+ design" in accordance with Z-8.22-64	
ABM721-B11105.2021	



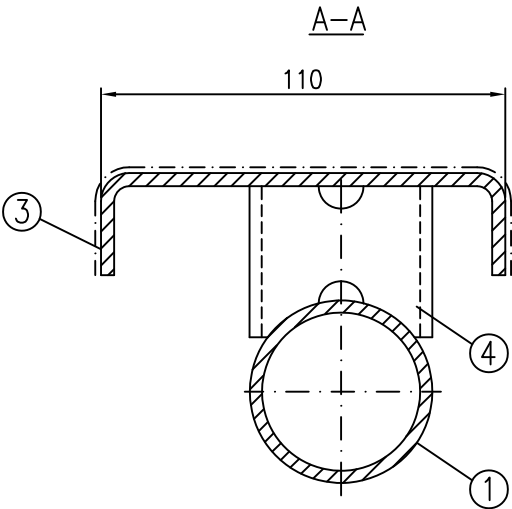
ALBLITZ MODUL	Annex B, page 254
Locking pin \varnothing 9 mm in accordance with Z-8.1-16.2 ABS710-A010_ABM	





Dimension A [mm]	For use up to load class	Maximum allowable p *) [kN/m²]
732	6	10.0
1088		
1286		
1400		
1572		
2072	5	7.5
2572		
3072	4	5.0

*) acting on the entire sheet width

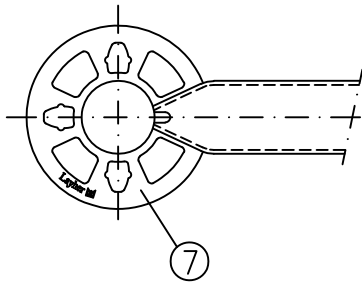
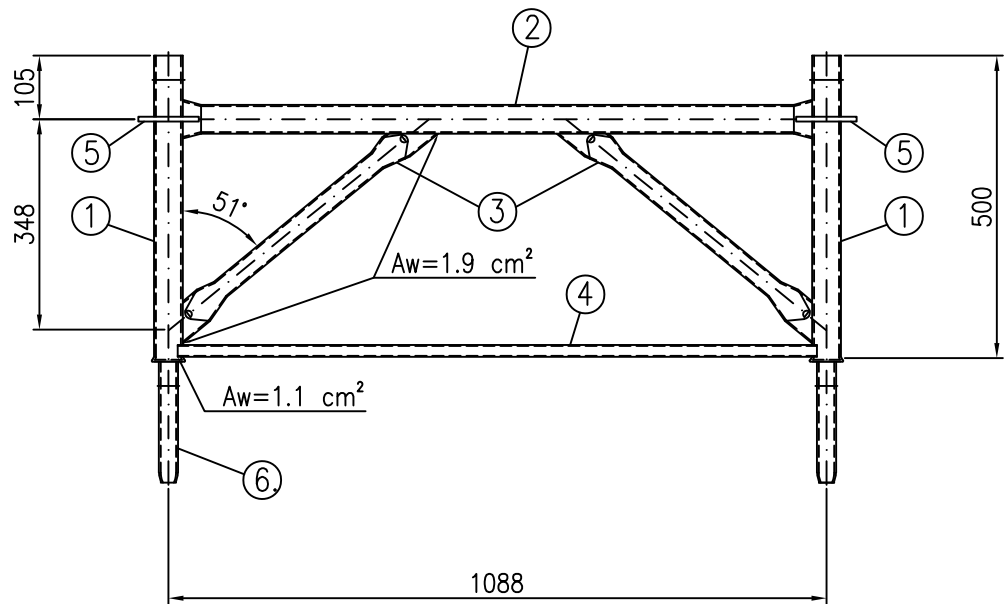


- ① Tube
- ② Head piece + Wedge "K2000+ design" (see Annex B, pages 172 + 176)
- ③ Bulb plate
- ④ Spacer tube
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	5.7
1.09	8.3
1.29	9.9
1.40	10.0
1.57	11.9
2.07	15.2
2.57	18.6

ALBLITZ MODUL	Annex B, page 256
U-ledge with gap cover 0.73 – 3.07 m "K2000+ design" in accordance with Z-8.1-64 ABM721-B11405.2021	

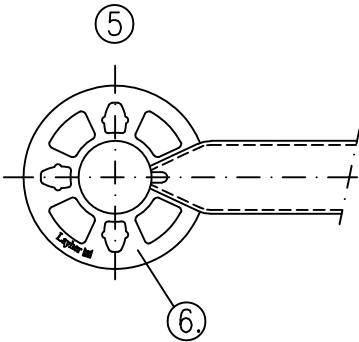
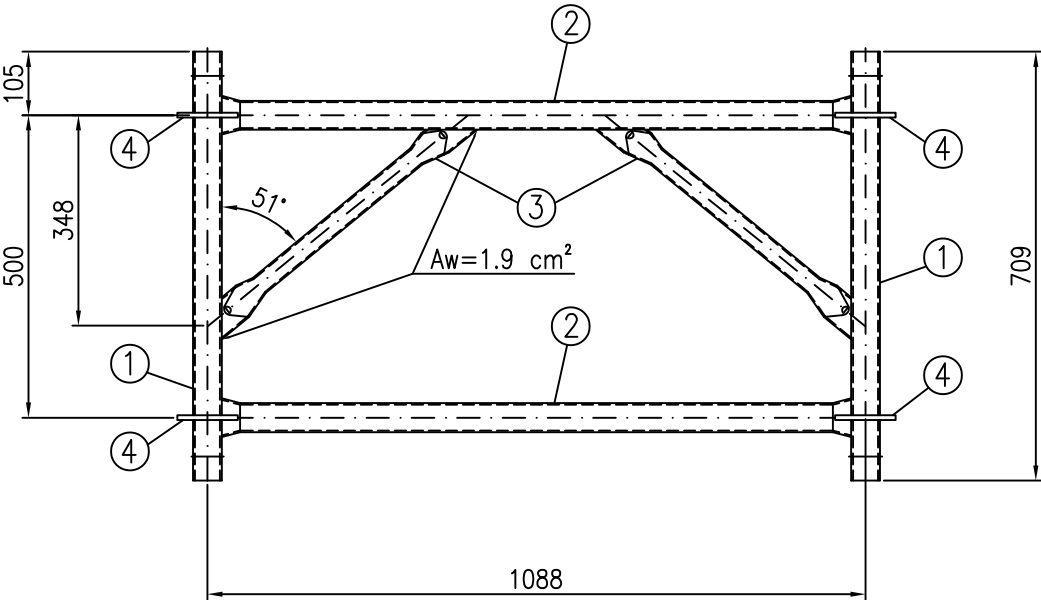
05.2021



- ① Tube
- ② Tube
- ③ Tube
- ④ Rectangular tube
- ⑤ Connector disc "K2000+ design" (see Annex B, page 171)
- ⑥ Tube connector compressed (in accordance with Z-8.1-16.2)
- ⑦ Marking

Weight [kg]
13.0

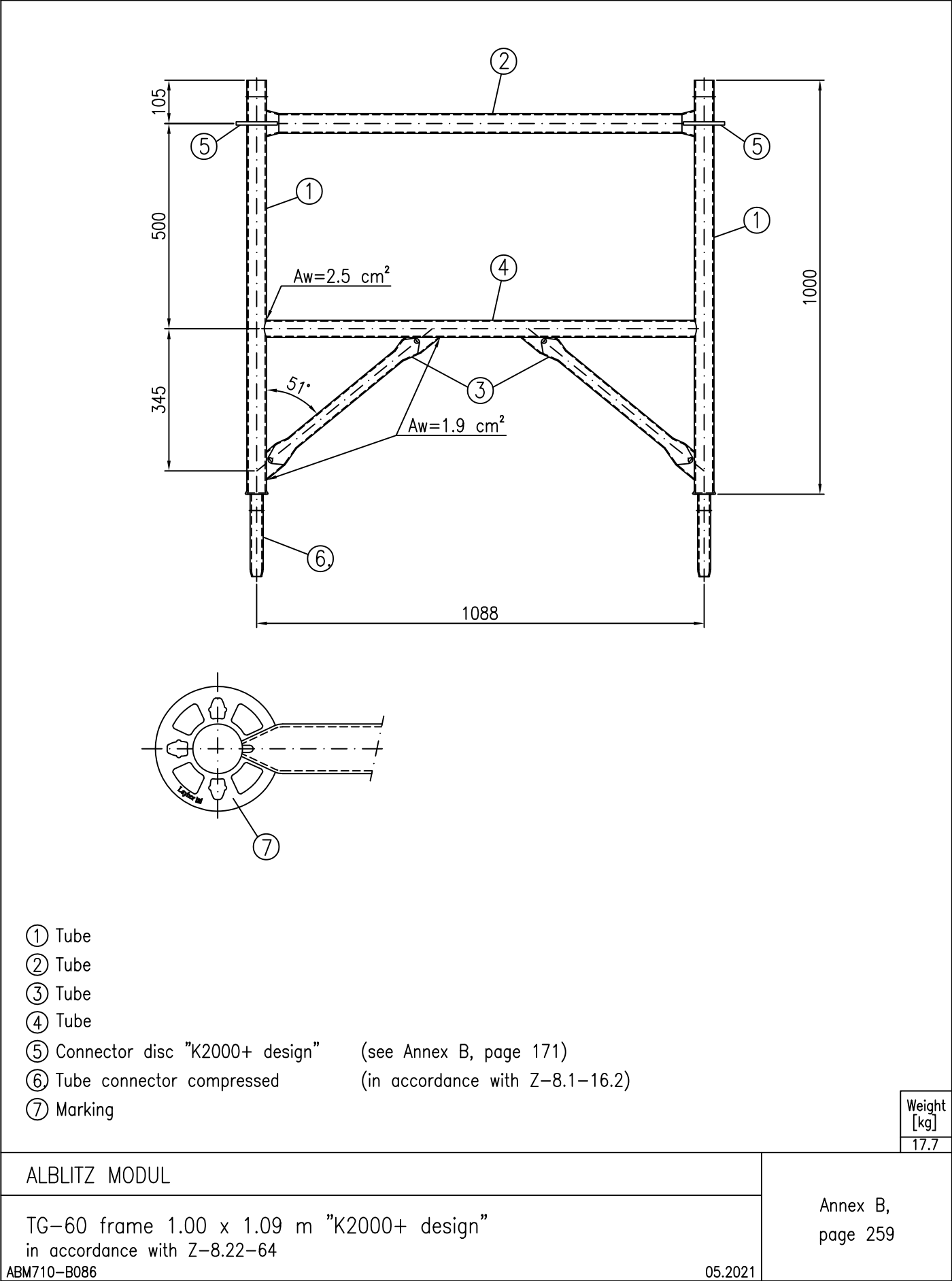
ALBLITZ MODUL		Annex B, page 257
TG-60 frame 0.50 x 1.09 m "K2000+ design" in accordance with Z-8.22-64		
ABM710-B084	05.2021	

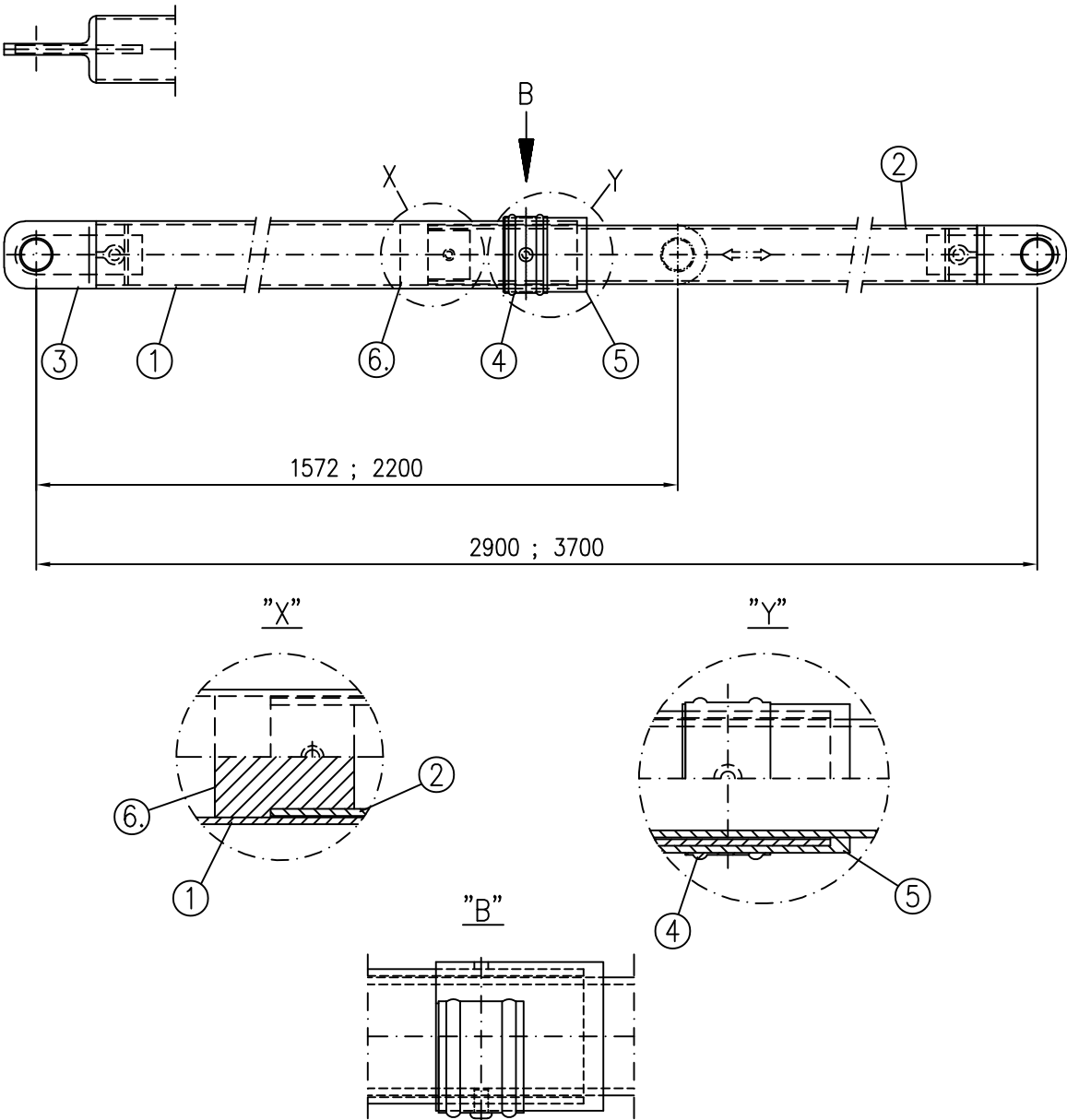


- ① Tube
- ② Tube
- ③ Tube
- ④ Connector disc "K2000+ design" (see Annex B, page 171)
- ⑤ All connector discs (rosettes) are identical!
- ⑥ Marking

Weight [kg]
15.9

ALBLITZ MODUL	Annex B, page 258
TG-60 frame 0.71 x 1.09 m "K2000+ design" in accordance with Z-8.22-64	
ABM710-B08505.2021	



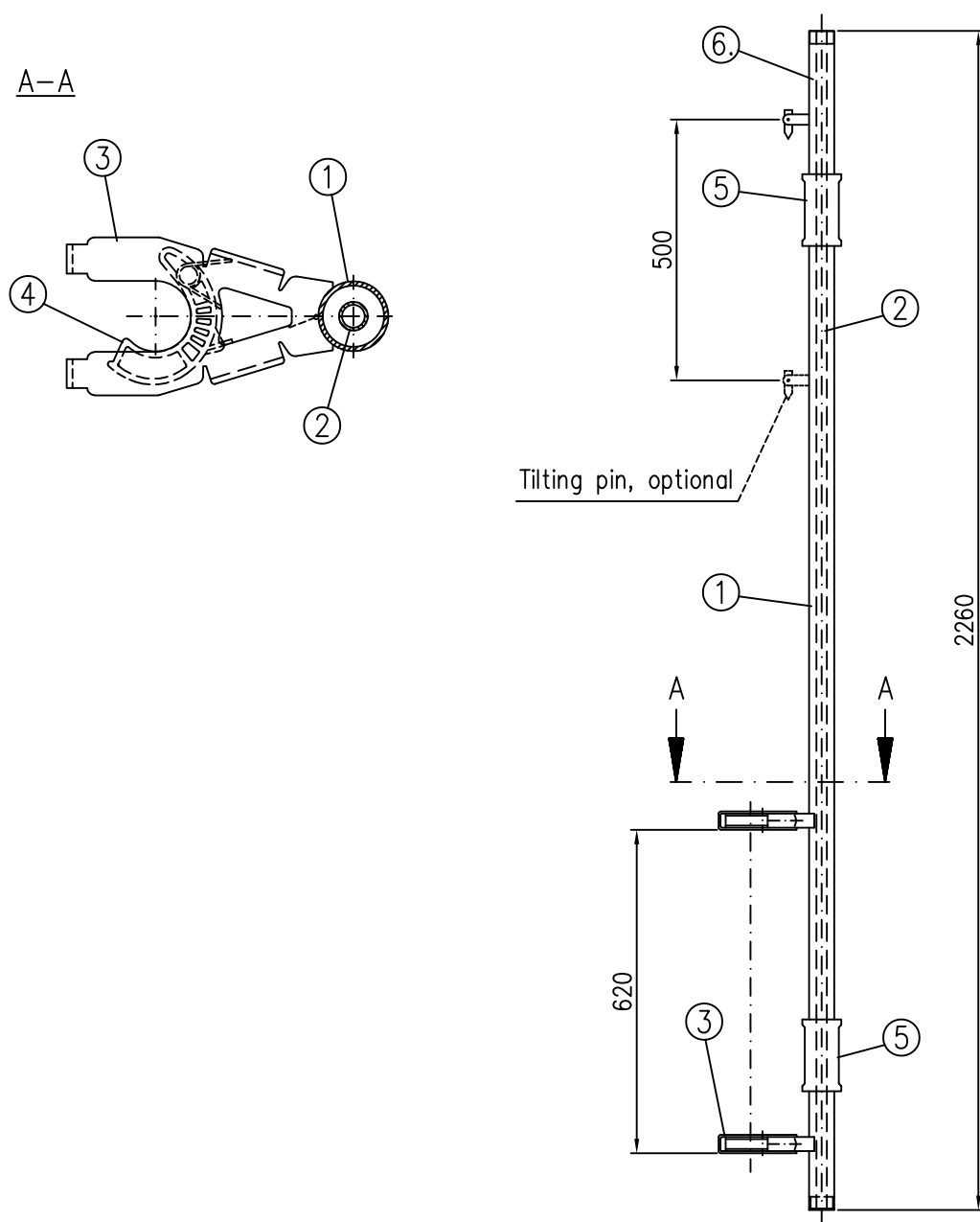


- ① Tube
- ② Profile
- ③ Guardrail fixture
- ④ Spring clip
- ⑤ Guiding cap
- ⑥ Internal guide

Dimens. [m]	Weight [kg]
2.07	3.2
3.07	4.0

ALBLITZ MODUL	Annex B, page 260
Assembly guardrail, aluminium 1.57 / 2.07; 2.57 / 3.07 m in accordance with Z-8.1-16.2 ABS710-A107_ABM 05.2021	

05.2021



- ① External tube
- ② Internal tube
- ③ Snap in case
- ④ Claw finger
- ⑤ Handle
- ⑥ Marking

ALBLITZ MODUL

Assembly post T5
in accordance with Z-8.1-16.2

ABS710-A108_ABM

05.2021

Annex B,
page 261

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

Bay length	Number of openings 1	Number of openings 2
0.73 m	2	–
1.09 m	2	2
1.57 m	4	2
2.07 m	6	4
2.57 m	8	6
3.07 m	10	8

● = Weld points

① Deck sheet

② Head piece

③ Claw

④ Opening 1

⑤ Opening 2

⑥ Sectional view, head piece not shown

⑦ Top view

⑧ Bottom view

⑨ Marking

32

690 – 3030

732 – 3072

320

76

21

Dimens. [m]	Weight [kg]
0.73	6.0
1.09	8.3
1.57	11.9
2.07	15.0
2.57	18.2
3.07	21.5

ALBLITZ MODUL

U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: point-welded
in accordance with Z-8.1-16.2

ABS710-A112_ABM

Annex B,
page 262

05.2021

Z101025.23

Translation of the original German version not reviewed by Deutsches Institut für Bautechnik (DIBt)

1.8.22-20/17

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

The drawing shows a side view and a top view of the U-deck module. The side view includes dimensions for bay length (320 mm), head piece height (76 mm), and opening dimensions (690 mm and 732 mm). The top view shows the deck sheet with openings and a marking grid. Callouts 1 through 7 identify components: 1 Deck sheet, 2 Head piece, 3 Claw, 4 Opening 1, 5 Opening 2, 6 Sectional view, head piece not shown, 7 Marking.

Bay length	Number of openings 1	Number of openings 2
0.73 m	2	—
1.09 m	2	2
1.57 m	4	2
2.07 m	6	4
2.57 m	8	6
3.07 m	10	8

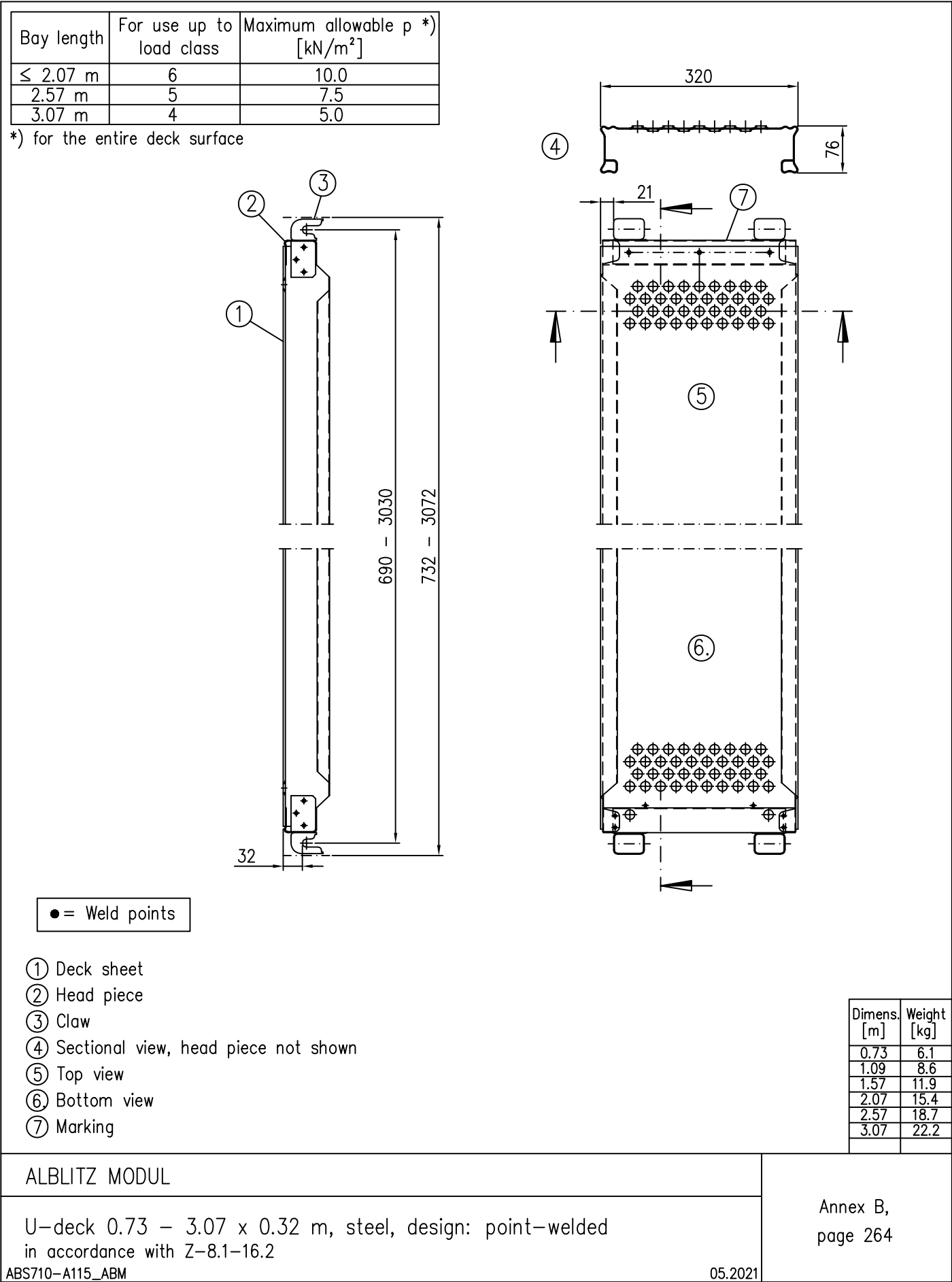
Dimens. [m]	Weight [kg]
0.73	6.0
1.09	8.3
1.57	11.9
2.07	15.0
2.57	18.2
3.07	21.5

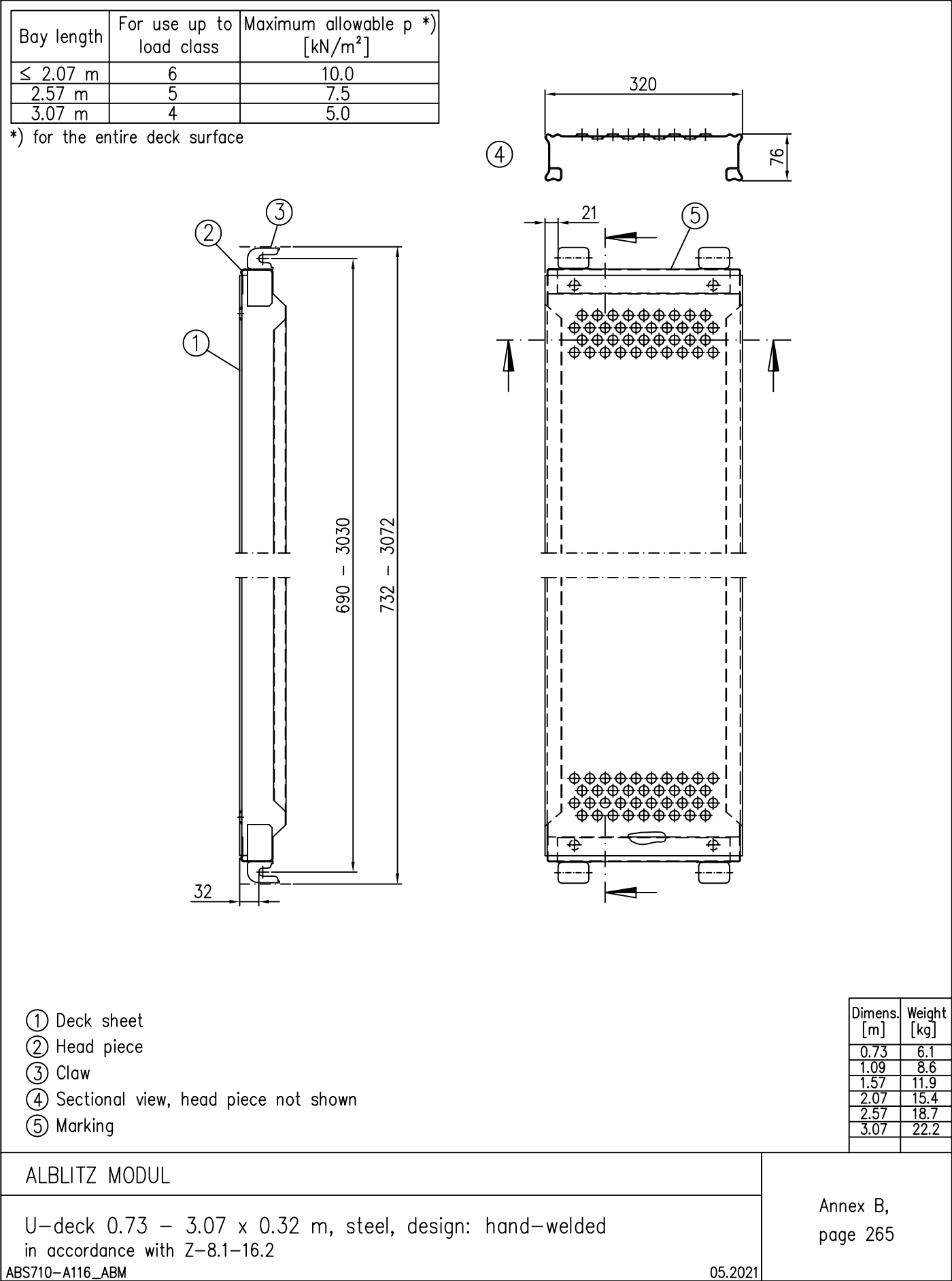
ALBLITZ MODUL

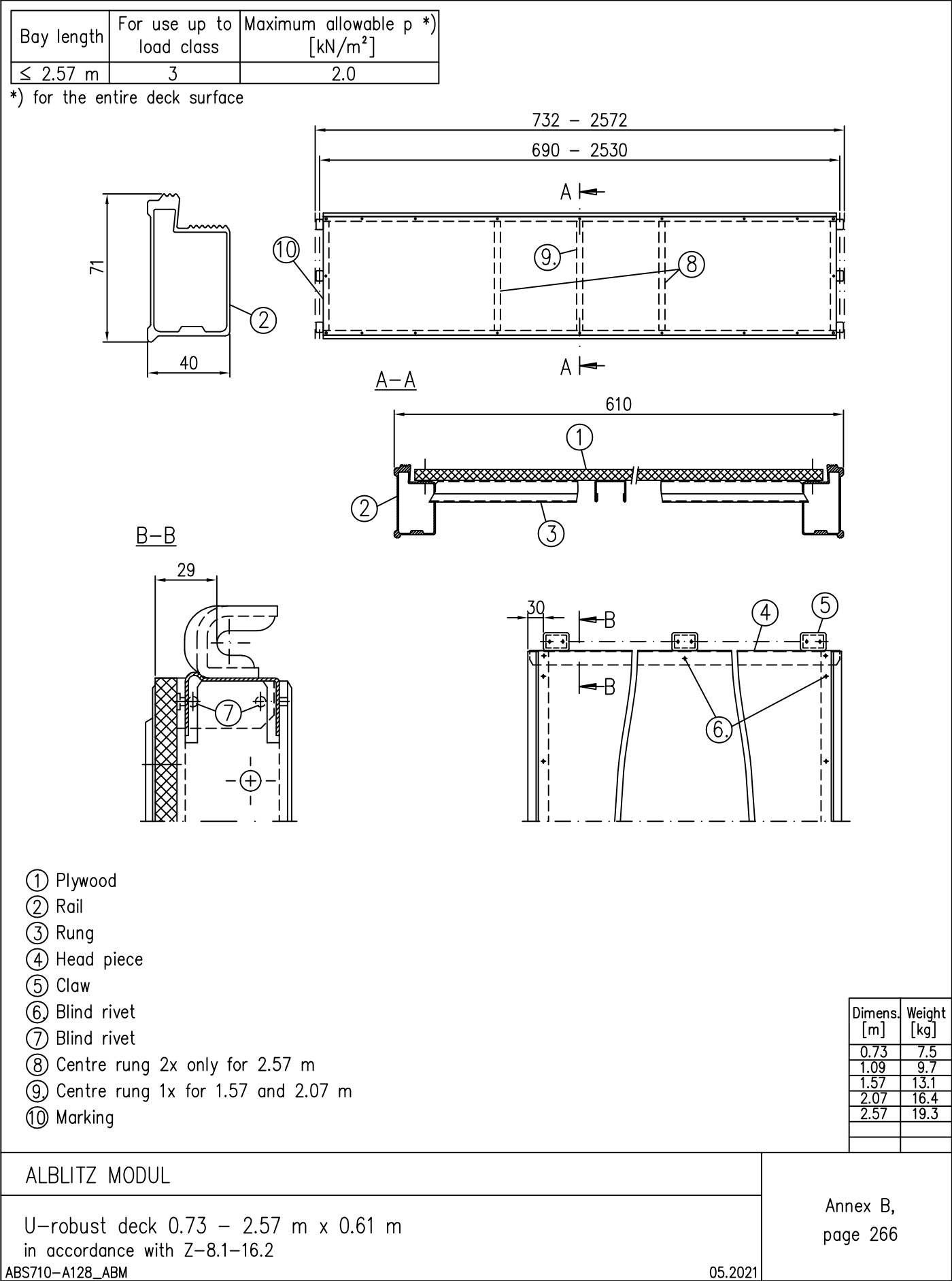
U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: hand-welded
 in accordance with Z-8.1-16.2
 ABS710-A113_ABM

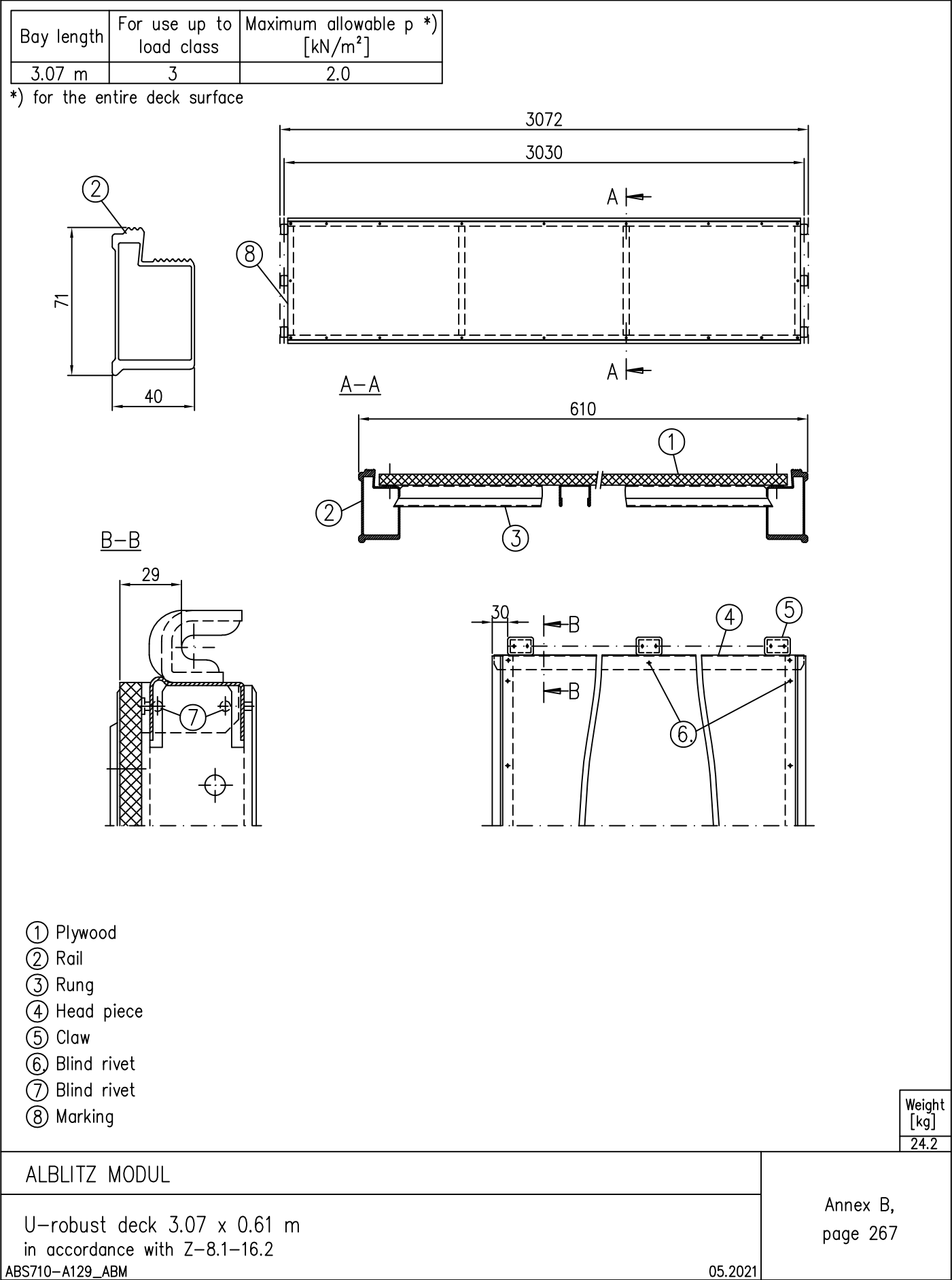
Annex B,
page 263

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Bay length	For use up to load class	Maximum allowable p *) [kN/m²]	Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 1.57 m	6	10.0	2.57 m	4	5.0
2.07 m	5	7.5	3.07 m	3	2.0

*) for the entire deck surface

Top view of the ALBLITZ MODUL showing dimensions and components. The deck is 320 mm wide and 21 mm high. The length is divided into two sections: 732 - 3072 mm and 690 - 3030 mm. Components are labeled with circled numbers: 1 (Plywood), 2 (Rail), 3 (Head piece), 4 (Claw), 5 (Flat-head rivet), 6 (Blind rivet), 7 (Blind rivet), 8 (Detailed view profile), and 9 (Marking). Section lines A-A and B-B are indicated.

B-B

"A"

① Plywood
② Rail
③ Head piece
④ Claw
⑤ Flat-head rivet
⑥ Blind rivet
⑦ Blind rivet
⑧ Detailed view profile (see Annex B, page 266)
⑨ Marking

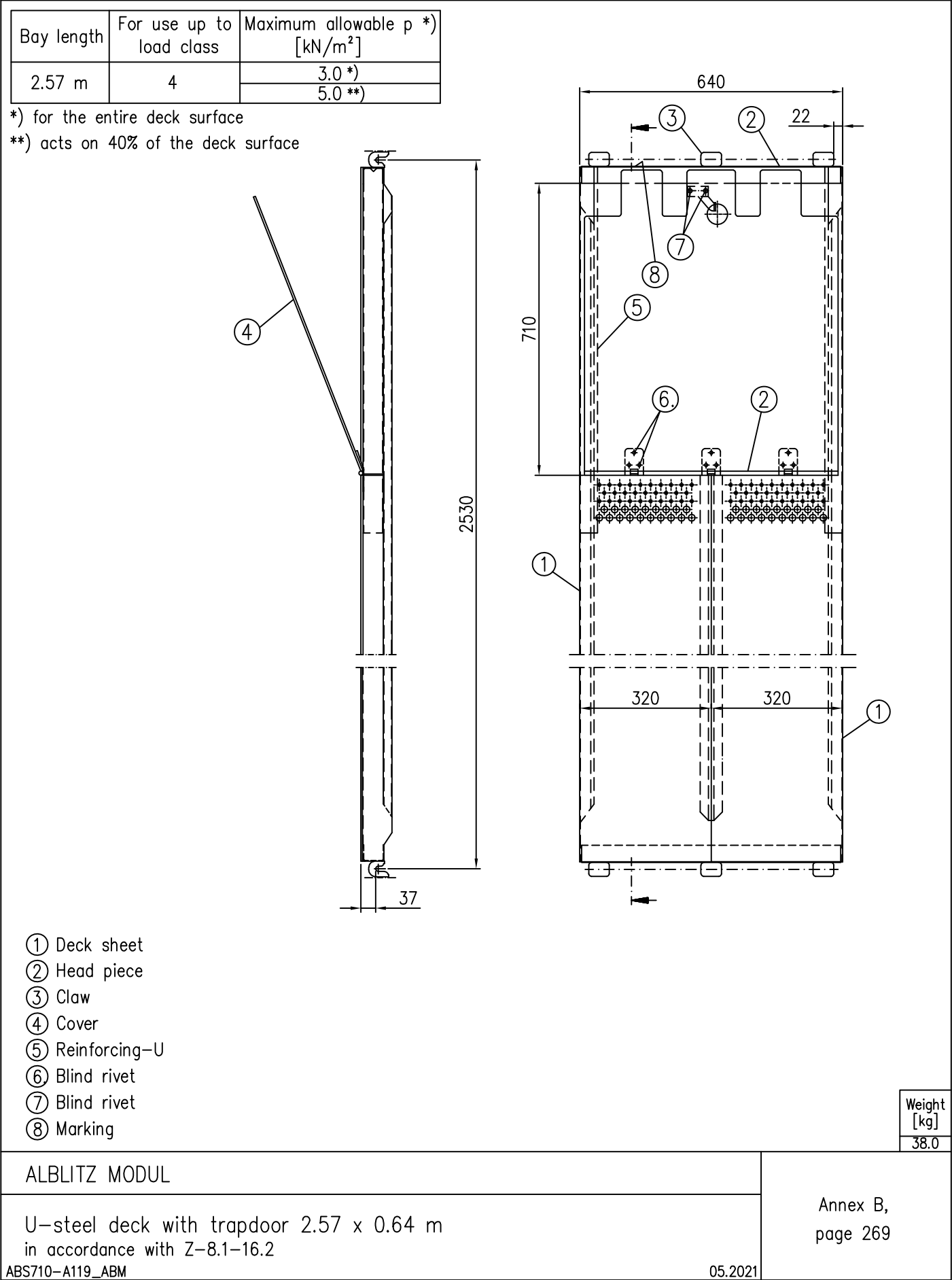
Dimens. [m]	Weight [kg]
0.73	7.4
1.09	8.4
1.57	9.9
2.07	11.5
2.57	14.7
3.07	16.0

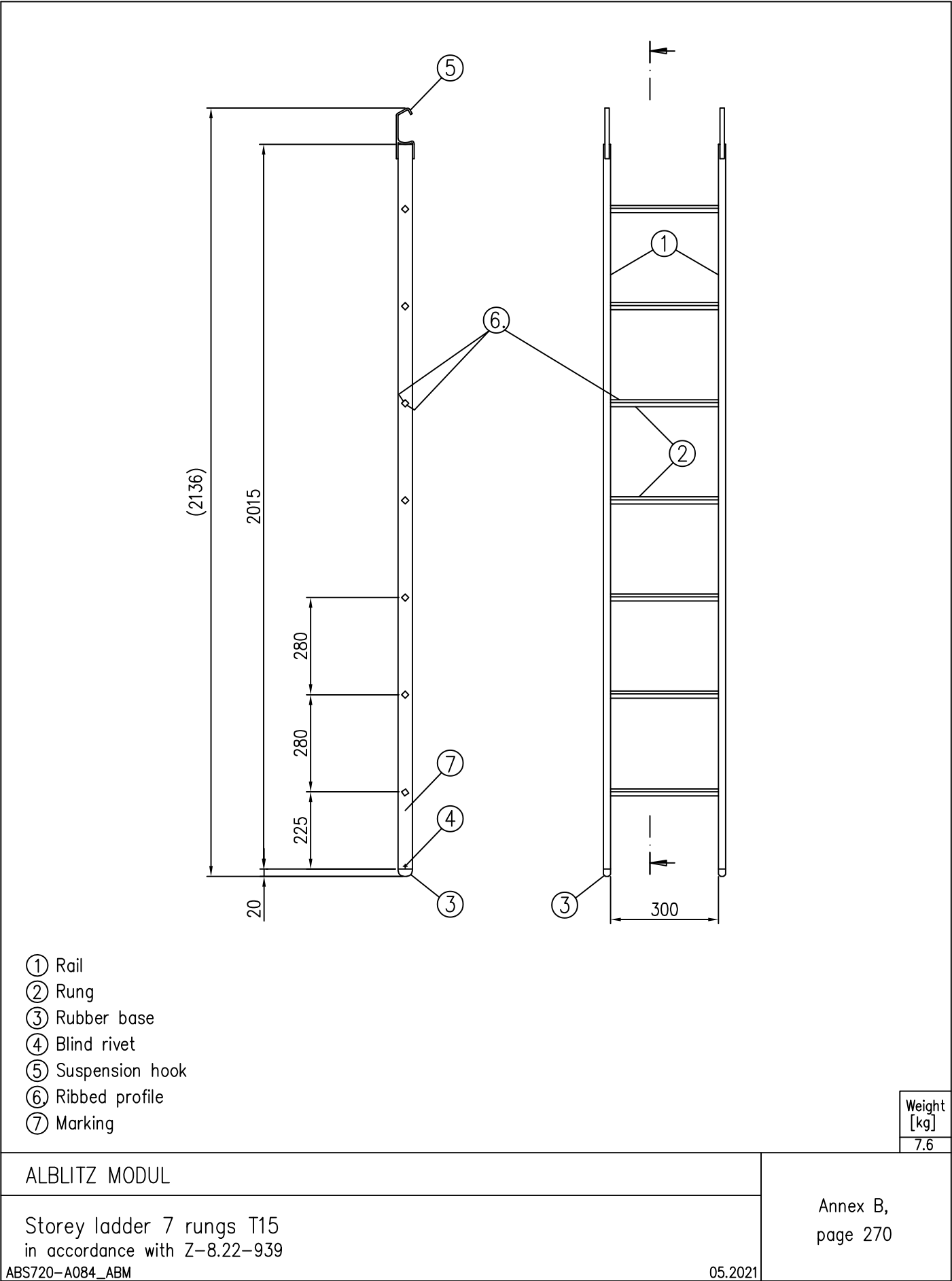
ALBLITZ MODUL

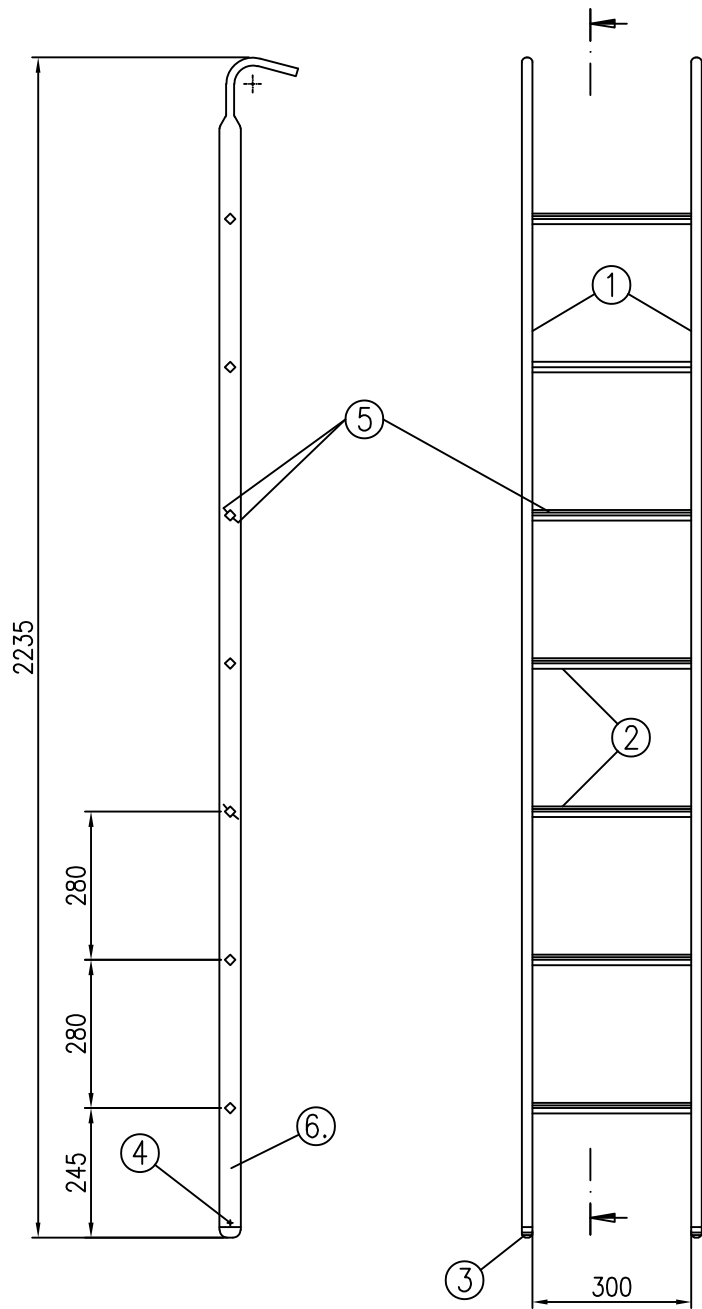
U-robust deck 0.73 – 3.07 m x 0.32 m
in accordance with Z-8.1-16.2
ABS710-A130_ABM

Annex B,
page 268

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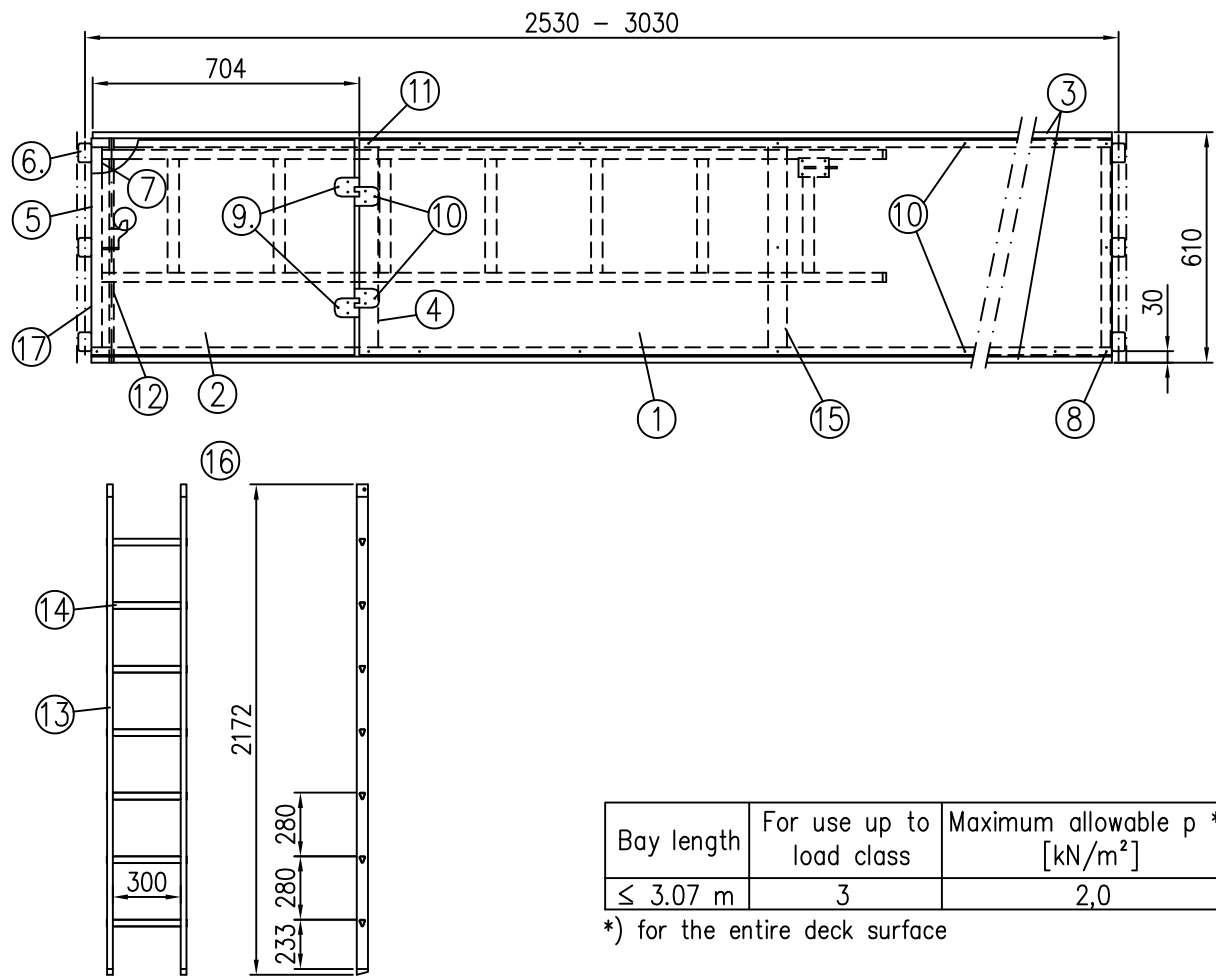


- ① Rail
- ② Rung
- ③ Rubber base
- ④ Blind rivet
- ⑤ Ribbed profile
- ⑥ Marking

Weight [kg]
7.8

ALBLITZ MODUL	Annex B, page 271
Storey ladder 7 rungs in accordance with Z-8.1-16.2 ABS710-A080_ABM	

05.2021



Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 3.07 m	3	2,0

*) for the entire deck surface

- ① Plywood
- ② Cover
- ③ Rail
- ④ Reinforcement
- ⑤ Head piece
- ⑥ Claw
- ⑦ Reinforcement
- ⑧ Blind rivet
- ⑨ Blind rivet
- ⑩ Blind rivet
- ⑪ Blind rivet
- ⑫ Axis
- ⑬ Ladder rail
- ⑭ Ladder rung
- ⑮ Brace
- ⑯ Ladder according to EN 131
- ⑰ Marking

Dimens. [m]	Weight [kg]
2.57	24.0
3.07	27.4

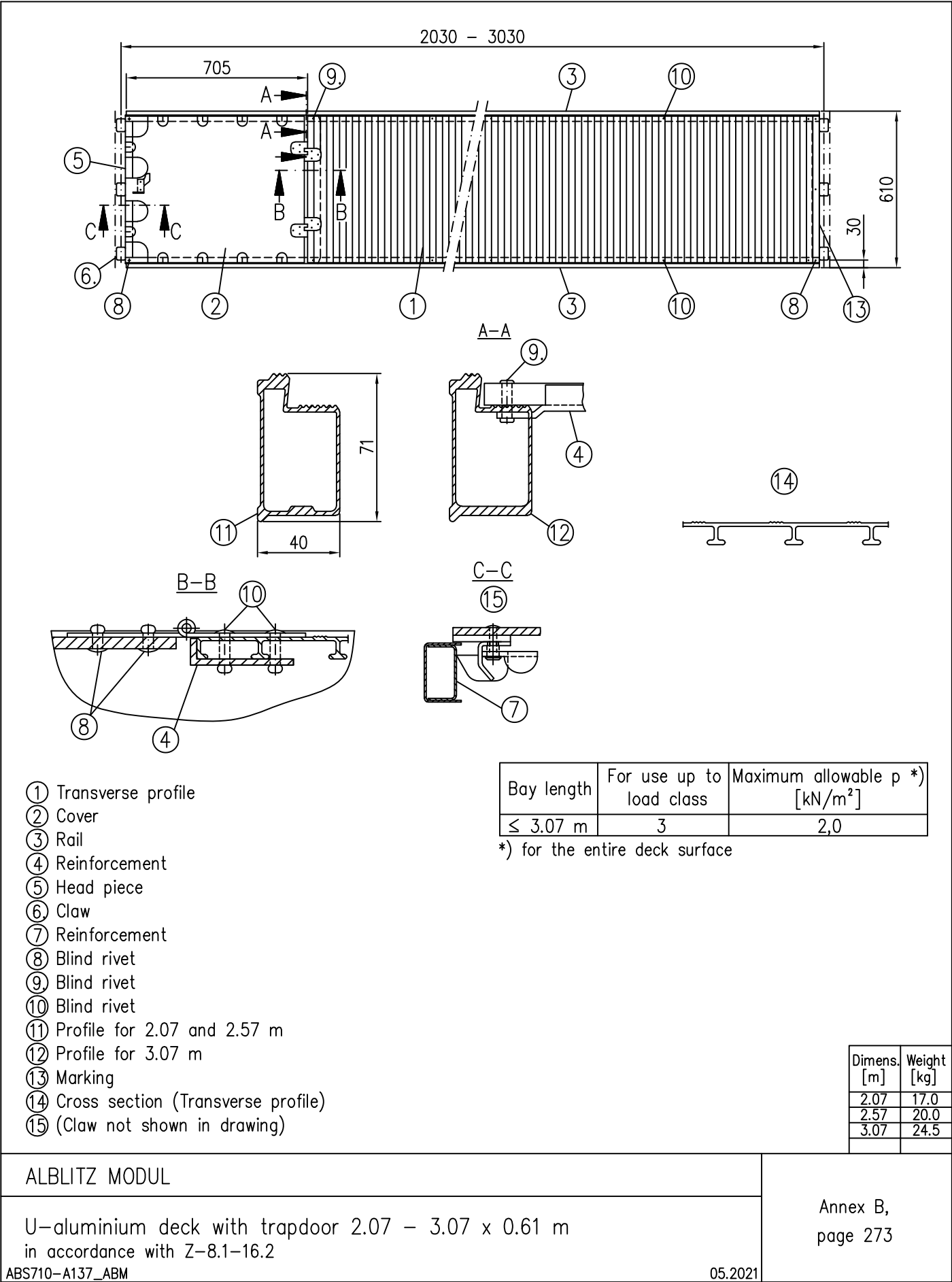
ALBLITZ MODUL

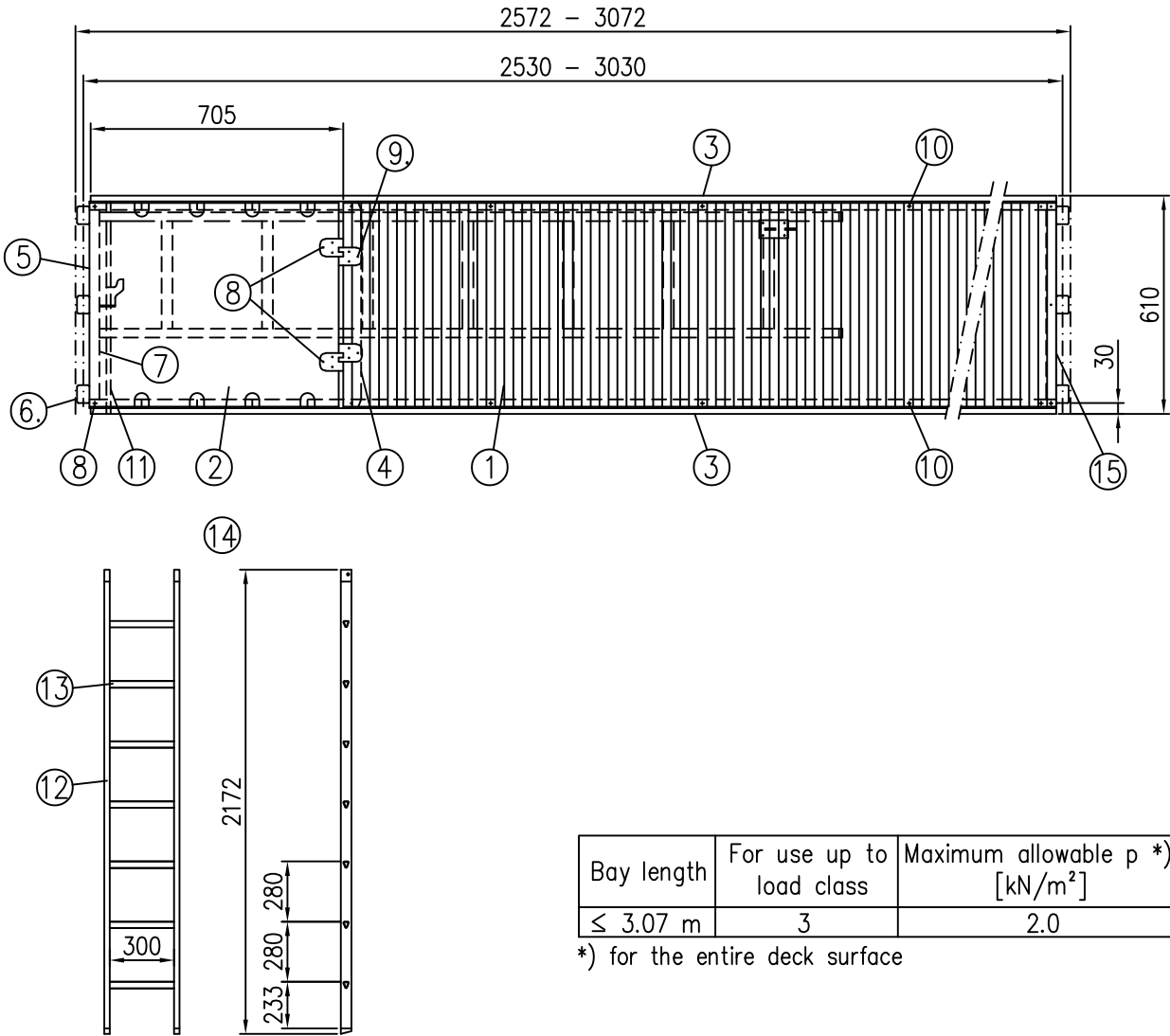
U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m
in accordance with Z-8.1-16.2

ABS710-A132_ABM

05.2021

Annex B,
page 272





Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 3.07 m	3	2.0

*) for the entire deck surface

- ① Transverse profile
- ② Cover
- ③ Rail
- ④ Reinforcement
- ⑤ Head piece
- ⑥ Claw
- ⑦ Reinforcement
- ⑧ Blind rivet
- ⑨ Blind rivet
- ⑩ Blind rivet
- ⑪ Axis
- ⑫ Ladder rail
- ⑬ Ladder rung
- ⑭ Ladder according to EN 131
- ⑮ Marking

Dimens. [m]	Weight [kg]
2.57	24.0
3.07	28.0

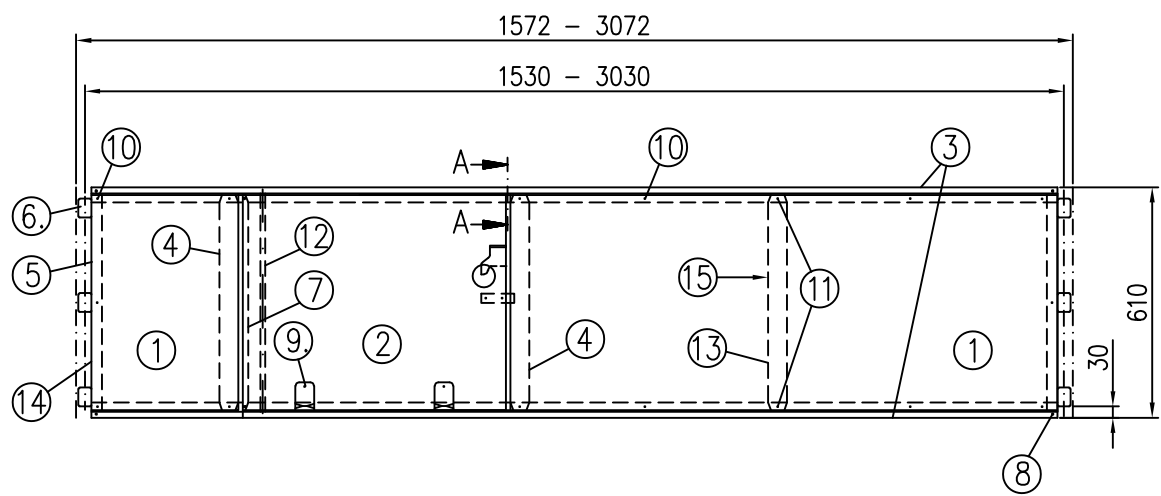
ALBLITZ MODUL

U-aluminium deck with trapdoor 2.57 – 3.07 x 0.61 m, with ladder
in accordance with Z–8.1–16.2

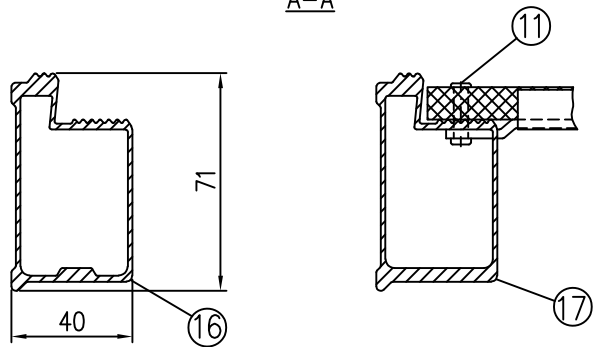
ABS710–A138_ABM

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Annex B,
page 274



A-A



- ① Plywood
- ② Cover
- ③ Rail
- ④ Reinforcement
- ⑤ Head piece
- ⑥ Claw
- ⑦ Steel-U
- ⑧ Blind rivet
- ⑨ Blind rivet
- ⑩ Blind rivet
- ⑪ Blind rivet
- ⑫ Axis
- ⑬ Brace
- ⑭ Marking
- ⑮ only for 2.57 and 3.07 m
- ⑯ Profile for 1.57 to 2.57 m
- ⑰ Profile for 3.07 m

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 3.07 m	3	2.0

*) for the entire deck surface

Dimens. [m]	Weight [kg]
1.57	14.2
2.07	17.2
2.57	20.5
3.07	24.6

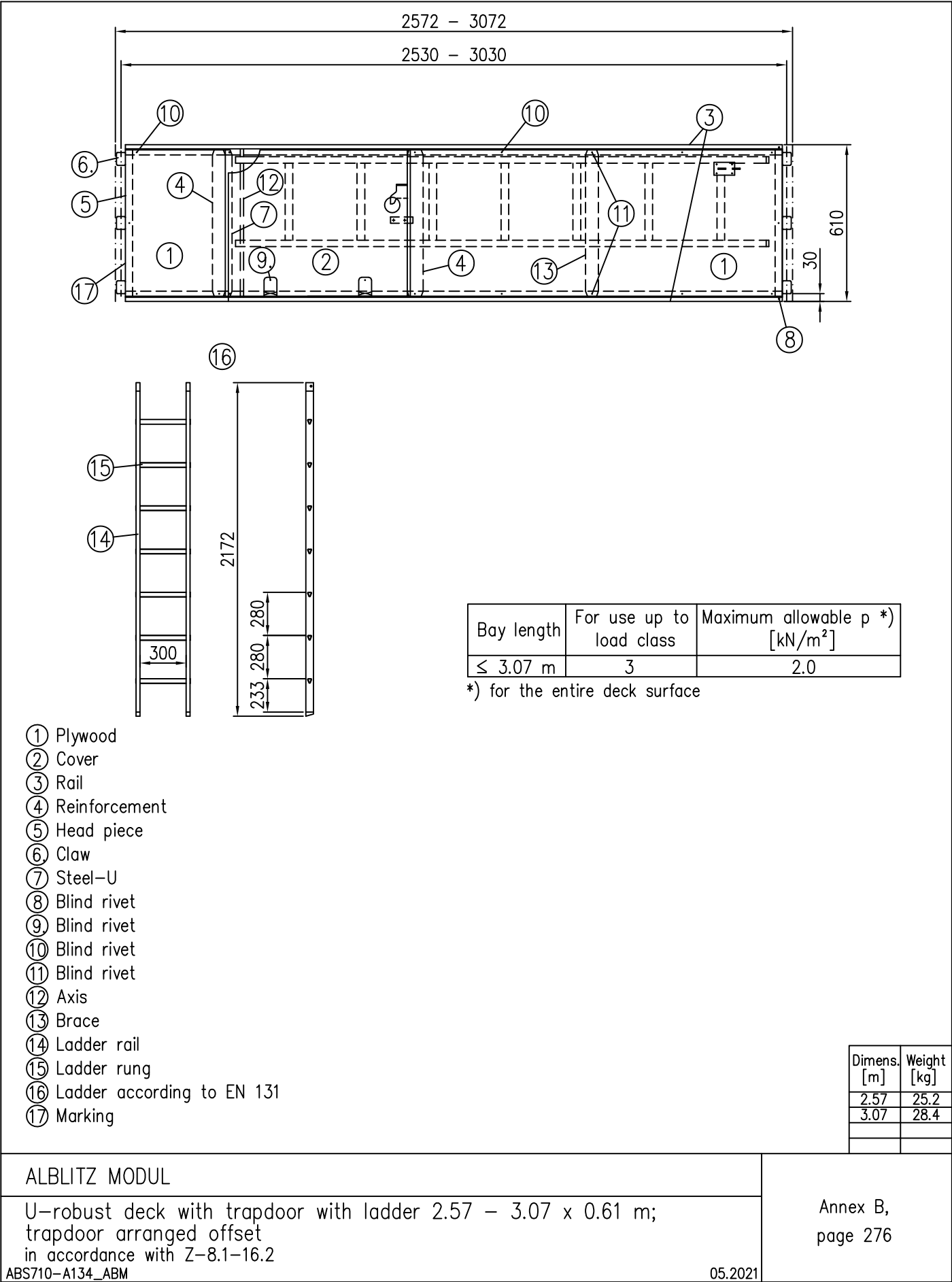
ALBLITZ MODUL

U-robust deck with trapdoor 1.57 – 3.07 x 0.61 m, trapdoor arranged offset
in accordance with Z-8.1-16.2

ABS710-A133_ABM

05.2021

Annex B,
page 275



Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

The technical drawing illustrates the ALBLITZ MODUL U-gap deck system. It includes a side view on the left and a top view on the right. The side view shows the deck's profile with dimensions 690 - 3030 and 732 - 3072. The top view shows the deck's layout with dimensions 255 and 40 - 245. Callouts 1 through 7 identify components: 1. Deck sheet, 2. Suspension hook, 3. Pop rivet nut, 4. Hexagon bolt, 5. Disc, 6. Adjusting range, and 7. Marking.

Dimens. [m]	Weight [kg]
0.73	5.2
1.09	7.8
1.57	11.4
2.07	14.9
2.57	18.6
3.07	22.3

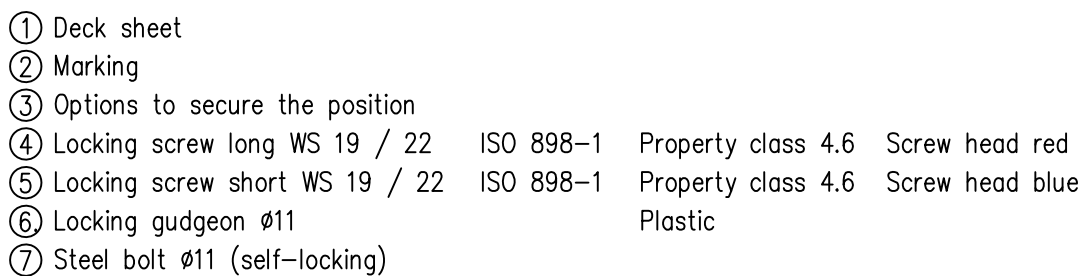
ALBLITZ MODUL

U-gap deck, telescopic 0.73 – 3.07 m
in accordance with Z-8.22-939
ABM721-B143

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page 277

05.2021

*) for the entire deck surface



Dimens. [m]	Weight [kg]
0.73	2.6
1.09	3.8
1.57	4.2
2.07	6.3
2.57	8.5
3.07	12.0

Gap cover, steel 0.73 – 3.07 x 0.32 m
in accordance with Z-8.22-939

05.2021

Annex B,
page 278

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

① Deck sheet

② Head piece

③ Claw

④ Marking

⑤ Top view

⑥ Bottom view

⑦ Cross section (drawing does not show suspension)

Dimens. [m]	Weight [kg]
0.73	5.1
1.09	6.4
1.57	8.5
2.07	10.2
2.57	13.2
3.07	15.3

ALBLITZ MODUL

U-deck, steel 0.73 – 3.07 x 0.19 m
in accordance with Z-8.1-16.2
ABS710-A117_ABM

05.2021

Annex B,
page 279

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

Dimens. [m]	Weight [kg]
0.73	4.5
1.09	6.0
1.57	8.5
2.07	10.2
2.57	13.2
3.07	15.3

No longer manufactured,
only for continued use

ALBLITZ MODUL

U-deck, steel 0.73 – 3.07 x 0.19 m (discontinued design)
in accordance with Z-8.1-16.2
ABS710-A118_ABM

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page 280

05.2021

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
1.00 m	3	2.0

*) for the entire deck surface

ALBLITZ MODUL

U-aluminium deck with trapdoor 1.00 x 0.61 m
 in accordance with Z-8.22-939
 ABM721-B147

Weight
[kg]

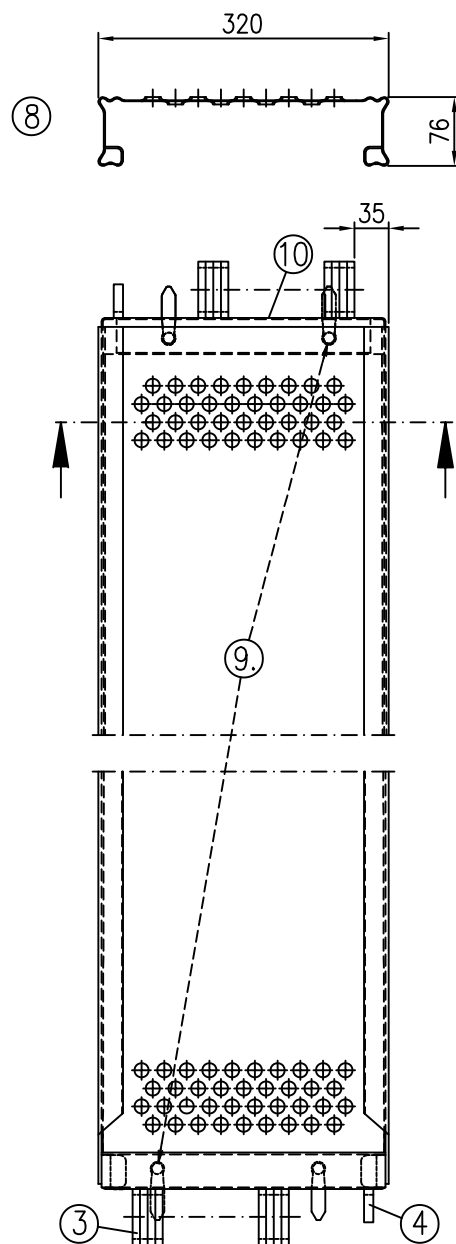
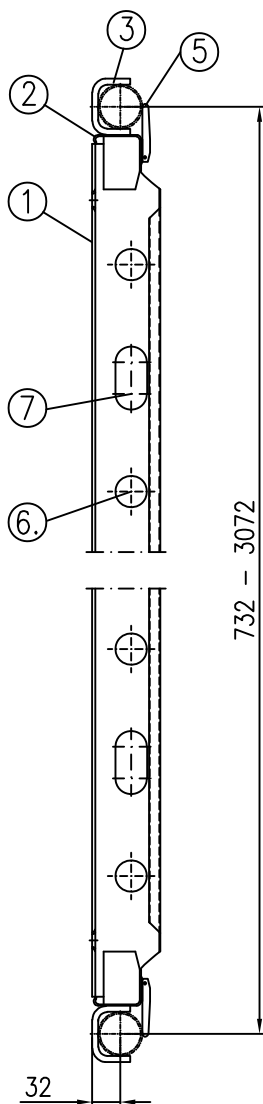
10.0

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page 281

05.2021

*) for the entire deck surface

- ① Deck sheet
- ② Head piece
- ③ Suspension—U
- ④ Angle
- ⑤ Locking ledger (red)
- ⑥ Opening 1
- ⑦ Opening 2
- ⑧ Sectional view, head piece not shown
- ⑨ alternative position locking ledger
- ⑩ Marking



Dimens. [m]	Weight [kg]
0.73	7.0
1.09	9.4
1.57	12.5
2.07	16.0
2.57	18.9
3.07	22.5

ALBLITZ MODUL

0-deck T9 0.73 - 3.07 x 0.32 m, steel
design: spot-welded / hand-welded
in accordance with Z-8.1-919

ABM721-B148

05.2021

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page 282

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

Bay length	Number of openings 1	Number of openings 2
0.73 m	2	–
1.09 m	2	2
1.57 m	4	2
2.07 m	6	4
2.57 m	8	6
3.07 m	10	8

● = Weld points

① Deck sheet

② Head piece

③ Suspension-U

④ Angle

⑤ Locking plate

⑥ Opening 1

⑦ Opening 2

⑧ Sectional view, head piece not shown

⑨ Top view

⑩ Bottom view

⑪ Marking

320

76

⑧

35

732 - 3072

32

⑪

⑨

⑩

④

⑤

③

Dimens. [m]	Weight [kg]
0.73	7.0
1.09	9.4
1.57	12.5
2.07	16.0
2.57	18.9
3.07	22.5

No longer manufactured,
only for continued use

ALBLITZ MODUL

0-deck T4 0.73 – 3.07 x 0.32 m, steel
design: spot-welded
in accordance with Z-8.1-919
ABM721-B149

(discontinued design)

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page 283

05.2021

Z101025.23

Translation of the original German version not reviewed by Deutsches Institut für Bautechnik (DIBt)

1.8.22-20/17

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

- ① Deck sheet
- ② Head piece
- ③ Suspension-U
- ④ Angle
- ⑤ Locking ledger (red) (positioned diagonally)
- ⑥ Sectional view, head piece not shown
- ⑦ alternative position locking ledger
- ⑧ Marking

Dimens. [m]	Weight [kg]
0.73	5.0
1.09	7.0
1.57	10.0
2.07	12.7
2.57	13.0
3.07	18.2

ALBLITZ MODUL

O-deck T9 0.73 – 3.07 x 0.19 m, steel
 in accordance with Z-8.1-919
 ABM721-B150

05.2021

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Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

- ① Deck sheet
- ② Head piece
- ③ Suspension-U
- ④ Angle
- ⑤ Locking plate
- ⑥ Sectional view, head piece not shown
- ⑦ Marking

Dimens. [m]	Weight [kg]
0.73	5.0
1.09	7.0
1.57	10.0
2.07	12.7
2.57	13.0
3.07	18.2

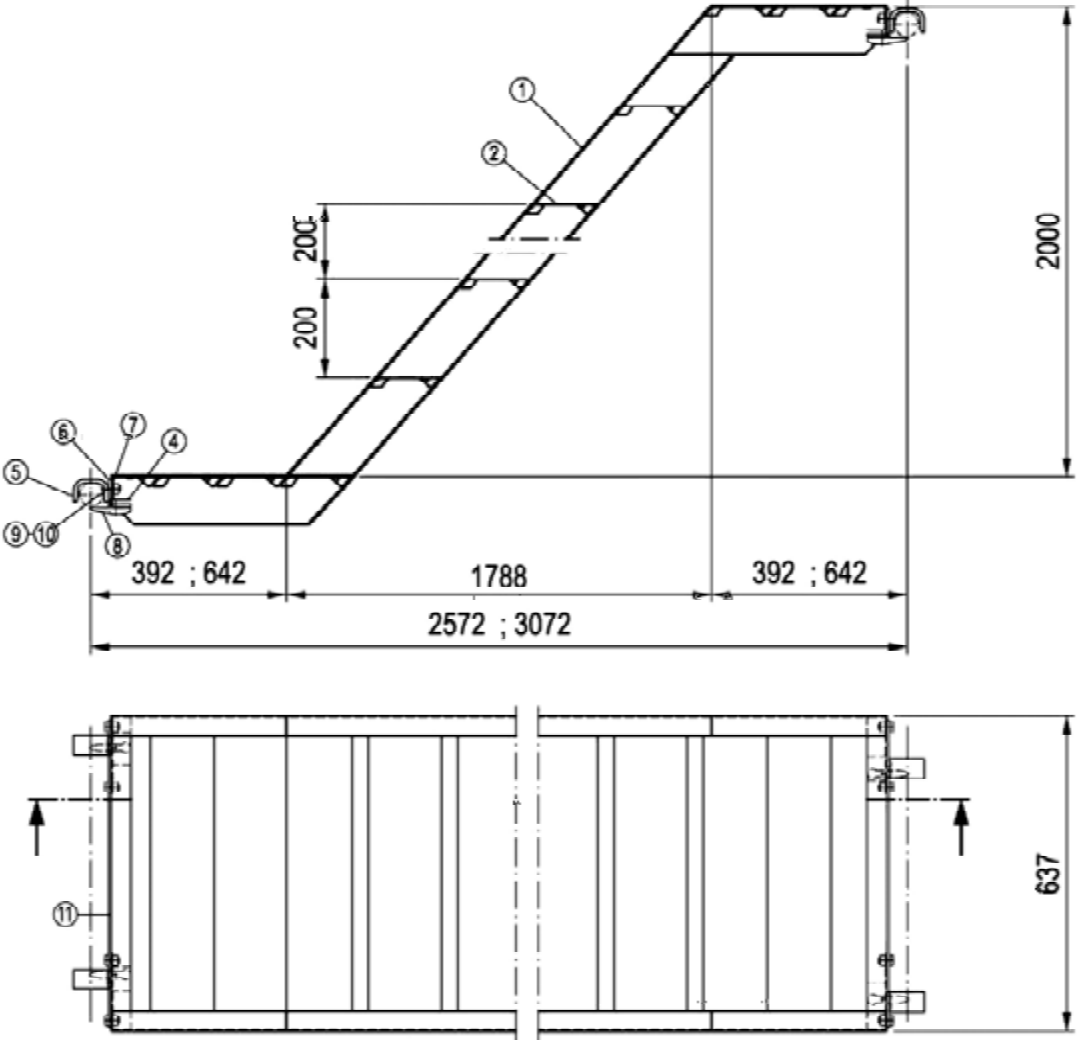
ALBLITZ MODUL

0-deck 0.73 – 3.07 x 0.19 m, steel (discontinued design)
 in accordance with Z-8.1-919
 ABM721-B151

05.2021

Annex B,

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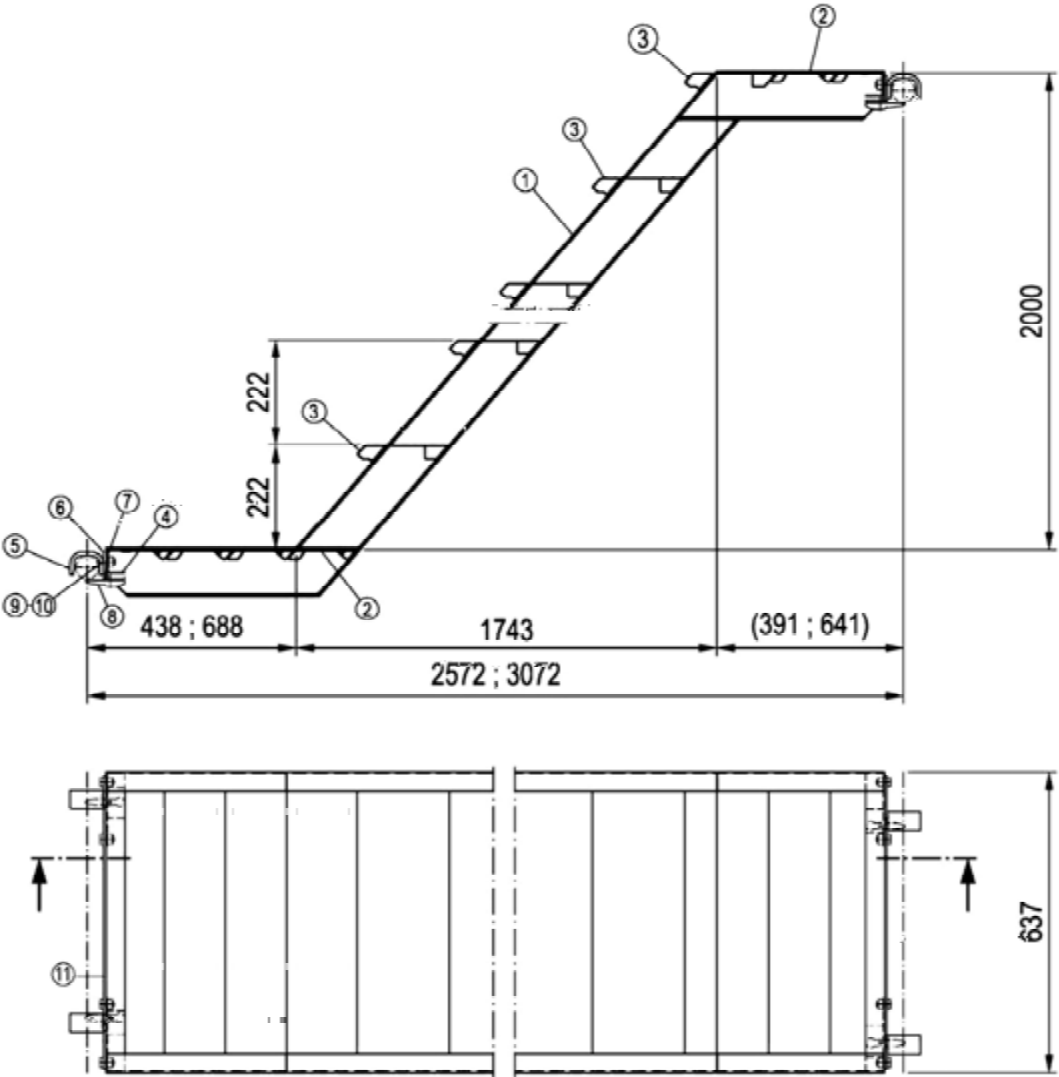


- ① Stairway stringer
- ② Stairway step
- ④ U-head piece, aluminium
- ⑤ Suspension-U
- ⑥ L-head piece
- ⑦ Reinforcement place
- ⑧ Locking ledger (red)
- ⑨ Hexagon bolt
- ⑩ Locknut
- ⑪ Marking

Dimens. [m]	Weight [kg]
2.57	23.2
3.07	27.7

Maximum load capacity: 2.0 kN/m²

ALBLITZ MODUL	Annex B, page 286
O-platform stairway, aluminium 2.57; 3.07 x 2.0 x 0.64 m in accordance with Z-8.1-919	
ABM721-B15205.2021	

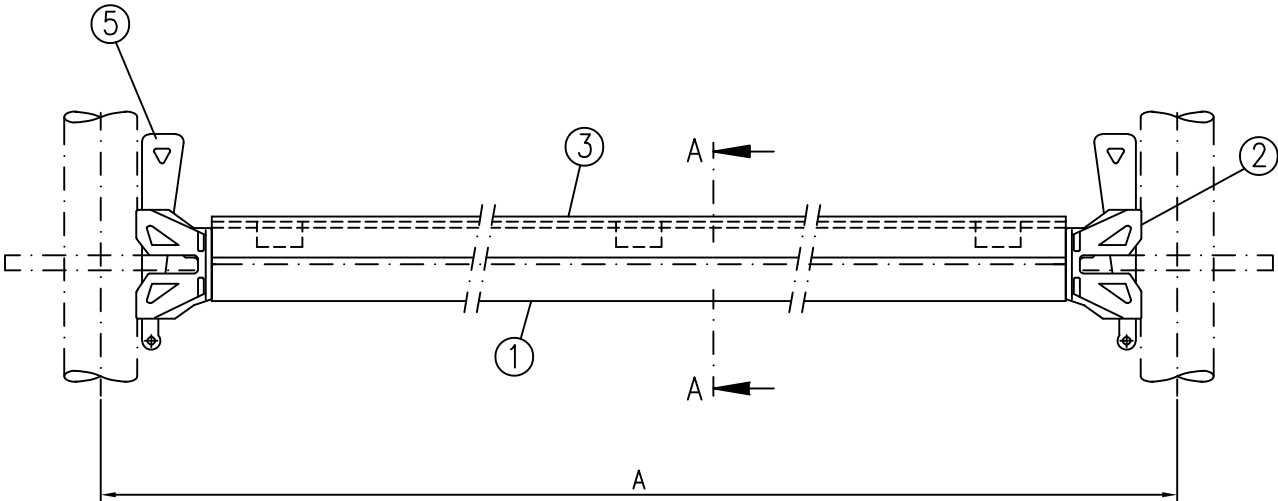


- ① Komfort stairway stringer
- ② Stairway step
- ③ Komfort stairway step
- ④ U-head piece, aluminium
- ⑤ Suspension-U
- ⑥ L-head piece
- ⑦ Reinforcement place
- ⑧ Locking ledger (red)
- ⑨ Hexagon bolt
- ⑩ Locknut
- ⑪ Marking

Maximum load capacity: 2.0 kN/m²

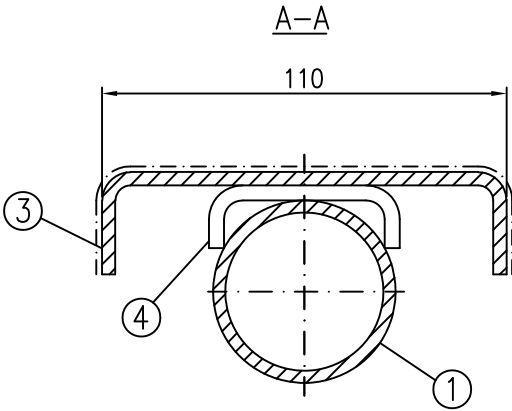
Dimens. [m]	Weight [kg]
2.57	29.2
3.07	34.2

ALBLITZ MODUL	Annex B, page 287
0-Komfort stairway 2.57; 3.07 x 2.0 x 0.64 m in accordance with Z-8.1-919	
ABM721-B153	



Dimension A [mm]	For use up to load class	Maximum allowable p *) [kN/m²]
732	6	10.0
1088		
1286		
1400		
1572		
2072		
2572		
3072		

*) acting on the entire sheet width

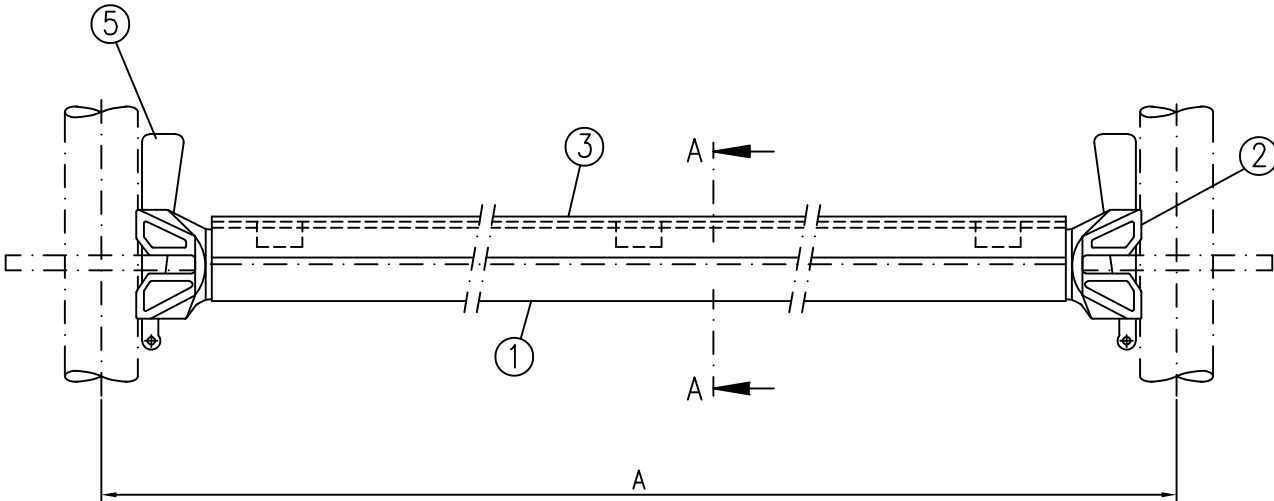


- ① Tube
- ② Head piece + Wedge "Lightweight design" (see Annex B, pages 166 + 170)
- ③ Bulb plate
- ④ Spacer bracket
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	5.2
1.09	7.5
1.29	9.0
1.40	9.4
1.57	10.8
2.07	14.1
2.57	18.1

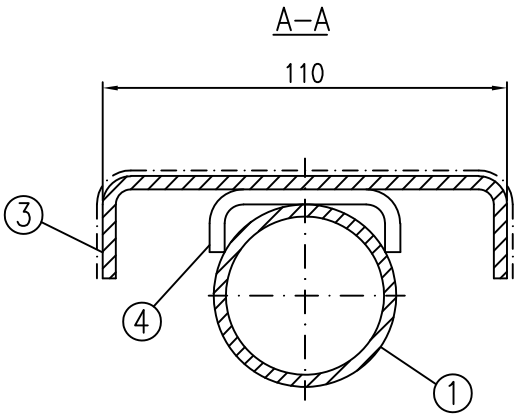
ALBLITZ MODUL	Annex B, page 288
0-ledger with gap cover, lightweight 0.73 – 3.07 m in accordance with Z–8.1–919 ABM721–B154	

05.2021



Dimension A [mm]	For use up to load class	Maximum allowable p *) [kN/m²]
732	6	10.0
1088		
1286		
1400		
1572		
2072	5	7.5
2572		
3072	4	5.0

*) acting on the entire sheet width

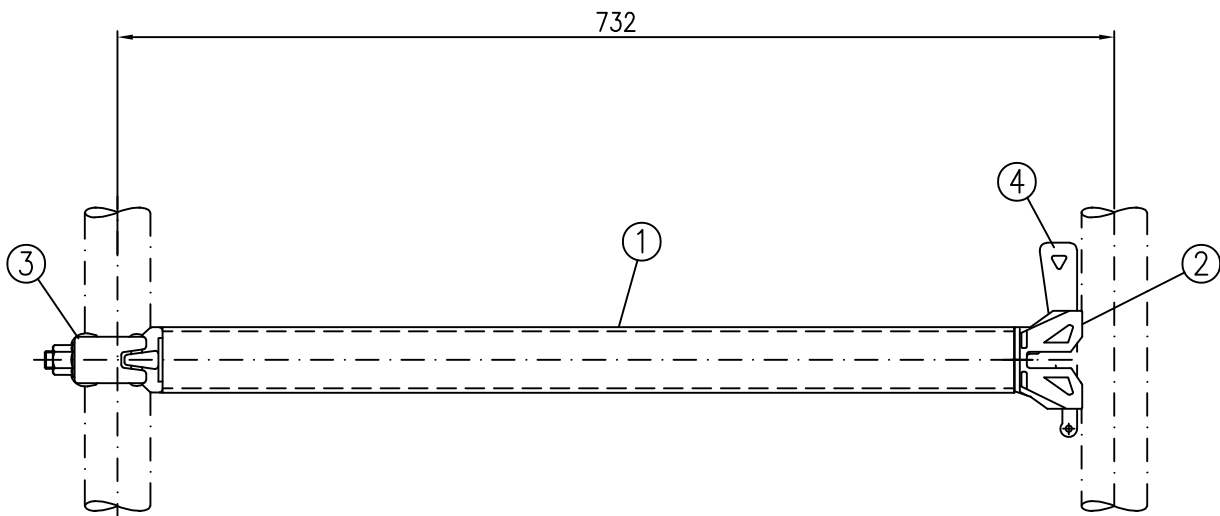


- ① Tube
- ② Head piece + Wedge "K2000+ design" (see Annex B, pages 172 + 176)
- ③ Bulb plate
- ④ Spacer bracket
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	5.3
1.09	8.0
1.29	9.6
1.40	10.0
1.57	11.7
2.07	15.0
2.57	19.2

ALBLITZ MODUL	Annex B, page 289
0-ledger with gap cover 0.73 – 3.07 m "K2000+ design" in accordance with Z–8.1–919 ABM721–B155	

05.2021



- ① Tube

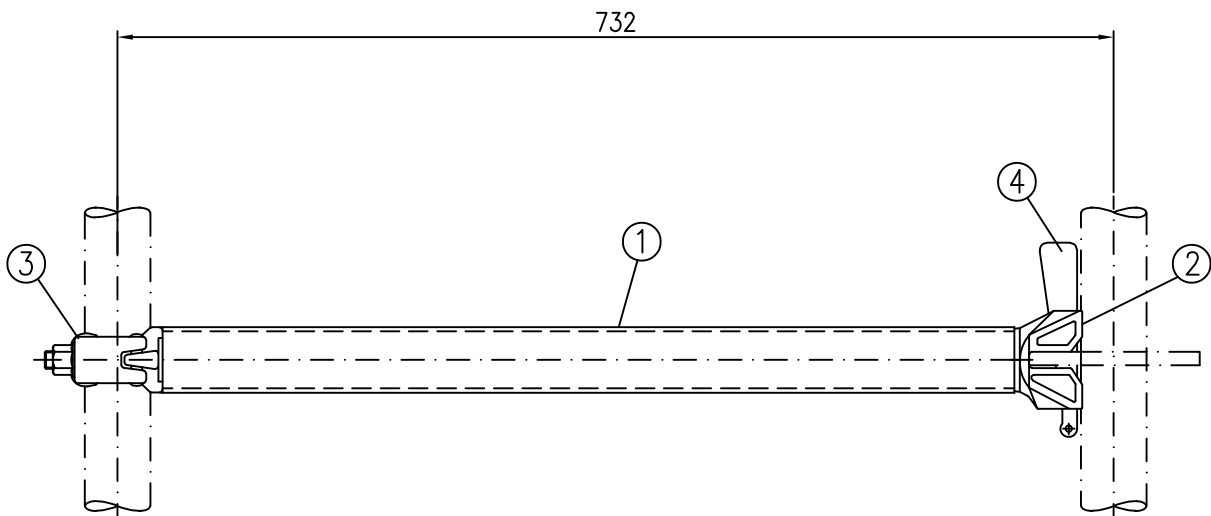
② Head piece + Wedge "Lightweight design" (see Annex B, pages 166 + 170)

③ Halfcoupler with screw top in accordance with approval Z-8.331-882

④ Marking

Weight [kg]
3.5

ALBLITZ MODUL	Annex B, page 290
0-ledger with halfcoupler 0.73 m "Lightweight design" in accordance with Z-8.1-919	
ABM721-B15605.2021	



- ① Tube

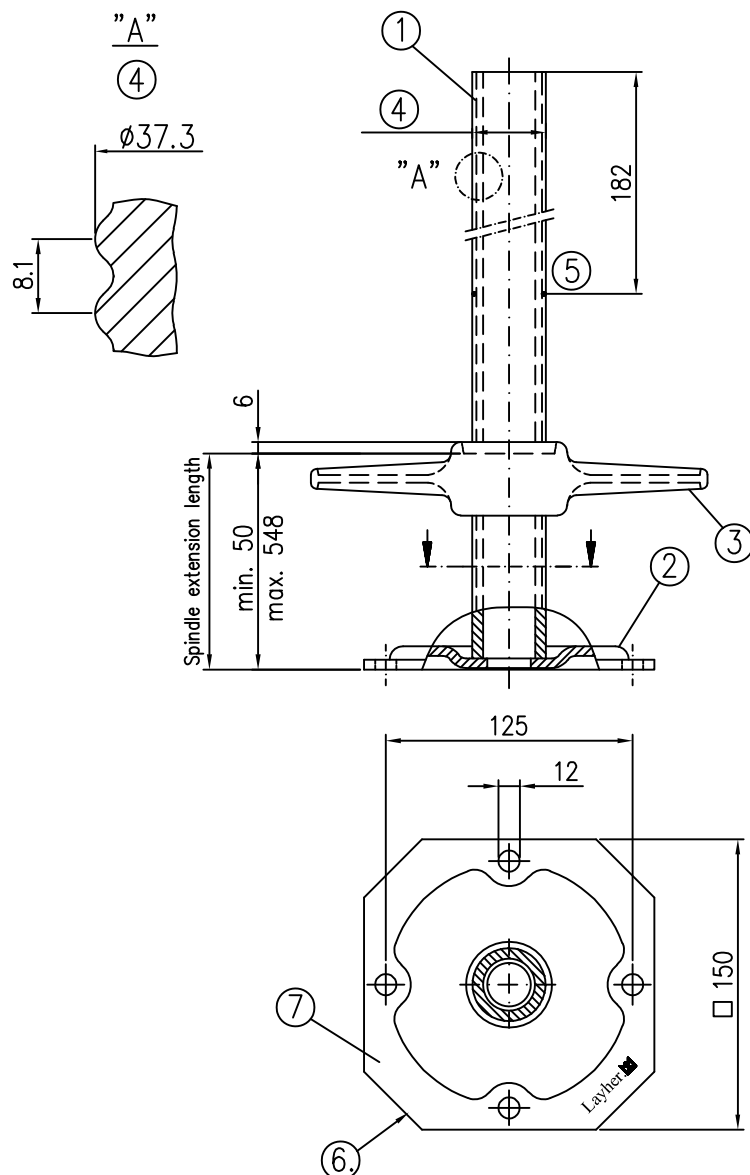
② Head piece + Wedge "K2000+ design" (see Annex B, pages 172 + 176)

③ Halfcoupler with screw top in accordance with approval Z-8.331-882

④ Marking

Weight [kg]
3.5

ALBLITZ MODUL	Annex B, page 291
0-ledge with halfcoupler 0.73 m "K2000+ design" in accordance with Z-8.1-919	
ABM710-B07905.2021	



- ① Tube
- ② Base plate
- ③ Spindle nut
- ④ Special thread $\varnothing 38 \times 8.1$
- ⑤ Thread with notches to limit collar nut travel
- ⑥ Base plate according to EN 74-3
- ⑦ Marking

see detail

Weight [kg]
4.9

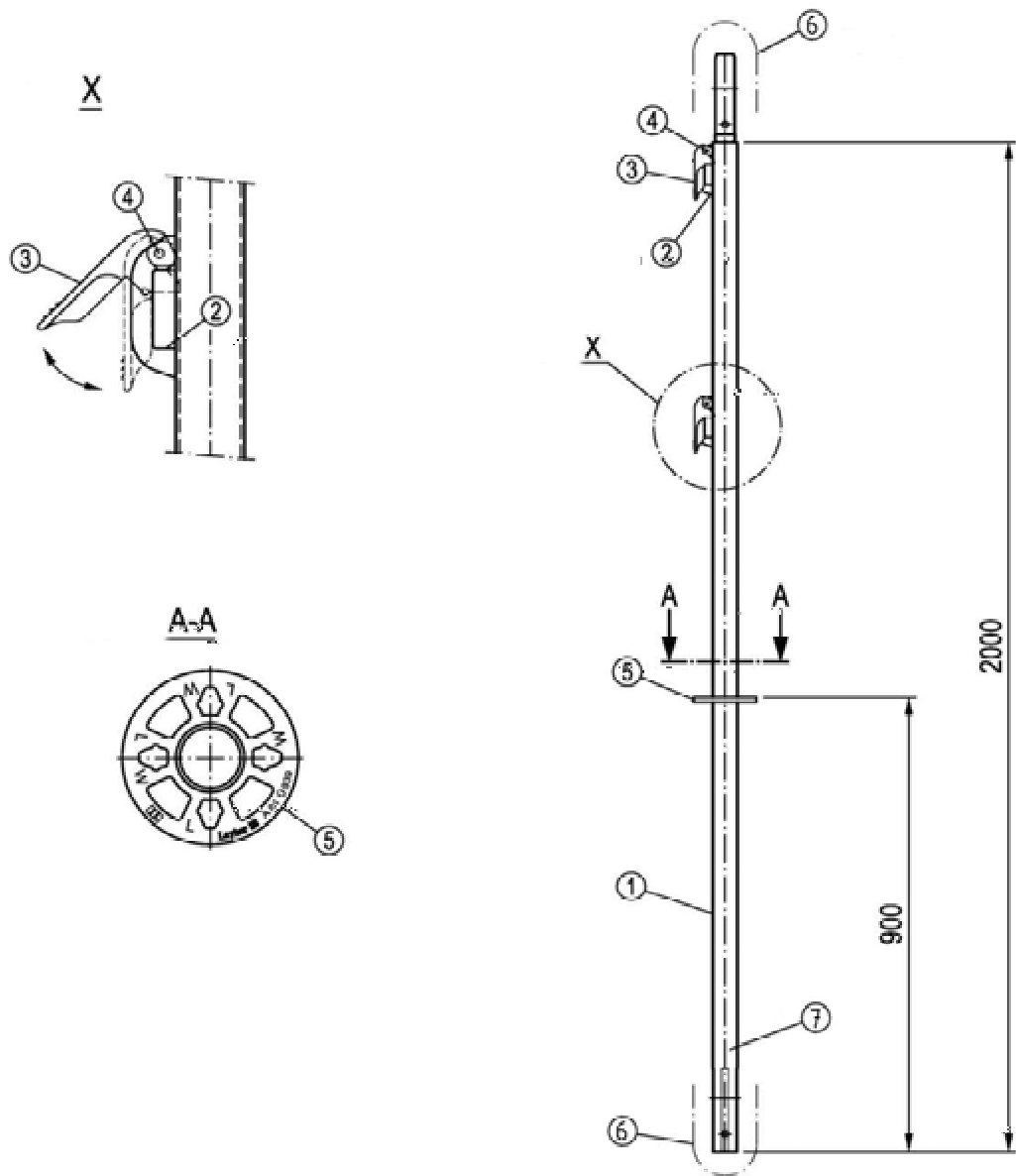
ALBLITZ MODUL

Base jack 80, reinforced
in accordance with Z-8.1-16.2

ABS710-A003_ABM

05.2021

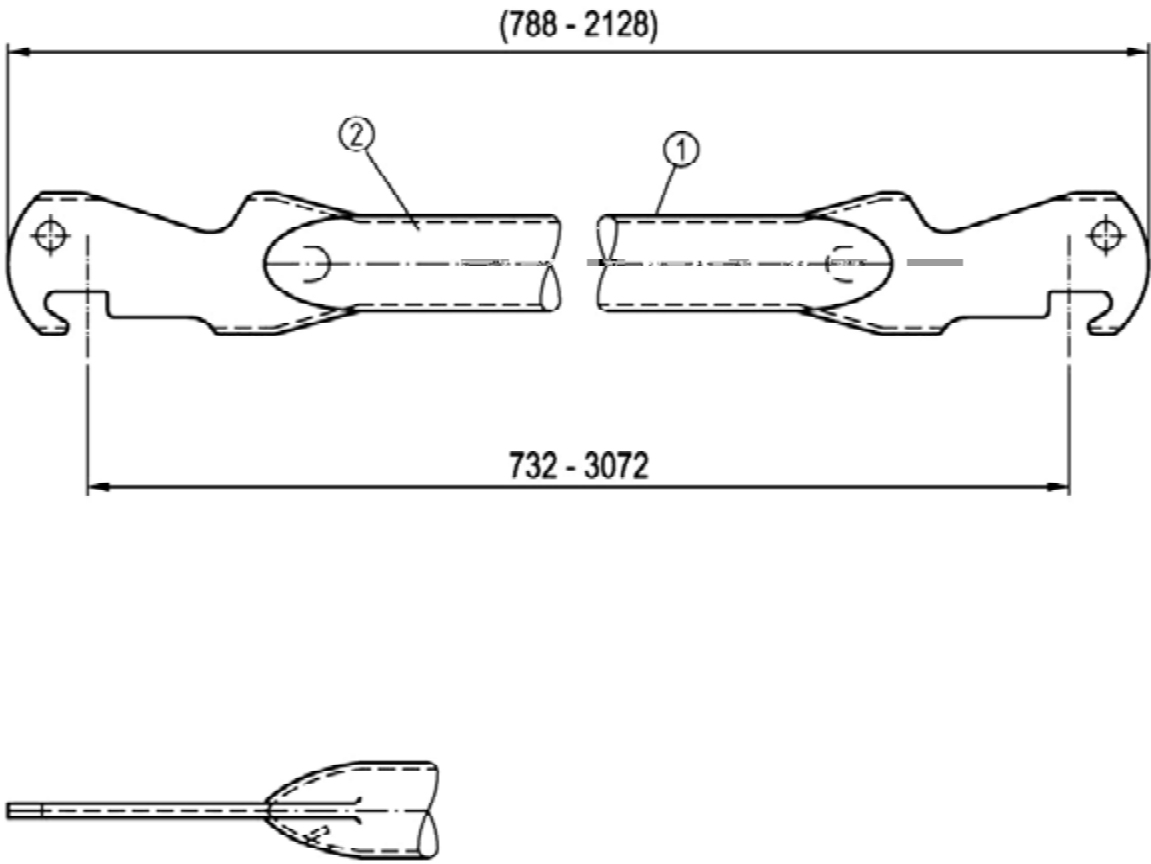
Annex B,
page 292



- ① Tube
- ② Suspension bracket
- ③ Plastic bracket
- ④ Spring pin
- ⑤ Connector disc "Lightweight design" (see Annex B, page 165)
- ⑥ (see Annex B, page 182)
- ⑦ Marking

Weight [kg]
8.0

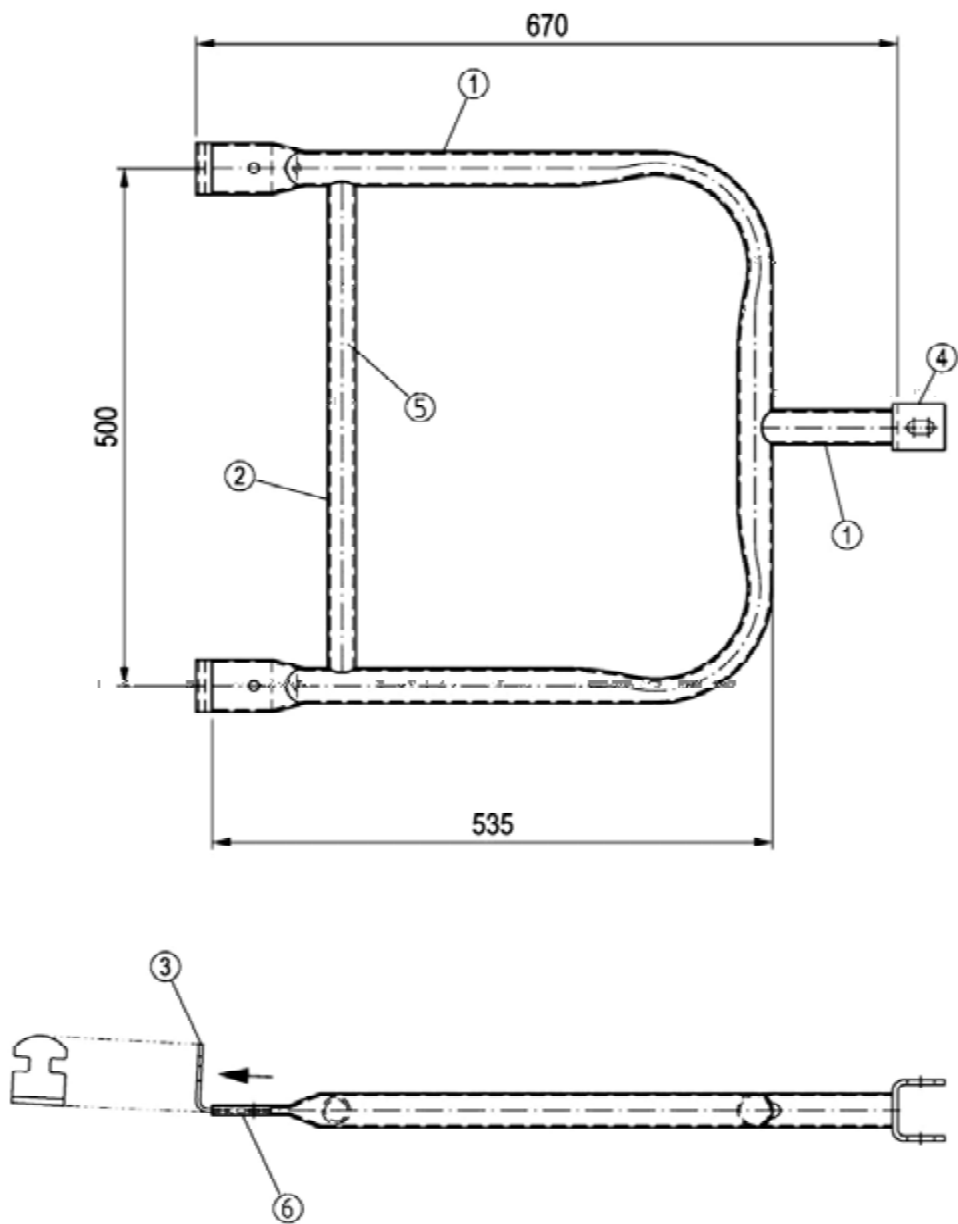
ALBLITZ MODUL	Annex B, page 293
AGS standard, lightweight 2.00 m in accordance with Z-8.22-939	
ABM721-B15905.2021	



- ① Tube
- ② Marking

Dimens. [m]	Weight [kg]
0.73	1.4
1.09	2.0
1.57	2.9
2.07	3.7
2.57	4.5
3.07	5.5

ALBLITZ MODUL	Annex B, page 294
STAR guardrail 0.73 – 3.07 m T18 in accordance with Z–8.1–919	
ABM721–B16005.2021	



- ① Tube
- ② Tube
- ③ Suspension
- ④ U-edged
- ⑤ Marking
- ⑥ pressed

Weight [kg]
4.3

ALBLITZ MODUL		Annex B, page 295
STAR double end guardrail 0.73 m in accordance with Z-8.1-919		
ABM721-B161	05.2021	

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

Bay length	Number of openings
0.73 m	–
1.09 m	2
1.57 m	6
2.07 m	10
2.57 m	14
3.07 m	18

① Deck sheet

② Head piece

③ Claw

④ Openings

⑤ Sectional view, head piece not shown

⑥ Top view

⑦ Bottom view

⑧ Marking

Steel

Steel

Steel

Dimens. [m]	Weight [kg]
0.73	5.6
1.09	7.7
1.57	10.5
2.07	13.4
2.57	16.4
3.07	19.3

ALBLITZ MODUL

U-deck, lightweight 0.73 – 3.07 x 0.32 m, steel
design: spot-welded / hand-welded
in accordance with Z-8.1–16.2
ABS720–A126_ABM

Annex B,
page 296

05.2021

Bay length	For use up to load class	Maximum allowable p *) [kN/m²]
≤ 2.07 m	6	10.0
2.57 m	5	7.5
3.07 m	4	5.0

*) for the entire deck surface

Bay length	Number of openings
0.73 m	–
1.09 m	2
1.57 m	6
2.07 m	10
2.57 m	14
3.07 m	18

① Deck sheet
② Head piece
③ Suspension-U
④ Angle
⑤ Locking ledger (red)
⑥ Openings
⑦ Sectional view, head piece not shown
⑧ Top view
⑨ Bottom view
⑩ Marking

Steel
Steel
Steel
Steel
Steel

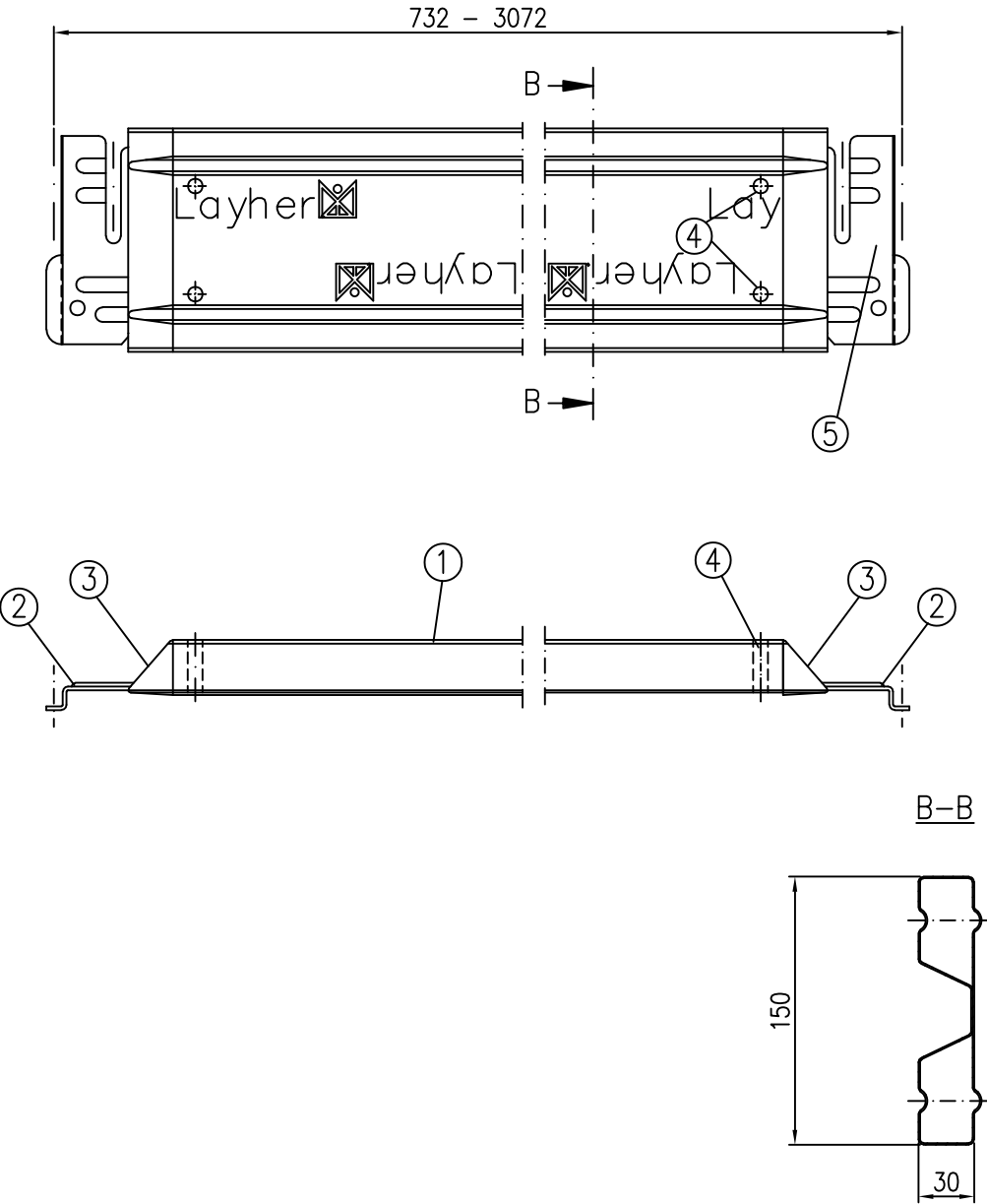
Dimens. [m]	Weight [kg]
0.73	6.4
1.09	8.5
1.57	11.3
2.07	14.2
2.57	17.2
3.07	20.1

ALBLITZ MODUL

0-deck, lightweight 0.73 – 3.07 x 0.32 m, steel
design: spot-welded / hand welded
in accordance with Z-8.1-919
ABM721-B163

Annex B,
page 297

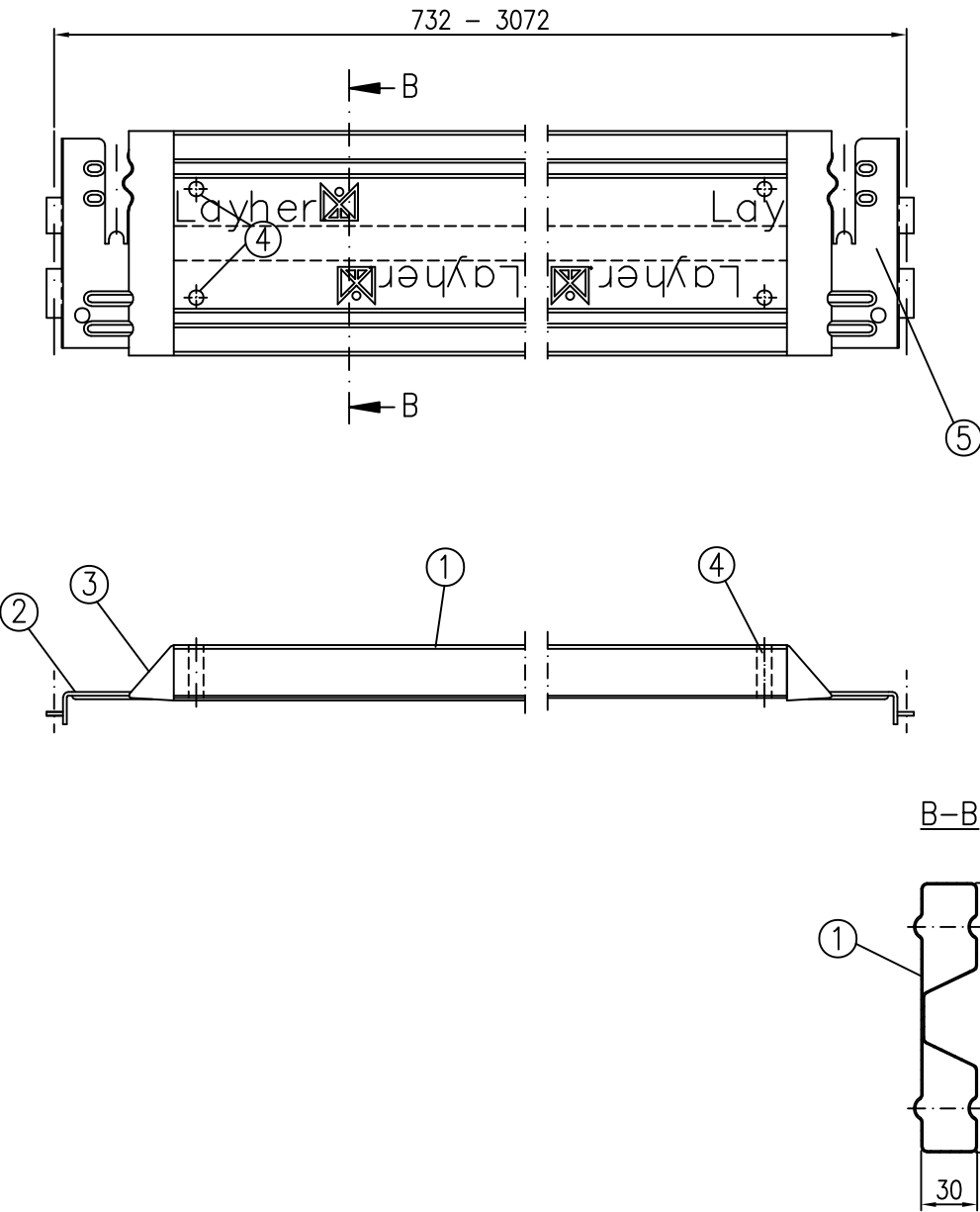
05.2021



- ① Profiled sheet metal
- ② Fitting
- ③ Plastic head piece
- ④ Tubular rivet
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	1.7
1.09	2.4
1.57	3.3
2.07	4.3
2.57	5.3
3.07	6.2

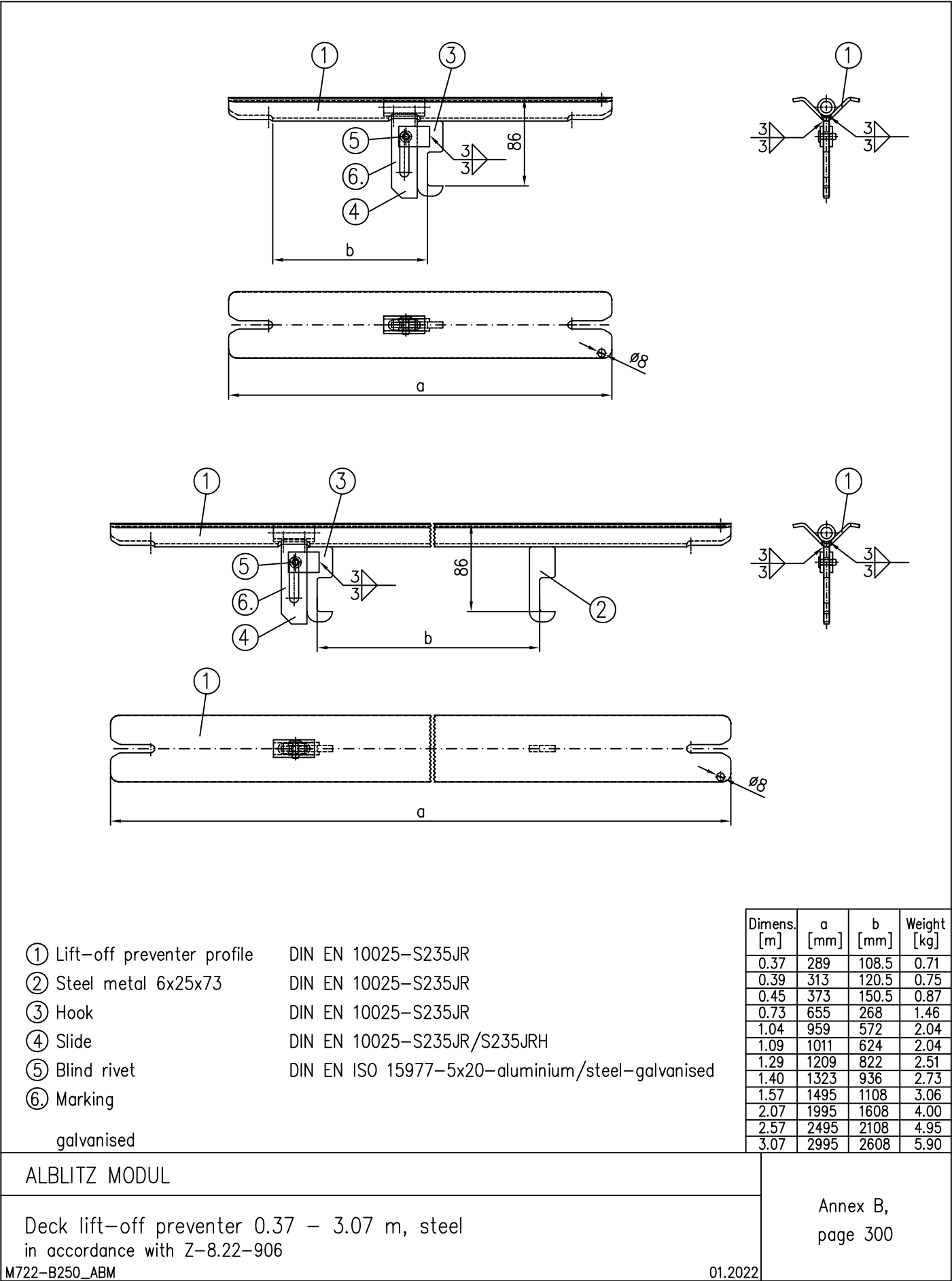
ALBLITZ MODUL	Annex B, page 298
0-toeboard 0.73 – 3.07 m, steel in accordance with Z–8.22–919	
ABM721–B164	

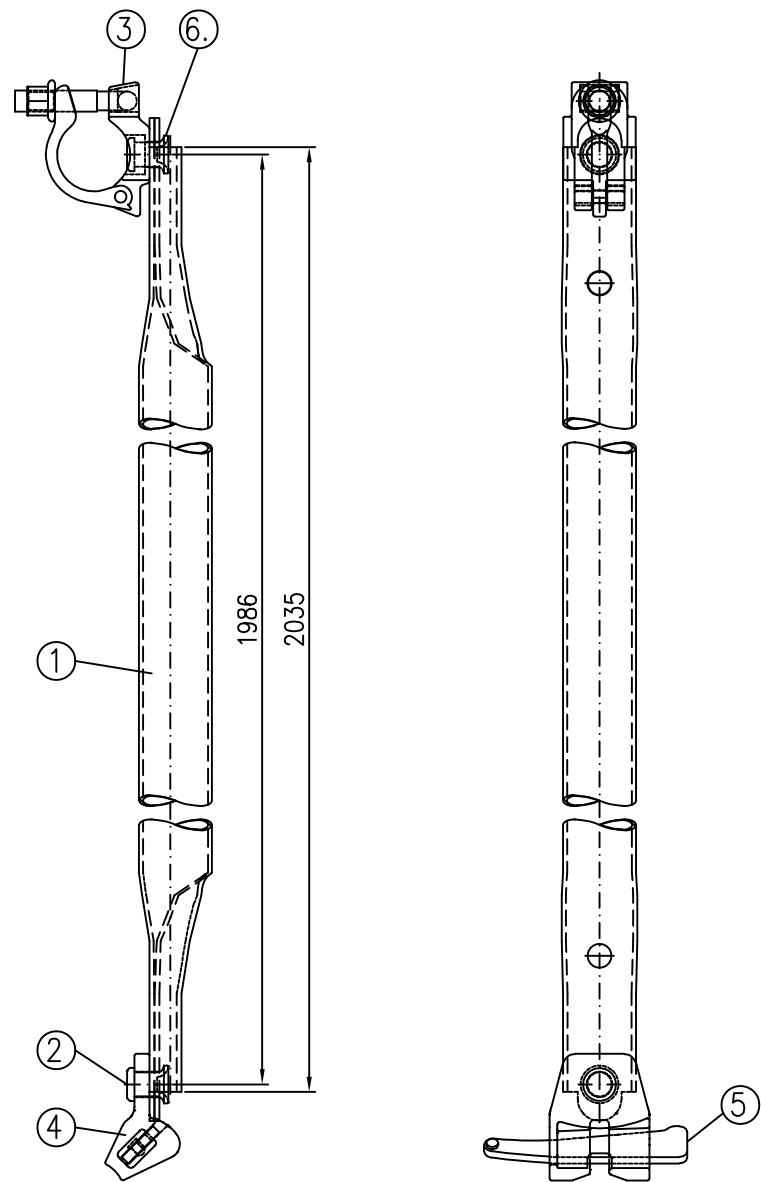


- ① Profiled sheet metal
- ② Fitting
- ③ Plastic head piece
- ④ Tubular rivet
- ⑤ Marking

Dimens. [m]	Weight [kg]
0.73	1.7
1.09	2.4
1.57	3.3
2.07	4.3
2.57	5.3
3.07	6.2

ALBLITZ MODUL	Annex B, page 299
0-toeboard 0.73 – 3.07 m T18, steel in accordance with Z–8.22–919	
ABM721–B165	





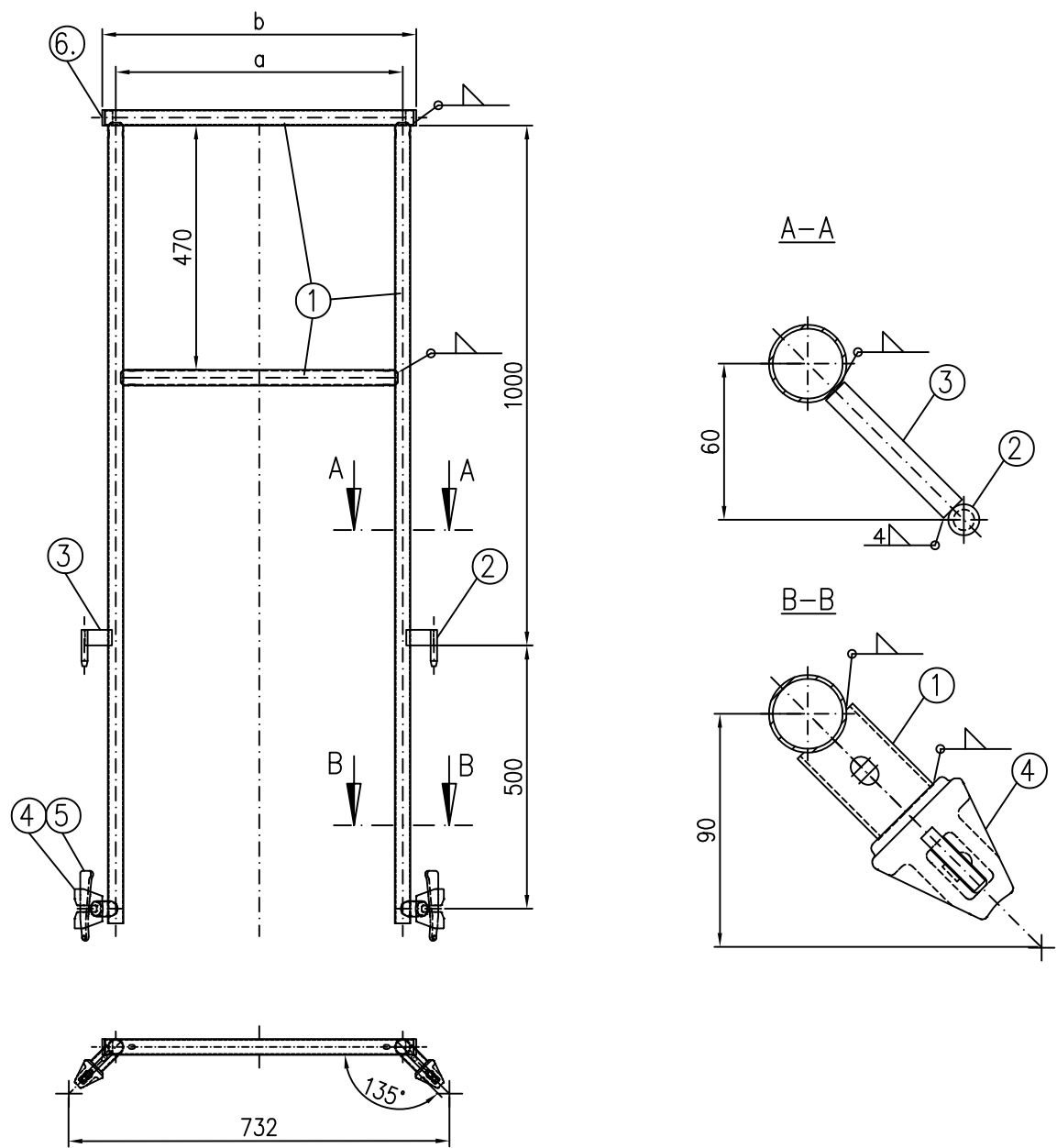
- ① Tube $\varnothing 48.3 \times 2.7$
- ② Rivet MODUL diagonal cross braces
alternatively:
- ③ Halfcoupler, class B
- ④ Connection of V-diagonal brace, right-hand side
- ⑤ Wedge 6 mm
- ⑥ Rivet Squared timber coupler $\varnothing 16$
alternatively:
galvanised

DIN EN 10219-S235JRH $R_{eH} \geq 320 \text{ N/mm}^2$
DIN EN 10263-1/2-C10C+C
DIN EN 10263-3-C10E2C
DIN EN 74-2
see Annex B, page 6
see Annex B, page 3
DIN EN 10263-1/2-C10C+C
DIN EN 10263-3-C10E2C

Dimens. [m]	Weight [kg]
–	8.16

ALBLITZ MODUL	Annex B, page 301
MODUL bracket brace 2.05 m in accordance with Z-8.22-906	
M723-B251_ABM	

08.2023



- ① Tube $\varnothing 30 \times 1.5$

DIN EN 10219-S235JRH
- ② Round $\varnothing 12$

DIN EN 10025-S235JR
- ③ Flat 30x10

DIN EN 10025-S235JR
- ④ Connection of tube ledger

see Annex B, page 4
- ⑤ Wedge 6 mm

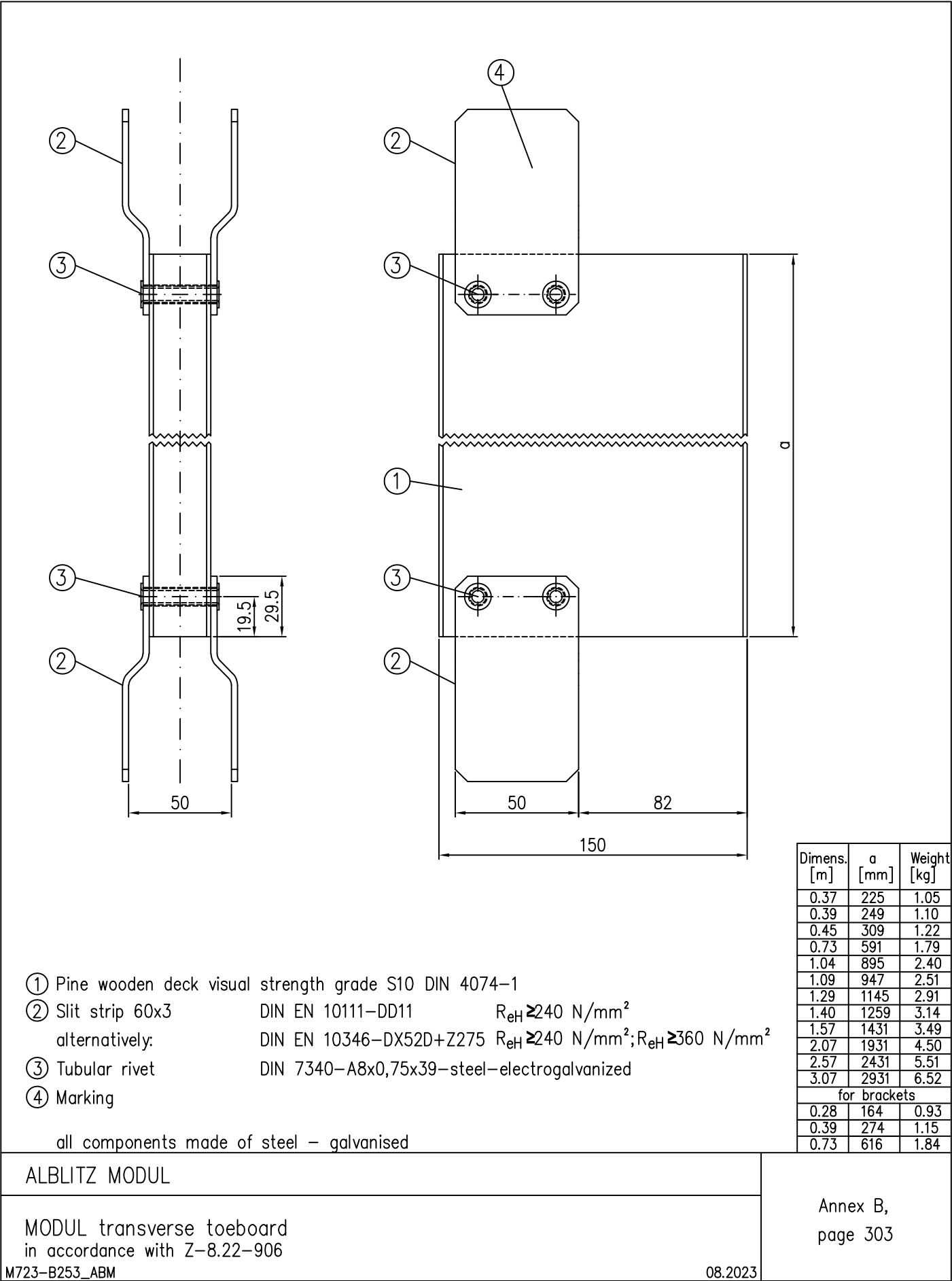
see Annex B, page 3
- ⑥ Tube end cap

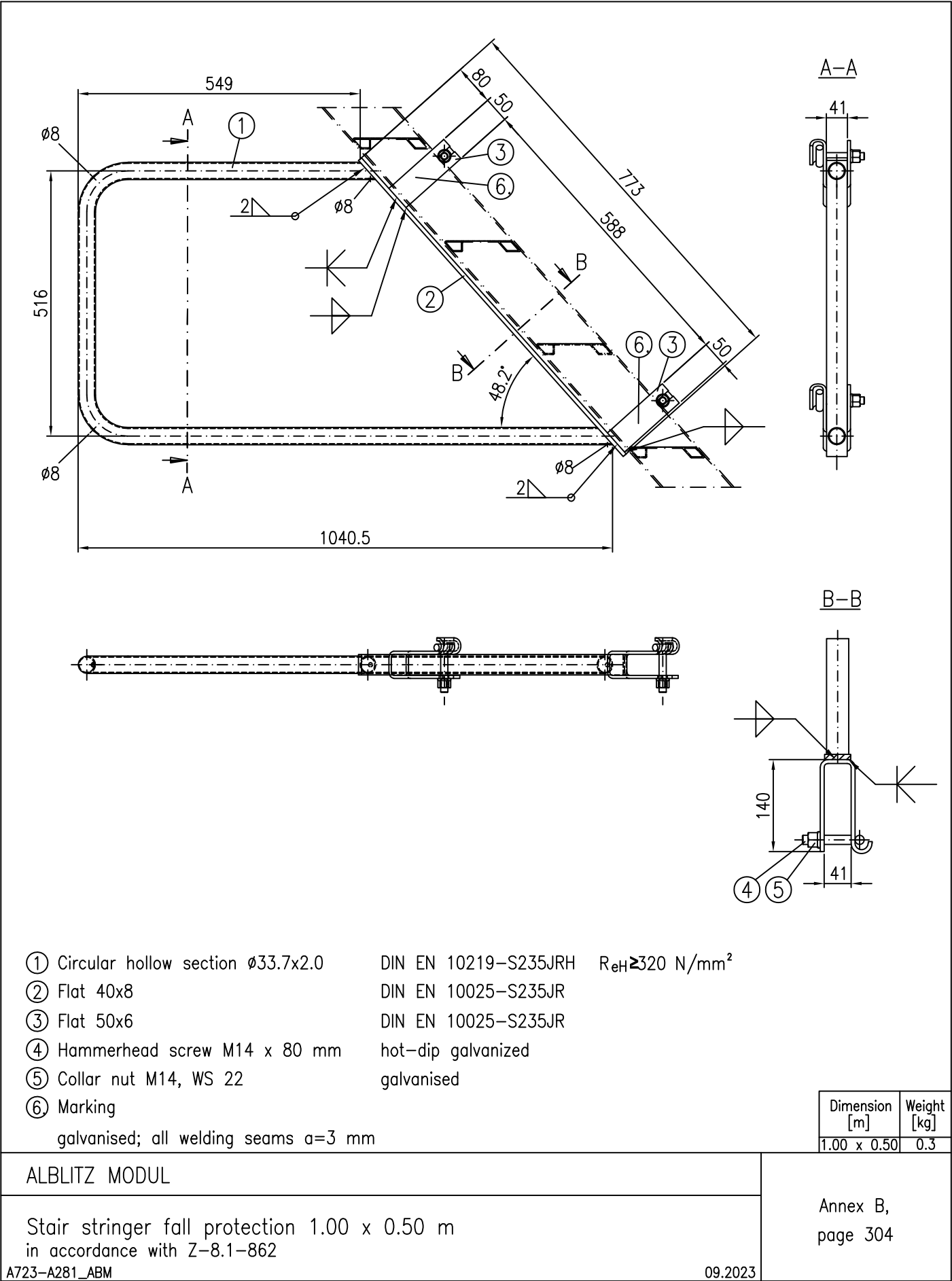
galvanised; all welding seams a=2 mm

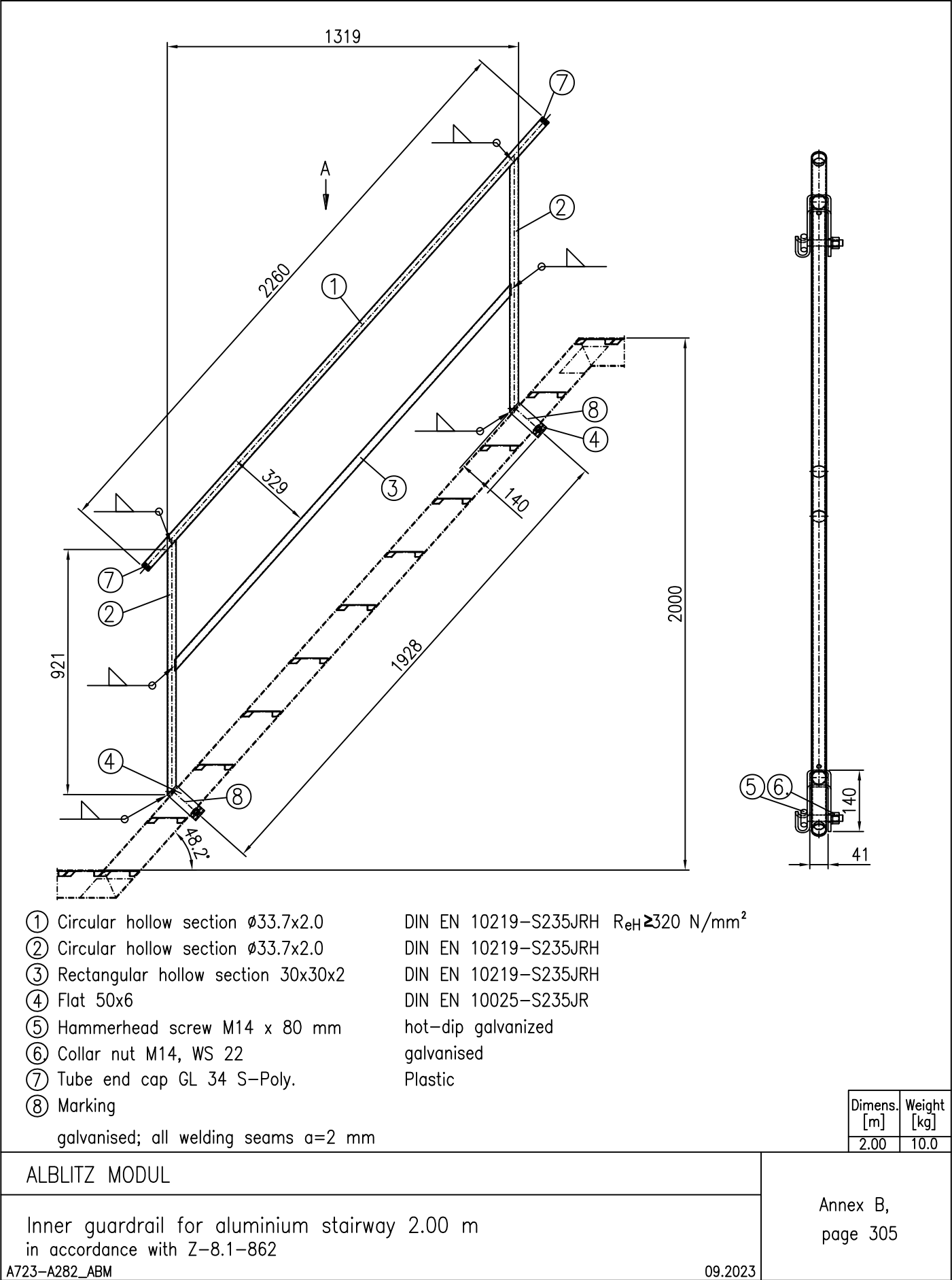
Dimens. [m]	a [mm]	b [mm]	Weight [kg]
0.45	270	312	5.38
0.73	552	594	5.97
1.09	908	950	6.72
1.40	1220	1262	7.38
1.57	1392	1434	7.73

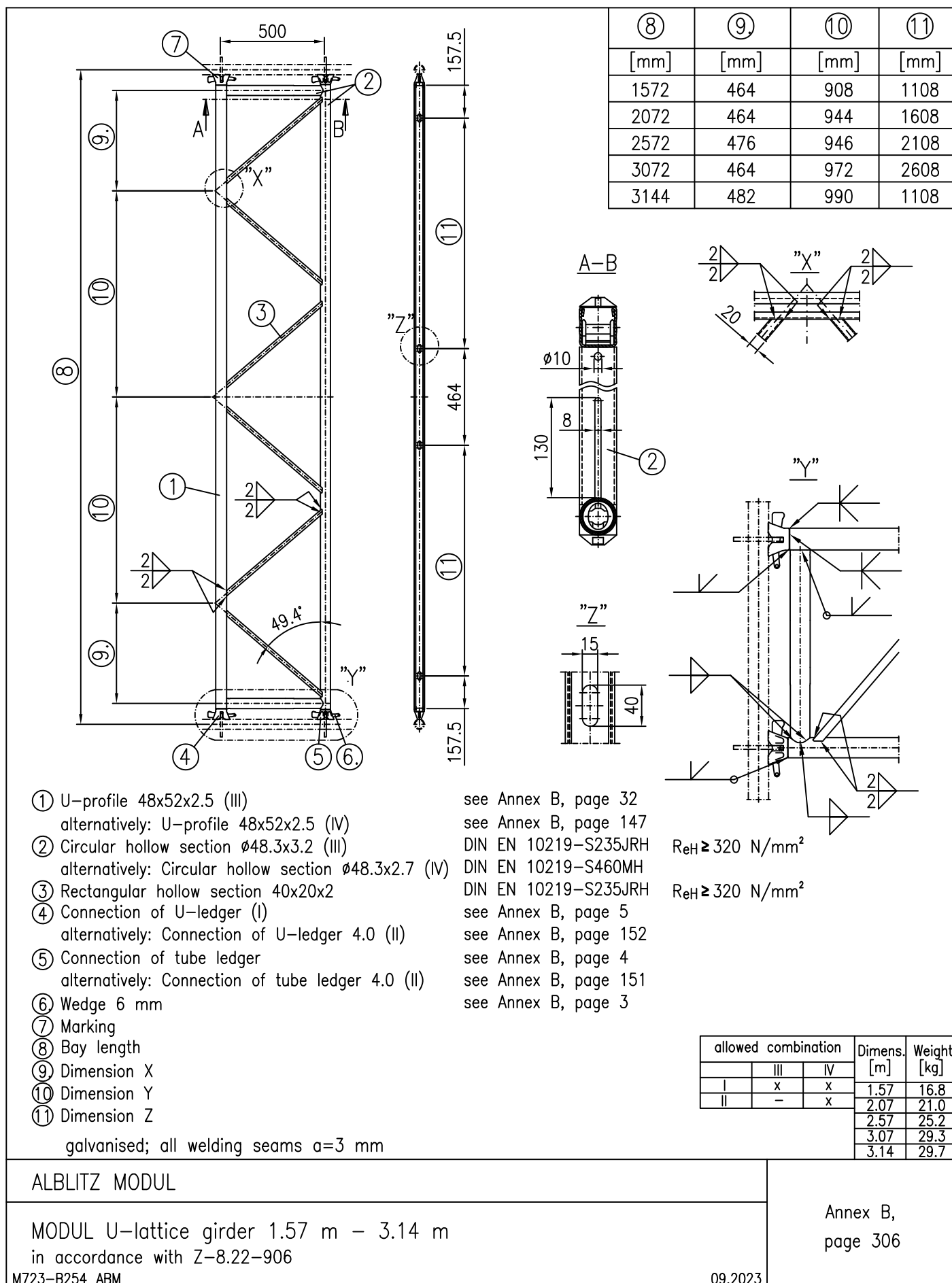
ALBLITZ MODUL	Annex B, page 302
Advanced end guardrail in accordance with Z-8.22-906	
M723-B252_ABm	

08.2023









C.1 General provisions

In its standard assembly configuration, the scaffolding system may be used as service scaffold of load classes ≤ 3 with system width $b = 0.732 \text{ m}$ and bay widths $l \leq 3.07 \text{ m}$ in accordance with DIN EN 12811-1:2004-03, as a as roof fall arrest and brick guard scaffold in accordance with DIN 4420-1:2004-03.

The topmost horizontal level (working level) must not exceed 24 m above ground level, not including the spindle extension length. The standard assembly configuration of the scaffolding system is designed for use on a scaffold level in accordance with the regulations of the DIN EN 12811-1:2004-03 standard, Section 6.2.9.2 in front of a "partially open" facade with an open proportion of no more than 60%, and in front of closed facades. When determining the wind load, a service life factor of $\chi = 0.7$, assuming a maximum service life of 2 years, has been taken into account. Scaffold cladding with nets or tarpaulins has not been verified in the standard system configuration.

Without any further structural proof, the standard assembly configuration shall only be used if the loads of the bays will carry do not exceed the respective live loads in accordance with DIN EN 12811-1:2004-03, Table 3.

For the standard system configuration of the modular scaffolding system "ALBLITZ MODUL", the following designation in accordance with DIN EN 12810-1:2004-03 must be used:

Scaffolding EN 12810 – 3D – SW06/307 – H2 – A – LA

C.2 Roof fall arrest and brick guard scaffold

In its standard assembly configuration, the scaffolding system may be used as a roof fall arrest and brick guard (service) scaffold with a top fall arresting layer of class FL 1 and as a brick guard (service scaffold) with protective walls of class SWD 1 according to DIN 4420:2004-03. Access decks must not be fitted into brackets.

The protective wall is to be installed in accordance with Annex D, page 7. Use protective nets in accordance with DIN EN 1263-1:2015-03 with a mesh size of no more than 100 mm.

C.3 Components

The components intended for use are listed in Table C.3. In addition, steel tubes $\varnothing 48.3 \cdot 3.2 \text{ mm}$ and couplers may be used for the horizontal bracing of bridging girders as well as right-angle couplers in accordance with DIN EN 12811-1:2004-03 for the connection of scaffold ties and V-type scaffold ties to the standards.

C.4 Bracing

For the horizontal bracing of the scaffolding, the following components must be continuously installed at vertical intervals of 2 m:

- Tube ledger 0.73 m in the small opening of the connector disc (rosette) and in each case
 - one aluminium frame platform with tube fixture or in accordance with Annex B, page 51 or 52 or
 - two steel decks with tube fixture or in accordance with Annex B, page 64 or
 - two steel decks AF with tube fixture 0.32 m in accordance with Annex B, page 61 or
- U-ledger 0.73 m in the small opening of the connector disc and
 - one aluminium frame platform with plywood in accordance with Annex B, page 66 or 67 or
 - one aluminium deck with plywood in accordance with Annex B, page 72, 73, 78 or 79 or
 - two steel decks in accordance with Annex B, page 85 or
 - two steel decks AF 0.32 m in accordance with Annex B, page 84 or
 - two U- steel decks T4 in accordance with Annex B, page 262 or 263 or
 - two U- steel decks in accordance with Annex B, page 264 or 265 or
 - one U-robust deck 0.61 m in accordance with Annex B, page 266 or 267

each. All other decks according to Table C.1 may only be used as bracket deck. When installing ladder access bays, trapdoors according to section C.8 must be used instead of platforms and decks.

Modular scaffolding system "ALBLITZ MODUL"	Annex C, page 1
Standard assembly configuration - General provisions	

Secure the platforms, decks and hatches against unintentional lift-off.

The outer vertical planes are to be braced by means of tube ledgers used as guardrails (1 m above deck level) continuously for each scaffolding bay.

Vertical starter pieces are to be installed directly above the base jacks (scaffolding spindles) and connected by means of longitudinal ledgers in the inner and outer plane parallel to the facade and by means of transoms at right angles to the facade. Next start fitting the outer planes using 3 m-posts and the inner planes using 2 m- posts.

C.5 Anchoring

Anchoring is to be provided using wall ties in accordance with Annex B, page 120.

Scaffold ties must be installed as anchor pairs at an angle of 90° (V-type scaffold tie) or as "short" scaffold ties only to the inner vertical frame standard using right-angle couplers. Depending on the assembly configuration according to Annex D, the node points that are anchored by means of V-type scaffold ties must be connected on the inner plane parallel to the facade with the adjacent standard section by means of O-ledgers (longitudinal ledgers). When using the protective wall, two (2) V-type scaffold ties must be installed per five (5) scaffold bays in the topmost plane.

The V-type scaffold ties and scaffold ties must be installed in the immediate vicinity of the node points of the tubular standards and transoms below the deck level, see Annex D, pages 5 and 6. V-type scaffold ties may not be fitted at the end sides of the scaffold.

In the configurations according to Annex D, pages 2 and 4, a longitudinal deck ledger must be fitted on the inner face on all working levels.

If a V-type scaffold tie must be arranged adjacent to an inner ladder access, another additional coupler tube (longitudinal ledger) must be fitted to the inner standards in this access bay.

The anchor forces listed in Table C.1 have been determined with the characteristic values of the actions. For the design analysis of the anchorage and the load transfer, the values given must be multiplied by the respective partial safety factor γ_F (generally $\gamma_F = 1.5$).

Each standard section must be anchored at vertical intervals of 8 m; anchoring points of neighbouring vertical frame sections must be arranged with a vertical offset of half the spacing. Standard sections at the edge of a scaffold and frame sections for ladder access bays must be anchored at vertical intervals of 4 m. In the second working level and when using the protective wall in the topmost working level, each standard section must be anchored.

Table C.1: Characteristic anchor forces of the standard system configuration

Bridging design	Type and direction	without inner brackets	with inner brackets
without bridging	V-type anchor at right angle	2.4 kN	3.0 kN
	V-type anchor parallel		
	Scaffold tie (at right angle)	3.6 kN	
with bridging	V-type anchor at right angle	2.4 kN	3.0 kN
	V-type anchor parallel		
	Scaffold tie (at right angle)	3.6 kN	

Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

Annex C, page 2

C.6 Foundation loads

Depending on the design version, the foundation loads listed in Table C.2 must be absorbed and transferred in the erection plane (ground) in accordance with figure C.1. The foundation loads are given as characteristic values. For the structural analysis of transfer of loads in the supporting surface, the values given must be multiplied by the partial safety factor γ_F (generally $\gamma_F = 1.5$).

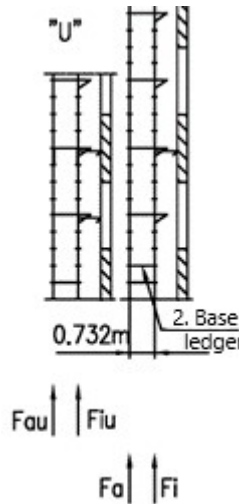


Figure C.1: Representation of the bearing loads

Table C.2: Characteristic bearing loads in the standard system configuration

Bridging design	Description	Characteristic bearing loads in [kN]					
		without inner brackets			with inner brackets		
	Scaffold height	8 m	12 m	24 m	8 m	12 m	24 m
without bridging	Outer face F_a	6.5	9.2	12.0	6.5	9.2	12.0
	Inner face F_i	4.8	6.3	7.9	10.6	13.9	17.2
with bridging	Outer face F_a	6.5	9.2	12.0	6.5	9.2	12.0
	Inner face F_i	4.8	6.3	7.9	10.6	13.9	17.2
	Adjacent to the bridging F_{au}	9.8	13.8	18.0	9.8	13.8	18.0
	Adjacent to the bridging F_{ai}	7.2	9.5	11.9	15.9	20.9	27.0

C.7 Bridging construction

The bridging girders may be used at a height of 4m to bridge gate entrances or similar openings when the working levels underneath the bridging part are omitted.

The bridging girders must be anchored in the support and centre areas and additionally stiffed by a horizontal bracing of tubes and couplers (cf. Annex D, pages 3, 4 and 8).

C.8 Ladder access

When installing internal ladder access bays, aluminium trapdoor frame platforms (with tube fixture) must be installed when using tube ledgers, or aluminium frame platforms with internal trapdoor, aluminium access frame platforms with ladder or U-robust trapdoor decks with ladders must be installed when using U-ledgers.

C.9 Widening bracket

On the inner face of the scaffolding, brackets with a width of 0.39 m may be installed in all working levels. Fit longitudinal ledgers or gap ledgers between the main and the bracket deck.

Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

Annex C, page 3

Table C.3: Components of the standard assembly configuration

Designation	Annex B, page
Vertical starter piece	10
Standard with tube connector 200	11
Vertical starter standard 2.16 m	15
Base jack	17
Tube ledger	25
U-ledger 0.73 m	32
U-transom lattice girder 0.73 m V	44
Tube-transom lattice girder 0.73 m V	45
MODUL lattice girder 6.14 m	46
MODUL lattice girder 5.14 m	47
MODUL lattice girder with tube fixture 6.14 m	48
MODUL lattice girder with tube fixture 5.14 m	49
MODUL lift-off preventer	50
Aluminium frame platform with tube fixture 1.57 m; 2.07 m	51
Aluminium frame platform with tube fixture 2.57 m; 3.07 m	52
Aluminium access frame platform with tube fixture 3.07 m	54
Aluminium access frame platform with tube fixture 2.57 m	55
Steel deck AF with tube fixture 0.32 m; $\ell \leq 3.07$ m	61
Steel deck with tube fixture	64
Aluminium frame platform with internal hatch 2.57 m; 3.07 m	69
Aluminium deck with plywood 2.57 m; 3.07 m	72
Aluminium deck with plywood 1.57 m; 2.07 m	73
Aluminium access deck 3.07 m with ladder	75
Aluminium access deck 2.57 m with ladder	76
Aluminium deck with plywood 3.07 m	78
Aluminium deck with plywood 1.57 m; 2.07 m; 2.57 m	79
Aluminium access deck 3.07 m with ladder	81
Aluminium access deck 2.57 m with ladder	82
Steel deck AF 0.32 m; $\ell \leq 3.07$ m	84
Steel deck	85
MODUL gap cover; $\ell \leq 3.07$ m	94
MODUL gap cover with tube fixture; $\ell \leq 3.07$ m	95
Gap cover; $\ell \leq 3.07$ m	96
MODUL swinggate	102
Bracket 0.39 m with tube fixture	103
MODUL bracket 0.39 m	104
MODUL toeboard	107
MODUL toeboard, aluminium	109
Toeboard, End toeboard	112
Toeboard, aluminium; End-toeboard, aluminium	115

Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

Annex C, page 4

Table C.3: (continued)

Designation	Annex B, page
MODUL guard net system	116
MODUL double end guardrail	117
Scaffold retainer / wall tie	120
Wedge head coupler, swivel base	122
MODUL U-tube connector	123
MODUL tube connector	124
Wedge head coupler, rigid	125
Locking pin	132
Standard 4.0	153
Vertical starter standard 4.0	154
Tube ledger 4.0	155
MODUL gap cover, T-shaped	157
Base jack 60	178
Starter piece, lightweight	179
Standard with integrated tube connector, lightweight	180
Starter standard 2.21 m, lightweight	181
O-ledger, lightweight 0.73 – 4.35 m	185
U-ledger, lightweight 0.73 m T14	187
U-toeboard, wood 0.73 – 3.07 m	192
U-toeboard, steel 0.73 – 3.07 m T17	194
U-toeboard, steel 0.73 – 3.07 m	195
U-bracket, lightweight 0.39 m	196
U-deck lift-off preventer T8 0.39 – 0.73 m	202
O-lattice girder, lightweight 5.14; 6.14 x 0.5 m	205
Tube connector for lattice girder	209
U-lattice girder ledger, lightweight 0.73 m	210
Reinforcing post 2.6 m "Lightweight design"	215
Locking pin, red Ø 11 mm	223
Starter piece "K2000+ design"	226
Standard with tube connector "K2000+ design"	227
O-ledger 0.73 – 4.35 m "K2000+ design"	229
U-ledger 0.73 m "K2000+ design"	231
U-bracket 0.39 m "K2000+ design"	236
O-lattice girder 5.14; 6.14 x 0.5 m "K2000+ design"	242
Side safety meshguard 1.57 – 3.07 m "K2000+ design"	248
U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: point-welded	262
U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: hand-welded	263
U-deck 0.73 – 3.07 x 0.32 m, steel, design: point-welded	264
U-deck 0.73 – 3.07 x 0.32 m, steel, design: hand-welded	265
U-robust deck 0.73 – 2.57 m x 0.61 m	266

Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

Annex C, page 5

Table C.3: (continued)

Designation	Annex B, page
U-robust deck 3.07 x 0.61 m	267
U-robust deck 0.73 – 3.07 m x 0.32 m *)	268
U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m	272
Base jack 80, reinforced	292
*) may only be used as bracket deck	

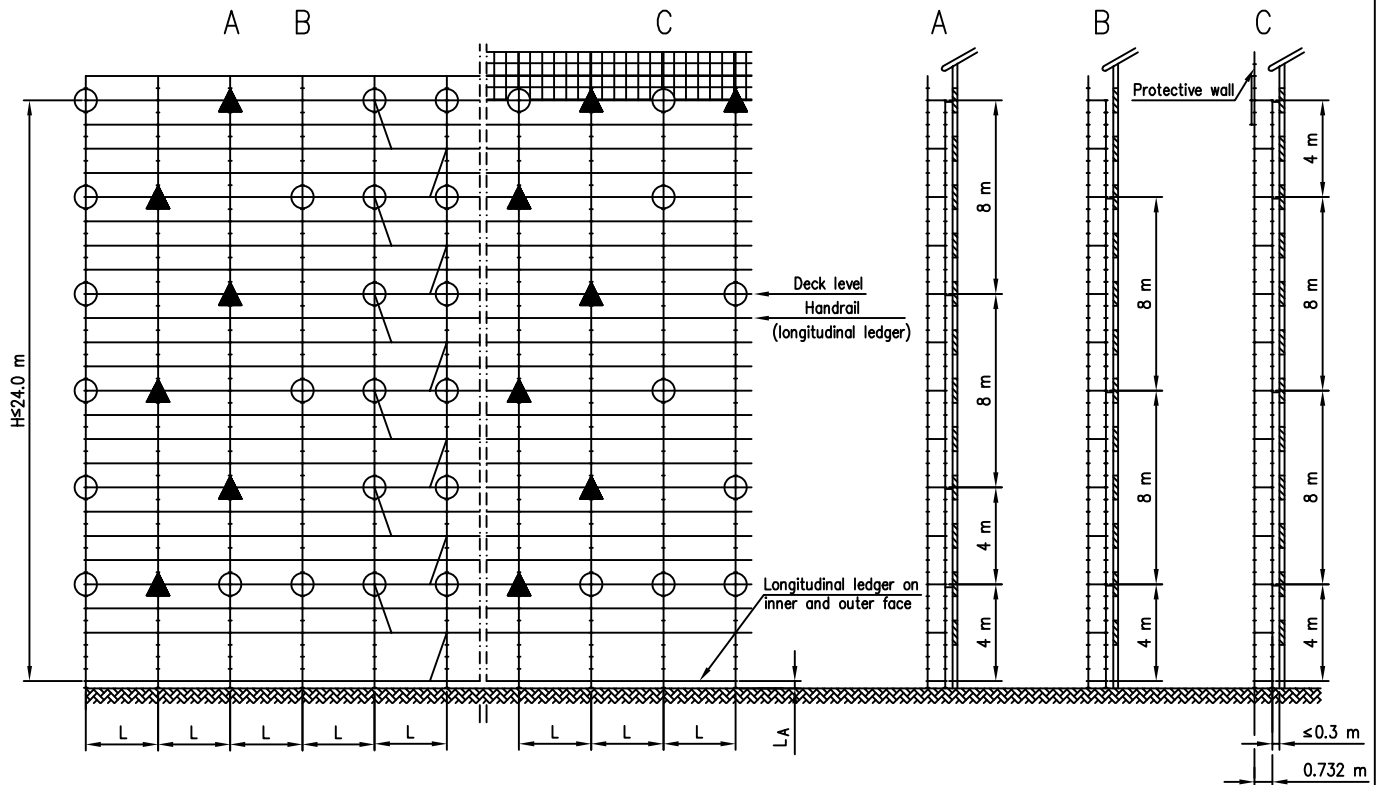
Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

Annex C, page 6

Standard assembly configuration without inner bracket – Bay length $L \leq 3.07$ m

- ① uncladded scaffolding in front of partially open facade
- ② uncladded scaffolding in front of closed facade



Anchor configuration:

- 8 m vertically offset anchor configuration
- at least 1 V-type wall tie per 5 bays
- continuous row of anchorage at $H=4.00$ m
- Protective wall position: continuous row of anchorage with 2 V-type wall ties per 5 bays

- ⊗ Scaffold retainer/wall tie
- ▲ V-type wall tie

Spindle extension:

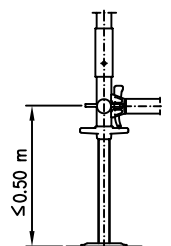
- $L_A \leq 50$ cm (Distance to foot level)

Bracing:

- Handrail as longitudinal ledger on each working level
- Longitudinal ledger on inner and outer face on foot level at $H=0.00$ m

Supplementary components:

- Protective wall (for details see annex D, page 7)



Note:

Side protection components (handrail, knee guardrail, longitudinal ledger) are only shown when they are required for the structural stability.

ALBLITZ MODUL

Standard assembly configuration without inner bracket

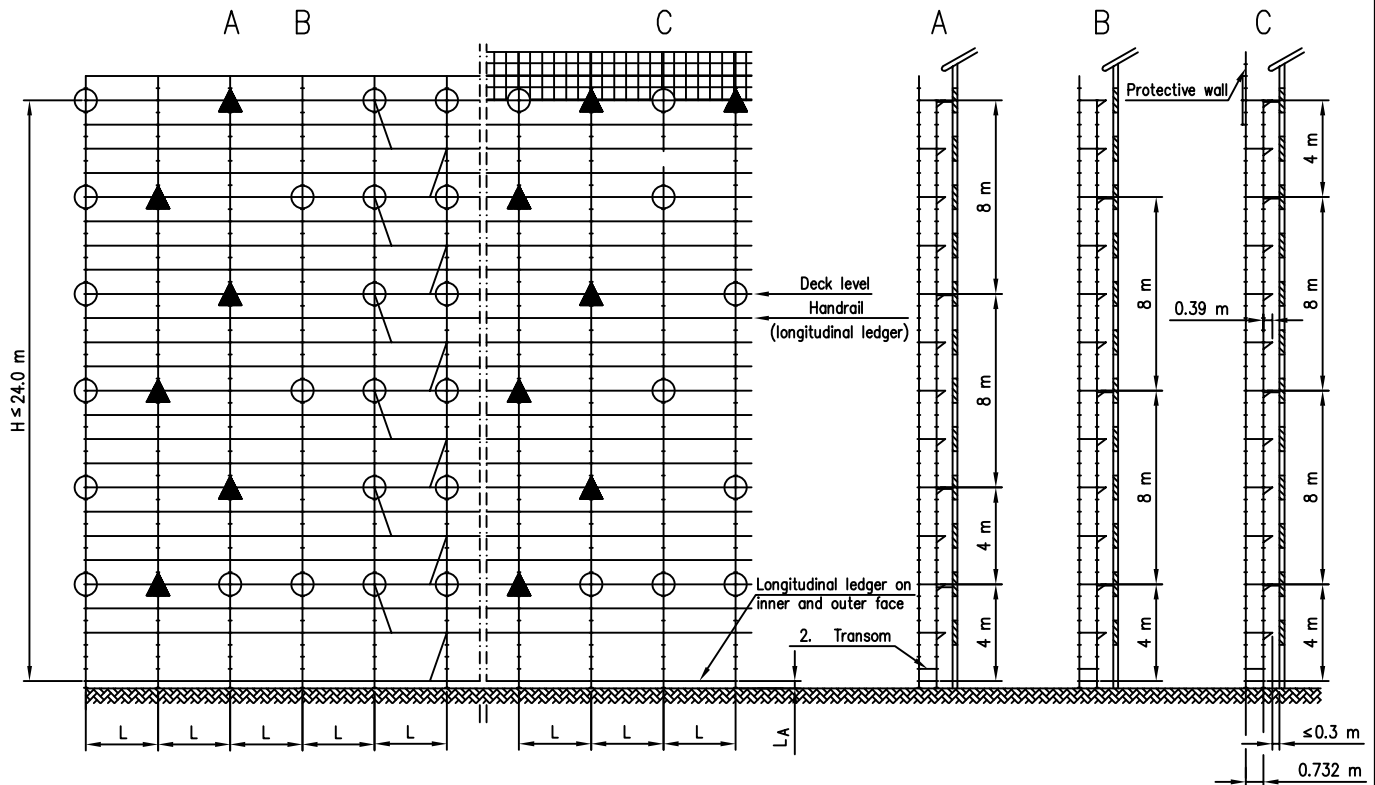
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Annex D,
page 1

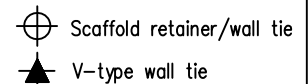
Standard assembly configuration with inner bracket – Bay length $L \leq 3.07$ m

- ① uncladded scaffolding in front of partially open facade
- ② uncladded scaffolding in front of closed facade



Anchor configuration:

- 8 m vertically offset anchor configuration
- at least 1 V-type wall tie per 5 bays
- continuous row of anchorage at $H=4.00$ m
- Protective wall position: continuous row of anchorage with 2 V-type wall ties per 5 bays

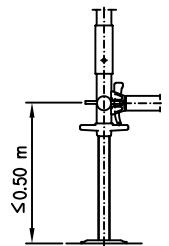


Spindle extension:

- $L_A \leq 50$ cm (Distance to foot level)

Bracing:

- Handrail as longitudinal ledger on each working level
- Longitudinal ledger on inner and outer face on foot level at $H=0.00$ m
- 2. Transom at a height of 0.50 m
- Longitudinal ledgers on the inner face in each bay and each working level at deck level
- Protective wall position: Knee rails as longitudinal ledger in the access bay at $H=2.50$ m and 4.50 m



Supplementary components:

- Protective wall (for details see annex D, page 7)

Note:

Side protection components (handrail, knee guardrail, longitudinal ledger) are only shown when they are required for the structural stability.

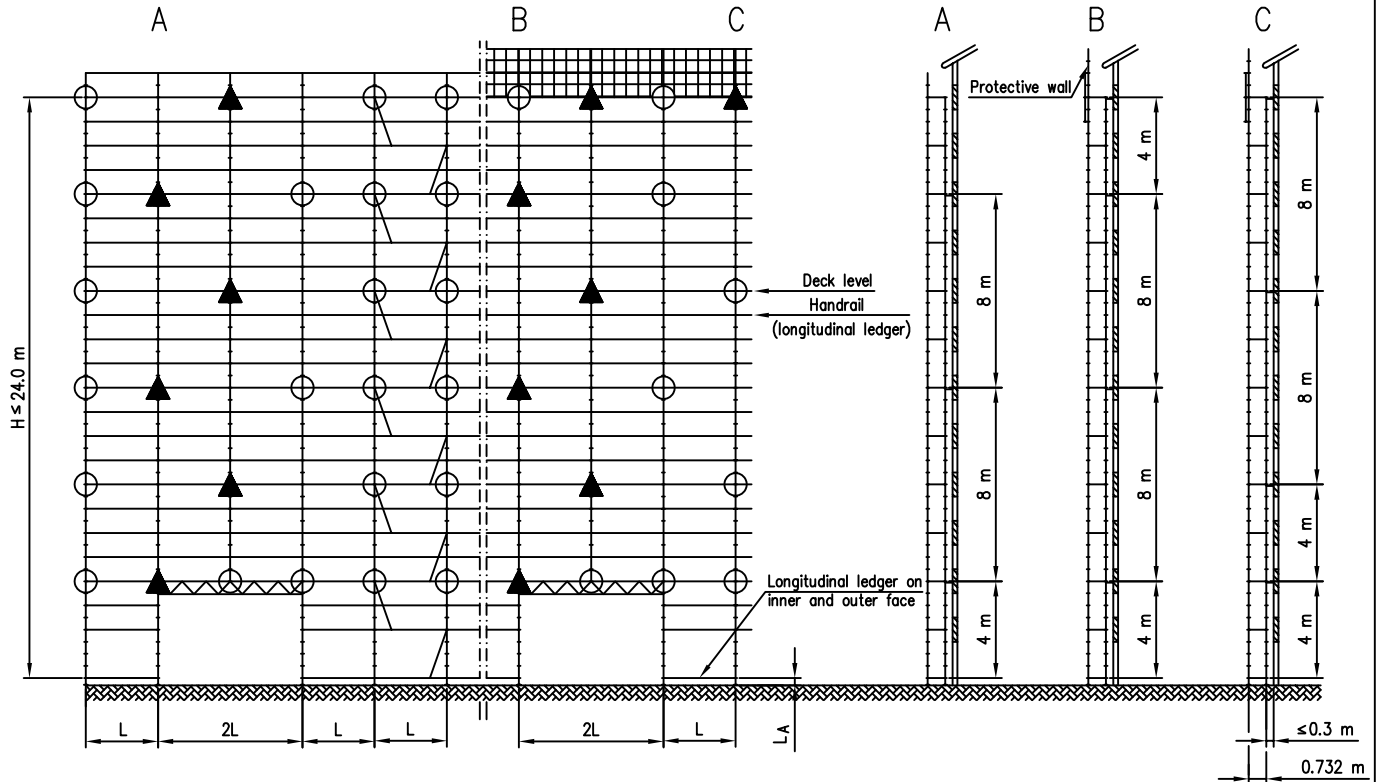
ALBLITZ MODUL

Standard assembly configuration with inner bracket

Annex D,
page 2

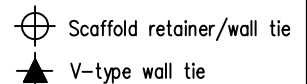
Standard assembly configuration without inner bracket with bridging girder –
Bay length $L \leq 3.07$ m

- ① uncladded scaffolding in front of partially open facade
- ② uncladded scaffolding in front of closed facade



Anchor configuration:

- 8 m vertically offset anchor configuration
- at least 1 V-type wall tie per 5 bays
- continuous row of anchorage at $H=4.00$ m
- Protective wall position: continuous row of anchorage with 2 V-type wall ties per 5 bays



Spindle extension:

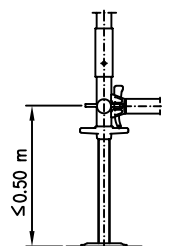
- $L_A \leq 50$ cm (Distance to foot level)

Bracing:

- Handrail as longitudinal ledger on each working level
- Longitudinal ledger on inner and outer face on foot level at $H=0.00$ m

Supplementary components:

- Protective wall (for details see annex D, page 7)
- Bridging girder (for details see annex D, page 8)



Note:

Side protection components (handrail, knee guardrail, longitudinal ledger) are only shown when they are required for the structural stability.

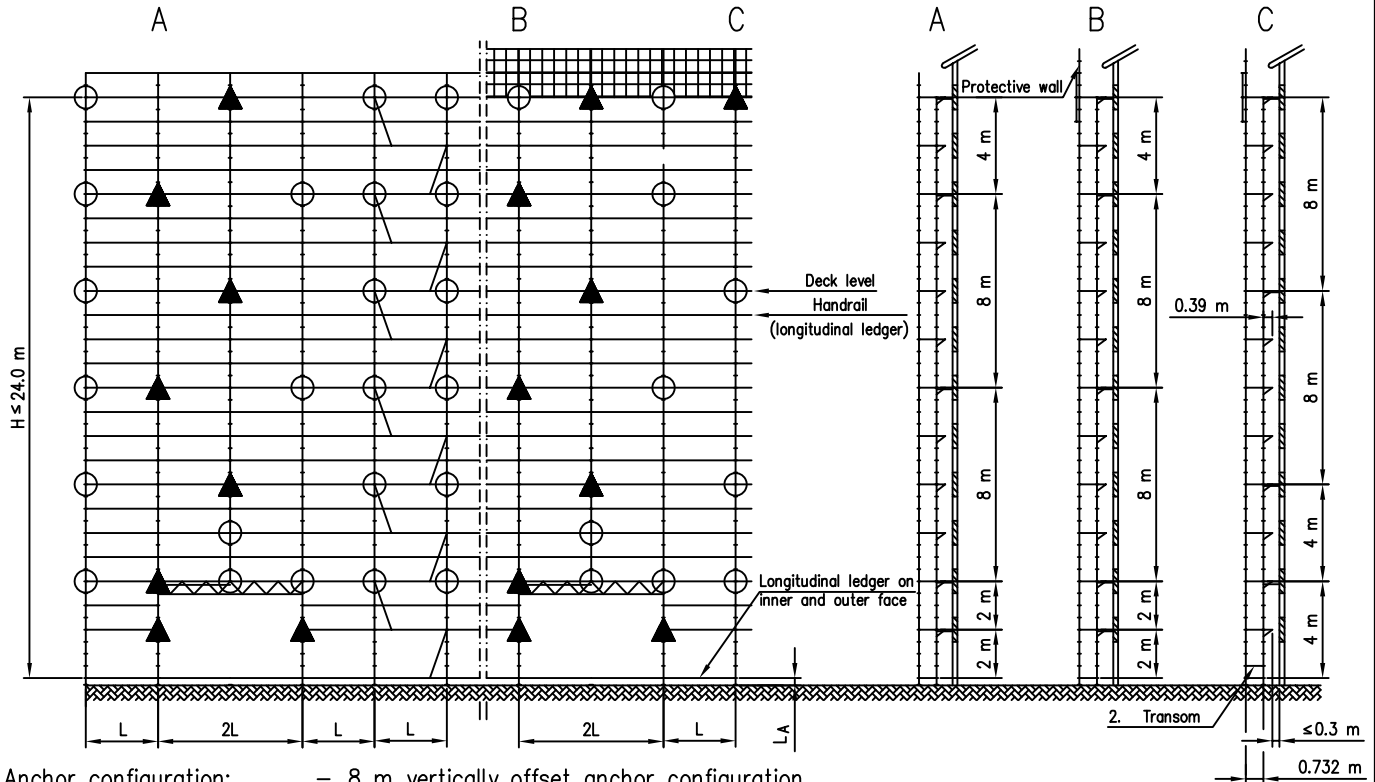
ALBLITZ MODUL

Standard assembly configuration without inner bracket with bridging girder

Annex D,
page 3

Standard assembly configuration with inner bracket with bridging girder –
Bay length $L \leq 3.07$ m

- ① uncladded scaffolding in front of partially open facade
- ② uncladded scaffolding in front of closed facade



Anchor configuration:

- 8 m vertically offset anchor configuration
- at least 1 V-type wall tie per 5 bays
- continuous row of anchorage at $H=4.00$ m
- Protective wall position: continuous row of anchorage with 2 V-type wall ties per 5 bays
- Bridging girder: 2 V-type wall ties attached to inner standard at $H=2.00$ m

Spindle extension:

- $L_A \leq 50$ cm (Distance to foot level)

Bracing:

- Handrail as longitudinal ledger on each working level
- Longitudinal ledger on inner and outer face on foot level at $H=0.00$ m
- 2. Transom at a height of 0.50 m from the floor line (mandatory at standard bridging girder)
- Longitudinal ledgers on the inner face in each bay and each working level at deck level
- Protective wall position: Knee rails as longitudinal ledger in the access bay at $H=2.50$ m and 4.50 m

Supplementary components:

- Protective wall (for details see annex D, page 7)
- Bridging girder (for details see annex D, page 8)

Note:

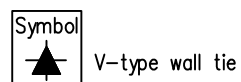
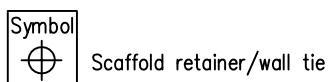
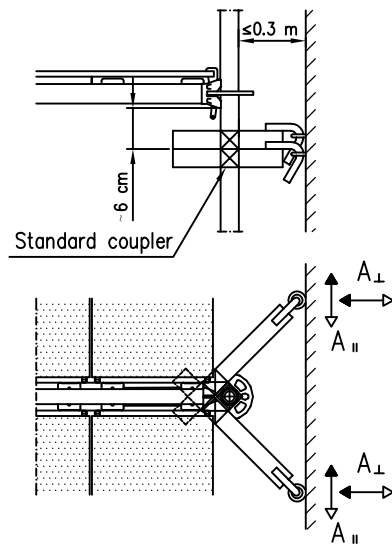
Side protection components (handrail, knee guardrail, longitudinal ledger) are only shown when they are required for the structural stability.

ALBLITZ MODUL

Standard assembly configuration with inner bracket with bridging girder

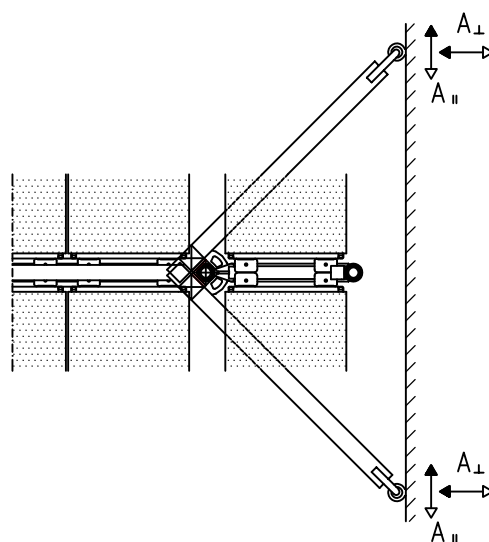
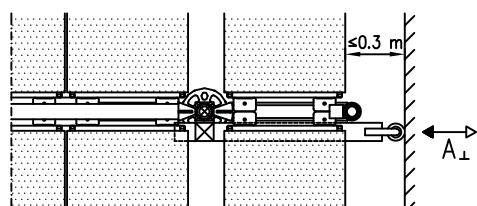
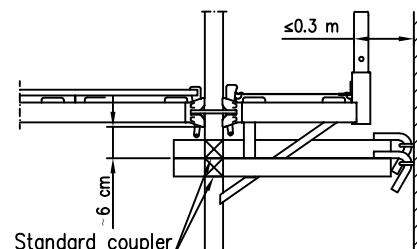
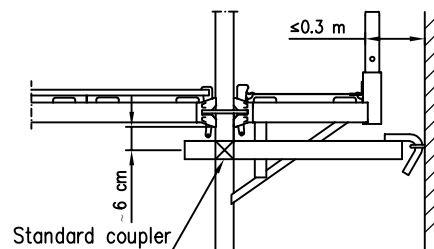
Annex D,
page 4

The top drawing shows a cross-section of a standard coupler. It consists of two horizontal bars, one above the other, connected by a vertical pin. A dimension line indicates a vertical clearance of 6 cm between the bottom bar and a horizontal surface below. Another dimension line indicates a horizontal distance of ≤ 0.3 m from the vertical pin to a vertical wall. A label 'Standard coupler' with a leader line points to the vertical pin. The bottom drawing shows a cross-section of a sliding door coupler. It features a horizontal bar with a circular component (likely a roller or pulley) at its end, which is positioned against a vertical wall. A dimension line indicates a horizontal distance of 0.3 m from the vertical wall to the center of the circular component. A label 'Sliding door coupler' with a leader line points to the circular component. A horizontal arrow labeled A_{\perp} points to the right, indicating the direction of movement.



Anchor forces A_{\perp} and A_{\parallel} see Annex C, Table C.2

Standard assembly configuration: Detailed view – Anchoring 2 –
Scaffolding with inner bracket



Scaffold retainer/wall tie



V-type wall tie

Anchor forces A_{\perp} and $A_{||}$ see Annex C, Table C.2

ALBLITZ MODUL

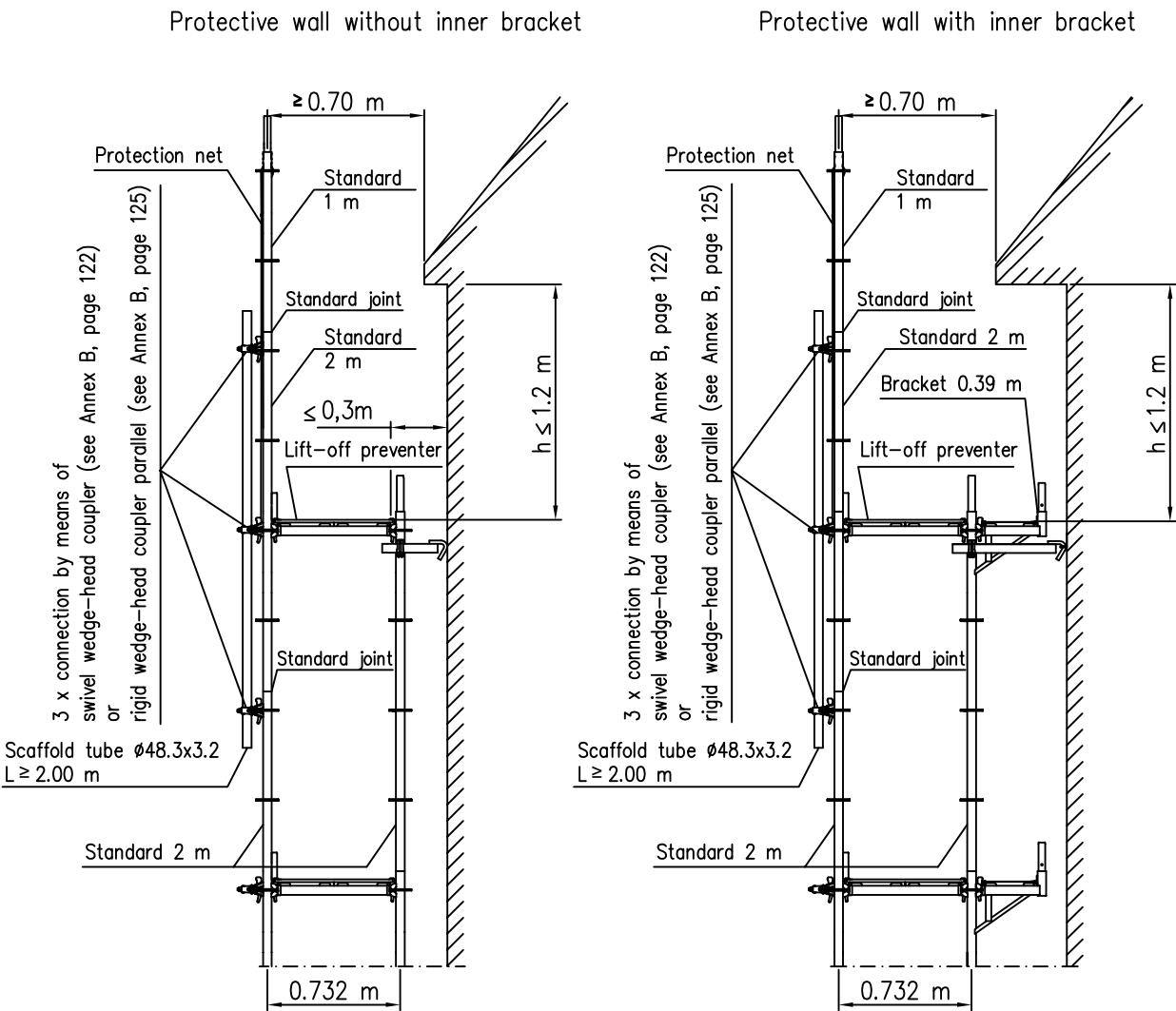
Standard assembly configuration: Detailed view – Anchoring 2 –
Scaffolding with inner bracket

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page 6

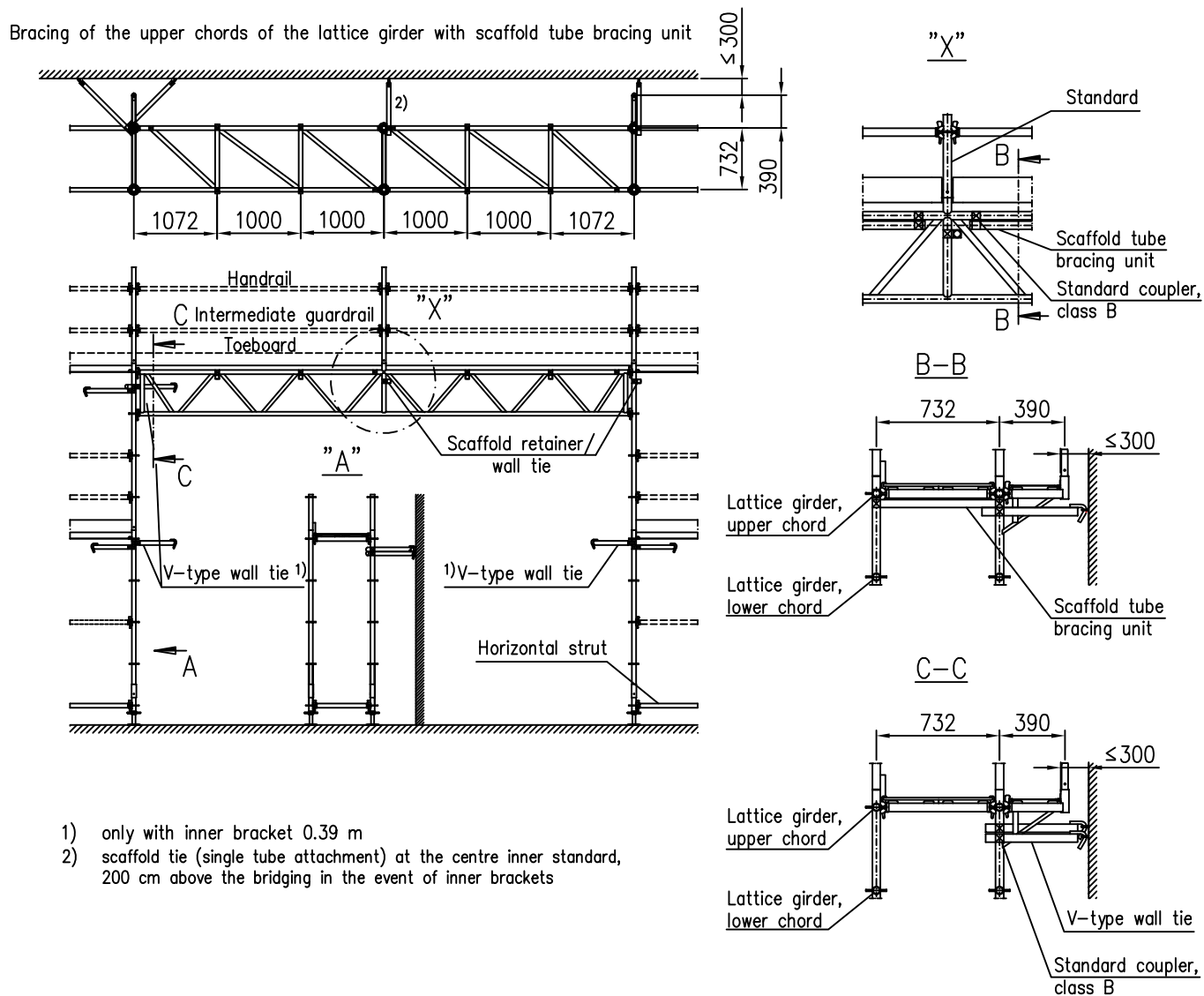
Standard assembly configuration: Detailed view – Protective wall



Note:
Longitudinal ledger on the outer face at deck level for threading the net

ALBLITZ MODUL	Annex D, page 7
Standard assembly configuration: Detailed view – Protective wall	

Standard assembly configuration: Detailed view – Bridging girder



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Standard assembly configuration: Detailed view – Bridging girder

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page 8

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