



# **ALBLITZ MODUL**



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Dear ALFIX customers,

with the "ALBLITZ MODUL" scaffolding system you have purchased a versatile and robust scaffolding.

These instructions for assembly and use regulate the use of the officially approved ALBLITZ MODUL scaffolding system with the approval number Z-8.22-913. This scaffolding system consists of scaffolding components of the brands ALFIX MODUL MULTI and Layher Allround.

Please follow these "Instructions for Assembly and Use" during assembly, use and dismantling to ensure safe working!

Read this manual carefully. Always keep it with you when assembling, using or dismantling the scaffolding and provide it to the scaffolding erector. It explains in detail all necessary steps and safety measures in the correct order.

The figure on page 4 provides you with an overview of the components which is useful when working with this manual.

If you wish to deviate from these "Instructions for Assembly and Use", or if you have questions regarding our "ALBLITZ MODUL" scaffolding system, please contact us. We are happy to offer advice.

Sincerely, ALFIX GmbH

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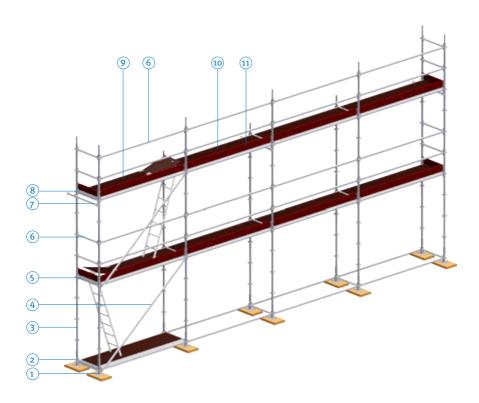
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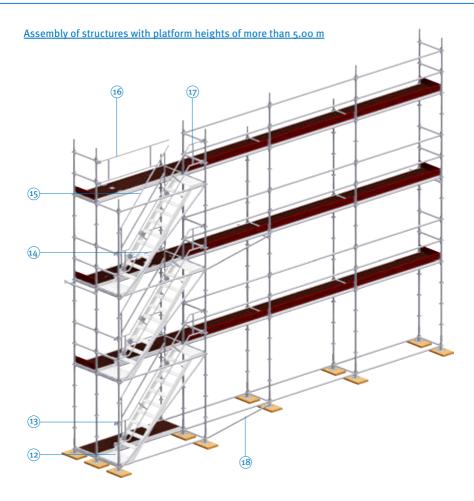




# Assembly of structures with platform heights of up to 5.00 m











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| Designation  | Pos. no.<br>overview<br>page 4 or 5 | page in<br>Z-8.22-913<br>Annex B | Production regulations, manufacturer's identification mark and certificate of conformity |
|--|-------------------------------------|----------------------------------|--|
| KK stair guardrail 2.57; 3.07 m<br>"K2000+ design"           | (17)                                | 253                              | according to Z-8.22-64   |
| Locking pin Ø 9 mm   |                                     | 254                              | according to Z-8.1-16.2  |
| U-protective roof bracket T7<br>"K2000+ design"              |                                     | 255                              |  |
| U-ledger with gap cover 0.73 – 3.07 m<br>"K2000+ design"     |                                     | 256                              | according to   |
| TG-60 frame 0.50 x 1.09 m "K2000+ design"                    |                                     | 257                              | Z-8.22-64  |
| TG-60 frame 0.71 x 1.09 m "K2000+ design"                    |                                     | 258                              |  |
| TG-60 frame 1.00 x 1.09 m "K2000+ design"                    |                                     | 259                              |  |
| Assembly guardrail, aluminium<br>1.57 / 2.07; 2.57 / 3.07 m  |                                     | 260                              |  |
| Assembly post T <sub>5</sub>                                 |                                     | 261                              |  |
| U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: point-welded  |                                     | 262                              |  |
| U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: hand-welded   |                                     | 263                              |  |
| U-deck 0.73 – 3.07 x 0.32 m, steel, design: point-welded     |                                     | 264                              | according to<br>Z-8.1-16.2   |
| U-deck 0.73 – 3.07 x 0.32 m, steel, design: hand-welded      |                                     | 265                              |  |
| U-robust deck 0.73 – 2.57 m x 0.61 m                         | (10)                                | 266                              |  |
| U-robust deck 3.07 x 0.61 m                                  | (10)                                | 267                              |  |
| U-robust deck 0.73 – 3.07 m x 0.32 m                         |                                     | 268                              |  |
| U-steel deck with trapdoor 2.57 x 0.64 m                     |                                     | 269                              |  |
| Storey ladder 7 rungs T15                                    |                                     | 270                              | according to Z-8.22-939  |
| Storey ladder 7 rungs  |                                     | 271                              | 1  |
| U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m | (9)                                 | 272                              | according to<br>Z-8.1-16.2   |





| Designation  | Pos. no.<br>overview<br>page 4 or 5 | page in<br>Z-8.22-913<br>Annex B | Production regulations, manu-<br>facturer's identification mark<br>and certificate of conformity |
|--|-------------------------------------|----------------------------------|--|
| U-aluminium deck with trapdoor<br>2.07 – 3.07 x 0.61 m                                 | (9)                                 | 273                              |  |
| U-aluminium deck with trapdoor<br>2.57 – 3.07 x 0.61 m, with ladder                    | (9)                                 | 274                              | according to   |
| U-robust deck with trapdoor 1.57 –<br>3.07 x 0.61 m, trapdoor arranged offset          | (9)                                 | 275                              | Z-8.1-16.2   |
| U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m; trapdoor arranged offset | (9)                                 | 276                              |  |
| U-gap deck, telescopic o.73 – 3.07 m   |                                     | 277                              | according to Z-8.22-939  |
| Gap cover, steel 0.73 – 3.07 x 0.32 m  |                                     | 278                              | according to 2-6.22-939  |
| U-deck, steel 0.73 – 3.07 x 0.19 m   |                                     | 279                              |  |
| U-deck, steel 0.73 – 3.07 x 0.19 m<br>(discontinued design)                            |                                     | 280                              | according to<br>Z-8.1-16.2   |
| U-aluminium deck with trapdoor 1.00 x 0.61 m   | (9)                                 | 281                              | according to Z-8.22-939  |
| O-deck T9 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand-welded               |                                     | 282                              | according to   |
| O-deck T4 0.73 – 3.07 x 0.32 m, steel,<br>design: spot-welded (discontinued design)    |                                     | 283                              | Z-8.1-919  |
| O-deck T9 0.73 – 3.07 x 0.19 m, steel  |                                     | 284                              |  |
| O-deck 0.73 – 3.07 x 0.19 m, steel (discontinued design)                               |                                     | 285                              |  |
| O-platform stairway, aluminium<br>2.57; 3.07 x 2.0 x 0.64 m                            |                                     | 286                              |  |
| O-Komfort stairway<br>2.57; 3.07 x 2.0 x 0.64 m  |                                     | 287                              | according to<br>Z-8.1-919  |
| O-ledger with gap cover, lightweight o.73 – 3.07 m                                     |                                     | 288                              |  |
| O-ledger with gap cover 0.73 - 3.07 m<br>"K2000+ design"                               |                                     | 289                              |  |



| Designation  | Pos. no.<br>overview<br>page 4 or 5 | page in<br>Z-8.22-913<br>Annex B | Production regulations, manu-<br>facturer's identification mark<br>and certificate of conformity |
|--|-------------------------------------|----------------------------------|--|
| O-ledger with halfcoupler 0.73 m<br>"Lightweight design"                           |                                     | 290                              | according to<br>Z-8.1-919  |
| O-ledger with halfcoupler 0.73 m<br>"K2000+ design"                                |                                     | 291                              |  |
| Base jack 80, reinforced   | (1)                                 | 292                              | according to Z-8.1-16.2  |
| AGS standard, lightweight 2.00 m   |                                     | 293                              | according to Z-8.22-939  |
| STAR guardrail 0.73 – 3.07 m T18   |                                     | 294                              | according to<br>Z-8.1-919  |
| STAR double end guardrail 0.73 m   |                                     | 295                              |  |
| U-deck, lightweight 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand-welded |                                     | 296                              | according to Z-8.1-16.2  |
| O-deck, lightweight 0.73 – 3.07 x 0.32 m, steel, design: spot-welded / hand welded |                                     | 297                              | according to<br>Z-8.1-919  |
| O-toeboard 0.73 – 3.07 m, steel  |                                     | 298                              |  |
| O-toeboard 0.73 – 3.07 m T18, steel  |                                     | 299                              |  |
| Deck lift-off preventer 0.37 – 3.07 m, steel                                       | (8)                                 | 300                              | according to<br>Z-8.22-906   |
| MODUL bracket brace 2.05 m   |                                     | 301                              |  |
| Advanced end guardrail   |                                     | 302                              |  |
| MODUL transverse toeboard  | (8)                                 | 303                              |  |
| Stair stringer fall protection 1.00 x 0.50 m                                       | (14)                                | 304                              | according to<br>Z-8.1-862  |
| Inner guardrail for aluminium stairway 2.00 m                                      | (15)                                | 305                              |  |
| MODUL U-lattice girder 1.57 m – 3.14 m   |                                     | 306                              | according to Z-8.22-906  |



# Approval numbers of the scaffolding systems

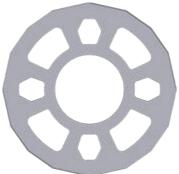
| Designation                     |  |  |
|---------------------------------|--|--|
| Layher Blitz Gerüst<br>70 Stahl |  |  |
| UNIFIX 70                       |  |  |
| ALFIX 70                        |  |  |
| Layher Allround<br>STAR 70      |  |  |
| Layher Allround                 |  |  |
| ALFIX MODUL MULTI               |  |  |
| ALBLITZ MODUL                   |  |  |
| Layher Allround LW              |  |  |
|                                 |  |  |

The connector disc (rosette) made of steel has 4 small openings which allow for the connection of ledgers at right angles and 4 large openings which allow for connections of diagonals and transoms at angles larger or smaller than 90°. Please refer to chapter 10 for detailed information on the load-bearing capacity of the nodes.

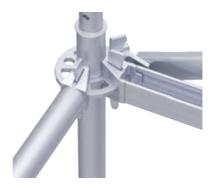
The key element of the ALBLITZ MODUL system is the scaffolding node. The proven wedge connection allows for positive and non-positive connections which are increasingly replacing the time-consuming screw joints used in conventional scaffolding. The scaffolding node is installed at intervals of 50 cm and has 8 connection openings, allowing for connection adjustments in all directions. The 50 cm metric arrangement of the connector disc lets scaffolding erectors fit deck levels at nearly any angle.

These instructions for assembly and use only apply to the ALBLITZ MODUL scaffolding system, approved with national technical approval number Z-8.22-913 and regulates mixing prefabricated components of the modular scaffolding systems with approval numbers Z-8.1-16.2, Z-8.1-847, Z-8.1-862, Z-8.1-919, Z-8.22-64, Z-8.22-906, Z-8.22-913 and Z-8.22-939. Please refer to the previous pages for a list of the respective components (Table 2 in approval Z-8.22-913). Detailed information on the components is available in Annex B of approval Z-8.22-913.

The modular scaffolding system "ALBLITZ MODUL" can be used for facades, for complex structures in industrial building and as an elaborate load-bearing construction. State-of-the-art technology and user-friendly handling allow for fast, cost-effective and versatile scaffolding structures. Moreover, the scaffolding system lets erectors adapt the scaffolding structures easily to complicated floor and ground plans and structures with different heights.



Modular connector disc (rosette)



Wedge connection



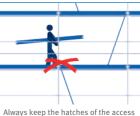
# **General warnings**



Follow the instructions for use



scaffolding must be carried out by the scaffolding erector



decks closed when not in use for access



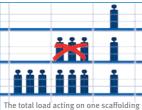
arrest scaffoldings or temporary roofs











bay must not exceed the allowable load according to the respective load class



Take particular care not to fall between the scaffolding and the building



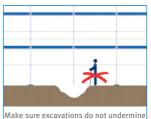
already installed for ascending and descending a scaffolding



Allow sufficient space for passing when storing material on the scaffold bay



Do not jump from scaffold decks



the structural stability of the scaffold





#### The following safety symbols are used in this manual:





Wear safety helmet





No unauthorised entry

Do not climb on the outer face of the scaffold

#### **General Instructions for Assembly / Safety Issues / Safety Measures**

The modular scaffolding shall be assembled and dismantled only by qualified persons, qualified in scaffold assembly, moving, dismantling or alteration. Scaffolding assembly, alteration and dismantling must be done in accordance with the stipulations of DGUV Information 201-011 (by the German Social Accident Insurance DGUV, the body that regulates occupational health and safety) "Instructions for handling working, service and fall protection scaffoldings" and the notes and provisions of DIN 4420 and/or DIN EN 12811. The German Technical Regulations on Health and Safety at the Workplace (TRBS 2121) shall also be observed.

In site-related instructions for assembly and use, the employer shall decide upon the most suitable protection against risk of falling, based on a risk analysis and in accordance with the German Industrial Safety Regulations. Potential measures include technical protection and safety measures, personal protective equipment (PPE) to prevent falling and special training. As a technical measure to prevent the risk of falls, ALFIX offers an advanced guardrail system. Please refer to pages 25 and 26 for more detailed information on the advanced guardrail system.

In case the risk analysis results in the need for protective equipment (PPE) to prevent falling, appropriate anchor points at the modular scaffolding shall be used. Please refer to page 24 for more detailed information.

Damaged scaffolding components must not be used and have to be replaced by sound material immediately. Repair work shall only be done by the manufacturers of the ALBLITZ MODUL scaffolding system.

In accordance with the relevant German Industrial Safety Regulations, risk analyses shall be performed taking into account the particularities for each individual case in order to assess any required measures. Risk assessment must include any potential rescue measures.

If the scaffolding deviates from the standard assembly configuration in accordance with these Instructions for Assembly and Use, the structural stability of the scaffolding shall be verified for each individual case and site-related by means of a structural analysis.



# CAUTION

The rules and regulations stated in this document apply to Germany. In other countries, the respective national regulations must be observed.

The figure shown in this manual are intended as representative examples and are not to be considered as mandatory.

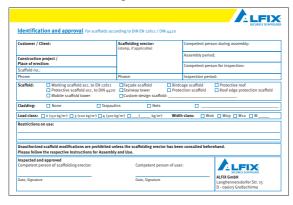


#### **Inspection and Documentation**

The working scaffolding is only to be used upon approval by the scaffolding erector. The scaffolding erector shall ensure that assembly, dismantling and alteration works are clearly indicated at all entries using the safety sign "No unauthorised entry". Upon completion of the assembly, the scaffolding erector must provide a written protocol for the structure, which is the basis of the scaffold identification and place a copy in the labelled tamper-proof transparent plastic pocket "No access", documenting the approval of the scaffold. The protocol also documents the configuration of the scaffolding in accordance with the intended use. The user of the scaffolding shall be informed about the hazards arising from unintended use. Prior to using the scaffolding, the user shall inspect it to ensure that there are no apparent defects.

During the use of the scaffolding, any alterations, including those applied only to parts of the scaffolding, must be reported to the scaffolding erector immediately and an exceptional inspection must be carried out by a qualified person who has been appointed by the scaffolding erector.

Inspection protocols must be kept for at least 3 months after the service life of the scaffolding.



Please also refer to the approval and inspection protocol in chapter 11.



Scaffoldings shall be assembled, altered and dismantled only under the supervision and direction of a qualified person and only by staff qualified in scaffold assembly, moving, dismantling or alteration.



# CAUTION

The inspection protocol must include at least the following information:

- Type of scaffolding
- Load class
- Width class
- Cladding
- Intended use
- Date
- Scaffolding manufacturer





For areas where modular connector node connections, connector discs or tube ends pose a risk, the ends must be covered with the appropriate available covers.



Cover for modular connector node



Cover for modular connector disc (rosette)

#### **Structural stability**

The supporting surface must be inspected to ensure that it has the required load-bearing capacity and appropriate load-distributing bases must be used e.g.: wooden planks 50 x 32 cm with a minimum thickness of 4.5 cm.

Protective bases (circular or angular) for base jacks ensure safe and non-slip standing but do not have a load-distributing effect (important in case surfaces do not have the required load-bearing capacity). Made of durable plastic material. Ideally suitable for areas with public traffic: the clearly visible bases and covers help prevent accidents.



Wooden deck



Circular protective



Angular protective



Tube end cap

#### **Transport of scaffolding components**

For scaffoldings with more than 3 working levels (exception: detached single family houses in accordance with the maximum dimensions in accordance with Model Building Code classes 1a and 2) or in case of a scaffolding length of up to 10 m and a scaffolding height of at least 14 m, suitable mechanical aids for lifting and hoisting must be used. Suitable mechanical aids for lifting and hoisting are, for example, cranes, hoists and hand-operated rope pulleys. Scaffolding bays in which vertical transportation is carried out manually must have a two-part side protection. In case of manual transportation, at least one person per working level is required. When passing scaffolding components by hand (vertically up or down) during assembly, workers must not stand directly above/below each other but must, at all times, stand one assembly bay laterally offset in relation to each other. When passing scaffolding components to the side on one level, one-part side protection on the topmost working level is required.





#### Fall protection measures

During assembly, alteration and dismantling of scaffolds, personal protective equipment against falling (fall protection PPE), an advanced guardrail or a combination of both may be required.

Only use equipment that is in accordance with the EN standards or with the provisions of the employer's liability insurance association. The protective equipment shall be examined by an expert at least every twelve months.

Fall prevention measures are mandatory whenever the construction does not provide adequate fall protection.



## **CAUTION**

Fall prevention measures are not required when working levels are < 0.30 m away from other bearing and sufficiently large surfaces.











Anchor points for "personal protective equipment against falls "(PPE)

If personal protective equipment against falls (PPE) is to be used, the following anchor points points can be used:

- 1 Guardrail / longitudinal ledger 1 m above deck level (do not use in connection with the advanced side protection)
- 2 Modular post, 1 m above deck level or higher
- 3 Connection to the connector disc, 1 m above deck level or higher



# (A) CAUTION

Do not use the advanced guardrails as an anchor point.

Use carabiners according to DIN EN 362 with a carabiner gate opening width of ≥ 50 mm as connector elements.

When entering a new working level: Attach the carabiner to the connector disc at the outer post of the outer face of the scaffolding on deck level. To do this, stand on a ladder and attach the carabiner to the outer face of the modular connector disc from above. For further assembly work, the above-mentioned anchor points may also be used. Free-standing standards may also be used, provided the standard joint is below deck level or the standard is attached to other vertical posts by means of longitudinal ledgers and transoms.



# **A** CAUTION

For more information on PPE against falls, please refer to DGUV rule 112-198, DGUV information 201-011.

PPE equipment against falls in accordance with DIN EN 354 / 355 / 361 / 363.

The connector element between harness and carabiner must be sharp edge-tested.



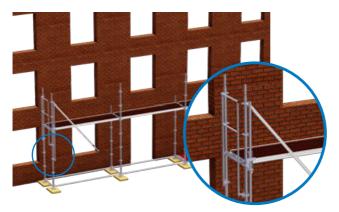
#### Advanced guardrail

When using the advanced guardrail with telescopic guardrail, temporary side protection must be installed on the entire deck level that is to be erected.

On the first working level (stand height < 2 m) the components are assembled from the ground, on all other levels the advanced guardrail post only needs to be moved vertically using the connected telescopic guardrails.

Start mounting at one of the ends of the modular scaffolding. On the upper side, the advanced end guardrail is suspended to the connector disc on deck level, and on the lower side it is connected to the modular connector disc at head level. Next, the telescopic guardrail is mounted at the upper tilting pin of the advanced guardrail and the post at the outer corner standard of the scaffolding. Now, the guardrail post is fitted onto the outer face of the modular scaffolding with the lower fork positioned in the modular connector disc (rosette) 1 m below the respective working level.

Bolts in the outer small openings of the modular connector disc (rosette) provide for the upper fixation (see right figure), in the process of which the advanced guardrail is locked automatically.



Then fit the guardrail along the scaffolding. The other end of the telescopic guardrail is suspended to the next guardrail post as is a second telescopic guardrail.



Advanced end guardrail



Application example: Advanced guardrail post







### **CAUTION**

Where the advanced guardrail cannot be installed, fall arrest systems or PPE against falls must be used.



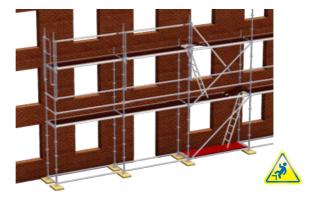


# CAUTION

In scaffolding bays in which vertical transport is carried out, another telescopic guardrail must be fitted to the adjacent guardrail posts before they are mounted (tilting pin suspension, lower tilting pins).

Now lift guardrail post and telescopic guardrail and fitted to the next vertical post as described above.

Repeat the steps for suspending the telescopic guardrail and installing the next guardrail post with fitted guardrails over the entire length of the working level. Do not access this level and assemble the posts and the required three-part side protection before the advanced guardrail has been installed along the entire working level.



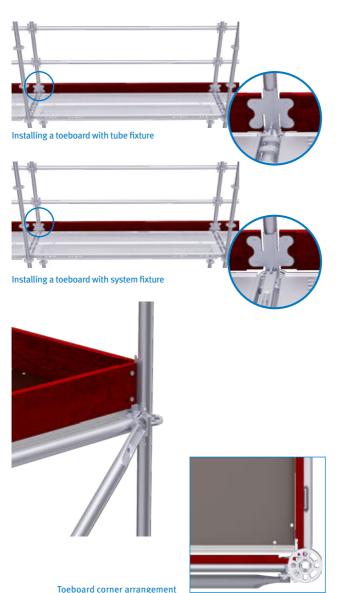


# CAUTION

Only enter the next working level, after the guardrail post has been repositioned.

Provide fall protection on the next working level by vertically repositioning the advanced guardrail post with telescopic guardrails fitted on both sides. To do this, unlock the advanced guardrail posts by foot, take them out of the connector discs (rosettes) and reposition them.





#### **MODUL** toeboard

The ALFIX MODUL toeboard is a component of the three-part side protection for the working levels. Apart from these, the side protection comprises ledgers installed to the outer post at a height of 0.50 m and 1.00 m above deck level.

The toeboards have a fitting, allowing their use both in connection with system decks with Ususpension and decks with tube fixture. To do this, simply turn the MODUL toeboard around its own axis.

The ALFIX MODUL toeboard has a fitting base with special slots. In longitudinal direction, they are installed behind the wedges of the support ledgers and in cross-direction they are installed behind the wedges of the longitudinal ledgers. The slots in the toeboard fittings allow for a cross joint at the corners.





#### Lift-off preventer

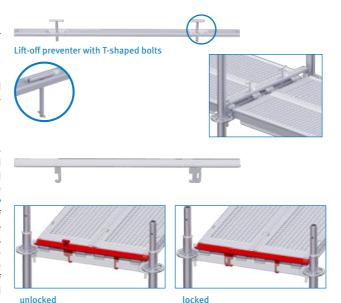
Lift-off preventers are fitted after the decks have been installed.

#### Old version:

The lift-off prevention is secured by turning the T-shaped bolts until they lock.

#### New Version:

The slots at the ends of the liftoff preventer are fitted around
the wedges of the U-ledgers and
the hooks are inserted into the
openings of the U-ledgers. By
subsequently sliding the lift-off
preventer into the U-ledger, the
hooks engage in the openings
of the U-ledger. A slider simultaneously fits behind one of the
hooks and prevents the lift-off
preventer from being pushed
back and being released.

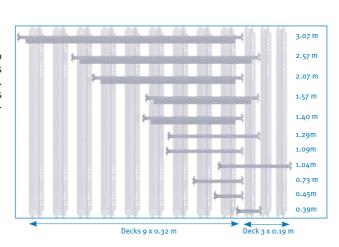


#### **U-ledger**

The U-ledgers that are used to accommodate the system decks are available in different lengths. The overview on the right lists possible configurations of the U-ledgers with decks.



The U-ledgers have different design loads (point load / line load)! Please refer to chapter 10 for these values, which are needed for the structural analysis.

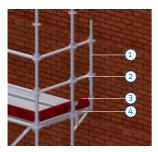


Application example U-ledger 1.57 m: 4 decks 0.32 m + 1 deck 0.19 m Note: Any 2 decks 0.32 m can be replaced by 1 deck 0.61 m



Figure showing the widening of the deck surface using bracket 0.39 m and 0.73 m on the inner face.

#### Bracket 0.39 m

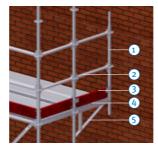


- Standard 1.00 m Tube ledger 0.39 m
- Toeboard 0.39 m
- Bracket 0.39 m

Bracket 0.39 m with integrated lift-off preventer for one deck (figure of single component)

Bracket 0.73 m for 2 decks (figure of single component)

Bracket 0.73 m



- Standard 1.00 m
- Tube ledger 0.73 m
- Toeboard 0.73 m
- 2345 Lift-off preventer 0.73 m Bracket 0.73 m





#### **MODUL** brackets

MODUL brackets 0.39 m and 0.73 m for widening the deck surface:

Deck surfaces can be widened in different ways depending on the anchorage and / or structural stability of the scaffolding. Depending on the configuration, the following load-bearing capacities of the MODUL brackets apply:

- 0,39 m: for bay length 3.07 m max. load class 4 with 300 kg/m<sup>2</sup> the max. point load per bracket must not exceed 300 kg
- 0,73 m: for bay length 3.07 m max. load class 3 with 200 kg/m<sup>2</sup> the max. point load per bracket must not exceed 400 kg



# 4. Assembly configuration with decks with circular tube support

#### Access to higher levels

All solutions available to provide access to higher levels such as stairways and access decks can be used. Local regulations and rules must be observed.

#### 4. Assembly configuration with decks with circular tube support

#### Variant 1: Non-system decks

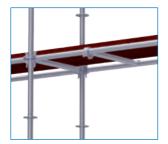
Circular tube support ledgers are used to accommodate non-system planks and decks with tube fixture. When using decks without system-fixture, horizontal diagonal braces must be installed on the working levels in order to achieve horizontal bracing.

When using non-system planks (in wood), the maximum spans and minimum cover lengths of the decks among each other as specified in the regulations must be observed. If necessary, install support ledgers.

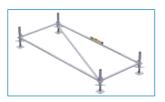
#### Variant 2: System decks with tube fixture

The decks with circular tube support have support claws made of steel that are laterally offset in relation to each other. This allows for a continuous arrangement of the decks without lateral offset. The decks have an integrated lift-off preventer.

The above-mentioned integrated steel or access deck lift-off preventer consists of a transom at the end fitting, which must be moved underneath the support tube by hand after mounting the deck.



Application example **support ledger** used with non-system decks



Application example horizontal diagonal brace



Detailed view of lift-off prevention

The decks with tube fixture are particularly suitable for use as erection decks when assembling and dismantling modular scaffolding that have no decks. Tube ledgers that have to accommodate decks with tube fixture must have a higher load-bearing capacity accordingly. ALFIX offers reinforced tube ledgers and double tube ledgers to meet these requirements. Please refer to chapter 10 "Technical details" for the load-bearing capacities.

Steel deck with tube fixture



#### Mounting the node connection

The node connection is mounted in only a few steps. The well-known and proven wedge-connection was chosen for the ledger-standard-joint. With this wedge-connection, a form-fit connection of the scaffolding node is achieved already by loosely inserting the wedge by hand. A force-fit connection is achieved by driving the wedge into its housing to the end-stop with a hammer. The end piece is pressed against the standard at the upper and lower contact surface, creating a very rigid and fixed-angle connection.

#### Different angles can be created as follows:



The connector disc (rosette) has 4 small openings which are arranged offset at 90°. These are used for connecting tube ledgers at perfect right angles. The right angle is created automatically by driving the wedge into its housing.

Between the small openings, there are slotted holes which allow for ledger connections at angles of ±15°. This enables creating layouts other than the 90° angle layout. Between two ledgers, variable angles can be created between 45° and 315°.

Please note: Wedge heads must not be mounted offset by 180°!



Connector nodes are dismantled in the reverse assembly order of erection. Drive the wedge out of the housing with a hammer from below, until it can be pulled out of the ledger head by hand.

# CAUTION

The wedges must be driven to the end stop with a hammer blow as wedge connections might not be properly secured otherwise.

- 1 Pull the head piece of the ledger sideways over the connector disc (rosette). The wedge lies horizontally on the tube ledger and is held captive by means of a rivet at the top.
- 2 By lifting the wedge and driving it into the connector disc, the ledger is locked and ③ by driving it into its housing by means of a hammer blow, a force-fit connection to the standard is created.



Connector disc (rosette)



Check all components for damage before use. Components must not be bent or otherwise deformed. The wedge in the transom head must remain freely movable and captive in the connection.



#### 6.1 Assembling the facade scaffolding without stairs

First place the base jacks at the right positions (length and cross spacing) as planned, using the ledgers for orientation.

If necessary, install load-distributing bases (planks, squared timber). If the supporting surface is inclined, wooden wedges for levelling purposes are required.



#### (A) CAUTION

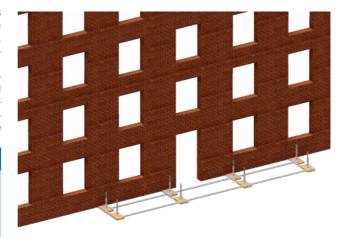
Make sure the supporting surface has the required load-bearing capacity. If necessary, provide suitable bases.

The maximum allowed spindle extension length must not be exceeded to avoid the danger of collapse. Please also refer to the standard assembly configuration in the Annex, chapter 8.

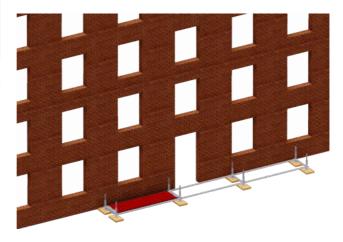
The support points must be located on a supporting surface that has an adequate load-bearing capacity so that they can transfer the forces resulting from the scaffolding to the ground.

Fit the vertical starter pieces onto the base jacks and connect them to the transoms of the required bay length.

When erecting the scaffolding on a slope, the scaffolding must be levelled out by adjusting the nuts at the foot of the base iack. Start levelling out from the highest point, of the supporting ground.



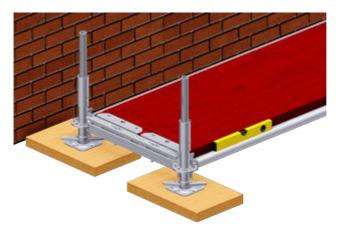
1.



2.

# 6. Assembling the scaffolding

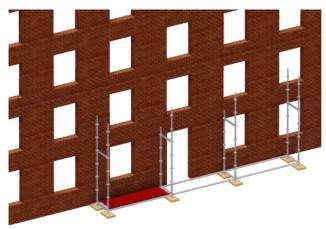




3. Make sure the ledgers are aligned horizontally with a water level before driving home the wedges. Check the right angles or make sure they are right angles by using the horizontal diagonal braces.

After driving home the wedges, the exact scaffold ground plan is given so that further assembly can easily be carried out without any significant alignment work.

3.



4. Fit the starter pieces into the standards and connect them at intervals of 2 m with U-ledgers in lateral direction.

When using decks with tube fixture, the lateral connection is established by means of tube ledgers.



4.





Now fit the decks and internal access decks into the U-profiles.

Use vertical diagonal braces which are wedged into the large openings of the connector disc to brace the scaffolding longitudinally and laterally. The exact number of diagonal braces is determined by means of a structural analysis.

Standard assembly variants in accordance with Z-8.22-913 do not require any vertical diagonal braces. Install the advanced guardrail which consists of advanced end guardrails, guardrail posts and telescopic guardrails before entering the next scaffold level.



# CAUTION

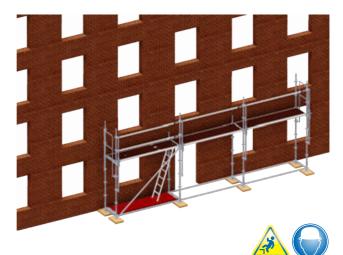
Free standing scaffoldings that have no structural stability must be anchored immediately upon reaching the first anchoring level as specified in the regulations.

Repeat the above-mentioned steps for the assembly of the next levels: install any new standards by means of the tube connectors onto the existing standards and, if necessary, lock by means of a locking pin and fit vertical diagonal braces, tube ledgers and decks.

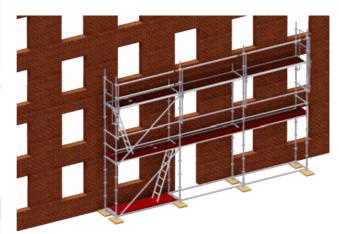


# CAUTION

Use advanced guardrail posts and, if required, personal protective equipment against falls (see pages 25 and 26) during assembly.

















 Secure the fitted system decks by means of a lift-off preventer against unintentional lift-off.

Install the three-part side protection after having reached the planned working level or in accordance with the intended use of the scaffolding. Provide a ledger at a height of 0.50 m as midrail and at a height of 1 m as handrail, as well as a toeboard along each bay and at the end sides. The advanced guardrails can be dismantled when the side protection is installed.

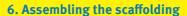






8. When using system decks, the tube ledgers in longitudinal direction may be omitted. They have to remain in place for the bays with V-type anchors. Please refer to approval Z-8.22-913 for the assembly diagrams for the structural heights according to the standard assembly configuration of up to 24 m plus spindle extension length. Anchor points and diagonal braces are described in chapter 8 "Standard assembly configurations".

8.

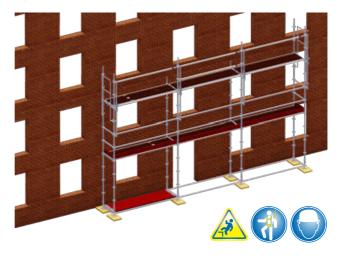




#### 6.2 Assembling the facade scaffolding with stairs

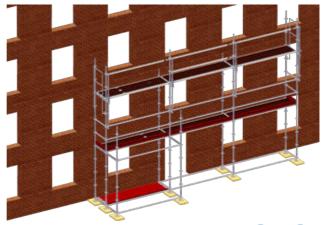
For structural heights of 5 m and higher (with the exception of detached single-family houses in accordance with the maximum dimensions of Model Building Code classes 1a and 2) stairways must be provided to access the scaffolding throughout its service life. One way of achieving this is by installing a front-mounted stairway tower as described below.

1. Assemble the facade scaffolding up to the second working level. Please refer to "6.1 Assembling the facade scaffolding without stairs" for the assembly sequence.



1.

2. Now install the vertical starter pieces with base jacks and 3 m standards for the stairway access bay and connect them with tube- and U-ledgers.



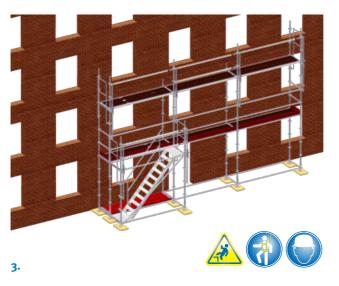




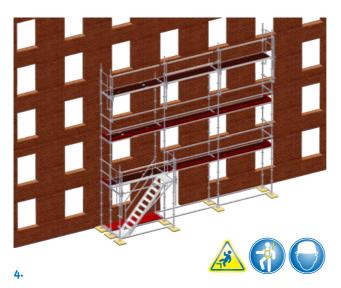


2.





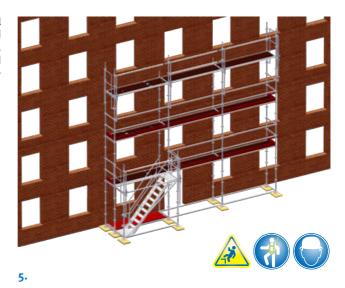
3. Proceed by installing the aluminium stairway with inner guardrail, stair guardrail holder, deck lift-off preventer below and diagonal braces. Then fit the advanced side protection in the stairway access bay.



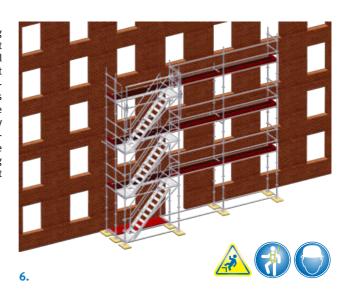
4. And dismantle the tube ledgers and toeboards between the stairway access bay and the facade scaffolding. Now, the next facade scaffolding level is assembled.



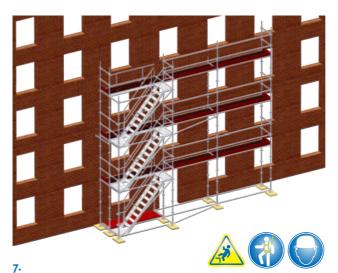
5. As the advanced guardrail posts are no longer connected to the modular connector disc, the remaining tube ledgers and the stair guardrail can be installed.



6. Repeat these working steps until the required height is reached. Additionally, install stair stringer fall protection at the aluminium stairways. Remove the advanced guardrails of the facade scaffolding before readily installing the stairway to the topmost level. Anchorage is provided in accordance with Chapter "6.1 Assembling the facade scaffolding without stairs".







7. Finish off by installing the platform guardrail on the top-most level as fall protection and a H-diagonal brace or a tube-coupler bracing unit between the facade scaffolding and stairway access at intervals of 4 m to brace the structure.

# 6.3 Dismantling the facade scaffolding

Facade scaffolding structures are dismantled in the reverse order of erection. Loose components must be fully broken down and lowered to ground level immediately. Do not throw or drop any parts.

At each stage, advanced side protection guardrails must be refitted to the next highest level. The anchor points of the scaffolding should not be dismantled until the next level above is completely dismantled.













### 7. Assembly variations

All assembly configurations shown so far are approved structures for use as facade scaffolding. Any further variants are assembly configuration examples which deviate from the standard assembly configuration and have to be documented by means of a separate structural analysis. Proof of structural stability of special configurations can be obtained from ALFIX GmbH.

#### 7.1 Free standing reinforcement scaffolding

Free standing reinforcement scaffoldings are scaffoldings that can be crane-lifted and are primarily used for mounting reinforcement structures. According to the standard, free standing reinforcement scaffoldings have a maximum of 3 adjacent bays and can have a maximum structural height of 10.54 m / working height of 12.54 m (depending on the variant). Variants 1 and 2 are suitable for load classes 1 - 3 (see EN 12811-1; 0.75 - 2.00 kN/m²). Bay lengths of 1.57 m - 3.07 m may vary in accordance with the requirements. An individual bay of a free standing reinforcement scaffolding must have a minimum width of 2.57 m.

#### 7.1.1 Variant 1: Free standing reinforcement scaffolding without stairs

Supporting surface = 1.40 m width x chosen bay length; max. structural height: 4.54 m (= working height 6.54 m)



Adding a level (by 2 m per level)



Base structure for adding a level



Extending the scaffolding (by 2 m per level)



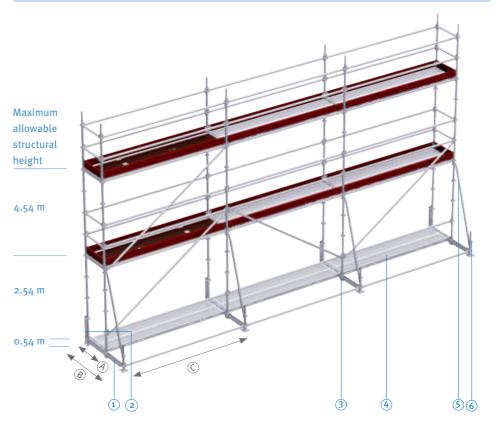
Base structure for extending the scaffolding



### CAUTION

The figure shows the maximum allowable structural height of this assembly configuration. Free standing reinforcement scaffoldings that are not set up in front of a closed wall must be secured against overturning.

Please refer to the notes regarding finishing work or weather changes on page 46!



- A 0.73 m
- B) 1.40 m
- (Minimum width 3.07 m)
- 1 U-ledger 1.40 m
  - Locking device for base jack
- 3 Tube ledger for U-ledger
- 4) Steel deck
- (5) Bracket brace
- 6 Spindle nut



#### 7.1.2 Variant 2: Free standing reinforcement scaffolding with stairs

Supporting surface = 2.13m width x chosen bay length; max. structural height: 10.54 m (= working height 12.54 m)

#### Building segments without stairs:



Extending the scaffolding to the left (by 2 m per level)



Extending the scaffolding to the right (by 2 m per level)

### CAUTION

In case of free standing reinforcement scaffoldings that consist of 2 bays, each added segment must be braced using diagonal braces, irrespective of the direction in which the scaffolding is extended. In case of free standing reinforcement scaffoldings that consist of 3 bays, diagonal braces must be fitted in all extended segments on the right and on the left.



Base structure for extending the scaffolding to the left



Base structure for extending the scaffolding to the right



### Building segments with stairs:



Adding a level (by 2 m per level)

<u>Please note:</u> Install a platform guardrail on the last added level.

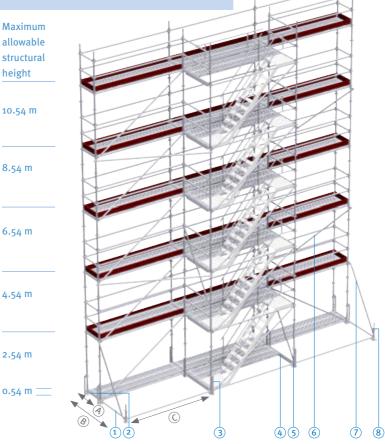


Base structure for adding a level



## CAUTION

The figure shows the maximum allowable structural height of this variant. Free standing reinforcement scaffoldings that are not set up in front of a closed wall must be secured against overturning. Please refer to the notes regarding finishing work or weather changes on page 46!



- (A) 0.73 m
- (B) 2.13 m
- C 1.57 3.07 m

(Minimum width 3,07 m) (4)

- 1 Tube ledger 1.40 m
- 2 U-ledger 0.73 m
- 3 Locking device for base jack
- 4 U-ledger 1.40 m
- **5** Vertical starter piece
- 6 H-diagonal braces (tube + coupler)
  - 7) Vertical diagonal brace 1.40 x 2.00 m
- 8 Spindle nut



#### 7.1.3 Crane lifting

Attach the lifting slings to the standards as shown in the figure. Make sure, the lifting slings are attached to the standard directly under the connector disc (rosette) of the upper deck surface. Use lifting slings that are long enough, allowing an angle of inclination of 45° - 60°. If required, additionally use a 4-leg chain sling.















The standards must be connected, e.g. by means of linchpins!

Mount the locking devices of the base jacks!

Use webbing slings and 4 leg chain slings!



F - Support reaction per scaffold axis

| Dead load in kg / max. support reaction F in kN |                                  |                        |                         |                         |  |
|---|----------------------------------|------------------------|-------------------------|-------------------------|--|
| Structural<br>height<br>in m                    | Variant                          | <b>1 bay</b><br>3.07 m | <b>2 bays</b><br>6.14 m | <b>3 bays</b><br>9.21 m |  |
| 2.22 - 2.54                                     | 1                                | 346 / 3.7              | 627 / 7.1               | 908 / 7.1               |  |
| 4.22 - 4.54                                     | (supporting surface 1.40 m)      | 530 / 5.6              | 959 / 10.7              | 1.389 / 10.7            |  |
| 6.22 - 6.54                                     |                                  | 1.324/13.9             | 1.949 / 19.9            | 2.549 / 19.9            |  |
| 8.22 - 8.54                                     | 2<br>(supporting surface 2.13 m) | 1.684/15.7             | 2.484 / 22.6            | 3.248 / 22.6            |  |
| 10.22 - 10.54                                   | (                                | 2.043/17.5             | 3.004 / 25.2            | 3.916 / 25.2            |  |





Special conditions apply to free standing reinforcement scaffoldings with a stand height of 10.22 - 10.54 m:

Free standing reinforcement scaffoldings are designed based upon the requirements of temporary scaffolds. Dynamic pressure q = 0.2 kN/m². "Working wind load" = 8 Beaufort (62-74 km/h).

For free standing reinforcement scaffoldings of variant 2, with a structural height of 10.22 - 10.54 m, there is a restriction for the daily wind of 6 Beaufort (39-49 km/h).

When applying a working wind load of 8 Beaufort, this structural height requires tension- and compression-resistant anchorage below deck level 6.54 m, at a right angle and parallel on each axis as continuous anchor along the inner and outer post.

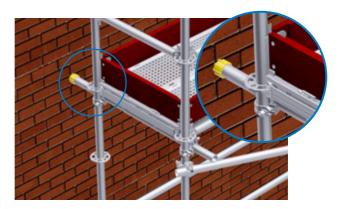
In case of the given wind speeds, free standing reinforcement scaffoldings with a structural height of up to 8.54 m may be used in front of existing wall formwork or closed walls without anchorage or mounted with pressure anchors according to their structural height. Please also refer to the table for more details.

In case of higher wind loads, at the end of every working day as well as in case of sudden weather changes, the free standing reinforcement scaffoldings must be secured against overturning! Scaffolds can be secured against overturning, among others, as follows:

- Anchor the scaffolding with scaffolding anchors in a tension- and compression-resistant way at right angles and parallel to a suitable surface below deck level 6.22 - 6.54 m. Please also refer to page 35.
- Connect multiple free standing reinforcement scaffoldings to each other to enlarge the supporting surface. In this case, a ratio of scaffold height to supporting surface area of 3 to 2 is ideal.

#### 7.1.4 Anchoring

Provide structural stability for free standing reinforcement scaffoldings with stand heights higher than 8.22 m by means of pressure anchors below bay level 6.22 - 6.54 m on each scaffold axis. The client must provide proof of structural stability of the anchor ground. Anchorage is provided by means of a scaffold tube that is fitted to the standards below the connector discs with standard couplers and is supported to the formwork. Cover the tube end with a cover to prevent the tube from damaging the formwork.



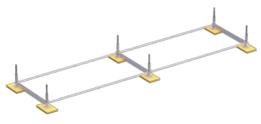
| Compression forces in kN |                                  |              |  |  |  |  |
|--------------------------|----------------------------------|--------------|--|--|--|--|
| Structural height in m   | Variant                          |              |  |  |  |  |
| 2,22 - 2,54              | 1 (supporting surface            | no support * |  |  |  |  |
| 4,22 - 4,54              | 1.40 m)                          | no support * |  |  |  |  |
| 6,22 - 6,54              |                                  | no support * |  |  |  |  |
| 8,22 - 8,54              | 2 (supporting surface<br>2.13 m) | 0.9          |  |  |  |  |
| 10,22 - 10,54            | ,,                               | 1.1**        |  |  |  |  |

- \* Free standing reinforcement scaffoldings do not require anchoring or compression bracing for the given stand height and wind speeds of up to 8 Beaufort (62-74 km/h), when they are mounted in front of existing wall formwork or closed walls and are appropriately secured when finishing work or in case of weather changes.
- \*\* Only when assuming wind loads of 6 Beaufort/39-49 km/h. In case of higher wind speeds, tension- and compression-resistant anchorage is required below deck level 6.54 m.





1.

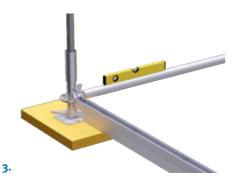


2.

### (A) CAUTION

Make sure the supporting surface has the required load-bearing capacity. If necessary, provide suitable bases.

The maximum spindle extension length of 50 cm must not be exceeded to avoid the danger of collapse.



#### 7.1.5 Assembly variant 1

1. First place the base jacks at the right positions (length and cross spacing) as planned, using the laid out ledgers for orientation.

If necessary, install load-distributing bases (planks, squared timber). If the supporting surface is inclined, wooden wedges for levelling purposes are required.

 The support points must be located on a supporting surface that has an adequate load-bearing capacity so that they can transfer the forces resulting from the scaffolding to the ground.

Fit the vertical starter pieces onto the base jacks and connect them to the transoms of the required bay length.

When erecting the scaffolding on a slope, the scaffolding must be levelled out by adjusting the nuts at the foot of the base jack. Start levelling out from the highest point of the supporting ground.

3. Make sure the ledgers are aligned horizontally with a water level before driving home the wedges. Check the right angles. After driving home the wedges, the exact scaffold ground plan is given so that further assembly can easily be carried out without any significant alignment work.





4. Install steel decks to the reinforced U-ledgers, two per bay. Push them right up to the wall surface that is under construction.



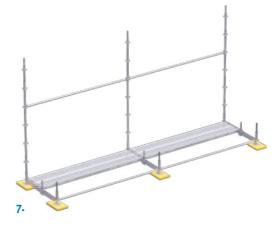
5. Remove the linchpins from the U-ledgers and fit one tube connector onto each U-ledger. Now reinstall the linchpin.



**6.** Proceed by installing the deck lift-off preventers onto the U-ledgers.

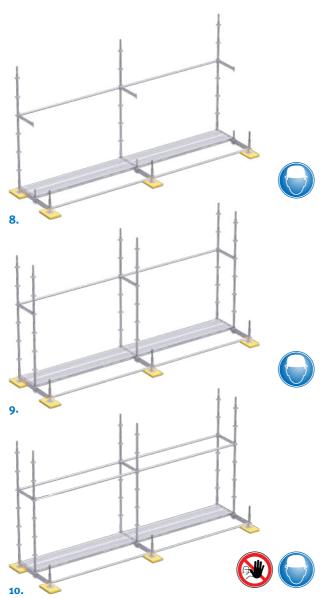


7. Standards 3.00 m are fitted onto the vertical starter pieces on the inner face of the scaffolding and connected to one another along the scaffold by means of tube ledgers at a height of 2 m.









8. Also install U-ledgers at an angle of 90° to the tube ledgers 0.73 m at a height of 2 m.

Then fit standards 3.00 m onto the tube connectors for Uledgers and connect them immediately with the previously fitted U-ledgers 0.73 m.



### CAUTION

When doing so, please note that the boreholes in the tube connectors point in longitudinal direction of the scaffolding.

10. Now connect the standards that were mounted last with the tube ledgers at a height of 2.00 m along the scaffolding.

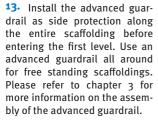


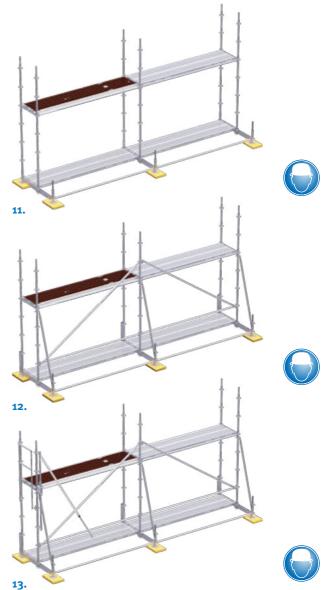


11. Start by suspending an internal access deck with ladder into the U-ledger at a height of 2.00 m. Make sure hatch of the internal access deck opens inwards (towards the middle of the deck).

Install steel decks in the other bays.

12. Then install vertical diagonal braces in longitudinal direction as shown. The MODUL bracket braces are installed transversely. Fit the base jack locking devices to the inner standards, secure the connection between standard and tube connector for the U-ledgers with linchpins, and additionally secure the threaded tubes of the base jacks that protrude from the starter pieces with spindle nuts.









**14.** Close the hatch after entering the first working level. Now fit the remaining tube ledgers as side protection.

### CAUTION

The advanced guardrail can only be used for scaffolding bays of 2.07 m or longer. If smaller bays are added after installing the base structure for adding a level, the advanced guardrail must be fitted to this base structure and appropriate PPE (personal protective equipment to prevent falls) must be used when entering adjacent bays! Please also refer to chapter 3 for more information.

**15.** Install the lift-off preventers along the entire working level onto U-ledgers.

**16.** Finish by fitting the toeboards (see chapter 3).





17. When levels are added to the free standing reinforcement scaffolding, standards 2.00 m are fitted onto the standards 3.00 m and immediately secured by means of linchpins.

Proceed by connecting the fitted standards longitudinally and transversely to tube ledgers and U-ledgers at a height of 2 m.



**18.** Next, fit the internal access deck with ladder into the U-ledgers. Make sure the hatches are not installed directly one above or below the other. Now fit the steel decks in the other bays. Now fit the steel decks in the other bays. This is done in parallel with the diagonal braces of the level below.









19. Reposition the advanced guardrail 2 m upwards before entering the next level. Please refer to chapter 3 for more information on installing the advanced guardrail.

**20.** Close the hatch after entering the next level.

Now fit the remaining tube ledgers as side protection. Install the lift-off preventers along the entire working level onto the Uledgers. Finish by fitting the toeboards (see chapter 3).

If required, the advanced guardrail can now be disassembled. Disassembly is done in the reverse order of assembly. It can, however, also remain installed for the entire service life of the scaffolding.

Provide anchorage immediately upon reaching the height at which anchorage is mandatory (see page 46).





#### 7.1.6 Assembly variant 2

1. First place the base jacks at the right positions (length and cross spacing) as planned, using the laid out ledgers for orientation.

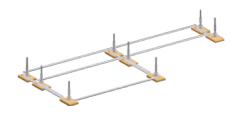
If necessary, install load-distributing bases (wooden planks, squared timber). If the supporting surface is inclined, wooden wedges for levelling purposes are required.

 The support points must be located on a supporting surface that has an adequate load-bearing capacity so that they can transfer the forces resulting from the scaffolding to the ground.

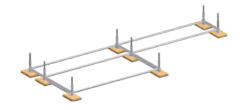
Fit the vertical starter pieces onto the base jacks and connect them to the ledgers of the required bay length.

When erecting the scaffolding on a slope, the scaffolding must be levelled out by adjusting the nuts at the foot of the base jack. Start levelling out from the highest point of the supporting ground.

3. Make sure the ledgers are aligned horizontally with a water level before driving home the wedges. Check the right angles. After driving home the wedges, the exact scaffold ground plan is given so that further assembly can easily be carried out without any significant alignment work.



1.



2.



### **CAUTION**

Make sure the supporting surface has the required load-bearing capacity. If necessary, provide suitable bases.

The maximum spindle extension length of 50 cm must not be exceeded to avoid the danger of collapse.



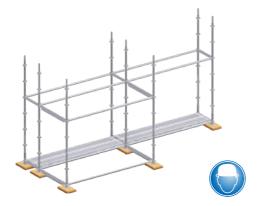
### 7. Assembly variations





4. Install the steel decks in the U-ledgers, two per bay. Push them right up to the wall surface that is under construction.

4.



5. Standards 3.00 m are fitted onto the vertical starter pieces and connected to one another along the scaffold by means of tube ledgers or in transverse direction by means of U-ledgers at a height of 2 m.

5.

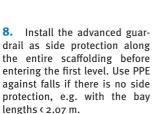


**6.** Then fit the aluminium stairway with inner guardrail and fit the steel decks. Subsequently, install the stair guardrail holders and the lift-off preventers.





Now, fit the required vertical diagonal braces and the locking devices for the base jacks.



7.

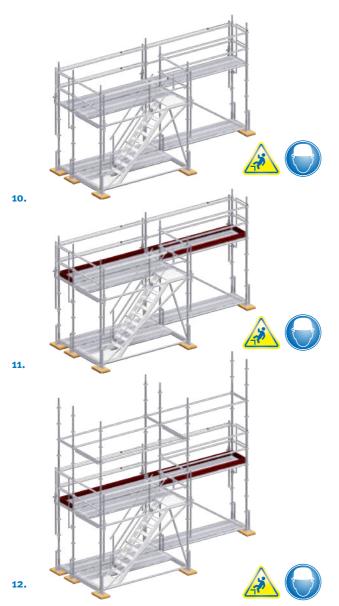
Now fit the remaining tube ledgers as side protection after which the stair guardrail holder is fitted.



8.







**10.** Install the lift-off preventers alsong the entire working level onto U-ledgers.

**11.** Finish by fitting the toeboards (see chapter 3).

12. Next, the next level can be added to the free standing reinforcement scaffolding by fitting standards 2.00 m onto the standard 3.00 m and securing them immediately with a locking pin. Proceed by connecting the fitted standards longitudinally and transversely with the tube ledgers and U-ledgers.





13. Then fit the steel decks and the aluminium stairway with inner guardrail into the U-ledgers. Next, install the required diagonal braces on this level. This is done in parallel with the diagonal braces of the level below.



13.

**14.** Reposition the advanced guardrail 2 m upwards before entering the next level and / or use PPE against falls.



### 7. Assembly variations





**15.** Now fit the remaining tube ledgers as side protection and fit the stair guardrail. Install the deck lift-off preventers along the entire working level onto the Uledgers.

15.



**16.** Finish by installing the toeboards and the stair stringer fall protection to the aluminium stairway.





17. Repeat these working steps until the required height is reached. Install the platform guardrail on the topmost level as fall protection and an H-diagonal brace or a tube-coupler bracing unit between the facade scaffolding and stairway access at intervals of 4 m. If required, the advanced guardrail can now be disassembled. It can, however, also remain installed for the entire service life of the scaffolding. Provide anchorage immediately upon reaching the height at which anchorage is mandatory (see 7.1.4).

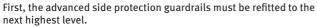


### 7. Assembly variations



#### 7.1.7 Dismantling

Free standing reinforcement scaffoldings are dismantled in the reverse order of erection. Loose components must be fully dismantled and lowered to ground level immediately. Do not throw or drop any parts.















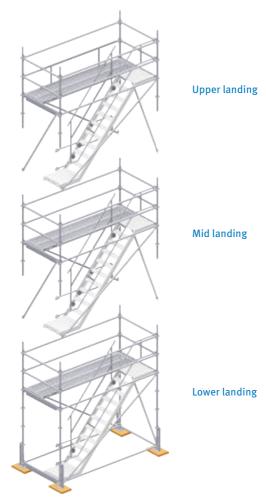
### 7. Assembly variations

#### 7.2 Stair tower - continuous assembly

The stairway towers have a base area of 2.57 - 3.07 m x 1.40 m. The stairway towers can be crane lifted to be used as stairway towers for construction sites for load class 3 in accordance with EN 12811-1 with 2 kN/m<sup>2</sup>. In accordance with this standard, they correspond to a flight of stairs of class "A".

#### 7.2.1 Variant 1: with linear stairs

The stairway towers with linear stairs are designed to provide access to scaffolding levels. For this purpose, they have a platform made of steel decks at height intervals of 2 m.

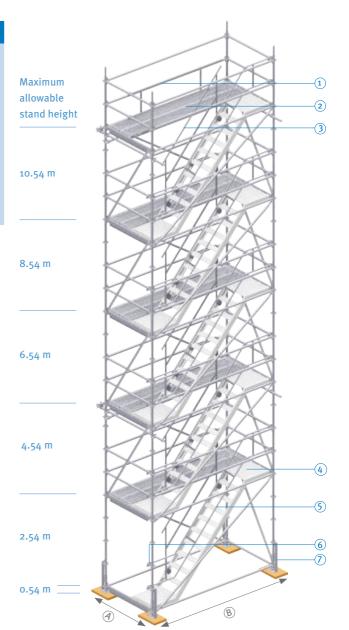




#### CAUTION

The figure shows the maximum allowable stand height of this variant according to the standard verification. Higher structural heights are possible but require individual proof of structural stability.

In some cases, the anchor configuration changes. Please refer to the notes regarding anchoring on page 67.



(A) 1.40 m

(B) 2.57 - 3.07 m

ALBLITZ platform holder

Steel deck

3 4 5 6 Inner guardrail

**ALBLITZ** stairway

ALBLITZ stair guardrail

Stair guardrail holder

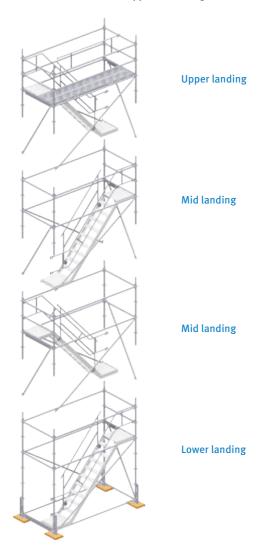
(7) Locking device for base jack





### 7.2.2 Variant 2: with half-turn stairs and landings

Stairway towers with half-turn stairs and landings are designed to provide access to working levels. For this purpose, they have a platform made of steel decks at the upper stand height.

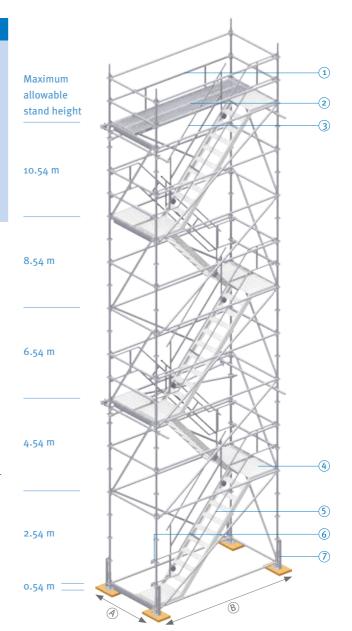




## CAUTION

The figure shows the maximum allowable stand height of this variant according to the standard verification. Higher structural heights are possible but require individual proof of structural stability.

In some cases, the anchor configuration changes. Please refer to the notes regarding anchoring on page 67.



(A) 1.40 m

(B) 2.57 - 3.07 m

ALBLITZ platform holder

2 Steel deck

Inner guardrail

**ALBLITZ** stairway

ALBLITZ stair guardrail

56 Stair guardrail holder

(7) Locking device for base jack





### **CAUTION**

The standards must be connected, e.g. by means of linchpins!

Mount the locking devices of the base jacks!

Use webbing slings and 4 leg chain slings!

#### 7.2.3 Crane lifting

Attach the lifting slings to the standards as shown in the figure. Make sure the lifting slings are attached to the standard directly under the connector disc (rosette) of the upper deck surface. Use lifting slings that are long enough, allowing an angle of inclination of 45° - 60°. If required, additionally use a 4-leg chain sling.





| Dead load in kg for scaffold width 1.40 m / max. support reaction F in kN per base |  |  |  |  |
|--|--|--|--|--|
|  | Flight of stairs<br>with linear stairs | Flight of stairs<br>with half-turn stairs and landings |  |  |
| Structural height in m   | 3.07 m                                 | 3.07 m   |  |  |
| 2.22 - 2.54  | 371 / 2.8                              | 280 / 3.5  |  |  |
| 4.22 - 4.54  | 656 / 5.4                              | 564 / 5.2  |  |  |
| 6.22 - 6.54  | 918 / 8.0                              | 758 / 6.7  |  |  |
| 8.22 - 8.54  | 1.179 / 10.5                           | 952 / 8.0  |  |  |
| 10.22 - 10.54  | 1.441 / 11.2                           | 1.146 / 9.5  |  |  |



#### 7.2.4 Anchoring

The stairway towers must be anchored in a tension- and compression-resistant way as specified below. Anchorage is provided by means of spacer tubes and lifting eye bolts  $D=12\,$  mm screwed into the supporting ground. Instead of lifting eye bolts, statically equivalent or better systems may be used. Proof of structural stability of the anchor ground in relation to the specified anchor forces must be provided by the building contractor.

| Anchorage of the stairway towers |                                   |  |  |  |
|----------------------------------|-----------------------------------|--|--|--|
| Structural height in m           | Anchorage below deck level        |  |  |  |
| 4.22 - 4.54                      | 4.22 -4.54 m                      |  |  |  |
| 6.22 - 6.54                      | 4.22 - 4.54 m                     |  |  |  |
| 8.22 - 8.54                      | 4.22 - 4.54 m and 8.22 - 8.54 m   |  |  |  |
| 10.22 - 10.54                    | 4.22 - 4.54 m and 10.22 - 10.54 m |  |  |  |



CAUTION

Anchor forces per anchor point:

parallel to the facade: 1.8 kN
at a right angle to the facade:
2.4 kN



- Anchor points of the stairway tower at deck level 10.25 m
- Anchor points of the stairway tower at deck level 8.25 m
- Anchor points of the stairway tower at deck level 4.25 m and 6.25 m





#### 7.2.5 Stairway assembly with half-turn stairs and landings

1. First place the base jacks at the right positions (length and cross spacing) as planned, using the ledgers for orientation.

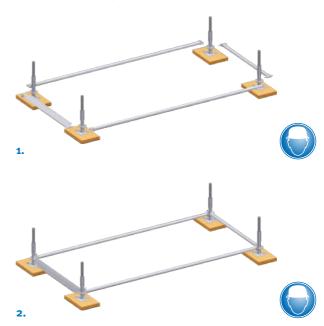
If necessary, install load-distributing bases (planks, squared timber). If the supporting surface is inclined, wooden wedges for levelling purposes are required.

2. The support points must be located on a supporting surface that has an adequate load-bearing capacity so that they can transfer the forces resulting from the scaffolding to the ground.

Fit the vertical starter pieces onto the base jacks and connect them to the transoms of the required bay length.

When erecting the scaffolding on uneven ground or on a slope, the scaffolding must be levelled out by adjusting the nuts at the foot of the base jack. Start levelling out from the highest point of the supporting ground.

3. Make sure the ledgers are aligned horizontally with a water level before driving home the wedges. Check the right angles. After driving home the wedges, the exact scaffold ground plan is given so that further assembly can easily be carried out without any significant alignment work.



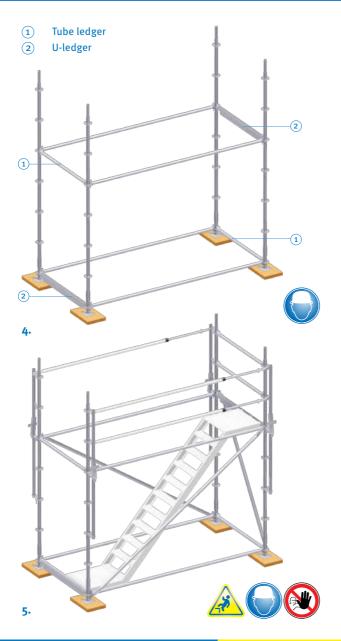
### **CAUTION**

The maximum spindle extension length of 50 cm must not be exceeded to avoid the danger of collapse.



### 7. Assembly variations





4. Standards 3.00 m are fitted onto the vertical starter pieces and connected to one another along the scaffold and in lateral direction by means of tube ledgers and U-ledgers at a height of 2 m. Make sure the U-ledgers and tube ledgers 1.40 m are installed in an alternating way. Stairway towers that can be lifted by crane must have base jack locking devices at all 4 standards.

5. Assemble the first stairway and fit the diagonals as shown in the figure.



### **CAUTION**

Use an advanced guardrail (see chapter 3 for assembly instructions) for the assembly of further levels. When required, also use personal protective equipment to prevent falling (PPE against falls, see chapter 3).

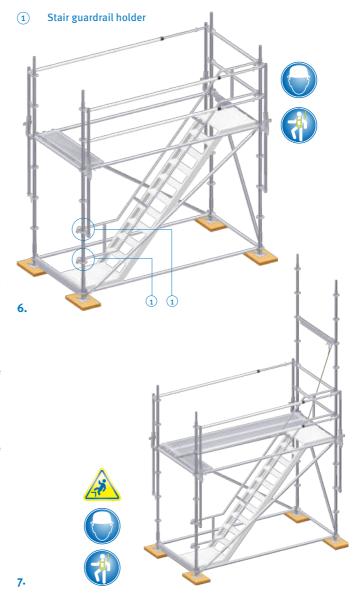
Mount the tube ledgers 1.40 m as side protection from the topmost steps of the stairway. Install a lift-off preventer on the U-ledger onto the lowermost landing of the stairway.





6. First install the stair guardrail holder to the standard at the lower section of the stairway, then install the stair guardrail as shown in the figure. Before entering the next level, fit the erection deck (one steel deck 1.40 m with tube fixture) opposite the upper stairway landing on the longitudinal ledger.

7. Two steel decks of the respective system length of the stairway are fitted onto the erection deck and at the other end with U-ledgers and suspended next to the upper stairway landing. Then secure the inner and outer face of the stairway tower along the scaffold with advanced guardrails. Please refer to chapter 3 for more information on the assembly of the advanced guardrail. The pair of standards above the stairway landing is connected to one another and braced (depending on the height of the stairway) at a height of 2 m above the upper stairway landing by means of a tube ledger or U-ledger. This ledger will be used as anchor point for further assembly work. From this level onwards, PPE against falls in connection with self-retracting lifelines must be used. For more information on the use of PPE against falls, please refer to chapter 3.















If an anchor point has to be relocated during assembly to a section that is not yet otherwise secured, another fall arrest/protection additionally to the selfretracting lifeline must be used! First attach the scaffold hook of the fall arrest/protection to the U-ledger at head level. This can be done at the transition between the U-ledger and the connector head.



### CAUTION

Provide anchorage of the stairway tower immediately upon reaching the height at which anchorage is mandatory (see page 67)!

First fit tube ledgers 3.07 m and 1.40 m into the connector disc as handrail all around at 1 m above deck level, then fit standards 2.00 m and secure immediately with locking pins. The standards are now connected with each other longitudinally and laterally by means of tube ledgers or ledgers at a height of 2.00 m. IIn accordance with the final height of the stairway tower, make sure the tube ledgers and U-ledgers are installed in an alternating way.



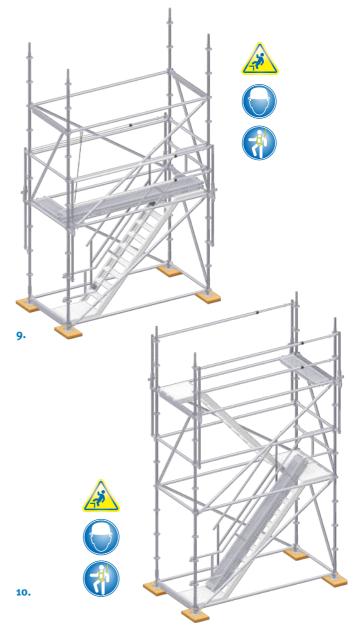


9. After the diagonal braces and the internal stairway guardrail on the lower stairway have been installed, the decks that had been installed for assembly purposes are removed and fitted one level higher on the erection deck and stairway landing to assemble the next level. VNow assemble the next stairway from here. Operatives must use PPE against falls and self-retracting lifelines that are attached at head level to the longitudinal tube ledgers.

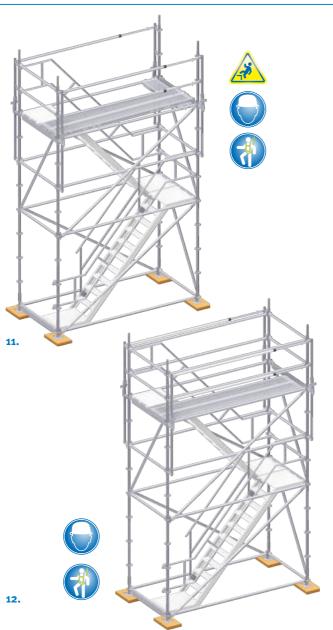
Assembly should be done by two persons.

10. When the next aluminium stairway is installed, the advanced guardrails are moved up one level, the steel decks on the stairway landing and erection deck are stored temporarily on the flight of stairs and the erection deck is installed on the next level.

The U-ledger 1.40 m that is now fully occupied by the stairway units is now secured with lift-off preventer. During assembly, the worker must use PPE against fall and self-retracting lifelines that are attached to the longitudinal tube ledgers.







11. Now assemble the next end tube ledger 1.40 m and then fit the stair guardrail. If you have not yet reached the final height of the structure, proceed with further assembly as described.

**12.** Upon reaching the final height of the stairway tower, install a platform using steel decks and a tube ledger as side protection guardrail.

The longitudinal ledgers on deck level and, as soon as installed, the upper tube ledgers of the side protection serve as anchor points. If an anchor point has to be relocated during assembly to a section that is not yet otherwise secured, another fall arrest/protection additionally to the self-retracting lifeline must be used!





13. As soon as the inner guardrail of the last flight of stairs and the platform guardrail have been mounted, the lift-off preventer must be installed on this level.

Now, the advanced guardrail can be removed or remains in place until the stairway tower is disassembled.







## 7. Assembly variations



## 7.2.6 Dismantling

Stairway towers are dismantled in the reverse order of erection. Loose components must be fully broken down and lowered to ground level immediately.

Do not throw or drop any parts.

At each stage, advanced side protection guardrails must be refitted to the next highest level.















# CAUTION

The allowable scaffold designs are shown with bay length 3.07 m. In accordance with the requirements, the bay size can be reduced to up to 2.07 m.



o.73 x 2.07 m o.73 x 3.07 m Stand height = 2.40 m



o.73 x 2.07 m o.73 x 3.07 m Stand height = 4.40 m

## 7.3 Mobile working scaffolding

# 7.3.1 Allowable designs in accordance with the structural design

The figures do not show ballast weights that are required in individual cases. Please refer to chapter 7.3.3 for an overview of ballast weight requirements.



0.73 / 1.40 x 2.07 m 0.73 / 1.40 x 3.07 m Stand height = 2.40 m



o.73 / 1.40 x 2.07 m o.73 / 1.40 x 3.07 m Stand height = 4.40 m



1.40 x 3.07 m Stand height = 2.40 m



1.40 x 3.07 m Stand height = 4.40 m



#### 7.3.2 General instructions

- The load-bearing capacity of the mobile scaffold tower is 2 kN/m<sup>2</sup> in accordance with load class 3 (DIN EN 12811-1).
- The maximum stand height (deck level) is 4.40 m. Do not exceed this height by adding crates, ladders or any other equipment!
- 3. The maximum allowable wind speed for assembly, use, alteration and dismantling is 43 km/h (6 Beaufort).
- 4. During assembly and dismantling, the platforms and intermediate deck levels must be installed in such a way that the distance between 2 platforms is smaller than 2.10 m.
- 5. The distance to the ground of the bottom platform must not be larger than 60 cm.
- 6. The maximum vertical distance between platforms is 4.20 m.
- Horizontal and vertical loads (e.g. lifting gear) that can cause an imbalance and lead to the mobile scaffold tower overturning must be avoided.
- 8. Do not move, lift or relocate the mobile scaffold tower with a forklift or similar equipment.
- Do not move the mobile scaffold tower when there are persons or loose materials on the tower.
- 10. Unlock the castor wheel brakes to move the mobile scaffold tower.
- Lock the castor wheel brakes when the scaffold tower is repositioned.
- 12. When left unattended after work or in case of wind speeds of 43 km/h (6 Beaufort) or higher, the mobile scaffold tower must be moved to a an area that is sheltered from wind or must be secured against overturning (e.g. by means of tension- and compression-resistant anchorage to the structure) or dismantled.



Deviations from these Instructions for Assembly and Use are not allowable!

Structural modifications to the mobile scaffold tower may only be carried out by the manufacturer!













- 13. Only use the original ALFIX ballast weights!
- 14. Secure the joints of the standards against unintentional lift-off with linchpins.



- 15. Only climb the tower from the inside. Install the internal hatches in an alternating way. Close the hatch after accessing a deck.
- 16. Workers on mobile scaffold towers must not lean against the side protection.



- 17. Only move mobile scaffold towers on a level ground that can support the mobile scaffold tower and only move them longitudinally or in a pivoting movement. Do not move the mobile scaffold tower on a sloping ground that has an inclination of more than 3%. Caution should be exercised when moving the tower that heights are clear of obstacles!
- 18. After moving the mobile scaffold tower, check if the tower is vertical and that all castors are firmly on the ground and locked. Reposition the tower if this is not the case.
- 19. Never erect scaffold towers within 5 metres of an overhead electric line. In keeping the minimum clearance distance from the closest part of the scaffold, consider the possible sway or sag of the electric line as well as any movement of the workers and equipment or materials they move while standing on the tower. Smaller clearance distances are allowed in accordance with the "Instructions for handling working and service scaffoldings" (DGUV Information 201-011) by the German employer's liability insurance association for the construction industry.





- 20.Do not bridge two mobile scaffold towers that stand side by side or a mobile scaffold and a building.
- 21. Always secure the tower and provide adequate lighting when there is nearby traffic.



## 7.3.3 Overview ballasting

Mobile scaffold tower used

Load case I:

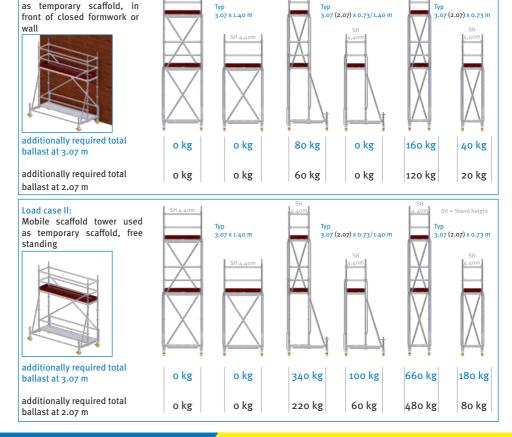
Only use the specified mobile scaffold tower and the respective assembly configuration in accordance with the DIN EN 1004 standard. The scaffoldings must be ballasted in accordance with the application/load cases shown in the overview below. Mobile scaffold towers are designed based upon the requirements of temporary scaffolds. Dynamic pressure  $\,q=0.1\,kN/m^2.\,$  Ballasting is provided with ballast weights and ballast weight holders, fitted to the standards above the first connector disc.



Each ballast weight holder can be equipped with 4 ballast weights. In circumstances where more than 40 kg of ballast weights have to be fitted per standard, additional ballast weight holders can be mounted.

SH = Stand height

## Overview of ballast weight requirements per scaffolding unit:







## Ballasting examples (load class II)

Type 3,07 x 0.73 / 1.40 m Stand height (SH) 2.40 m

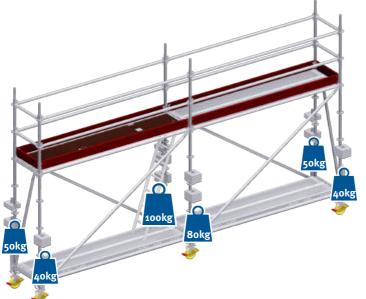








Type 3.07 x 0.73 m Stand height (SH) 2.40 m



Type 6.14 x 0.73 m Stand height (SH) 2.40 m





## 7.3.4 Assembling

Assembly and dismantling should be done by at least 2 erectors.

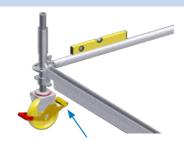
- 1. First place the castor wheels at the right positions (length and cross spacing) as planned, using the laid-out ledgers for orientation. Make sure the scaffold is erected on firm, even ground without any slopes.
- The support points must be located on a supporting surface that has an adequate load-bearing capacity so that they can transfer the forces resulting from the scaffolding to the ground. Fit the vertical starter pieces onto the castor wheels and connect them to the tube ledgers and U-ledgers in the required bay length. When erecting the scaffolding on a slope, the scaffolding must be levelled out by adjusting the nuts at the castor wheels. Start levelling out from the highest point of the supporting ground.
- 3. Make sure the tube ledgers are aligned horizontally using a water level before driving home the wedges. Check the right angles. After driving home the wedges, the exact scaffold ground plan is given so that further assembly can easily be carried out without any significant alignment work.



## CAUTION

Make sure the supporting surface has the required load-bearing capacity. If necessary, provide suitable bases.

Lock the castors with the locking brake before assembly.



3.

## Operating the castor wheel

#### Locking

Press the brake lever (red part) down



#### Unlocking

Press the opposite brake lever (yellow part) down



## 7. Assembly variations





4. Fit steel decks in the U-ledgers, two per bay. Push them right up to the ledgers bordering the wall surface that is under construction.



5. Remove the linchpins from the tube connectors for the Uledgers and fit one tube connector onto each U-ledger. Now reinstall the linchpin.

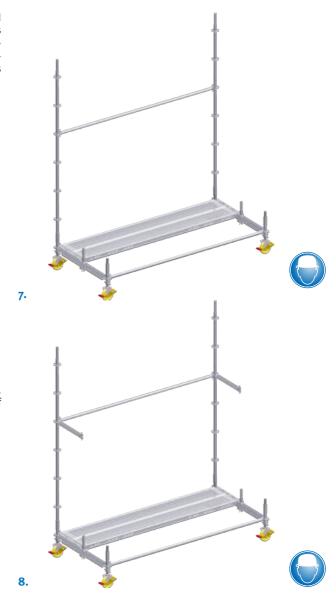


**6.** Proceed by installing the lift-off preventers onto the U-ledgers.



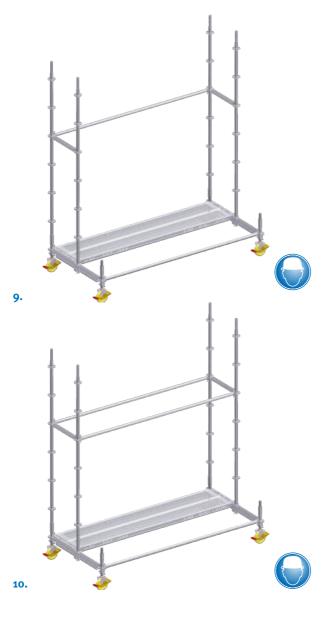


7. Standards 3.00 m are fitted onto the vertical starter pieces on the inner face of the scaffolding and connected to one another along the scaffold by means of tube ledgers at a height of 2 m.



**8.** At the same height (2 m), also fit U-ledgers at an angle of 90° to the tube ledgers 0.73 m.





9. Then fit standards 3.00 m onto the tube connectors for U-ledgers and connect them immediately with the previously fitted U-ledgers 0.73 m. Secure the connection between standard and tube connector with a linchpin.

## CAUTION

When fitting the linchpin, make sure the borehole in the standards is aligned with the borehole in the standard connection.

**10.** Now connect the standards that were mounted last with the tube ledgers at a height of 2.00 m along the scaffolding.





**11.** Start by fitting an access deck into the U-ledgers at a height of 2.00 m.



12. Then install the tube ledgers and vertical diagonal braces in longitudinal direction as shown. In transverse direction, MODUL bracket braces are installed. Fit the security mechanism for the base jacks to the inner standards and additionally secure the threaded pipes of the castor wheels that protrude from the vertical starter pieces with spindle nuts.

Now fit the ballast weights using the weight holders in accordance with the overview on page 79.

## 7. Assembly variations





13. Install the advanced side protection along the entire scaffold width before entering the first level.

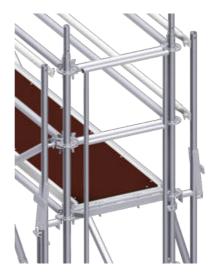
Please refer to chapter 3 for more information on the assembly of the advanced guardrail. In cases when the advanced guardrail cannot be used (e.g. for bay length 2.07 m), personal protective equipment to prevent falls (PPE) must now be used (see chapter 3).

**14.** Close the hatch after entering the first level. Now fit the remaining tube ledgers as side protection.





**15.** Install the lift-off preventers along the entire working level onto the U-ledgers.





15.

**16.** Finish by installing the MODUL toeboards (see chapter 3).





## 7. Assembly variations





17. When adding levels to the mobile scaffold tower, standards 2.00 m are fitted onto the standards 3.00 m and immediately secured by means of linchpins.

Proceed by connecting the fitted standards along the scaffold length and width using tube ledgers and U-ledgers at a height of 2 m.





**18.** Next, fit the access deck (with hatch) into the U-ledgers. Hatches must never be positioned directly above or below each other. Now mount vertical diagonal braces along the length of the scaffolding on this level. This is done in parallel with the diagonal braces of the level below.









**19.** Move up the advanced side protection by 2 m before entering the next level.







**20.** Close the hatch after entering the second level. Now fit the remaining tube ledgers as side protection.

Install the lift-off preventers along the entire working level onto the U-ledgers. Finish by installing the MODUL toeboards (see chapter 3).

If necessary, the advanced side protection can now be removed. Disassembly is done in the reverse order of assembly. The advanced side protection can, however, also remain installed for the entire service life of the scaffolding.





20.

19.



## 7.3.5 Dismantling

Disassembling the mobile scaffold tower is done in reverse order of assembly. Loose components must be fully broken down and lowered to ground level immediately. Do not throw or drop any parts. First, the advanced guardrail must be refitted to the next highest level.











#### 7.3.6 Additional instructions

When installing decks with a bay length of 2.07 m (frame platform with hatch without ladder, not possible for type 3.07 x 1.40 m), use the MODUL storey ladder 0.50 m. The ladder is fitted at intervals of 50 cm into the connector disc of the standards below the hatch opening and can also be to bridge distances between two working platforms > 2.00 m and < 2.00 m. The MODUL bracket brace 2.05 m is not required for 0.73 bays that are fitted entirely with MODUL storey ladders 0.50m.



MODUL storey ladder 0.50 m

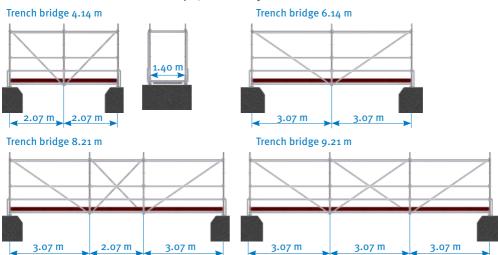




## 7. Assembly variations

## 7.4 Trench bridges

Trench bridges are suitable for bridging trenches such as waterways or construction-related trenches and for connecting stairway towers. They are constructed using components of the MODUL working scaffolding, and are available in width 1.40 m and the lengths 4.14 m, 6.14 m, 8.21 m and 9.21 m.

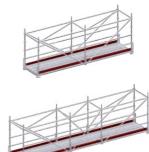


#### 7.4.1 Assembly instructions

The modular scaffolding is assembled as described in the chapters above. Please note that additional base jacks are required and that all push-in joints must be secured because of the crane lifting operations. Also note the differences between small bridges (4.14 m / 6.14 m) and large bridges (8.21 m / 9.21 m) during assembly. Within these size categories, however, they only differ in terms of deck length. Assembly is basically the same for all bridges. In accordance with the number of standards and the pattern shown, start by mounting 6 or 8 base jacks. Then fit vertical starter and subsequently standards onto the base jacks. The lowermost and topmost connector disc levels are fitted with tube ledgers and U-ledgers. Then fit decks and the three-part side protection.



Trench bridges are braced in a tension-resistant way with diagonal braces. Fit a diagonal brace on each side of each bay and a horizontal strut on the topmost level. Finish by connecting the four outer base jacks and vertical starter pieces with locking devices for base jacks to the standards. In the centre, connect the vertical starter pieces to the standards with connectors for suspended scaffolds to the standards. As a result, the base jacks in the centre will remain at the site of erection when crane lifting the trench bridge.



#### 7.4.2 Loads

The dead load and the distributed load of load class 3 (LC 3) result in the support reactions listed in the table, which have to be resisted in the supporting ground.

Distributed load for load class 3: 200 kg/m² on the entire deck surface, e.g. for length 6.14 m  $\,$ 



| Length of bridging | Width of<br>bridging | Load due to Deck distributed load surface |          | Load due to | dead weight |          |
|--------------------|----------------------|---|----------|-------------|-------------|----------|
| construction       | construction         | Surface                                   | Total    | Per base    | Total       | Per base |
| 4.14 m             | 1.40 m               | 5.8 m²                                    | 1.160 kg | 290 kg      | 451 kg      | 113 kg   |
| 6.14 m             | 1.40 m               | 8.6 m <sup>2</sup>                        | 1.720 kg | 430 kg      | 592 kg      | 148 kg   |
| 8.21 m             | 1.40 m               | 11.5 m²                                   | 2.300 kg | 575 kg      | 787 kg      | 197kg    |
| 9.21 m             | 1.40 m               | 12.9 m²                                   | 2.580 kg | 645 kg      | 857 kg      | 214 kg   |

## 7. Assembly variations



## 7.4.3 Parts list

Please refer to the table below for the components needed to construct trench bridges of different lengths.

| Article number | Designation                             | 4.14 m | 6.14 m | 8.21 m | 9.21 m |
|----------------|---|--------|--------|--------|--------|
| 1151060        | Base jack o.6o m                        | 4      | 4      | 4      | 4      |
| 1221207        | Steel deck 2.07 x 0.32 m                | 8      | 0      | 4      | 0      |
| 1221307        | Steel deck 3.07 x 0.32 m                | 0      | 8      | 8      | 12     |
| 4000041        | Vertical starter piece                  | 6      | 6      | 8      | 8      |
| 4005200        | Standard 2.00 m                         | 6      | 6      | 8      | 8      |
| 4025200        | Vertical diagonal brace 2.07 x 2.00 m   | 4      | 0      | 2      | 0      |
| 4027200        | Vertical diagonal brace 3.07 x 2.00 m   | 0      | 4      | 4      | 6      |
| 4043207        | Horizontal diagonal brace 2.07 x 1.40 m | 2      | 0      | 1      | o      |
| 4043307        | Horizontal diagonal brace 3.07 x 1.40 m | 0      | 2      | 2      | 3      |
| 4060140        | Tube ledger 1.40 m                      | 3      | 3      | 4      | 4      |
| 4060207        | Tube ledger 2.07 m                      | 16     | 0      | 8      | o      |
| 4060307        | Tube ledger 3.07 m                      | 0      | 16     | 16     | 24     |
| 4065140        | U-ledger, reinforced 1.40 m             | 3      | 3      | 4      | 4      |
| 4095207        | Toeboard 2.07 m, wood                   | 4      | 0      | 2      | 0      |
| 4095307        | Toeboard 3.07 m, wood                   | 0      | 4      | 4      | 6      |
| 4098140        | Lift-off preventer 1.40 m               | 3      | 3      | 4      | 4      |
| 4152003        | Locking device for base jack            | 4      | 4      | 4      | 4      |
| 4875080        | Suspended scaffolding connector o.6o m  | 2      | 2      | 4      | 4      |

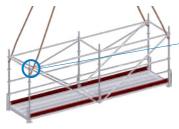
Alternatively, trench bridges with a width of 1.57 m can be fitted. Suitable bases are available and can be ordered.



## 7.4.4 Crane lifting

All trench bridges are stable constructions due to the reinforcement provided by means of the diagonal braces and horizontal struts. Therefore, they can be lifted by crane and positioned at the desired location. When doing so, the dead weight (see table: 462 kg - 904 kg) must be considered. Also note that the lifting slings must have an angle of inclination in relation to the horizontal struts of 45° and 60°. Fit the lifting slings to the external corners below the topmost modular connector disc (rosette).

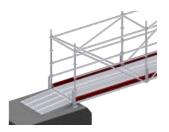


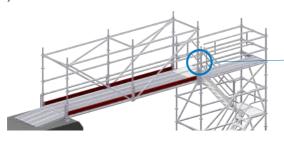


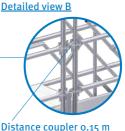
### 7.4.5 Connection variants

Height differences between the supporting ground and the platform can be overcome by fitting additional decks. Alternatively, on-site ramps can be used.

Trench bridges can also be connected to a stairway tower. From the stair tower, connect the modular connector discs of the stairway tower and trench bridge with distance couplers 0.15 m. Then adjust the base jacks until they stand on the ground and the decks of the stairway tower and trench bridge are one level. Finish by removing the side protection at the connection. Eccentric loading of the scaffolding structure due to the connection of a trench bridge can cause instability of the structure!









## 8. Standard assembly configuration

## Excerpt of approval Z-8.22-913 / Standard assembly configuration -Use as facade scaffolding with system width 0.73 m

General construction technique permit no. 7-8 22-913 of 30 october 2023

[Seal Deutsches Institut für Bautechnik]

#### C.1 General provisions

In its standard assembly configuration, the scaffolding system may be used as service scaffold of load classes  $\leq 3$  with system width b = 0.732 m and bay widths  $\ell \leq 3.07$  m in accordance with DIN EN 12811-1:2004-03, as a as roof fall arrest and brick guard scaffold in accordance with DIN 4420-1:2004-03.

The topmost horizontal level (working level) must not exceed 24 m above ground level, not including the spindle extension length. The standard assembly configuration of the scaffolding system is designed for use on a scaffold level in accordance with the regulations of the DIN EN 12811-1:2004-03 standard, Section 6.2.9.2 in front of a "partially open" facade with an open proportion of no more than 60%, and in front of closed facades. When determining the wind load, a service life factor of  $\chi=0.7$ , assuming a maximum service life of 2 years, has been taken into account. Scaffold cladding with nets or tarpaulins has not been verified in the standard system configuration.

Without any further structural proof, the standard assembly configuration shall only be used if the loads of the bays will carry do not exceed the respective live loads in accordance with DIN EN 12811-1:2004-03, Table 3.

For the standard system configuration of the modular scaffolding system "ALBLITZ MODUL", the following designation in accordance with DIN EN 12810-1:2004-03 must be used:

#### Scaffolding EN 12810 - 3D - SW06/307 - H2 - A - LA

#### C.2 Roof fall arrest and brick guard scaffold

In its standard assembly configuration, the scaffolding system may be used as a roof fall arrest and brick guard (service) scaffold with a top fall arresting layer of class FL 1 and as a brick guard (service scaffold) with protective walls of class SWD 1 according to DIN 4420:2004-03. Access decks must not be fitted into brackets

The protective wall is to be installed in accordance with Annex D, page 7. Use protective nets in accordance with DIN EN 1263-1:2015-03 with a mesh size of no more than 100 mm.

The components intended for use are listed in Table C.3. In addition, steel tubes Ø 48.3 • 3.2 mm and couplers may be used for the horizontal bracing of bridging girders as well as right-angle couplers in accordance with DIN EN 12811-1:2004-03 for the connection of scaffold ties and V-type scaffold ties to the standards

#### C.4 Bracing

For the horizontal bracing of the scaffolding, the following components must be continuously installed at vertical intervals of 2 m:

- Tube ledger 0.73 m in the small opening of the connector disc (rosette) and in each case - one aluminium frame platform with tube fixture or in accordance with Annex B, page 51 or 52 or - two steel decks with tube fixture or in accordance with Annex B, page 64
- two steel decks AF with tube fixture 0.32 m in accordance with Annex B, page 61 or
- . U-ledger 0.73 m in the small opening of the connector disc and
- one aluminium frame platform with plywood in accordance with Annex B, page 66 or 67 or - one aluminium deck with plywood in accordance with Annex B, page 72, 73, 78 or 79 or - two steel decks in accordance with Annex B, page 85 - two steel decks AF 0.32 m in accordance with Annex B, page 84 or - two U- steel decks T4 in accordance with Annex B, page 262 or 263 or - two LI- steel decks in accordance with Annex B, page 264 or 265 or - one U-robust deck 0.61 m in accordance with Annex B, page 266 or 267

each. All other decks according to Table C.1 may only be used as bracket deck. When installing ladder access bays, trapdoors according to section C.8 must be used instead of platforms and decks.

| Modular scaffolding system "ALBLITZ MODUL"           |                 |
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| Standard assembly configuration - General provisions | Annex C, page 1 |
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[Seal Deutsches Institut für Bautechnik]

Secure the platforms, decks and hatches against unintentional lift-off.

The outer vertical planes are to be braced by means of tube ledgers used as guardrails (1 m above deck level) continuously for each scaffolding bay.

Vertical starter pieces are to be installed directly above the base jacks (scaffolding spindles) and connected by means of longitudinal ledgers in the inner and outer plane parallel to the facade and by means of transoms at right angles to the facade. Next start fitting the outer planes using 3 m-posts and the inner planes using 2 m- posts.

#### C.5 Anchoring

Anchoring is to be provided using wall ties in accordance with Annex B, page 120.

Scaffold ties must be installed as anchor pairs at an angle of 90° (V-type scaffold tie) or as "short" scaffold ties only to the inner vertical frame standard using right-angle couplers. Depending on the assembly configuration according to Annex D, the node points that are anchored by means of V-type scaffold ties must be connected on the inner plane parallel to the facade with the adjacent standard section by means of O-ledgers (longitudinal ledgers). When using the protective wall, two (2) V-type scaffold ties must be installed per five (5) scaffold bays in the topmost plane.

The V-type scaffold ties and scaffold ties must be installed in the immediate vicinity of the node points of the tubular standards and transoms below the deck level, see Annex D, pages 5 and 6. V-type scaffold ties may not be fitted at the end sides of the scaffold.

In the configurations according to Annex D, pages 2 and 4, a longitudinal deck ledger must be fitted on the inner face on all working levels.

If a V-type scaffold tie must be arranged adjacent to an inner ladder access, another additional coupler tube (longitudinal ledger) must be fitted to the inner standards in this access bay.

The anchor forces listed in Table C.1 have been determined with the characteristic values of the actions. For the design analysis of the anchorage and the load transfer, the values given must be multiplied by the respective partial safety factor  $\gamma_F$  (generally  $\gamma_F = 1.5$ ).

Each standard section must be anchored at vertical intervals of 8 m; anchoring points of neighbouring vertical frame sections must be arranged with a vertical offset of half the spacing. Standard sections at the edge of a scaffold and frame sections for ladder access bays must be anchored at vertical intervals of 4 m. In the second working level and when using the protective wall in the topmost working level, each standard section must be anchored.

Table C.1: Characteristic anchor forces of the standard system configuration

| Bridging design  | Type and direction            | without inner brackets | with inner brackets |  |
|------------------|-------------------------------|------------------------|---------------------|--|
|                  | V-type anchor at right angle  | 2.4 kN                 | 3.0 kN              |  |
| without bridging | V-type anchor parallel        | 2.4 KIN                |                     |  |
|                  | Scaffold tie (at right angle) | 3.6 kN                 |                     |  |
|                  | V-type anchor at right angle  | 2.4 kN                 | 3.0 kN              |  |
| with bridging    | V-type anchor parallel        | 2.4 KIN                | 3.0 KN              |  |
|                  | Scaffold tie (at right angle) | 3.6                    | kN                  |  |

| Modular scaffolding system "ALBLITZ MODUL"           |                 |
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## 8. Standard assembly configuration

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#### C.6 Foundation loads

Depending on the design version, the foundation loads listed in Table C.2 must be absorbed and transferred in the erection plane (ground) in accordance with figure C.1. The foundation loads are given as characteristic values. For the structural analysis of transfer of loads in the supporting surface, the values given must be multiplied by the partial safety factor  $\gamma_F$  (generally  $\gamma_F = 1.5$ ).



Figure C.1: Representation of the bearing loads

Table C.2: Characteristic bearing loads in the standard system configuration

| Bridging design  | Description                  | Characteristic bearing loads in [kN] |            |        |      |           |       |
|------------------|------------------------------|--------------------------------------|------------|--------|------|-----------|-------|
|                  | Description                  | withou                               | t inner br | ackets | with | inner bra | ckets |
|                  | Scaffold height              | 8 m                                  | 12 m       | 24 m   | 8 m  | 12 m      | 24 m  |
| without bridging | Outer face Fa                | 6.5                                  | 9.2        | 12.0   | 6.5  | 9.2       | 12.0  |
|                  | Inner face F <sub>i</sub>    | 4.8                                  | 6.3        | 7.9    | 10.6 | 13.9      | 17.2  |
|                  | Outer face Fa                | 6.5                                  | 9.2        | 12.0   | 6.5  | 9.2       | 12.0  |
| with bridging    | Inner face F <sub>i</sub>    | 4.8                                  | 6.3        | 7.9    | 10.6 | 13.9      | 17.2  |
|                  | Adjacent to the bridging Fau | 9.8                                  | 13.8       | 18.0   | 9.8  | 13.8      | 18.0  |
|                  | Adjacent to the bridgingFau  | 7.2                                  | 9.5        | 11.9   | 15.9 | 20.9      | 27.0  |

#### C.7 Bridging construction

The bridging girders may be used at a height of 4m to bridge gate entrances or similar openings when the working levels underneath the bridging part are omitted.

The bridging girders must be anchored in the support and centre areas and additionally stiffed by a horizontal bracing of tubes and couplers (cf. Annex D, pages 3, 4 and 8).

#### C.8 Ladder access

When installing internal ladder access bays, aluminium trapdoor frame platforms (with tube fixture) must be installed when using tube ledgers, or aluminium frame platforms with internal trapdoor, aluminium access frame platforms with ladder or U-robust trapdoor decks with ladders must be installed when using U-ledgers.

#### C.9 Widening bracket

On the inner face of the scaffolding, brackets with a width of 0.39 m may be installed in all working levels. Fit longitudinal ledgers or gap ledgers between the main and the bracket deck.

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| Designation   | Annex B, page |
|---|---------------|
| Vertical starter piece                                      | 10            |
| Standard with tube connector 200                            | 11            |
| Vertical starter standard 2.16 m                            | 15            |
| Base jack   | 17            |
| Tube ledger   | 25            |
| U-ledger 0.73 m   | 32            |
| U-transom lattice girder 0.73 m V                           | 44            |
| Tube-transom lattice girder 0.73 m V                        | 45            |
| MODUL lattice girder 6.14 m                                 | 46            |
| MODUL lattice girder 5.14 m                                 | 47            |
| MODUL lattice girder with tube fixture 6.14 m               | 48            |
| MODUL lattice girder with tube fixture 5.14 m               | 49            |
| MODUL lift-off preventer                                    | 50            |
| Aluminium frame platform with tube fixture 1.57 m; 2.07 m   | 51            |
| Aluminium frame platform with tube fixture 2.57 m; 3.07 m   | 52            |
| Aluminium access frame platform with tube fixture 3.07 m    | 54            |
| Aluminium access frame platform with tube fixture 2.57 m    | 55            |
| Steel deck AF with tube fixture 0.32 m; ℓ ≤ 3.07 m          | 61            |
| Steel deck with tube fixture                                | 64            |
| Aluminium frame platform with internal hatch 2.57 m; 3.07 m | 69            |
| Aluminium deck with plywood 2.57 m; 3.07 m                  | 72            |
| Aluminium deck with plywood 1.57 m; 2.07 m                  | 73            |
| Aluminium access deck 3.07 m with ladder                    | 75            |
| Aluminium access deck 2.57 m with ladder                    | 76            |
| Aluminium deck with plywood 3.07 m                          | 78            |
| Aluminium deck with plywood 1.57 m; 2.07 m; 2.57 m          | 79            |
| Aluminium access deck 3.07 m with ladder                    | 81            |
| Aluminium access deck 2.57 m with ladder                    | 82            |
| Steel deck AF 0.32 m; ℓ ≤ 3.07 m                            | 84            |
| Steel deck  | 85            |
| MODUL gap cover; ℓ ≤ 3.07 m                                 | 94            |
| MODUL gap cover with tube fixture; ℓ ≤ 3.07 m               | 95            |
| Gap cover; ℓ ≤ 3.07 m                                       | 96            |
| MODUL swinggate   | 102           |
| Bracket 0.39 m with tube fixture                            | 103           |
| MODUL bracket 0.39 m  | 104           |
| MODUL toeboard  | 107           |
| MODUL toeboard, aluminium                                   | 109           |
| Toeboard, End toeboard                                      | 112           |
| Toeboard, aluminium; End-toeboard, aluminium                | 115           |

| Modular scaffolding system "ALBLITZ MODUL"           |                 |
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| Designation  | Annex B, pag |
|--|--------------|
| MODUL guard net system   | 116          |
| MODUL double end guardrail   | 117          |
| Scaffold retainer / wall tie   | 120          |
| Wedge head coupler, swivel base  | 122          |
| MODUL U-tube connector   | 123          |
| MODUL tube connector   | 124          |
| Wedge head coupler, rigid  | 125          |
| Locking pin  | 132          |
| Standard 4.0   | 153          |
| Vertical starter standard 4.0  | 154          |
| Tube ledger 4.0  | 155          |
| MODUL gap cover, T-shaped  | 157          |
| Base jack 60   | 178          |
| Starter piece, lightweight   | 179          |
| Standard with integrated tube connector, lightweight   | 180          |
| Starter standard 2.21 m, lightweight   | 181          |
| O-ledger, lightweight 0.73 – 4.35 m  | 185          |
| U-ledger, lightweight 0.73 m T14   | 187          |
| U-toeboard, wood 0.73 – 3.07 m   | 192          |
| U-toeboard, steel 0.73 – 3.07 m T17  | 194          |
| U-toeboard, steel 0.73 – 3.07 m  | 195          |
| U-bracket, lightweight 0.39 m  | 196          |
| U-deck lift-off preventer T8 0.39 – 0.73 m   | 202          |
| O-lattice girder, lightweight 5.14; 6.14 x 0.5 m   | 205          |
| Tube connector for lattice girder  | 209          |
| U-lattice girder ledger, lightweight 0.73 m  | 210          |
| Reinforcing post 2.6 m "Lightweight design"  | 215          |
| Locking pin, red Ø 11 mm   | 223          |
| Starter piece "K2000+ design"  | 226          |
| Standard with tube connector "K2000+ design"   | 227          |
| O-ledger 0.73 – 4.35 m "K2000+ design"   | 229          |
| U-ledger 0.73 m "K2000+ design"  | 231          |
| U-bracket 0.39 m "K2000+ design"   | 236          |
| O-lattice girder 5.14; 6.14 x 0.5 m "K2000+ design"  | 242          |
| Side safety meshguard 1.57 – 3.07 m "K2000+ design"  | 248          |
| U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: point-welded                                  | 262          |
| U-deck T4 0.73 – 3.07 x 0.32 m, steel, design: hand-welded                                   | 263          |
| U-deck 0.73 – 3.07 x 0.32 m, steel, design: point-welded                                     | 264          |
| U-deck 0.73 – 3.07 x 0.32 m, steel, design: hand-welded                                      | 265          |
| U-deck 0.73 – 3.07 x 0.32 m, steel, design: hand-welded U-robust deck 0.73 – 2.57 m x 0.61 m | 265<br>266   |

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Table C.3:

Designation

(continued)

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Annex B. page

| Designation  | / tillox b, pag |
|--|-----------------|
| U-robust deck 3.07 x 0.61 m                                  | 267             |
| U-robust deck 0.73 – 3.07 m x 0.32 m *)                      | 268             |
| U-robust deck with trapdoor with ladder 2.57 – 3.07 x 0.61 m | 272             |
| Base jack 80, reinforced                                     | 292             |
| *) may only be used as bracket deck                          | '               |
| Illay only be used as blacket deck                           |                 |
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Modular scaffolding system "ALBLITZ MODUL"

Standard assembly configuration - General provisions

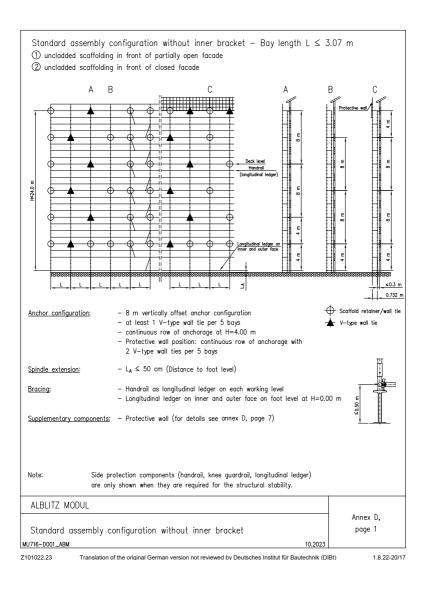
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Annex C, page 6

## 8. Standard assembly configuration

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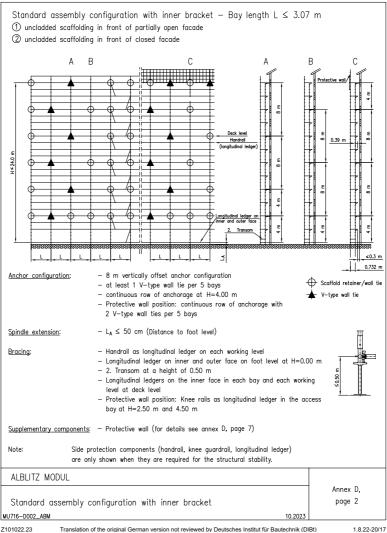
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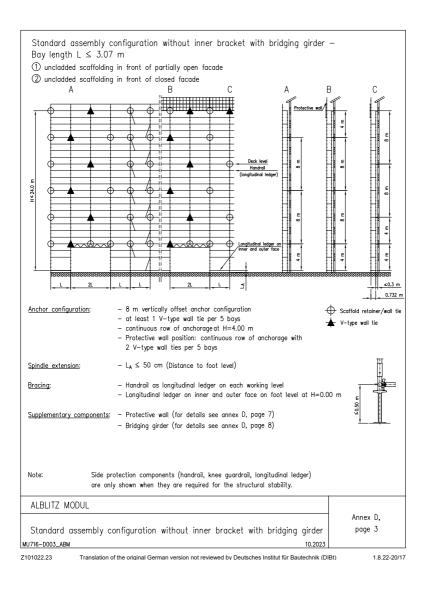
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## 8. Standard assembly configuration

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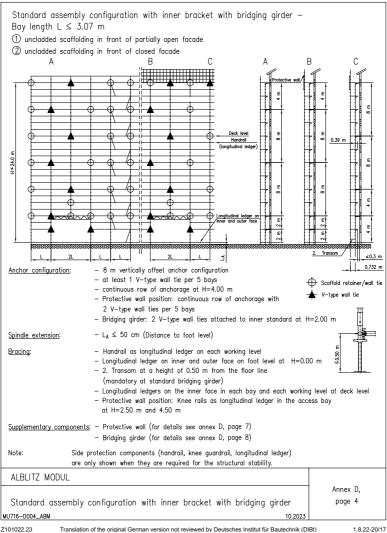
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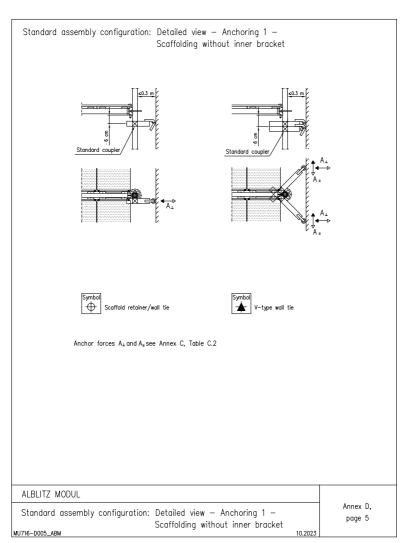
INSTRUCTIONS FOR ASSEMBLY AND USE ALBUTZ MODUL 105



## 8. Standard assembly configuration

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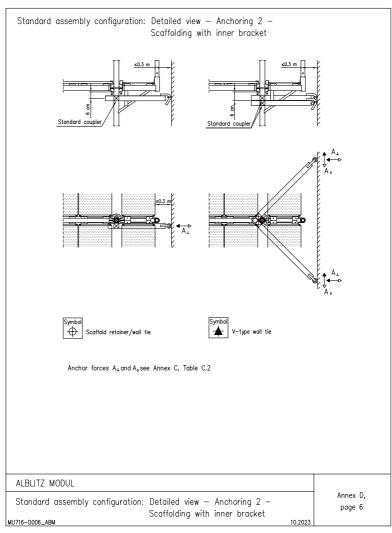
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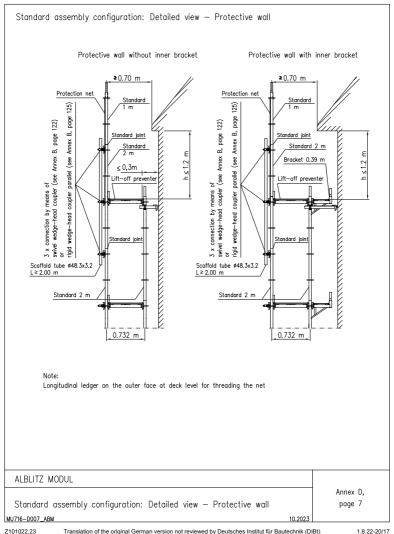


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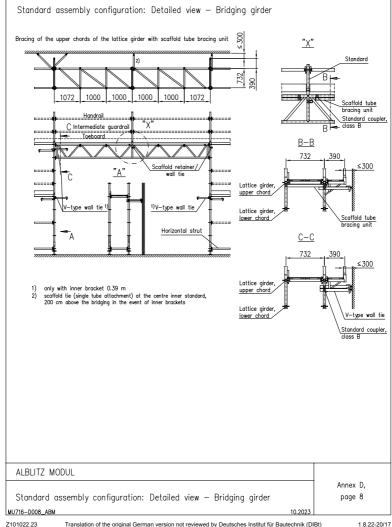


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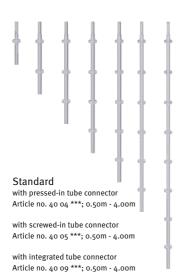
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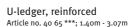


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U-ledger Article no. 40 65 \*\*\*; 0.39m - 1.29m





Intermediate deck ledger

Intermediate deck ledger U Article no. 40 52 \*\*\*; 0.32m - 0.96m

Intermediate deck ledger with tube fixture
Article no. 40 51 \*\*\*; 0.64m - 0.96m



Tube connector for U-ledger Article no. 41 51 002



Vertical starter piece Article no. 40 00 041



Tube connector 520 Article no. 83 40 050



Double end guardrail Article no. 40 62 073; 0.73m Article no. 40 62 109; 1.09m



Base jack Article no. 11 51 \*\*\*; o.4om - o.8om



Locking device for base jack Article no. 41 52 003



U-head jack Article no. 41 59 000; 0.60m Article no. 41 59 100; 1.00m



ALFIX castor Article no. 14 12 007





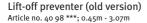
### Tube ledger

Article no. 40 60 \*\*\*; 0.36m - 4.14m



# Tube ledger, reinforced Article no. 40 61 \*\*\*; 1.09m - 1.40m











Wedge head coupler, swivel base Article no. 41 50 001



Wedge-head coupler, rigid
Article no. 41 50 000



### Vertical diagonal brace

Article no. 40  $^{**}$  200: for bay height 2.00m; bay length 0.73m - 3.07m Article no. 40  $^{**}$  150: for bay height 1.50m; bay length 1.57m - 3.07m Article no. 40  $^{**}$  100: for bay height 1.00m; bay length 1.57m - 3.07m Article no. 40  $^{**}$  050: for bay height 0.50m; bay length 1.57m - 3.07m



Distance coupler, rigid Article no. 41 50 003: 0.15m Article no. 41 50 002: 0.18m



Swivel coupler Article no. 13 03 019

# Horizontal diagonal brace

Article no. 40 \*\* 073: 0,73 · 3.07m x 0.73m
Article no. 40 \*\* 109: 0,73 · 3.07m x 1.09m
Article no. 40 \*\* 140: 0,73 · 3.07m x 1.40m
Article no. 40 \*\* 157: 0,73 · 3.07m x 1.57m
Article no. 40 \*\* 207: 0,73 · 3.07m x 2.07m
Article no. 40 \*\* 257: 0,73 · 3.07m x 2.57m
Article no. 40 \*\* 307: 0,73 · 3.07m x 2.57m



Standard coupler Article no. 13 01 019





Lattice girder with 4 wedge heads

Article no. 40 70 \*\*\*; 2.07m - 7.71m



Stair stringer fall protection Article no. 11 31 001



U-lattice girder

Article no. 40 71 \*\*\*; 2.07m - 7.71m



Suspended scaffolding connector Article no. 48 75 060



Inner guardrail, steel Article no. 11 31 000



Article no. 41 29 307; 3.07 m



ALBLITZ stairway, aluminium

Article no. 12 98 257; 2.57m Article no. 12 98 307; 3.07m



Stair guardrail holder Article no. 41 36 300



Storey ladder segment Article no. 40 11 001

### ALBLITZ stair guardrail Article no. 41 36 203; 2.57m Article no. 41 36 206; 3.07m





Double tube ledger Article no. 40 61 \*\*\*; 1.57m - 3.07m



Guard net system
Article no. 40 76 \*\*\*; 2.07m - 3.07m



Bracket brace Article no. 40 10 205



Support ledger with tube fixture
Article no. 40 50 \*\*\*; 0.73m - 3.07m



Advanced telescopic guardrail
Article no. 14 43 200



Article no. 13 61 \*\*\*; 0.40m - 1.50m



Advanced end guardrail Article no. 40 40 074



Advanced guardrail post Article no. 40 78 000



Article no. 40 10 \*\*\*; 0.28m - 1.09m



Bracket with tube fixture Article no. 40 10 009: 0.39m; Article no. 40 10 013: 0.73m





ALBLITZ frame platform, aluminium Article no. 12 90 \*\*\*; 0.73m - 3.07m



Frame platform with tube fixture, aluminium Article no. 41 60 \*\*\*; 1.57m - 4.14m



Steel deck 0.32 m Article no. 12 21 \*\*\*; 0.73m - 3.07m



Steel deck with tube fixture Article no. 40 20 \*\*\*; 0.73m - 3.07m



Solid aluminium deck 0.32 m Article no. 12 11 \*\*\*; 1.09m - 4.14m



ALBLITZ Lightweight deck o.60 m

Article no. 12 13 \*\*\*; 1.57m - 3.07m



Wooden deck
Article no. 12 31 \*\*\*; 0.73m - 3.07m



Toeboard, wood Article no. 40 95 \*\*\*; 0.73m - 4.14m



Intermediate deck, steel
Article no. 12 25 \*\*\*; 1.57m - 3.07m



Intermediate deck with tube fixture, steel Article no. 40 30 \*\*\*; 1.57m - 3.07m





ALBLITZ access deck, aluminium, with ladder, film-coated plywood

Article no. 12 91 \*\*\*; 2.57m - 3.07m



Access deck with tube fixture, aluminium with ladder, with entrance step, film-coated plywood Article no. 41 63 \*\*\*; 2.57m - 3.07m



ALBLITZ access deck, aluminium, with ladder, chequer plate with 5 bar pattern

Article no. 12 94 \*\*\*; 2.57m - 3.07m



Access deck with tube fixture, aluminium, with ladder, with entrance step, chequer plate with 5 bar pattern

Article no. 41 67 \*\*\*; 2.57m - 3.07m



ALBLITZ access deck, aluminium, without ladder, film-coated plywood

Article no. 12 92 \*\*\*; 1.57m - 3.07m



Access deck with tube fixture, aluminium, without ladder, with going, film-coated plywood

Article no. 41 63 \*\*8; 2.07m - 3.07m



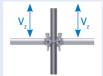


# **Load bearing capacities:**

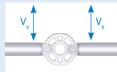
in accordance with approval ALFIX MODUL MULTI Z-8.22-906 / approval ALBLITZ MODUL Z-8.22-913

| Combinations          | ALFIX<br>MODUL MULTI | ALFIX<br>MODUL MULTI 4.0 | Layher<br>K2000+  | Layher<br>LW      |
|-----------------------|----------------------|--------------------------|-------------------|-------------------|
| ALFIX MODUL MULTI     | Z-8.22-906 / LG B    | Z-8.22-906 / LG B        | Z-8.22-913 / LG B | Z-8.22-913 / LG B |
| ALFIX MODUL MULTI 4.0 | Z-8.22-906 / LG B    | Z-8.22-906 / LG A        | Z-8.22-913 / LG B | Z-8.22-913 / LG A |









Connecting moment

Vertical force

Normal force

Horizontal force

| Load bearing capacities (design values) | Z-8.22-906 / LG B | Z-8.22-906 / LG A       | Z-8.22-913 / LG B        | Z-8.22-913 / LG A         |
|---|-------------------|-------------------------|--------------------------|---------------------------|
| Connecting moment $M_{y, R, d}$         | ± 104 kNcm        | ± 120 kN                | ± 101 kN                 | ± 120 kN                  |
| Vertical force V <sub>z, R, d</sub>     | ± 35 kN           | ± 39.9 kN               | ± 26.4 kN                | ± 31.7 kN                 |
| Normal force N $_{\rm R,d}$             | ± 36 kN           | ± 39.6 kN<br>(46.6 kN*) | ± 31 kN                  | ± 35.1 kN<br>(± 42.1 kN*) |
| Horizontal force V <sub>y,R,d</sub>     | ± 16 kN           | ± 16 kN                 | ± 5.9 kN<br>(±10.0 kN**) | ± 16 kN                   |

<sup>\*</sup> Connection in the small hole of the steel perforated disc

In its standard assembly configuration, the scaffolding system may be used as working scaffold of load classes  $\le 3$  with system width b = 0.732 m and with bay width l = 3.07 m in accordance with DIN EN 12811-1:2004-03 and as a protection scaffold and roof edge protection scaffold in accordance with DIN 4420-1:2004-03.

The topmost horizontal level (working level) must not exceed 24 m above ground level, not including the spindle extension length. The standard assembly configuration of the scaffolding system is designed for work carried out on a scaffold level in accordance with the regulations of the DIN EN 12811-1:2004-03 standard, section 6.2.9.2 in front of an "open" facade with an open proportion of no more than 60%, and in front of closed facades.

Without any further structural proof, the standard assembly configuration shall only be used if the loads acting on the bays do not exceed the respective live loads in accordance with

DIN EN 12811-1:2004-03, Table 3.

For the standard assembly configuration of the "ALFIX MODUL MULTI" scaffolding system, the following designation in accordance with DIN EN 12810-1:2004-03 shall be used:

Scaffolding EN 12810-3D-SW06/307-H2-A-LA

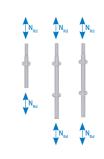
<sup>\*\*</sup> for tube ledger



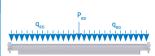
### Please note:

The values listed here always refer to the ALFIX components.

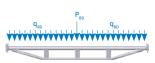
| Vertical standards: load bearing capacity' in axial compression and tension of the different standards with pressed-in/screwed-in or integrated tube connector 4.0 (design values) |       |      |           |      |      |                      |  |  |
|--|-------|------|-----------|------|------|----------------------|--|--|
|  |       | C    | ompressio | on   |      | Tension              |  |  |
| Unsupported length [m]   | 1.0   | 1.5  | 2.0       | 3.0  | 4.0  | 2 X 2 M12 8.8        |  |  |
| Axial (buckling) force N <sub>Rd</sub> [kN] (standard with pressed-in / screwed-in tube connector)   | 97-4  | 65.6 | 42.6      | 21.0 | 12.3 | 10.0<br>(screwed-in) |  |  |
| Axial (buckling) force N <sub>Rd</sub> [kN] (standard with integrated tube connector 4.0)  | 124.1 | 73-3 | 44-4      | 20.8 | 11.9 | 72.1                 |  |  |



| U-ledger / U-ledger, reinforced: permissible: lateral load |                           |       |       |       |       |       |      |  |  |
|--|---------------------------|-------|-------|-------|-------|-------|------|--|--|
|  | Ledger Ledger, reinforced |       |       |       |       |       |      |  |  |
| Length L [m]   | 0.73                      | 1.09  | 1.40  | 1.57  | 2.07  | 2.57  | 3.07 |  |  |
| Uniformly distributed load $q_{Rd}$ [kN/m]                 | 26.00                     | 24.60 | 31.66 | 25.15 | 14.41 | 9.30  | 6.32 |  |  |
| Individual load P <sub>Rd</sub> [kN] in bay centre         | 9.20                      | 12.70 | 22.20 | 19.78 | 14.96 | 12.01 | 9.71 |  |  |



| Tube ledger / Double tube ledger: permissible <sup>1</sup> lateral load |           |                       |           |           |       |      |      |  |  |
|---|-----------|-----------------------|-----------|-----------|-------|------|------|--|--|
|   | einforced | ı                     | Double tu | be ledger |       |      |      |  |  |
| Length L [m]  | 0.73      | 1.09                  | 1.40      | 1.57      | 2.07  | 2.57 | 3.07 |  |  |
| Uniformly distributed load q <sub>Rd</sub> [kN/m]                       | 32.70     | .70 25.20 15.15 24.90 | 24.90     | 15.60     | 9.90  | 7.05 |      |  |  |
| Individual load P <sub>Rd</sub> [kN] in<br>bay centre                   | 11.85     | 13.65                 | 10.58     | 21.30     | 13.05 | 8.40 | 6.75 |  |  |



| Tube ledgers: permissible normal force (permissible tensile force: 36 kN) |      |      |      |      |      |      |      |  |
|---|------|------|------|------|------|------|------|--|
| Bay length [m]  | 0.73 | 1.09 | 1.40 | 1.57 | 2.07 | 2.57 | 3.07 |  |
| Axial force N <sub>Rd</sub> [kN],<br>buckling considered                  | 36.0 | 36.0 | 36.0 | 36.0 | 36.0 | 27.6 | 20.1 |  |
| Axial force N <sub>Rd</sub> [kN] of 4.0<br>ledger, buckling considered    | 39.6 | 39.6 | 39.6 | 39.6 | 39,4 | 26,3 | 18.8 |  |



Note: Safe working loads are obtained by dividing the load bearing capacity by  $\gamma_f$ =1.5.

<sup>&</sup>lt;sup>1</sup> Load bearing capacities include partial safety factor  $\gamma_M$ =1.1.





| Vertical diagonal brace:<br>permissible <sup>1</sup> normal force (bay height = 2.00 m) |      |      |      |      |      |      |      |
|---|------|------|------|------|------|------|------|
| Bay length [m]  | 0.73 | 1.09 | 1.40 | 1.57 | 2.07 | 2.57 | 3.07 |
| Axial (buckling) force in compression D [kN] x 1,5                                      | 16.6 | 17.7 | 16.3 | 15.4 | 12.8 | 10.5 | 8.5  |
| Axial force in tension<br>D [kN] x 1,5  | 18.0 | 21.2 | 22.0 | 22.6 | 24.3 | 23.5 | 22.9 |

 $<sup>^{1}</sup>$  Load bearing capacities include partial safety factor  $\gamma_{M}$ =1.1.

Note: Safe working loads are obtained by dividing the load bearing capacity by  $\gamma_{\scriptscriptstyle F}$ =1.5.

| Lo                | ad-classes of the scaffolding decks  |                 | ,  |   |         |
|-------------------|--|-----------------|--|---|---------|
|                   | Designation  | Bay width l (m) | Use in protection<br>scaffold and roof edge<br>protection scaffold | Use in<br>load class<br>(service class) |         |
|                   | Steel deck 0.32 m  | ≤ 2.07          | permissible  | 6                                       |         |
|                   |  | 2.57            | permissible  | 5                                       | Section |
|                   |  | 3.07            | permissible  | 4                                       |         |
|                   |  | 4.14            | permissible  | 3                                       |         |
|                   | Wooden deck 0.32 m   | ≤ 1.57          | permissible  | 6                                       |         |
|                   |  | 2.07            | permissible  | 5                                       |         |
|                   |  | 2.57            | permissible  | 4                                       |         |
|                   |  | 3.07            | permissible  | 3                                       |         |
|                   | Solid aluminium deck 0.32 m  | ≤ 2.07          | permissible  | 6                                       |         |
|                   |  | 2.57            | permissible  | 5                                       |         |
| ecks              |  | 3.07            | permissible  | 4                                       |         |
| Scaffolding decks |  | 4.14            | -  | 3                                       |         |
| Hold              | Lightweight ALBLITZ deck o.6o m  | 1.57            | permissible  | 4                                       |         |
| Sc                |  | 2.07            | permissible  | 4                                       | 1       |
|                   |  | 2.57            | permissible  | 4                                       | £ 1     |
|                   |  | 3.07            | permissible  | 3                                       |         |
|                   | ALBLITZ frame platform 0.60 m with film-coated plywood                       | ≤ 3.07          | permissible  | 3                                       |         |
|                   | ALBLITZ access deck with ladder,<br>o.60 m<br>with film-coated plywood       | ≤ 3.07          | permissible  | 3                                       |         |
|                   | ALBLITZ access deck with ladder 0.60 m with chequer plate with 5 bar pattern | ≤ 3.07          | permissible  | 3                                       |         |
|                   | ALBLITZ access deck without ladder, o.60 m with film-coated plywood          | ≤ 3.07          | permissible  | 3                                       |         |



### Horizontal diagonal brace: load bearing capacity in axial compression or tension (design values) refer to Approval Z-8.22-906)

| races                      | Bay length (m) | Bay width (m) | N <sub>H,R,d</sub> (kN) |  |  |
|----------------------------|----------------|---------------|-------------------------|--|--|
| gonal b                    | 2.07           | 0.73          | 3.03                    |  |  |
| Horizontal diagonal braces | 2.57           | 0.73          | 3.00                    |  |  |
| Horizo                     | 3.07           | 1.09          | 2.95                    |  |  |



### Cross-section properties of the base jacks

The substitute section properties of the base jacks for the stress analyses and calculations of deformation in accordance with DIN 4425 shall be assumed as follows:

| ×         | $A = A_s$                  | = | 3.52 cm²                           |
|-----------|----------------------------|---|------------------------------------|
| Base jack | I                          | = | 3.74 cm <sup>4</sup>               |
| Ba        | $\mathbf{W}_{\mathrm{el}}$ | = | 2.61 cm <sup>3</sup>               |
|           | $\mathbf{W}_{\mathrm{pl}}$ | = | 1.25 X 2.61 = 3.26 cm <sup>3</sup> |



# Live loads on working levels

|                | (IIIIposeu todus | may act on 1.5 scanota tevets sim | attaneousty, i.e. one scanota tever may i | te imposed with 100% and a second with  | 1 50 % of the stated to | iu.)                                  |  |
|----------------|------------------|-----------------------------------|---|---|-------------------------|---------------------------------------|--|
|                |                  | Evenly distributed load           | Concentrated load                         | Concentrated load                       | Partial load            |                                       |  |
|                | Load class       | q in kN/m²                        | F, in kN on 500 mm x 500 mm               | F <sub>2</sub> in kN on 200 mm x 200 mm | q² in kN/m²             | Partial load factor a <sub>p</sub> *) |  |
| vels           | 1                | 0.75                              | 1.50                                      | 1.00                                    | -                       | -                                     |  |
| ng le          | 2                | 1.50                              | 1.50                                      | 1.00                                    | -                       | -                                     |  |
| Working levels | 3                | 2.00                              | 1.50                                      | 1.00                                    | -                       | -                                     |  |
| 7              | 4                | 3.00                              | 3.00                                      | 1.00                                    | 5.00                    | 0.4                                   |  |
|                | 5                | 4.50                              | 3.00                                      | 1.00                                    | 7.50                    | 0.4                                   |  |
|                | 6                | 6.00                              | 3.00                                      | 1.00                                    | 10.00                   | 0.5                                   |  |

### Overhead clearance class

|           |  |                         | Overhead clearance  |                                |
|-----------|--|-------------------------|---|--------------------------------|
| levels    | Class between the scaffolding levels $h_3$ |                         | between the scaffolding levels & transoms or wall ties (scaffold retainers) $h_{\rm ia}$ and $h_{\rm ib}$ | Shoulder height h <sub>2</sub> |
| Vorking b | H,   | h <sub>3</sub> ≥ 1.90 m | 1.75 m ≤ h <sub>1a</sub> ≤ 1.90 m<br>1.75 m ≤ h <sub>1b</sub> ≤ 1.90 m                                    | <i>h</i> <sub>2</sub> ≥ 1.60 m |
| *         | H <sub>2</sub>                             | h <sub>2</sub> ≥ 1.90 m | h <sub>1a</sub> ≥ 1.90 m<br>h <sub>1b</sub> ≥ 1.90 m  | h <sub>2</sub> ≥ 1.75 m        |

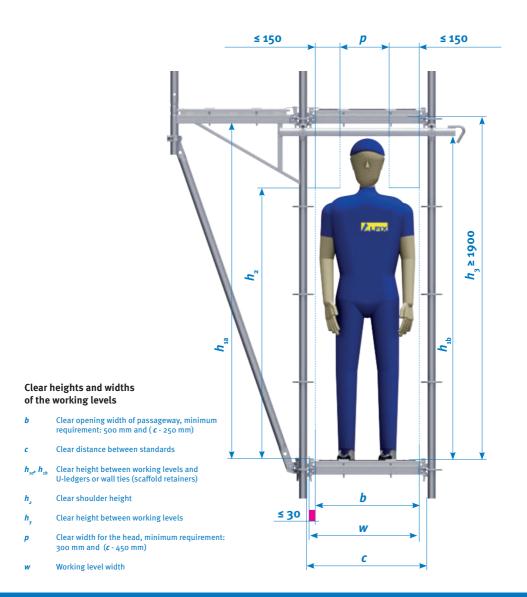
### Width classes

| Width classes  |             |               |  |  |
|----------------|-------------|---------------|--|--|
| Working levels | Width class | winm          |  |  |
|                | Wo6         | 0.6 ≤ W ≤ 0.9 |  |  |
|                | Wo9         | 0.9 ≤ W ≤ 1.2 |  |  |
|                | W12         | 1.2 ≤ W ≤ 1.5 |  |  |
|                | W15         | 1.5 ≤ W ≤ 1.8 |  |  |
|                | W18         | 1.8 ≤ W ≤ 2.1 |  |  |
|                | W21         | 2.1 ≤ W ≤ 2.4 |  |  |
|                | W24         | 2.4 ≤ W       |  |  |
|                |             |               |  |  |

# Scaffolding system designation in accordance with EN 12810-1 (example)

| Scaffolding EN 12810 - 4D - SW09/257 - H2 - A - LA |  |  |  |  |
|--|--|--|--|--|
| Scaffolding EN 12810                               | Frame scaffolding (system scaffolding) in accordance with DIN EN 12810-1                       |  |  |  |
| 4  | Load class 4 (see Table 3 DIN EN 12811-1)  |  |  |  |
| D  | Drop tests on scaffold deck (D = with design analysis of drop test, N = no drop test)          |  |  |  |
| SW09/257   | Width class (see table 1 DIN EN 12811-1)<br>here between 0.90 m and 1.20 m / bay length 2.57 m |  |  |  |
| H2   | Clearance class (see Table 2 DIN EN 12811-1)   |  |  |  |
| Α  | without cladding (A = without cladding, B = with cladding)                                     |  |  |  |
| IA   | with ladder (LA = ladder, ST = stairway, LS = ladder and stairway)                             |  |  |  |











# Identification and approval for scaffolds according to DIN EN 12811 / DIN 4420

| Customer / Client:                        | Client:  | Scaffolding erector: (stamp, if applicable)               | Competent persor                          | Competent person during assembly:                                       |
|---|--|---|---|---|
|   |  |   | Assembly period:                          |   |
| Construction project , Place of erection: | n project /<br>ction:  |   | Compatent narcon for increation.          | n for incoaction.   |
| Scaffold no.:                             |  |   | ocial pereint person                      | inolinapection:   |
| Phone:                                    |  | Phone:  | Inspection period:                        |   |
| Scaffold:                                 | ☐ Working scaffold acc. to EN 12811<br>☐ Protective scaffold acc. to DIN 4420<br>☐ Mobile scaffold tower   | ☐Façade scaffold ☐Stairway tower ☐Custom-design scaffold: | ☐ Birdcage scaffold ☐ Protection scaffold | ☐ Protective roof<br>☐ Roof edge protection scaffold                    |
| Cladding:                                 | ☐ None ☐ Tarpaulins  | ins 🗌 Nets  |   |   |
| Load class:                               | □ 2 (150 kg/m²) □ 3 (200 kg/m³) □ 4 (300 kg/m²)  | (g/m²) [(kg/m²)   | Width class: Wo6                          | □ Wo9 □ W12 □ W   |
| Restrictions on use:                      | on use:  |   |   |   |
| Unauthorize<br>Please follo               | Unauthorized scaffold modifications are prohibited unless the scaffolding erector has been consulted beforehand<br>Please follow the respective Instructions for Assembly and Use. | nless the scaffolding erector<br>y and Use.               | has been consulted beforel                | hand.   |
| Inspected ar                              | Inspected and approved Competent person of scaffolding erector:  | Competent person of user:                                 | n of user:                                | SECURELY SCAFFOLDED   |
| Date, Signature                           | re   | Date, Signature   |   | <b>ALFIX GmbH</b><br>Langhennersdorfer Str. 15<br>D - 09603 Großschirma |





### Inspection protocol according to Section 14 of the German Industrial Safety Regulations (BetrSichV)

|   |   |   | In order? |    |           |  |  |
|---|---|---|-----------|----|-----------|--|--|
| Scaffold no.:   |   |   | Yes       | No | Not       |  |  |
| Scaffolding components  | No visible damage<br>Identification - tubes, couplers, c  | components  |           |    | pplicable |  |  |
| Structural<br>stability   | Load-bearing capacity of assemb<br>Base jacks - extension length,<br>Struts / diagonals (at least 1 per<br>Longitudinal ledger - at base heig<br>Lattice girders - bracing of compr   | 5 bays in every axis)<br>ght<br>ession chord, mounting    |           |    |           |  |  |
| Anchoring - number, anchoring surface, anchoring configuration, spacing, testing according to standard version or statics     |   |   |           |    |           |  |  |
| Decks   | Scaffold levels - fully decked or w<br>System coverings - including bra<br>Scaffolding planks - cross-sectio<br>Lift-off preventer - in case of lift-o<br>Corner design - in full width, side<br>Openings - gaps closed (< 2 cm / | cket coverings<br>n, mounting<br>off forces<br>protection |           |    |           |  |  |
| Working and operating safety  | ting Wall distance ≤ 30 cm  |   |           |    |           |  |  |
|   |   |   |           |    |           |  |  |
| Mobile<br>scaffold tower  | Castors<br>Ballasting/widening  |   |           |    |           |  |  |
| Identification  | Scaffolding marking at the access   | ses   |           |    |           |  |  |
| Blocking  | Demarcate and close off unfinish ("No entry")   | ed areas  |           |    |           |  |  |
|   |   |   |           |    |           |  |  |
| <b>Design:</b> ☐ Standard version / Instructions for Assembly and Use ☐ Type testing ☐ Individual verfication / assembly plan |   |   |           |    |           |  |  |
| Notes/comments:   |   |   |           |    |           |  |  |
| Inspected and approved<br>Competent person of sca   |   | Competent person of user:                                 |           |    |           |  |  |
| Date, Signature   |   | Date, Signature   | _         |    |           |  |  |

# **ALFIX GmbH**

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